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APPROVAL SPECIFICATION		Prepared By	Reviewed By	Checked By	Approved By
TITLE	Retractable Antenna	Model	6215i	CUSTOMER	Nokia
DOCUMENT					
NO.	CONTENTS				SHEETS
1	APPROVAL SPECIFICATION				1
2	ANTENNA SPECIFICATION				1
<p>We want to approval the submitted product.</p> <p><u>Apporved date : April. 17. 2006..</u></p>					

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1. REVISION LIST

REVISION LIST				
NO	DATE	CHANGE CONTENTS	CHANGE CAUSE	REV
1	04.17.2006	N/A	N/A	IR
2				
3				
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2. Technical Items

2.1 Electrical Spec

Electrical Spec.		CDMA(824 ~894)		GPS	PCS(1850 ~ 1990)	
Frequency Range (MHz)		Tx(824~849)	Rx(869~894)	1575	Tx(1850~1910)	Rx(1930~1990)
V.S.W.R (Max)	CLOSE retracted	4.1 :1 Below	3.3 :1 Below	2.7 :1 Below	3.5 :1 Below	3.6 :1 Below
	OPEN retracted	2.8 :1 Below	2.7 :1 Below	2.7 :1 Below	3.5 :1 Below	3.7 :1 Below
	OPEN extended	4.0 :1 Below	4.5 :1 Below	4.1 :1 Below	3.9 :1 Below	4.1 :1 Below
GAIN (E1, Max)	CLOSE retracted	-4.5 Above	-1.6 Above	-0.5 Above	-2.0 Above	-1.5 Above
	OPEN retracted	-1.8 Above	0.4 Above	-0.5 Above	-1.1 Above	-2.7 Above
	OPEN extended	-0.6 Above	-0.3 Above	-1.1 Above	0.7 Above	-2.1 Above
GAIN (E2, Max)	CLOSE retracted	-5.4 Above	-1.9 Above	0.3 Above	0.6 Above	-1.0 Above
	OPEN retracted	-2.3 Above	-0.1 Above	1.9 Above	1.7 Above	-0.1 Above
	OPEN extended	-1.1 Above	-0.7 Above	0.6 Above	1.9 Above	0.4 Above
GAIN (H, Average)	CLOSE retracted	-6.7 Above	-5.4 Above	-4.7 Above	-2.3 Above	-4.6 Above
	OPEN retracted	-3.4 Above	-2.7 Above	-3.1 Above	-3.2 Above	-4.9 Above
	OPEN extended	-3.2 Above	-3.2 Above	-3.0 Above	-0.1 Above	-1.9 Above
Impedance (Nominal)		50 ohms				
Radiation Pattern		OMNI-DIRECTIONAL				
Maximum Power		2 Watts				

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2.2 Mechanical Spec

Connector	Screw (M4.5 × 0.5P)
Overall length	See drawing
Operating Temperature	-20 ~ +70
Weight	3.70g

2.3 Packing Spec

PRODUCT	QUALITY	MATERIAL
TRAY	50 EA	P.S
CARTON BOX	1,000 EA	DW 2 type (AB corrugated paper)

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3. Test Equipment

The equipment for antenna test are as follows.

- ◆Network Analyzer to measure the V.S.W.R and impedance of antenna.
- ◆Network Analyzer to measure the receiving signal intensity.
- ◆Standard horn antenna that is adjustable in the CDMA, GPS, USPCS band.
- ◆Anechoic Chamber installed the cables, connectors and equipment for measurement.
- ◆Torque Driver to measure the torque force of the helix.
- ◆Push/Pull gauge to measure the pulling forces.
- ◆Equipment to measure the retraction and extension force consistency.
- ◆Climatic Chamber for environmental test.

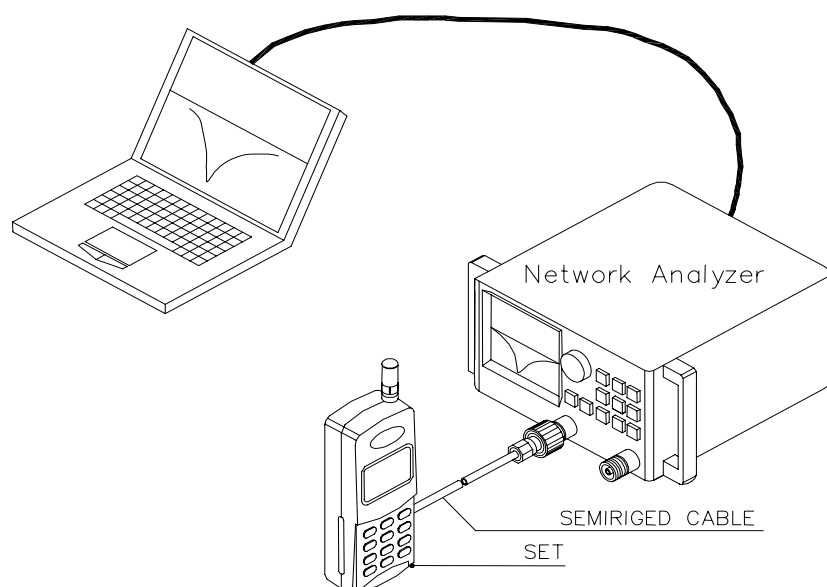
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4. Electrical Demands

4.1 V.S.W.R

The V.S.W.R characteristics is the data which fact measures the electrical demand table

Frequency Range (MHz)		CDMA(824 ~ 894)				GPS	PCS(1850 ~ 1990)			
		824	849	869	894	1575	1850	1910	1930	1990
V.S.W.R	CLOSE retracted	3.07	2.66	2.26	1.89	1.72	1.97	2.41	2.52	2.58
	OPEN retracted	1.79	1.57	1.50	1.66	1.66	2.19	2.49	2.49	2.73
	OPEN extended	2.81	2.96	3.20	3.54	3.05	2.64	2.88	3.01	3.05



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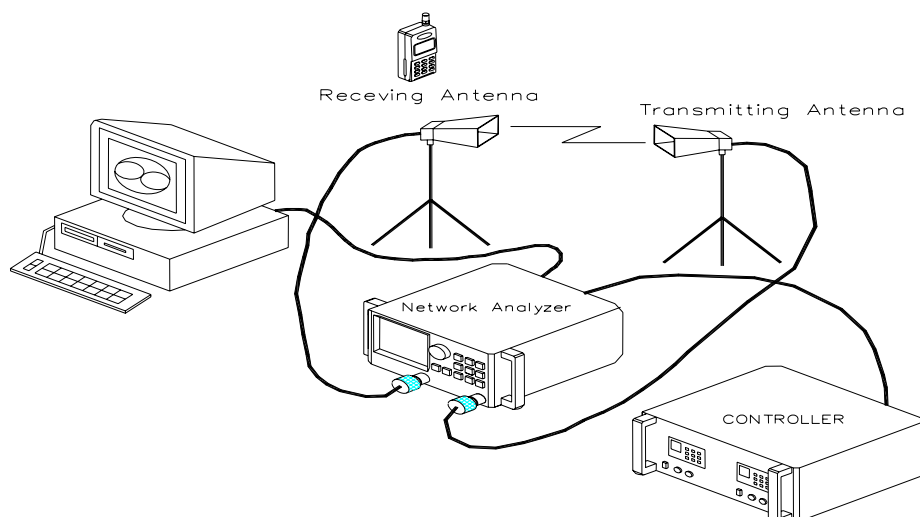
4.2 Radiation Pattern

The radiation pattern(H-plane) must be the Omni-Directional characteristic in the extended and retracted state in free space.

