VSO
ELECTRIC CO., LTD.
Cabling Manufacturer

承認書

APPROVAL SHEET

客戶名稱 ： *精英電腦股份有限公司*
CUSTOMER

品　　名 ： CABLE PIFA ANTENNA G733
DRAWING NAME

鴻呈料號 ： F0763
VSO PART NO.

客戶料號 ：
CUSTOMER PART NO.

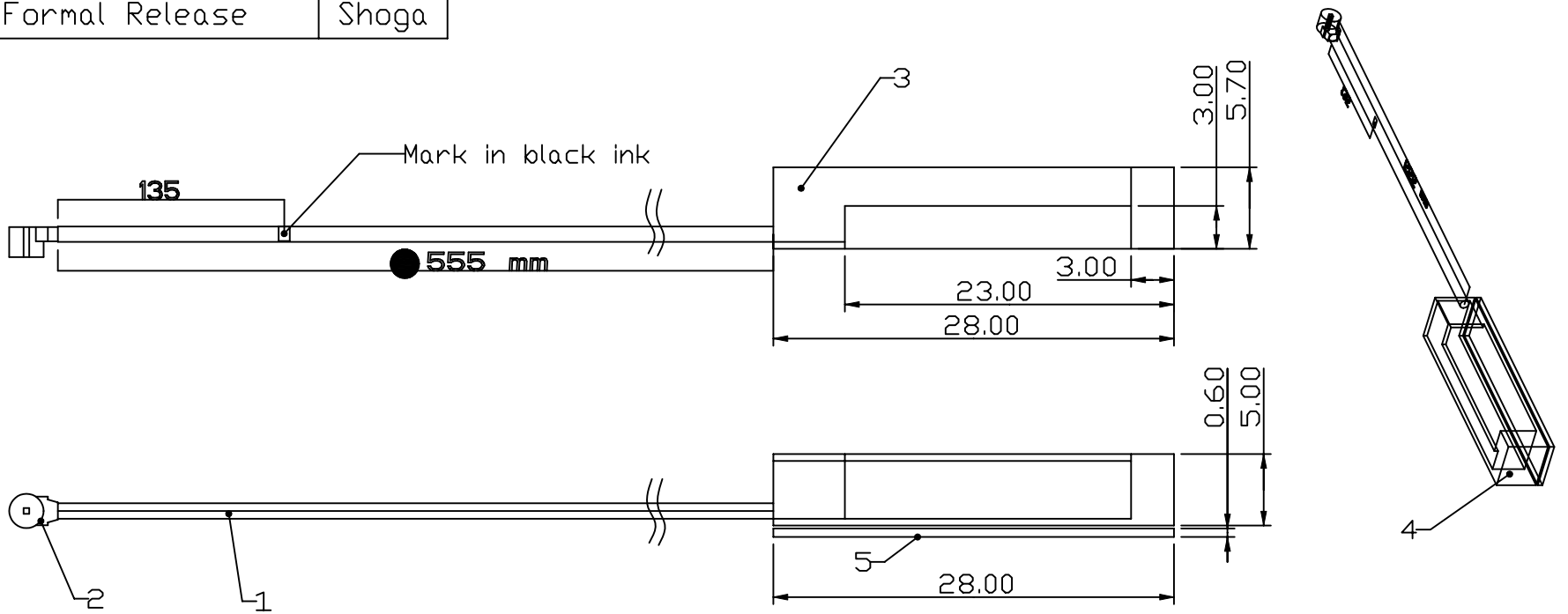
APPROVAL BY

業務部門	品管部門	工程部門	採購部門
SALES DIV.:	QC DIV.:	TECHNIQUE DIV:	PARCHASE DIV:

鴻呈實業股份有限公司

台北縣中和市員山路 581 巷 31 弄 1-8 號 4 樓　TEL: (02)3234-3038　FAX: (02)3234-3056
4F.,NO.1-8 ALLEY31, LANE581, YUEN-SHAN RD., CHUNG-HO CITY, TAIPEI HSIEN, TAIWAN R.O.C.

HISTORY		
REV.	DESCRIPTION	BY
	ORIGINAL DRAWING	Shoga
1	Formal Release	Shoga



Note : The PIFA type and solder point must same as the G736 ANTENNA PIFA.

