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0 Document History

Preceding document: "MC75 Hardware Interface Description" Version 02.171 New document: "MC75 Hardware Interface Description" Version **03.010**

Chapter	What is new
1.3	Updated list of standards.
2.1	Updated audio parameters.
3.3.1.1	More detailed description of IGT timing depending on Power-Down or Charge-only mode.
3.5, 9	Removed all information related to specific types of batteries and specific vendors.
3.5.3	Added overdischarge release voltage to battery specifications in Table 8.
3.5.6, 3.7	Described transition from Charge-only to Normal mode by switching off Airplane mode.
3.12	Removed section describing USB modem installation. For installation details see [11].
5.5	Table 27: Modified RTC input voltage values (RTC Backup VDDLP).
5.6	Table 28: Different current consumption depending on whether autobauding enabled / disabled.
5.7.5	Updated values for voiceband transmit path parameters.

Preceding document: "MC75 Hardware Interface Description" Version 02.001 New document: "MC75 Hardware Interface Description" Version 02.171

Chapter	What is new
2.1	Added EGPRS Multislot Class 12 support as new feature.
3.3.1.2	Added section "Configuring the IGT Line for Use as ON/OFF Switch".
3.3.2	Modified states in signal states table.
3.4	Added automatic Multislot Class change for EGPRS Multislot Class 12.
3.6	Added chapter on power saving.
3.15.2	Added remarks on VMIC behaviour.
3.15.2.3	Replaced remark on VMIC behaviour.
3.12	MC75 does not support generic USB 2.0 High Speed hubs.
5.1	New maximum values for voltage at analog pins with VMIC on/off.
5.2	Specified board / battery temperatures Table 23: Revised description of restricted operation. Table 24: Temperature specified for charging is battery temperature (not ambient).
5.5	Added specification of IGT if used as ON/OFF switch. Changed all V _{IH} min values from 2.0 to 2.15V. Corrected overview table: USB_DP was listed in wrong row.
5.6	Table 29; Table 30: Modified tables showing the power consumption during Tx burst for GSM 850, 900, 1800 and 1900.
5.7	New chapter "Electrical Characteristics of the Voiceband Part"



Preceding document: "MC75 Hardware Interface Description" Version 01.900 New document: "MC75 Hardware Interface Description" Version 02.001

Chapter	What is new
1.3	Added CE logo.
2.1	Updated operating temperature.
3.3.2	New chapter: Signal States after Startup.
3.3.4.1	Revised Table 7: Temperature dependent behavior.
3.5.5	More detailed description of charging timers.
3.3.1.3, 3.5.6, 3.7	To change from Charge-only mode to Normal mode the IGT line must be pulled low for at least 1s and then released. High state of IGT lets MC75 enter Normal mode.
3.4	Minor text change.
5.2	Specified operating board and ambient temperature.
5.3	Changed storage air temperature.
5.5	Specified internal pull-down resistors 330k Ω at TXD0, RXD0, TXD1, RXD1.

Preceding document: "MC75 Hardware Interface Description" Version 01.001 New document: "MC75 Hardware Interface Description" Version 01.900

Chapter	What is new
1.3	Added European Directive related to RoHS. Updated version numbers of several standards. Deleted section "Compliance with international rules and regulations".
2.1	Deleted specification of power consumption. Added RoHS compliance. Completed list of firmware download options.
2.1, 3.10, 3.11	Updated bit rates and specification of autobauding.
3.3.1.1	Added further details on timing after power-up. Added alert message "SHUTDOWN after Illegal PowerUp"
3.3.1.6	New chapter: Using EMERG_RST Signal to Reset Application(s) or External Device(s)
3.3.3.3	New chapter: Turn on/off MC75 Applications with Integrated USB
3.12	Changed Figure 18.
3.15.2, 3.15.2.3	Specified minimum / maximum voltages at MIC pins.
3.15.4	Bit clock frequency increased from 128 to 256 kHz. Added ±100ns jitter. Modified Figure 28.
3.14	Changed Figure 21.
5.1	Updated Table 21: Absolute maximum ratings
5.3	Added chapter: Storage Conditions
5.5	Completed specifications of EMERG_RST, SYNC, USB and analog audio interface. Modified Iomax of CHARGEGATE pin.
5.7	New chapter: "Electrical Characteristics of the Voiceband Part"
7	Changed capacitor at EPP2 and resistor at CHARGEGATE.
8.2	Changed note on recommendations for mobile and fixed devices. Added remark on configuring frequency bands depending on whether or not product is approved for use in U.S. territories.