4.3 Gain

The gain is expressed as dBi that standardizes the horn antenna. The Gain characteristics is the data which fact measures the electrical demand table

Frequency Range (MHz)		CDMA(824 ~ 894)				GPS	PCS(1850 ~ 1990)			
		824	849	869	894	1575	1850	1910	1930	1990
GAIN (E1, Max)	CLOSE retracted	-3.52	-1.95	-0.58	0.34	0.51	-1.02	0.43	-0.17	-0.46
	OPEN retracted	-0.78	0.46	1.41	1.49	0.52	-0.09	0.58	-0.59	-1.70
	OPEN extended	0.41	0.57	0.72	0.99	-0.14	1.66	2.73	2.11	-1.09
GAIN (E2, Max)	CLOSE retracted	-4.37	-2.48	-0.91	-0.71	1.32	1.58	2.42	1.44	-0.04
	OPEN retracted	-1.31	0.03	0.97	0.98	2.93	2.72	2.82	1.75	0.94
	OPEN extended	-0.07	0.07	0.29	0.80	1.62	3.48	2.95	2.42	1.36
GAIN (H, Average)	CLOSE retracted	-5.68	-5.58	-4.38	-3.80	-3.66	-1.24	-1.31	-2.19	-3.60
	OPEN retracted	-2.10	-2.36	-1.67	-1.30	-2.14	-1.63	-2.12	-3.11	-3.92
	OPEN extended	-0.93	-2.21	-2.20	-1.70	-1.96	1.53	0.91	0.45	-0.88



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5. Mechanical Demands

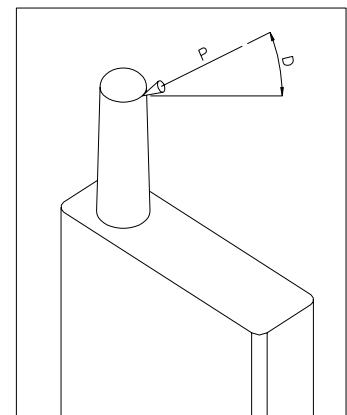
5.1 Helix Deformation Test.

The antenna is assembled to the test equipment. A 4Kgf force is applied up 30 angles from the top of the HELIX. And it's applied with four directions for each 30 angles.

After the test, no visual deterioration shall occur.

Cover and metal shall remain mechanically bonded. After the test, the antenna shall satisfy the electrical demands.

F (Kgf)	10
P (Kgf)	7
L (mm)	2/3
etc	-

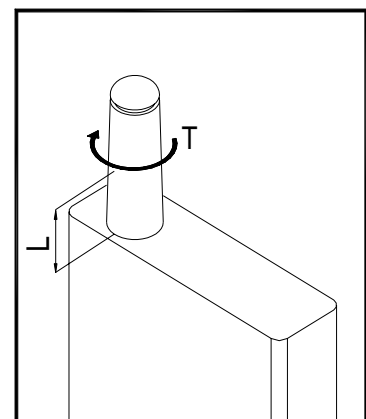


5.2 Torque Test

The antenna is assembled to the test equipment.

A 3Kgf.Cm force is applied to the antenna in clockwise direction. After the test, no visual deterioration shall occur and the part of the cover and the metal shall remain mechanically bonded. After the test, the antenna shall satisfy the electrical demands.

T (Kgf.mm)	3
L (mm)	2/3
	-

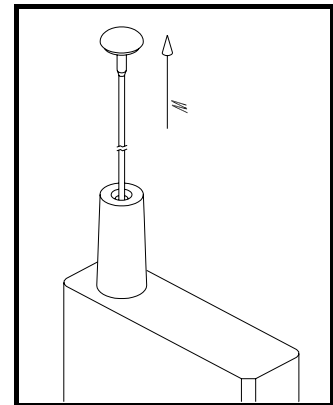


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5.3 Pulling force test

In +22 , Relative humidity 60% chamber, the antenna is exposed for 24 hours. The antenna is assembled to the test equipment. A 26 lb force is applied to the antenna. After the test, no visual deterioration shall occur and the knob and wire shall remain mechanically bonded.

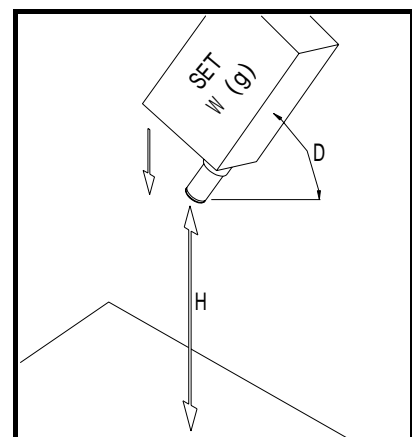
W (kgf)	7
etc	1MIN



5.4 Drop test

The antenna is assembled to phone (or the handset with 80g). The handset is dropped with the antenna downward onto a concrete surface at 150cm height. The number of drop is one time for retracted position and one time for extension position. After the test, the original shape shall be possible to restore. The antenna shall satisfy the electrical demands.

W (g)	W(SET WIGHT)g
D (°)	Within 90 ° /45 °
H (Cm)	150 / 120
Number (N)	per 2 time
etc	-



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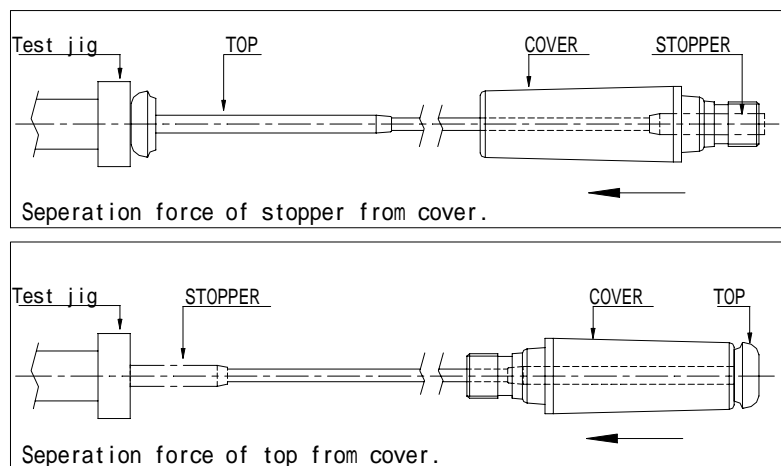
5.5 Retraction/Extension force test

The antenna shall have the extension force until 100gf to 500gf.