ITEM	NAME	DESCRIPTION
5	SPONGE TAPE	28X5.7XT0.6
4	SPONGE	6.0*3.2*4.8T
3	PIFA Antenna	28*5.7*4.8T
2	Connector	20278-111R-13
1	Coaxial Cable	0.7DS-PBE(GRAY)

Stage
PP_01

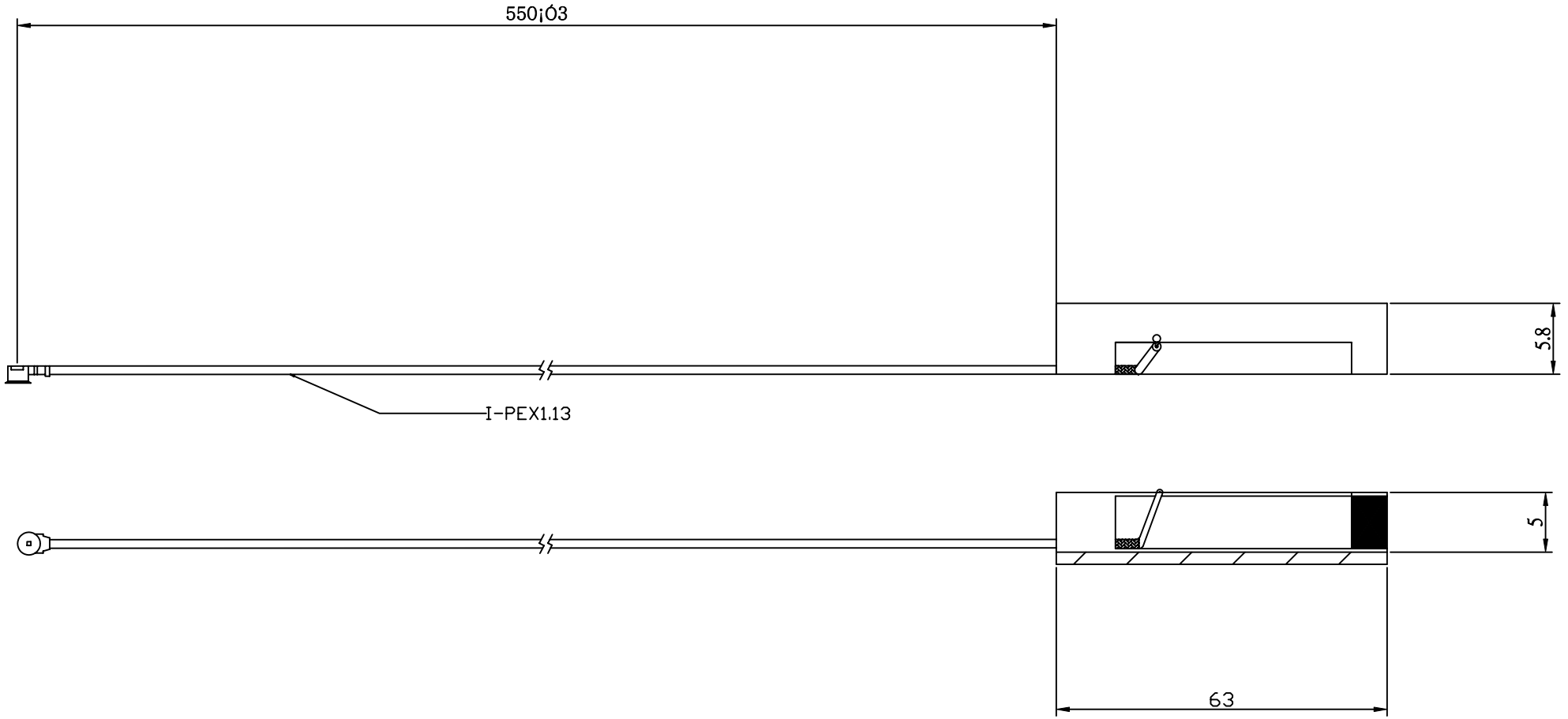
ITEM	PART NO.	CUSTOMER NO.	DESCRIPTION	REMARK
1	13-130-F46011	*	ANTENNA SET.FIFA...G733E..	

ECS CORPORATION

MODEL	G733E			
NAME	CABLE_PIFA_ANTENNA_G733E			APPROVAL: Jason
MATERIAL	TBD	UNIT	mm	PROJECT LEADER:
FINISH	TBD	SCALE	1:1	CHECK: Rich
THE 3RD PROJECEION		DO'NT SCALE DRAWING		DRAWN: Shoga
DWG. NO.	G733-3-4-AF	DATE 24-Dec-03	REVISION 1.0	SHEET 1/1

DRAW ID
CD

CRITICAL DIMENSION | THIRD ANGLE PROJECTION



DRW	DATE	VSO ELECTRIC CO.,LTD	
CHK	DATE		
APP	DATE	TITLE: CABLE PIFA ANTENNA G733	
CUSTOMER: G733	DWG NO: F0763	SHEET: 1 OF 1	REV: A