Chapter	What is new
9.1	New Siemens ordering numbers for MC75.

Preceding document: "MC75 Hardware Interface Description" Version 00.494 New document: "MC75 Hardware Interface Description" Version 01.001

Chapter	What is new
3.15.4	New chapter: Digital Audio Interface DAI
3.16.3	New chapter: Behavior of the RING0 Line (ASC0 Interface only)
3.16.4	New chapter: PWR_IND Signal
5.6	Added new table "Current consumption during transmit burst for frequency bands GSM 180MHz and GSM 1900MHz".

Preceding document: "MC75 Hardware Interface Description" Version 00.436 New document: "MC75 Hardware Interface Description" Version 00.494

Chapter	What is new
2.1, 3.3.1.5, 3.7 5.3	Modified description of EMERG_RST line: EMERG_RST and additional activation of IGT will reset MC75. EMERG_RST without activation of IGT will switch MC75 off.
	Updated recommended battery specifications.
3.3.4.5	Further details on overvoltage shutdown.
0	Added remark on temperature tolerances.
5.6	Changed table "Current consumption during transmit burst".

Preceding document: "MC75 Hardware Interface Description" Version 00.425 New document: "MC75 Hardware Interface Description" Version 00.436

Chapter	What is new
Throughout manual	IGT line needs to be driven low for at least 400ms
3.1	New chapter: Operating Modes
3.3.1	Added remarks on different operating modes.
3.3.4.3	Added remark on shutdown threshold in IDLE mode.
3.7	New chapter: Summary of State Transitions (Except SLEEP Mode)

Preceding document: "MC75 Hardware Interface Description" Version 00.327 New document: "MC75 Hardware Interface Description" Version 00.425

Chapter	What is new
2.1	Added 7-bit addressing to list of I ² C features.
3.5.2	New chapter to describe requirements to control end of charging.
3.5.6	Added remarks on how to switch the module off when in Charging-only mode and how to switch to other operating modes. No automatic shutdown in Charge-only mode. Updated list of AT commands.



Chapter	What is new
3.13	Added 7-bit addressing and remark on AT^SSPI command.
3.16.1	Updated forward time of SYNC signal during transmit burst.
5.6	Updated Table 29.

Preceding document: "MC75 Hardware Interface Description" Version 00.241 New document: "MC75 Hardware Interface Description" Version 00.327

Chapter	What is new
3.2.1	Added description for undervoltage shutdown in IDLE and SLEEP mode.
3.3.4.5	Orderly shutdown in case of overvoltage - added maximum voltage value.
5.6	Added table "Power supply ratings".
6.1	Updated Figure 42.

Preceding document: "MC75 Hardware Interface Description" Version 00.190 New document: "MC75 Hardware Interface Description" Version 00.241

Chapter	What is new
2.1	Corrected module's weight.
3.5.5	Corrected current value in case of undervoltage charging.
3.5.6	Removed AT^SMSO from list of AT commands supported in Charge-only mode.
3.9	Added specification of speed parameters of SIM interface
3.15	Corrected figure "Audio block diagram".
3.15.4	Deleted description of the DAI.
4.1	Corrected figure "Never use antenna connector and antenna pad at the same time".
4.2	Added notes on soldering.
5.1	Added conditions for absolute maximum ratings.
5.6	New chapter: Power Supply Ratings
8.1	Changed figure "Reference equipment for type approval"
8.2	Added further notes.