And retraction force until 100gf to 400gf.

This condition sets on the basis of force that the stopper is retracted or extended from the helix.

STOPPER FORCE(gf)	100gf ~ 400gf
TOP FORCE(gf)	100gf ~ 500gf
etc	-



5.6 Retractions and Extension Force Consistency

* 20,000 cycles

The antenna is assembled to the test equipment. The antenna is fully extended/retracted 10 cycle /min (1 cycle is extension / retraction).

After the test, no visual deterioration shall occur and both retraction and extension force will have 50 to 550gf.

The antenna will satisfy electrical demand after the test also.

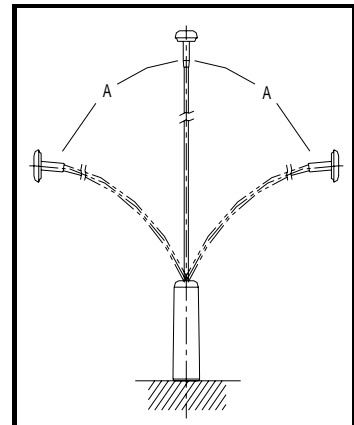
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5.7 bend test

One flex cycle consists of two 90° bends from vertical over a 1" (25.4mm) mandrel. After the test, the antenna shall be no degradation of the exterior or in continuity. The antenna shall satisfy the electrical demands.

A (°)	90。
Number (N)	2,000time
etc	-

Total retracted,extended time (M)	20,000 Time
TEST TIME	1Time
Measurement time segment (N)	5,000 Time
Retracted force, Extended force (gf)	100gf ~ 400gf
etc	20 cpm



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6.Environmental Demands

6.1 Operation Temperature Test

- Test A: Place the antennas for testing in chamber. The chamber condition should be as follows:
1hours at -20
- Final measurements : The antenna shall be visually inspected and electrically and also mechanically checked as required by products standard.
- Test B: Place the antennas for testing in chamber. The chamber condition should be as follows:
1hours at 70
- Final measurements : The antenna shall be visually inspected and electrically and also mechanically checked as required by products standard.

6.2 Salt spray Test

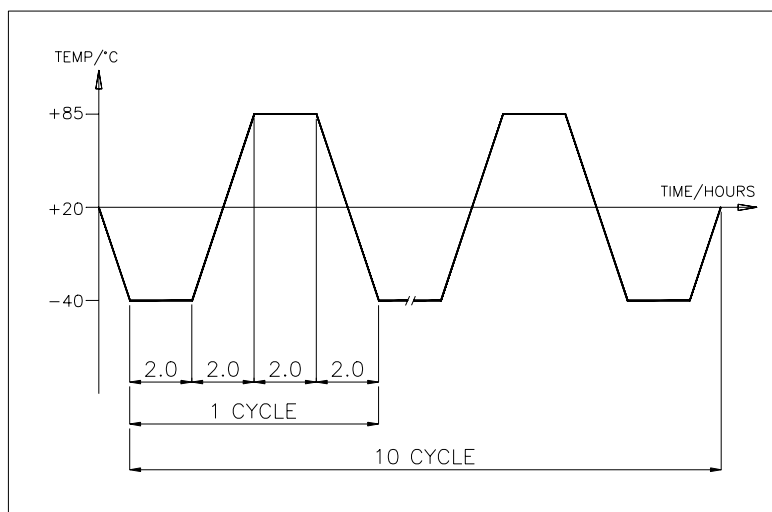
In salt fog chamber, expose test antennas to a 35 , 5% salt fog atmosphere for 48 hours. After the test, the antenna shall be continued. The antenna shall satisfy the electrical demands

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6.3 Temperature Change Test

The object of temperature test is to evaluate the reliability of antenna component at temperature change.

- Test: Temperature cycle is as follows. 2 hours at -40 ,
2 hours at +85 .
Temperature increase/decrease time (Temperature change time) is
2 hours. 10 cycles.
- Final measurements: The antenna shall be visually inspected and electrically and mechanically checked as required by products standard.



6.4 High Humidity Test

- Test: Place the antennas for testing in chamber. The chamber condition should be as follows: 24hours at +55 , Relative humidity is 95%.
- Final measurements : The antenna shall be visually inspected and electrically and also mechanically checked as required by products standard.

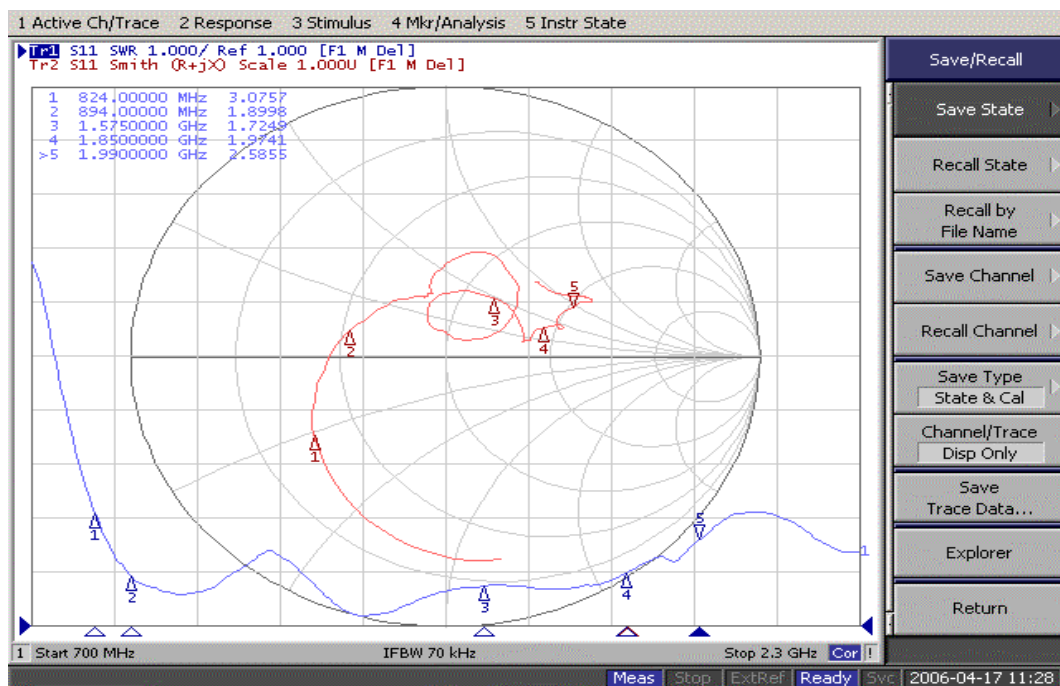
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7. Antenna Data