D C B A

4 3 2 1

TECHNICAL DATA

ELECTRICAL PROPERTIES

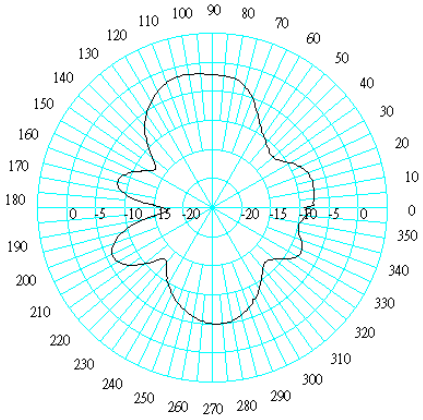
FREQUENCY RANGE	2.4 ~ 2.5 GHZ
IMPEDENCE	50Ω
VSWR	≦2
PROTOCOL SPEC.	802.11B
POLARIZATION	VERTICAL
ELECTRICAL WAVE	λ/4 DIPOLE
CONNECTOR	IPEX 或 同級品
WIRE	φ1.13 COAXIAL CABLE 或 同級品

MECHANICAL PROPERTIES

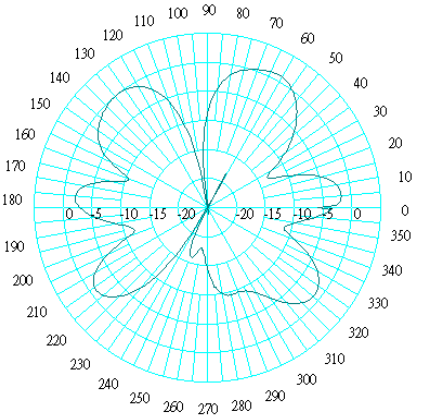
ANTENNA COVER	NONE
COLOR	NONE
OPERATION TEMPERATURE	-20 ~ +60 ℃
STORAGE TEMPERATURE	-30 ~ +75 ℃

天線垂直及水平場效圖

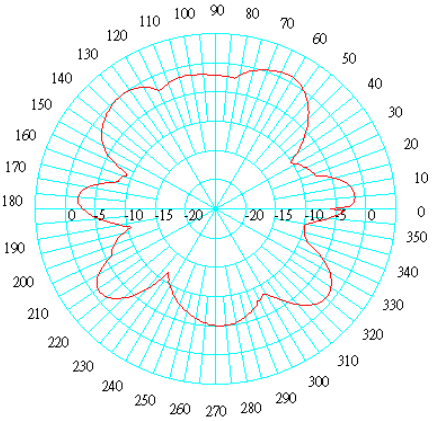
H-PLANE-2.4GHZ=-1.6dbi



E-PLANE-2.4GHZ=+0.9dbi



H+E



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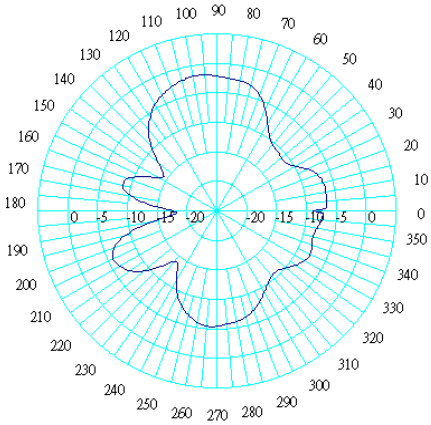
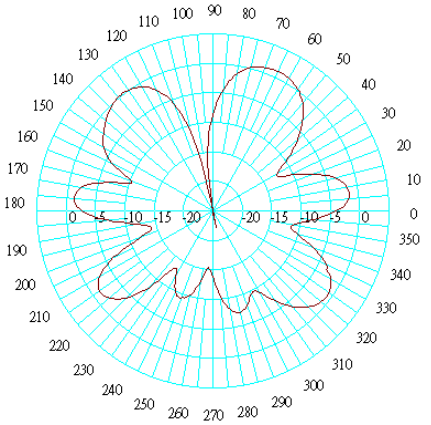
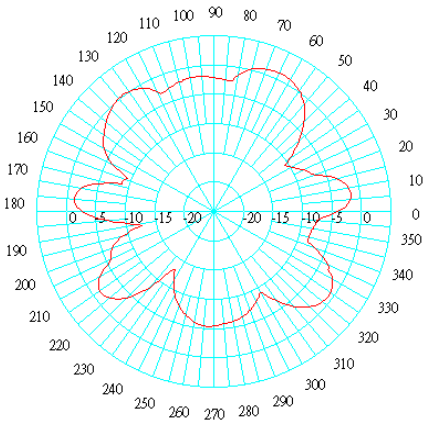