Preceding document: "MC75 Hardware Interface Description" Version 00.111 New document: "MC75 Hardware Interface Description" Version 00.190

Chapter	What is new
3.5.6	Described effect of AT^SMSO during Charge-only mode.
3.15.2	Corrected several parameters in figures.
3.16	More detailed description of AT^SSYNC command.
8.2	Changed antenna gain and FCC identifier.



Preceding document: "MC75 Hardware Interface Description" Version 00.02 New document: "MC75 Hardware Interface Description" Version 00.111

Chapter	What is new
3.2.2 / 3.2.3	Added description of how to measure V _{BATT+}
3.3.4.5	Orderly shutdown in case of overvoltage (description is preliminary)
3.5.3 /	Updated battery requirements. Added description of VARTA batteries. Added data sheets of VARTA batteries.
	Added info about usbser.sys file.
3.15.2	Added filter in microphone circuit figures.
3.15.3	Added figures "Differential loudspeaker configuration" and "Single ended loudspeaker configuration".
3.13	More detailed description of how to connect the I ² C interface.
5.1	Updated Table 21: Absolute maximum ratings.
6.1	Updated Figure 42.

Preceding document: "MC75 Hardware Interface Description" Version 00.02 New document: "MC75 Hardware Interface Description" Version 00.65

Chapter	What is new
	Deleted section about limitations of MC75 Preview Release.
Throughout manual	Supply voltage range now 3.2V – 4.3V (instead of 3.2V – 4.2V)
2.1 / 5.3	Operating temperature specified.
3.3.3.2	Added section Leakage Current in Power-Down Mode.
3.5	Added Lithium Polymer batteries. Updated recommended battery specifications. More detailed description of trickle charging.
3.9	Use CCGND as separate ground line for the SIM interface.
3.12	Corrected description and figure of USB interface. Described driver installation.
3.15.4 / 5.3	USC4 pin marked as input.
5.3	Added specifications of USB interface.
5.6	Table 36: Added electrostatic values of USB and SD card interfaces.
6.1	Updated Figure 42.

Preceding document: "MC75 Hardware Interface Description" Version 00.02 New document: "MC75 Hardware Interface Description" Version 00.30

Chapter	What is new
Completely reappendix.	evised and updated all chapters and technical specifications. Added new chapters and



Preceding document: "MC75 Hardware Interface Description" Version 00.01 New document: "MC75 Hardware Interface Description" Version 00.02

Chapter	What is new
5	Changed description of VEXT pin. Changed description of pin 55 and renamed pin from EMERGOFF to EMERG_RST.
3.14	Corrected Figure 21: SD card interface.
7	Changed sample application.



1 Introduction

This document describes the hardware of the Siemens MC75 module that connects to the cellular device application and the air interface. It helps you quickly retrieve interface specifications, electrical and mechanical details and information on the requirements to be considered for integrating further components.

1.1 Related Documents

- [1] MC75 AT Command Set, Version 03.010
- [2] MC75 Release Note 03.010
- [3] DSB75 Support Box Evaluation Kit for Siemens Cellular Engines
- [4] Application Note 02: Audio Interface Design for GSM Applications, v02
- [5] Application Note 07: Rechargeable Lithium Batteries in GSM Applications, v03
- [6] Application Note 16: Updating Firmware, v04
- [7] Multiplexer User's Guide
- [8] Multiplex Driver Developer's Guide for Windows 2000 and Windows XP
- [9] Multiplexer Driver Installation Guide for Windows 2000 and Windows XP
- [10] Application Note 24: Application Developer's Guide, v07
- [11] Application Note 32: Integrating USB into MC75, TC6x and AC75 Applications, v01