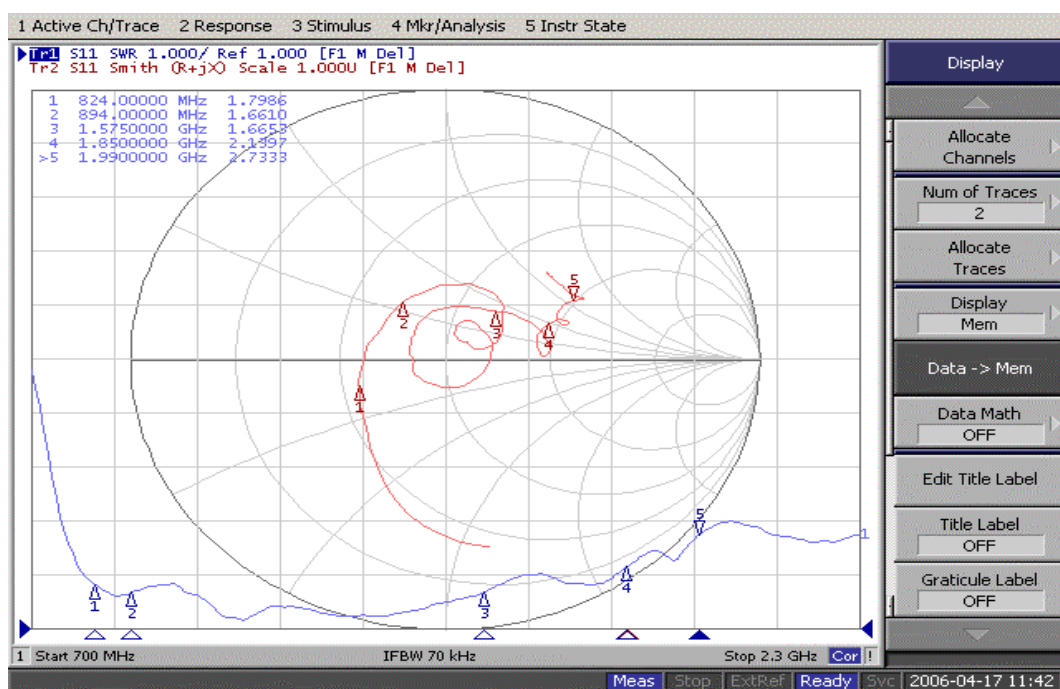
7.1 Electrical data (V.S.W.R & GAIN)

→ V.S.W.R

a. Folder Close(Retracted)

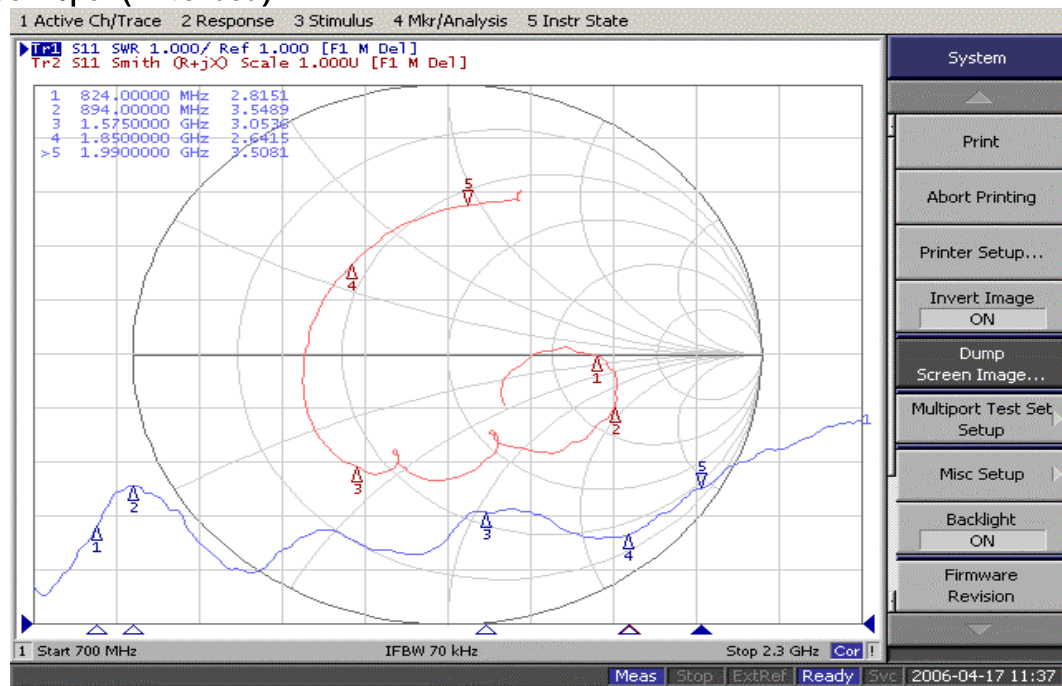


b. Folder Open(Retracted)



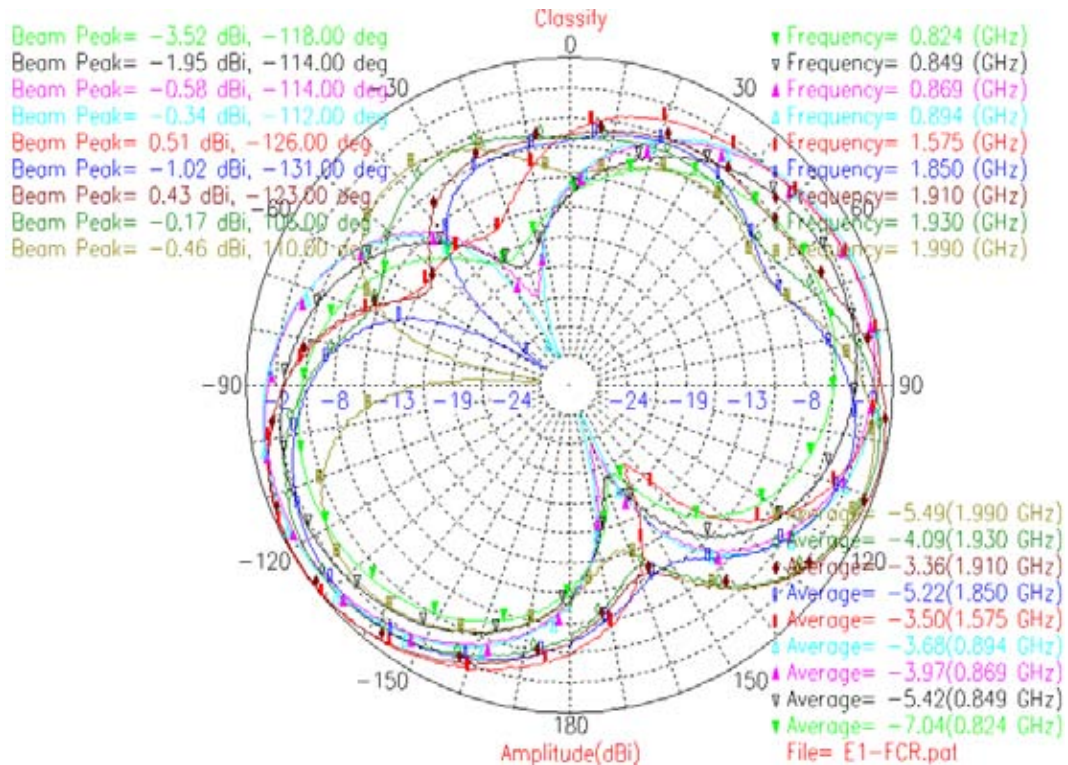
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c. Folder Open(Extended)