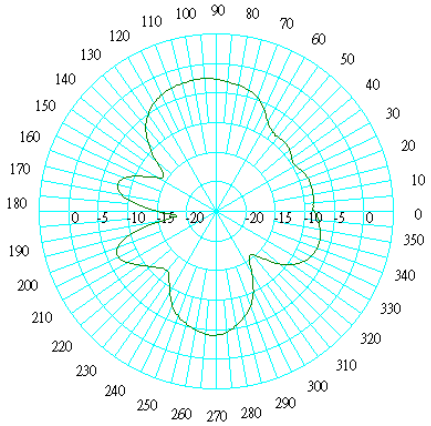
E-PLANE-2.45GHZ=+1.0dbi



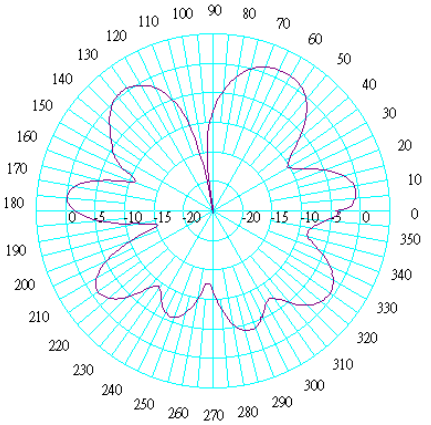
H+E



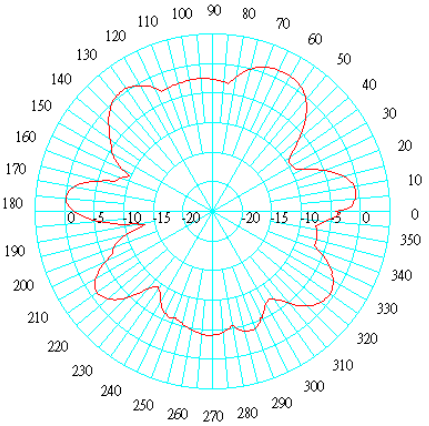
H-PLANE-2.5GHZ=-2.4dbi



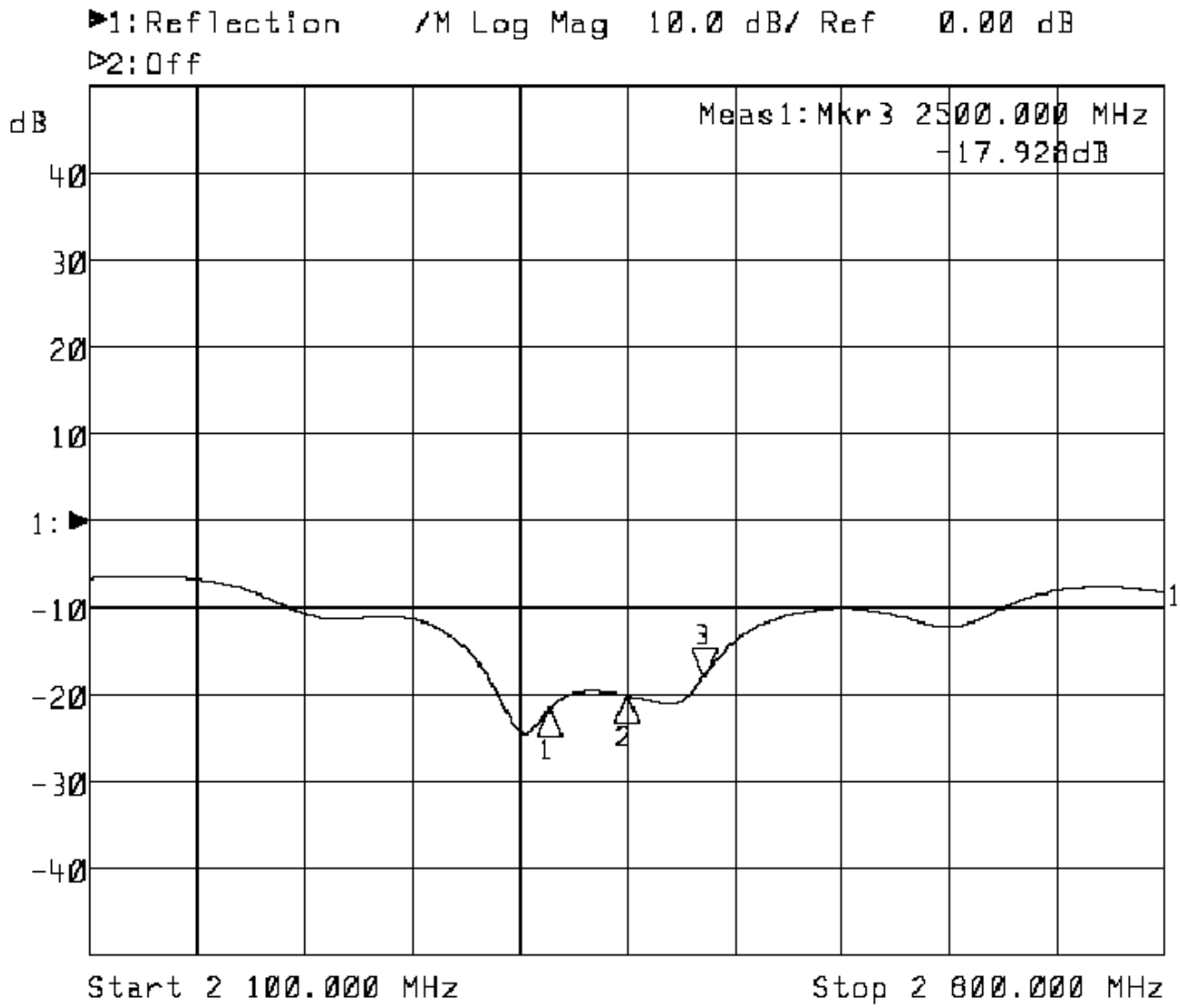
E-PLANE-2.5GHZ=+1.3dbi



H+E



RETURN LOSS（迴損）



1:Mkr (MHz) dB	2:Mkr (MHz) dB
1: 2400.0000 -21.589	
2: 2450.0000 -20.104	
3› 2500.0000 -17.928	

φ1.13 COAXIAL CABLE 線材特性資料

ISSUE	QT'Y	ECN NO.	REVISED DESCRIPTION	DATE	APPROVED
0					

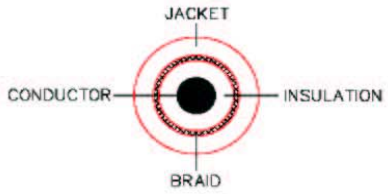
UL 1354 80℃ 30V COAXIAL CABLE

1.CONDUCTOR: 32AWGx1C, SILVER PLATED COPPER WIRE.
2.INSULATION: FEP,ø0.70±0.02mm, SELF-COLOR.
3.SHIELD: BRAID (16/4/0.05) SILVER PLATED COPPER WIRE,COVERAGE 90% NOM.
4.JACKET: FEP,ø1.13+0.08/-0.05mm,COLOR: GRAY,GB COLOR: 117,NO MARKING.

NOTE:

1.RATING TEMPERATURE: 80℃
2.ELECTRICAL PROPERTIES:
2-1.INSULATION RESISTANCE: DC/250V 1000Mohm.m MIN..
2-2.VOLTAGE RATING : 30V.
2-3.WITHSTAND VOLTAGE: AC/500V RMS FOR ONE MINUTE.
2-4.CONDUCTOR RESISTANCE: LESS THAN 520ohm/KM(at 20℃)
2-5.CAPACITANCE: 97pF/M(NOMINAL)
2-6.IMPEDANCE: 50±2 ohm @ TDR.
2-7.

NOM. ATTENUATION(dB/M)	
1.0GHz	2.05
2.0GHz	2.97
2.4GHz	3.27
2.45GHz	3.31
2.5GHz	3.35
3.0GHz	3.69
4.0GHz	4.31
5.0GHz	4.87
5.15GHz	4.95
5.25GHz	5.00
5.35GHz	5.05
6.0GHz	5.38