For more information please visit the Siemens Website: http://www.siemens.com/wm



1.2 Terms and Abbreviations

Abbreviation	Description
ADC	Analog-to-Digital Converter
AGC	Automatic Gain Control
ANSI	American National Standards Institute
ARFCN	Absolute Radio Frequency Channel Number
ARP	Antenna Reference Point
ASC0 / ASC1	Asynchronous Controller. Abbreviations used for first and second serial interface of MC75
В	Thermistor Constant
B2B	Board-to-board connector
BER	Bit Error Rate
BTS	Base Transceiver Station
CB or CBM	Cell Broadcast Message
CE	Conformité Européene (European Conformity)
CHAP	Challenge Handshake Authentication Protocol
CPU	Central Processing Unit
CS	Coding Scheme
CSD	Circuit Switched Data
CTS	Clear to Send
DAC	Digital-to-Analog Converter
DAI	Digital Audio Interface
dBm0	Digital level, 3.14dBm0 corresponds to full scale, see ITU G.711, A-law
DCE	Data Communication Equipment (typically modems, e.g. Siemens GSM engine)
DCS 1800	Digital Cellular System, also referred to as PCN
DRX	Discontinuous Reception
DSB	Development Support Box
DSP	Digital Signal Processor
DSR	Data Set Ready
DTE	Data Terminal Equipment (typically computer, terminal, printer or, for example, GSM application)
DTR	Data Terminal Ready
DTX	Discontinuous Transmission
EDGE	Enhanced Data Rates for Global Evolution
EFR	Enhanced Full Rate
EGSM	Enhanced GSM
EGPRS	Enhanced General Packet Radio Service
EIRP	Equivalent Isotropic Radiated Power
EMC	Electromagnetic Compatibility

Abbreviation	Description
ERP	Effective Radiated Power
ESD	Electrostatic Discharge
ETS	European Telecommunication Standard
FCC	Federal Communications Commission (U.S.)
FDMA	Frequency Division Multiple Access
FR	Full Rate
GMSK	Gaussian Minimum Shift Keying
GPRS	General Packet Radio Service
GSM	Global Standard for Mobile Communications
HiZ	High Impedance
HR	Half Rate
I/O	Input/Output
IC	Integrated Circuit
IMEI	International Mobile Equipment Identity
ISO	International Standards Organization
ITU	International Telecommunications Union
kbps	kbits per second
LED	Light Emitting Diode
Li-lon / Li+	Lithium-lon
Li battery	Rechargeable Lithium Ion or Lithium Polymer battery
Mbps	Mbits per second
MMI	Man Machine Interface
МО	Mobile Originated
MS	Mobile Station (GSM engine), also referred to as TE
MSISDN	Mobile Station International ISDN number
MT	Mobile Terminated
NTC	Negative Temperature Coefficient
OEM	Original Equipment Manufacturer
PA	Power Amplifier
PAP	Password Authentication Protocol
PBCCH	Packet Switched Broadcast Control Channel
PCB	Printed Circuit Board
PCL	Power Control Level
PCM	Pulse Code Modulation
PCN	Personal Communications Network, also referred to as DCS 1800
PCS	Personal Communication System, also referred to as GSM 1900
PDU	Protocol Data Unit
PLL	Phase Locked Loop