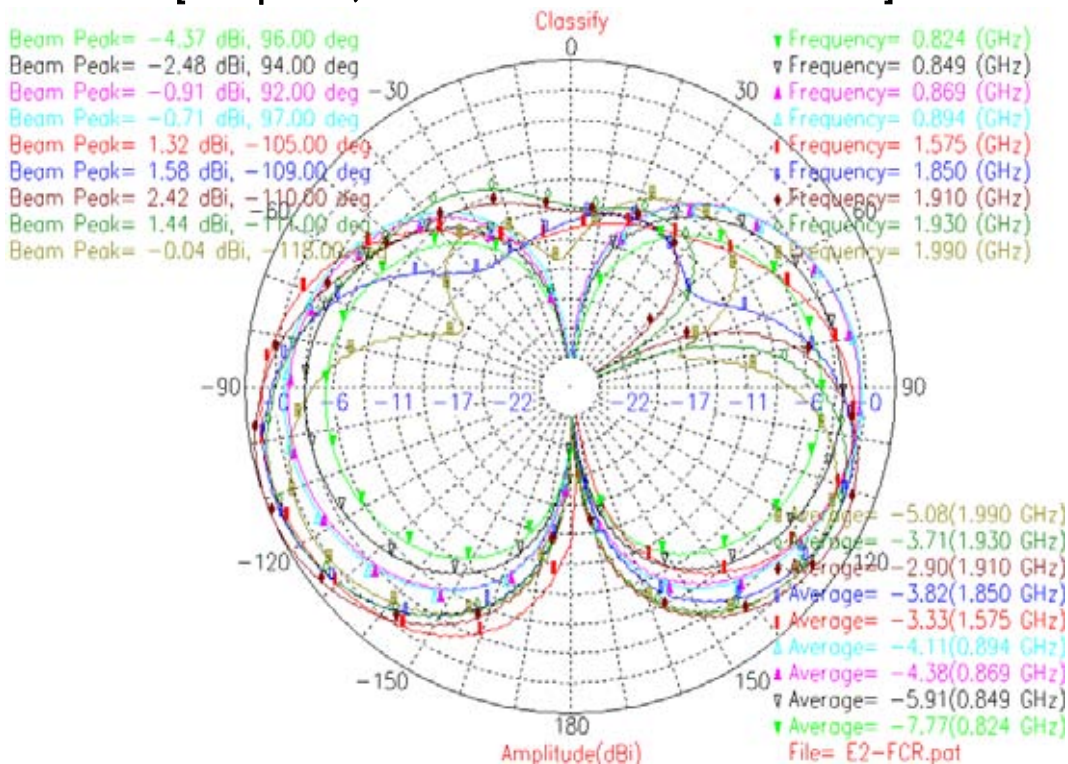


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→ Radiation Gain

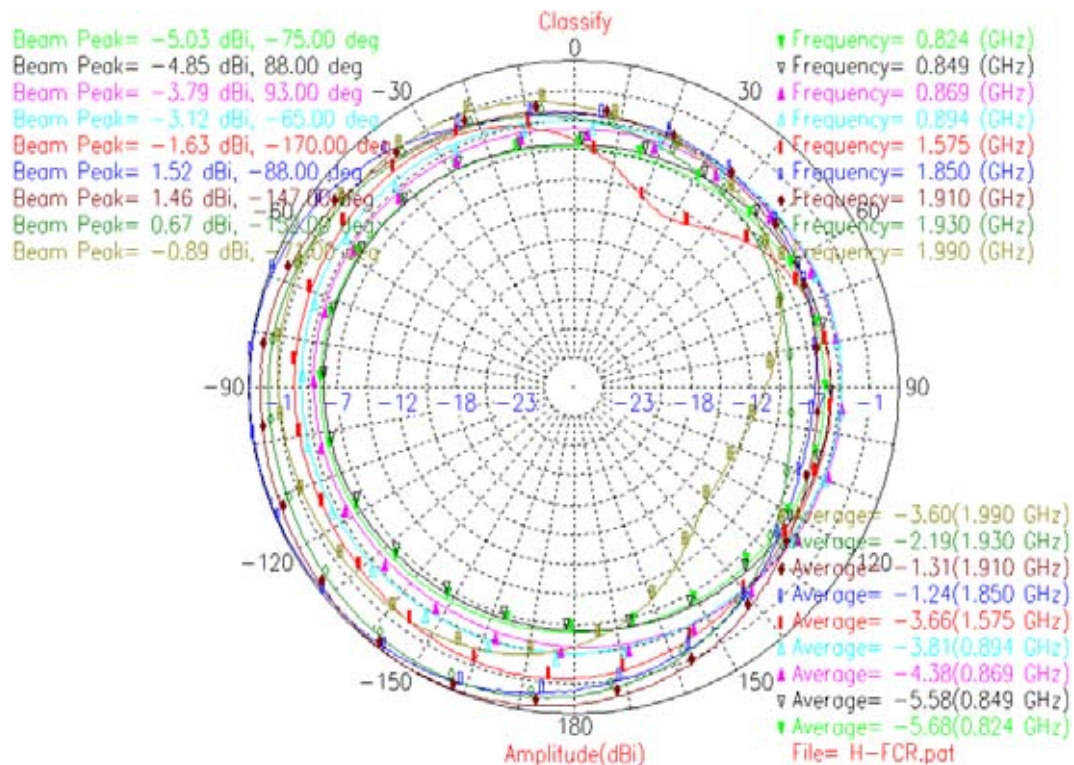


[E1-plane, Folder-Close retracted State]