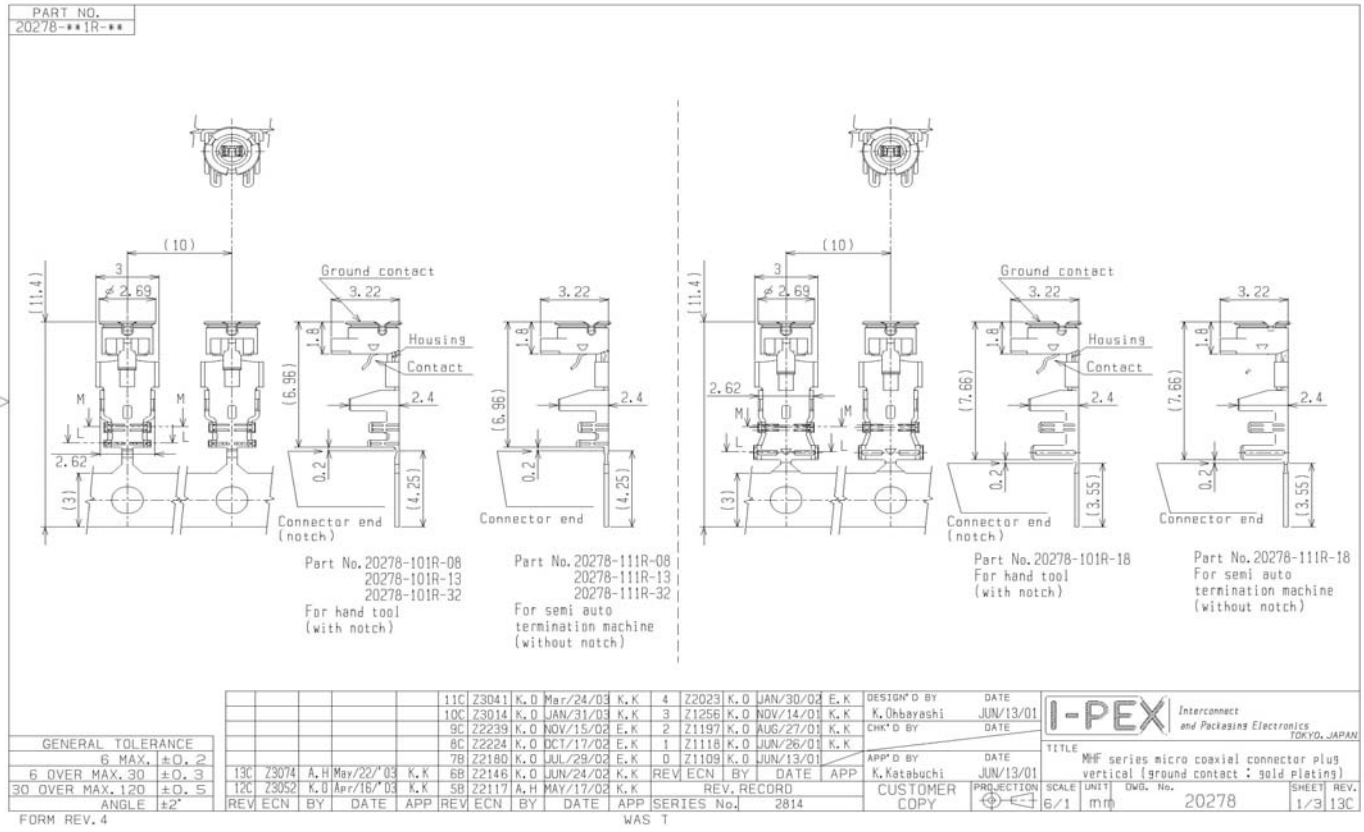


3.VENDOR: GOLDEN BRIDGE ELECTECH OR EQUIVALENT.

SYMBOL	QT'Y	DESCRIPTION
☒	0	CRITICAL DIMENSION
☐	0	MAJOR DIMENSION

DRAWN		GOLDEN BRIDGE ELECTECH INC.	DRAWING NO.	CW30039G042G(SAMPLE)
ENGINEER			REVISION	
CHECKED			UNIT	mm
APPROVED		TITLE: MINI COAXIAL(SP03-B0337-1)	SCALE	NONE
GENERAL TOLERANCE: >0.5~3= ±0.1, >3~6= ±0.1, >6~30= ±0.2, >30~120= ±0.3, >120~315= ±0.5, ANGLER= ±1°		DESC: 32AWGx1C	PAGE NO.	1 OF 2
		SPEC: FEP,GRAY ø1.13mm, L=...	DATE	2003.08.21
			FILES:	R:\SAMPLE\C\CW30039G042G1.DWG

IPEX 接頭特性資料



REV	ECN	BY	DATE	APP
11C	Z3041	K.O	Mar/24/'03	K.K
10C	Z3014	K.O	JAN/31/'03	K.K
9C	Z2239	K.O	NOV/15/'02	E.K
8C	Z2224	K.O	OCT/17/'02	E.K
7B	Z2180	K.O	JUL/29/'02	E.K
6B	Z2146	K.O	JUN/24/'02	K.K
5B	Z2117	A.H	MAY/17/'02	K.K
4	Z2023	K.O	JAN/30/'02	E.K
3	Z1256	K.O	NOV/14/'01	K.K
2	Z1197	K.O	AUG/27/'01	K.K
1	Z1118	K.O	JUN/26/'01	K.K
D	Z1109	K.O	JUN/13/'01	
13C	Z3074	A.H	May/22/'03	K.K
12C	Z3052	K.O	Apr/16/'03	K.K

REV. RECORD

SERIES No. 2814

DESIGN'D BY	DATE
K.Ohbayashi	JUN/13/01
CHK'D BY	DATE
APP'D BY	DATE
K.Katabuchi	JUN/13/01

CUSTOMER COPY

I-PEX Interconnect and Packaging Electronics TOKYO, JAPAN

TITLE: MHF series micro coaxial connector plug vertical (ground contact : gold plating)