Abbreviation	Description
PPP	Point-to-point protocol
PSK	Phase Shift Keying
PSU	Power Supply Unit
R&TTE	Radio and Telecommunication Terminal Equipment
RAM	Random Access Memory
RF	Radio Frequency
RMS	Root Mean Square (value)
ROM	Read-only Memory
RTC	Real Time Clock
RTS	Request to Send
Rx	Receive Direction
SAR	Specific Absorption Rate
SD	Secure Digital
SELV	Safety Extra Low Voltage
SIM	Subscriber Identification Module
SMS	Short Message Service
SRAM	Static Random Access Memory
TA	Terminal adapter (e.g. GSM engine)
TDMA	Time Division Multiple Access
TE	Terminal Equipment, also referred to as DTE
Tx	Transmit Direction
UART	Universal asynchronous receiver-transmitter
URC	Unsolicited Result Code
USB	Universal Serial Bus
USSD	Unstructured Supplementary Service Data
VSWR	Voltage Standing Wave Ratio
Phonebook abb	reviations
FD	SIM fixdialing phonebook
LD	SIM last dialing phonebook (list of numbers most recently dialed)
MC	Mobile Equipment list of unanswered MT calls (missed calls)
ME	Mobile Equipment phonebook
ON	Own numbers (MSISDNs) stored on SIM or ME
RC	Mobile Equipment list of received calls
SM	SIM phonebook



1.3 Type Approval

MC75 has been approved to comply with the directives and standards listed below.

Table 1: Directives

99/05/EC	Directive of the European Parliament and of the council of 9 March 1999 on radio equipment and telecommunications terminal equipment and the mutual recognition of their conformity (in short referred to as R&TTE Directive 1999/5/EC). The product is labeled with the CE conformity mark C € 0682	
89/336/EC	Directive on electromagnetic compatibility	
73/23/EC	Directive on electrical equipment designed for use within certain voltage limits (Low Voltage Directive)	
2002/95/EC	Directive of the European Parliament and of the Council of 27 January 2003 on the restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS)	

Table 2: Standards of North American type approval

CFR Title 47	Code of Federal Regulations, Part 22 and Part 24 (Telecommunications, PCS); US Equipment Authorization FCC	
UL 60 950	Product Safety Certification (Safety requirements)	
NAPRD.03 V3.5.1	Overview of PCS Type certification review board Mobile Equipment Type Certification and IMEI control PCS Type Certification Review board (PTCRB)	
RSS133 (Issue2)	Canadian Standard	

Table 3: Standards of European type approval

3GPP TS 51.010-1	Digital cellular telecommunications system (Phase 2); Mobile Station (MS) conformance specification	
ETSI EN 301 511 V9.0.2	Candidate Harmonized European Standard (Telecommunications series) Global System for Mobile communications (GSM); Harmonized standard for mobile stations in the GSM 900 and DCS 1800 bands covering essential requirements under article 3.2 of the R&TTE directive (1999/5/EC) (GSM 13.11 version 7.0.1 Release 1998)	
GCF-CC V3.20.0	Global Certification Forum - Certification Criteria	
ETSI EN 301 489-1 V1.4.1	Candidate Harmonized European Standard (Telecommunications series) Electro Magnetic Compatibility and Radio spectrum Matters (ERM); Electro Magnetic Compatibility (EMC) standard for radio equipment and services; Part 1: Common Technical Requirements	



ETSI EN 301 489-7 V1.2.1 (2000-09)	Candidate Harmonized European Standard (Telecommunications series) Electro Magnetic Compatibility and Radio spectrum Matters (ERM); Electro Magnetic Compatibility (EMC) standard for radio equipment and services; Part 7: Specific conditions for mobile and portable radio and ancillary equipment of digital cellular radio telecommunications systems (GSM and DCS)	
IEC/EN 60950-1 (2001)	Safety of information technology equipment (2000)	

Table 4: Requirements of quality

IEC 60068	Environmental testing	
DIN EN 60529	IP codes	

SAR requirements specific to portable mobiles

Mobile phones, PDAs or other portable transmitters and receivers incorporating a GSM module must be in accordance with the guidelines for human exposure to radio frequency energy. This requires the Specific Absorption Rate (SAR) of portable MC75 based applications to be evaluated and approved for compliance with national and/or international regulations.

Since the SAR value varies significantly with the individual product design manufacturers are advised to submit their product for approval if designed for portable use. For European and US markets the relevant directives are mentioned below. It is the responsibility of the manufacturer of the final product to verify whether or not further standards, recommendations or directives are in force outside these areas.