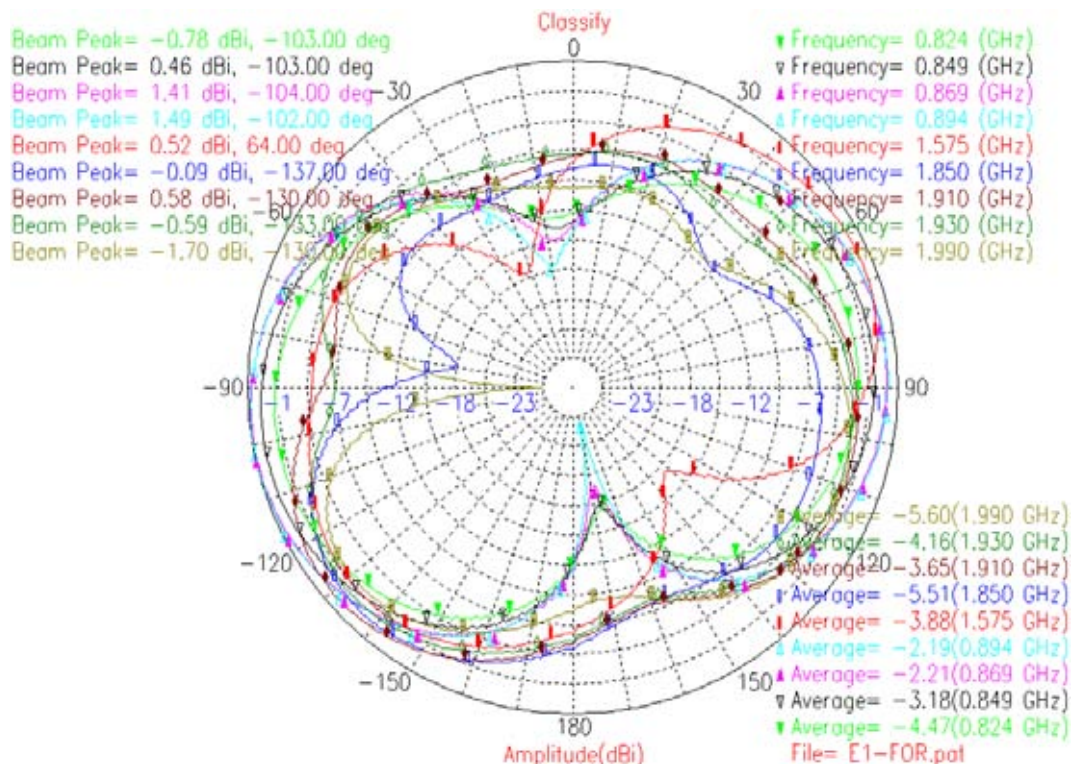
[E2-plane, Folder- Close retracted State]

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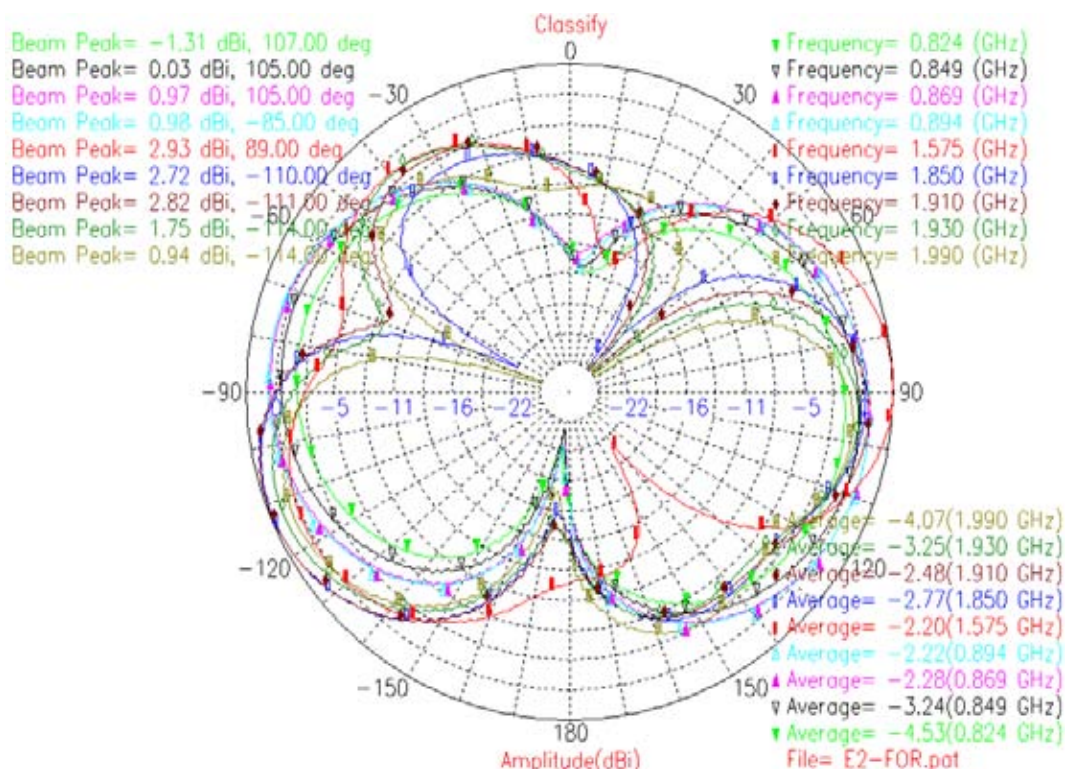


[H-plane, Folder- Close retracted State]

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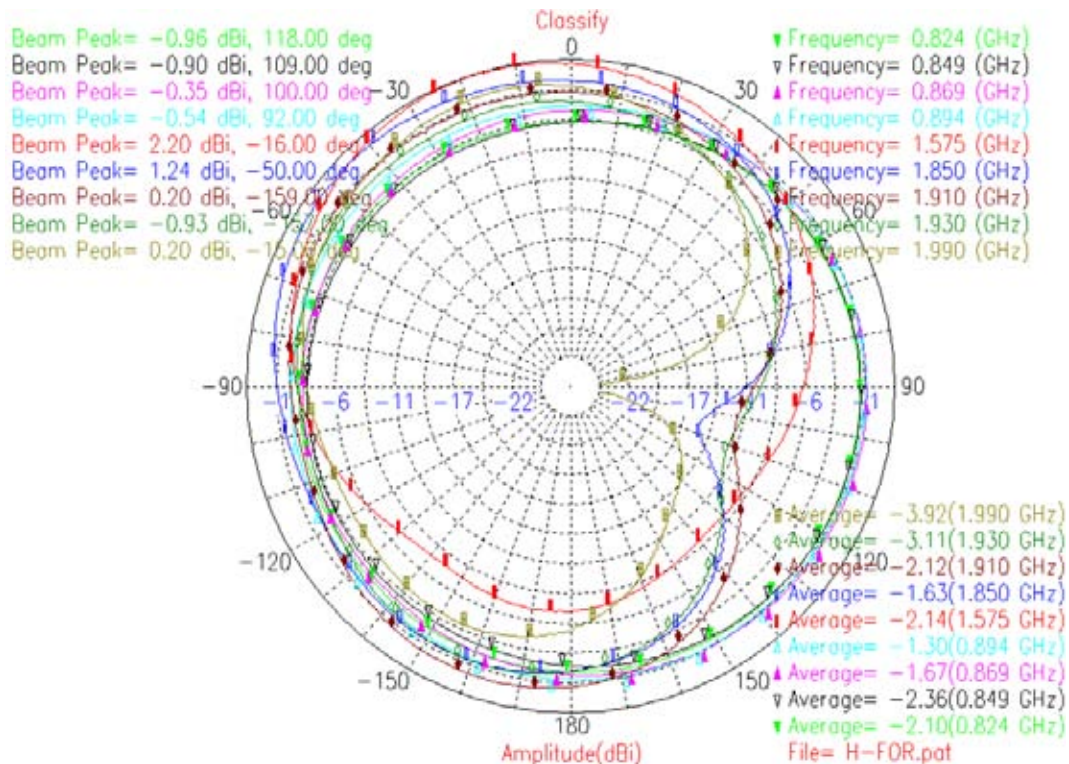