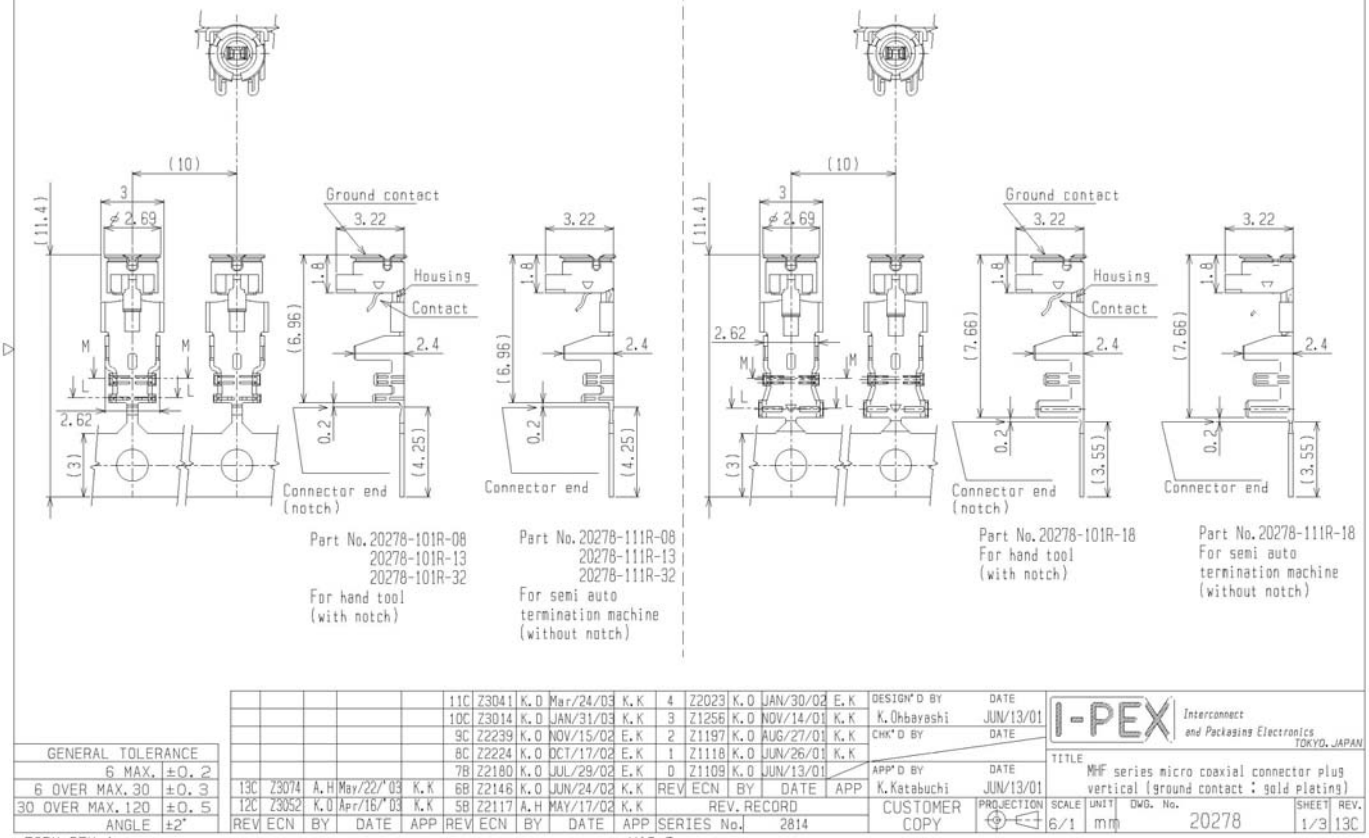
PROJECTION	SCALE	UNIT	DWG. No.	SHEET	REV.
	6/1	mm	20278	1/3	13C

GENERAL TOLERANCE	
6 MAX.	±0.2
6 OVER MAX. 30	±0.3
30 OVER MAX. 120	±0.5
ANGLE	±2°

FORM REV. 4

WAS T

PART NO.
20278-**1R-**



REV	ECN	BY	DATE	APP
11C	Z3041	K.O	Mar/24/'03	K.K
10C	Z3014	K.O	JAN/31/'03	K.K
9C	Z2239	K.O	NOV/15/'02	E.K
8C	Z2224	K.O	OCT/17/'02	E.K
7B	Z2180	K.O	JUL/29/'02	E.K
6B	Z2146	K.O	JUN/24/'02	K.K
5B	Z2117	A.H	MAY/17/'02	K.K
4	Z2023	K.O	JAN/30/'02	E.K
3	Z1256	K.O	NOV/14/'01	K.K
2	Z1197	K.O	AUG/27/'01	K.K
1	Z1118	K.O	JUN/26/'01	K.K
D	Z1109	K.O	JUN/13/'01	
13C	Z3074	A.H	May/22/'03	K.K
12C	Z3052	K.O	Apr/16/'03	K.K

REV. RECORD

SERIES No. 2814

DESIGN'D BY DATE: K.Ohbayashi JUN/13/01

CHK'D BY DATE

APP'D BY DATE: K.Katabuchi JUN/13/01

CUSTOMER COPY

I-PEX Interconnect and Packaging Electronics TOKYO, JAPAN

TITLE: MHF series micro coaxial connector plug vertical (ground contact : gold plating)