[E1-plane, Folder-Open retracted State]



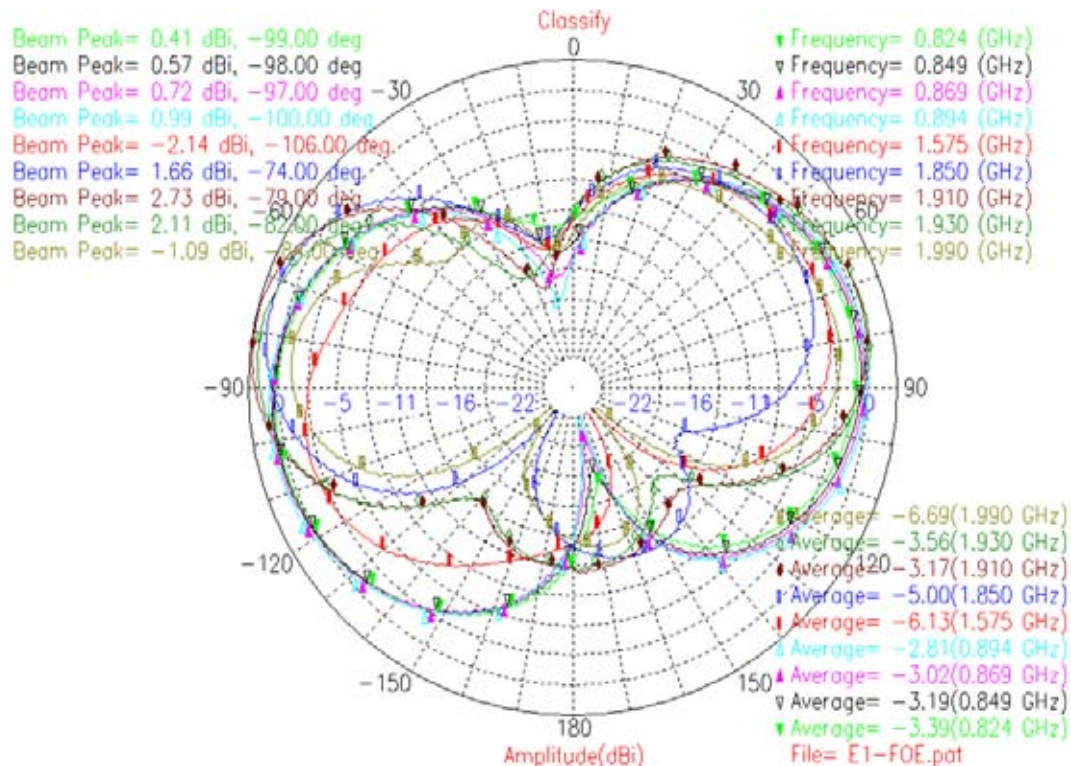
[E2-plane, Folder-Open retracted State]

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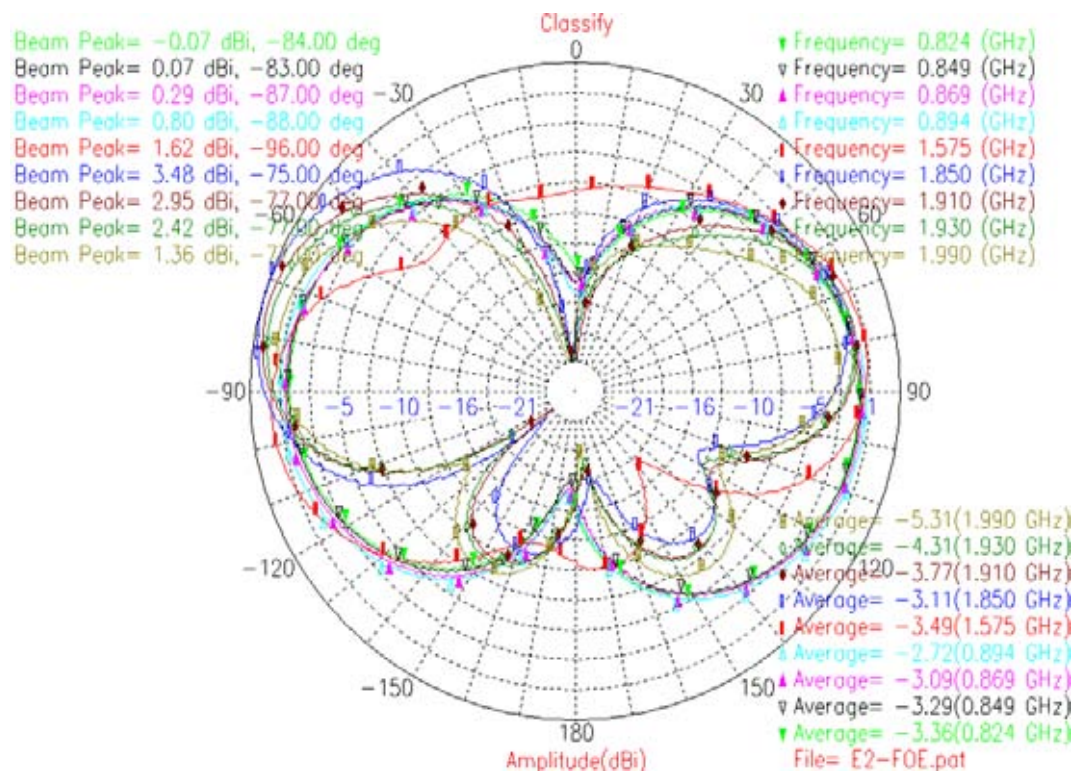


[H-plane, Folder-Open retracted State]

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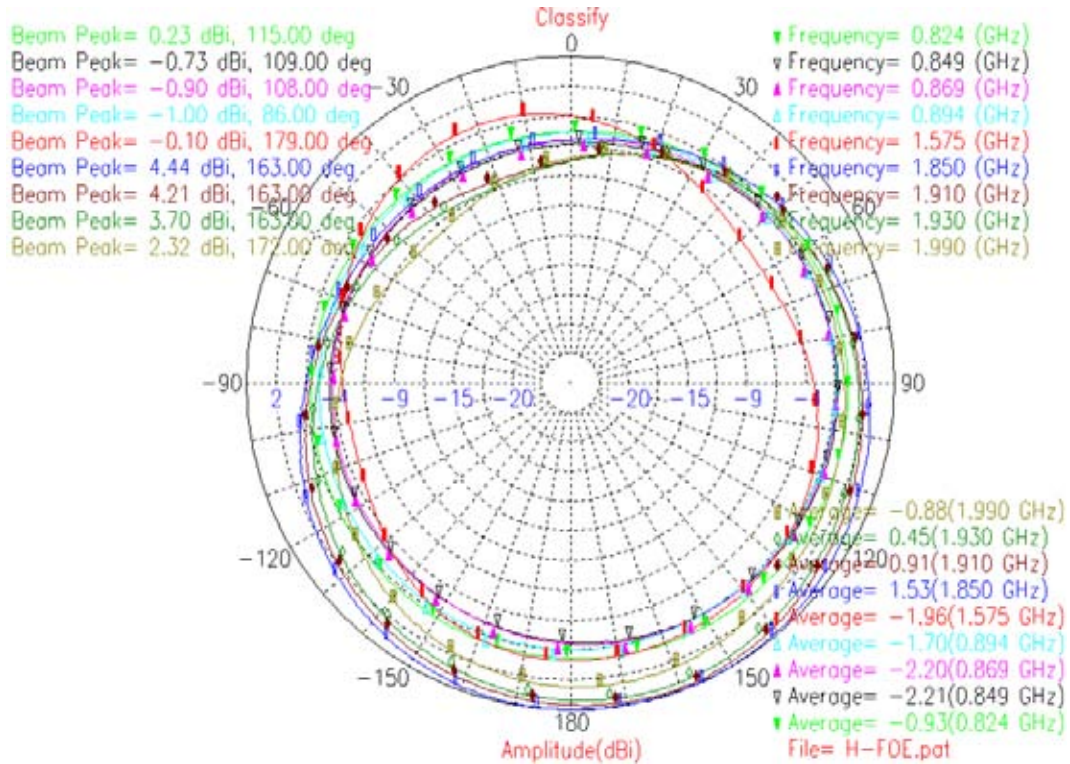


[E1 -plane, Folder-Open extended State]



[E2 -plane, Folder-Open extended State]

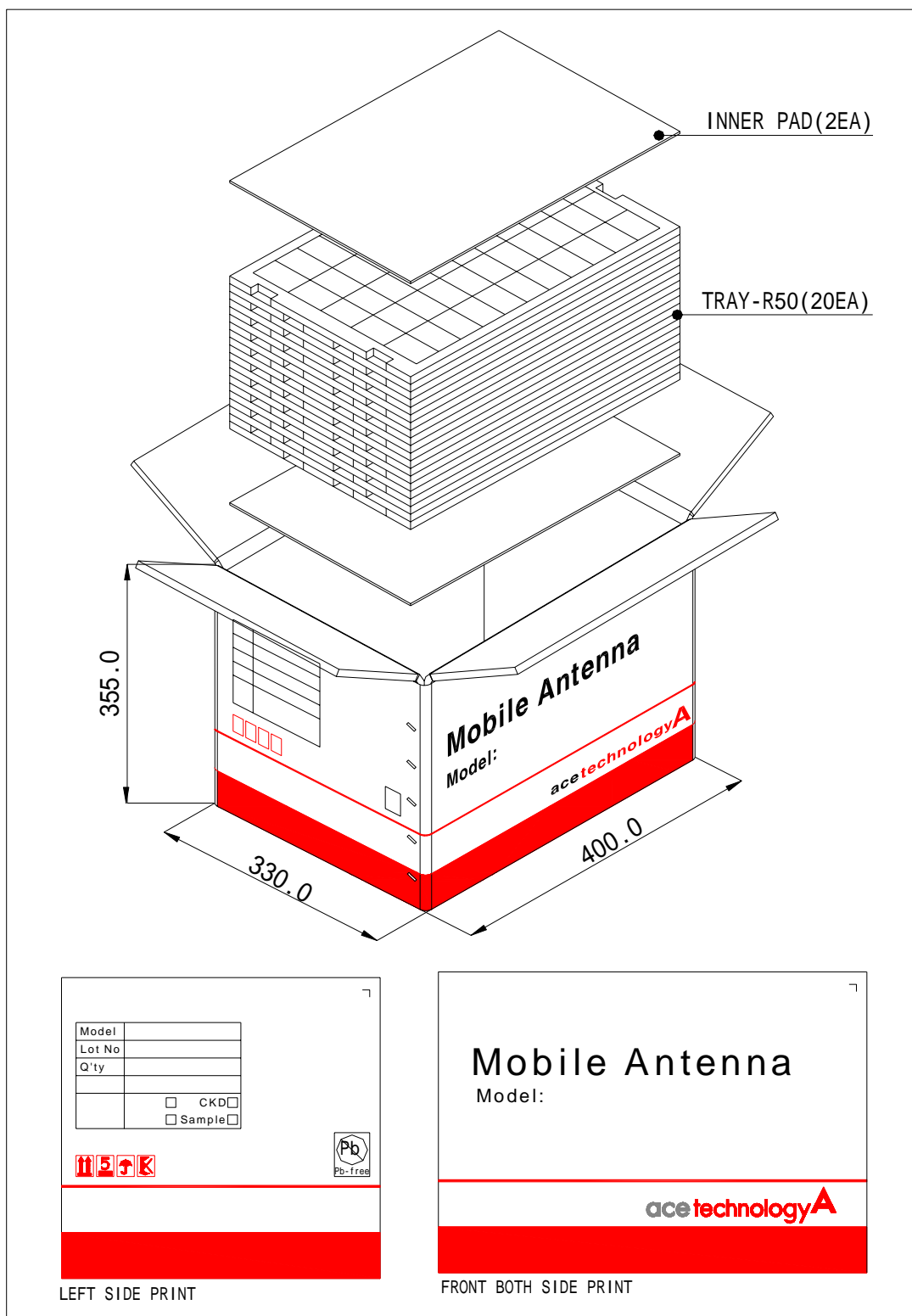
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[H-plane, Folder-Open extended State]

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7.3 Packing Spec Drawing



AQF-80500-03. IR