PROJECTION	SCALE	UNIT	DWG. No.	SHEET	REV.
	6/1	mm	20278	1/3	13C

GENERAL TOLERANCE	
6 MAX.	±0.2
6 OVER MAX. 30	±0.3
30 OVER MAX. 120	±0.5
ANGLE	±2°

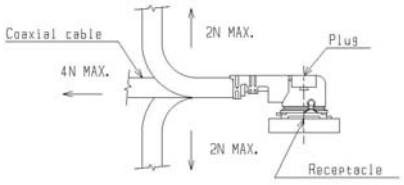
FORM REV. 4

WAS T

Notes

1. Material
 (1) Housing : PBT , UL94V-0 , black
 (2) Contact
  phosphor bronze
  gold plating 0.1μm MIN.
  over nickel 1.27μm MIN.
 (3) Ground contact
  phosphor bronze
  gold plating 0.05μm MIN.
  over nickel 1.27μm MIN.
2. Packing : reel
3. Mating partner part No.
 : 20279-001E-01
4. Permissible load of cable at mating

1. 材 料
 (1) ハウジング：PBT, UL94V-0, 黒色
 (2) コンタクト
  りん青銅
  金メッキ0.1μm MIN.
  下地 ニッケル1.27μm MIN.
 (3) グランドコンタクト
  りん青銅
  金メッキ0.05μm MIN.
  下地 ニッケル1.27μm MIN.
2. 梱包 : リール
3. かん合相手 part No.
 :20279-001E-01
4. コネクタかん合後のケーブルに対する荷重

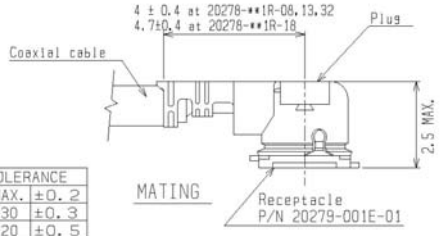


5. Suggestions for mating & unmating operation.

5-1 Mating.
Please mate the connector straightly to vertical direction as much as possible, adjusting the mating axis of plug and receptacle.
As excessive slant angle mating may break the connector , please don't do it.

5. コネクタかん合時および抜去時の注意

5-1 コネクタ挿入時
PlugとReceptacleのかん合軸を合わせ、できるだけ垂直に挿入して下さい。
極端な斜め挿入は行わないで下さい。
コネクタ破損の原因となりますので、過度なこじり挿抜は行わないで下さい。



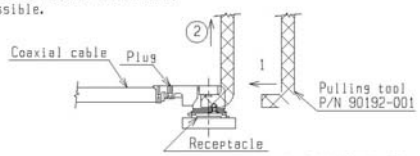
GENERAL TOLERANCE	
6 MAX.	±0.2
6 OVER MAX. 30	±0.3
30 OVER MAX. 120	±0.5
ANGLE	±2°

5-2 Unmating.

(1) In case of unmating by pulling tool.
Please use the pulling tool as the following drawing, and please pull plug to vertical direction as directly as possible.

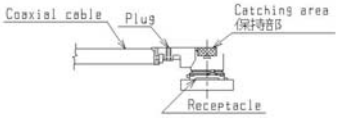
5-2 コネクタ抜去時

(1) 抜去ジグを用いる場合
下図のようにできるだけ垂直に引き抜いて下さい。



(2) In case of unmating directly by hand
Please catch the catching area of plug , and please pull plug to vertical direction as directly as possible.

(2) 手で直接引き抜く場合
下図の保持部Bをつかみ、できるだけ垂直に引き抜いて下さい。



5-3 Crimp over standards of outer conductor

Standards:Less than 10% from total numbers of outer conductor
(Numbers of outer conductor's crimp over from outer conductor's barrel)

5-3 外部導体はみ出し量

外部導体はみ出し量規定
：外部導体トータル本数の10%以下
（外部導体バレルの外にはみ出した量）

5-4 Caution about Heat shrinkage tubes

Please be cureful not to melt housing when using heat shrinkage tubes.
It will become cause of open circuit.

5-4 熱収縮チューブについての注意

熱収縮チューブで外部導体を覆う場合は、導通不良の原因になりますので、熱によりハウジングを溶融させないよう注意してください。

REV	ECN	BY	DATE	APP
REV. RECORD				
SERIES No.	2814			

DESIGN'D BY DATE
CHK'D BY DATE
APP'D BY DATE
CUSTOMER COPY
PROJECTION

I-PEX Interconnect and Packaging Electronics TOKYO, JAPAN

TITLE
MHF series micro coaxial connector plug vertical (ground contact : gold plating)

SCALE	UNIT	DWG. No.	SHEET	REV.
-/-	mm	20278	3/3	13C

FORM REV. 4

WAS T