Products intended for sale on US markets

ES 59005/ANSI C95.1 Considerations for evaluation of human exposure to Electromagnetic Fields (EMFs) from Mobile Telecommunication Equipment (MTE) in the frequency range 30MHz - 6GHz

Products intended for sale on European markets

EN 50360 Product standard to demonstrate the compliance of mobile phones with the basic restrictions related to human exposure to electromagnetic fields (300MHz - 3GHz)

1.4 Safety Precautions

The following safety precautions must be observed during all phases of the operation, usage, service or repair of any cellular terminal or mobile incorporating MC75. Manufacturers of the cellular terminal are advised to convey the following safety information to users and operating personnel and to incorporate these guidelines into all manuals supplied with the product. Failure to comply with these precautions violates safety standards of design, manufacture and intended use of the product. Siemens AG assumes no liability for customer's failure to comply with these precautions.



When in a hospital or other health care facility, observe the restrictions on the use of mobiles. Switch the cellular terminal or mobile off, if instructed to do so by the guidelines posted in sensitive areas. Medical equipment may be sensitive to RF energy.

The operation of cardiac pacemakers, other implanted medical equipment and hearing aids can be affected by interference from cellular terminals or mobiles placed close to the device. If in doubt about potential danger, contact the physician or the manufacturer of the device to verify that the equipment is properly shielded. Pacemaker patients are advised to keep their hand-held mobile away from the pacemaker, while it is on.



Switch off the cellular terminal or mobile before boarding an aircraft. Make sure it cannot be switched on inadvertently. The operation of wireless appliances in an aircraft is forbidden to prevent interference with communications systems. Failure to observe these instructions may lead to the suspension or denial of cellular services to the offender, legal action, or both.



Do not operate the cellular terminal or mobile in the presence of flammable gases or fumes. Switch off the cellular terminal when you are near petrol stations, fuel depots, chemical plants or where blasting operations are in progress. Operation of any electrical equipment in potentially explosive atmospheres can constitute a safety hazard.



Your cellular terminal or mobile receives and transmits radio frequency energy while switched on. Remember that interference can occur if it is used close to TV sets, radios, computers or inadequately shielded equipment. Follow any special regulations and always switch off the cellular terminal or mobile wherever forbidden, or when you suspect that it may cause interference or danger.



Road safety comes first! Do not use a hand-held cellular terminal or mobile when driving a vehicle, unless it is securely mounted in a holder for speakerphone operation. Before making a call with a hand-held terminal or mobile, park the vehicle.

Speakerphones must be installed by qualified personnel. Faulty installation or operation can constitute a safety hazard.





IMPORTANT!

Cellular terminals or mobiles operate using radio signals and cellular networks. Because of this, connection cannot be guaranteed at all times under all conditions. Therefore, you should never rely solely upon any wireless device for essential communications, for example emergency calls.

Remember, in order to make or receive calls, the cellular terminal or mobile must be switched on and in a service area with adequate cellular signal strength.

Some networks do not allow for emergency calls if certain network services or phone features are in use (e.g. lock functions, fixed dialing etc.). You may need to deactivate those features before you can make an emergency call.

Some networks require that a valid SIM card be properly inserted in the cellular terminal or mobile.



2 Product Concept

2.1 Key Features at a Glance

Feature	Implementation		
General			
Frequency bands	Quad band: GSM 850/900/1800/1900MHz		
GSM class	Small MS		
Output power (according to Release 99, V5)	Class 4 (+33dBm ±2dB) for EGSM850 Class 4 (+33dBm ±2dB) for EGSM900 Class 1 (+30dBm ±2dB) for GSM1800 Class 1 (+30dBm ±2dB) for GSM1900 Class E2 (+27dBm ± 3dB) for GSM 850 8-PSK Class E2 (+27dBm ± 3dB) for GSM 900 8-PSK Class E2 (+26dBm +3 /-4dB) for GSM 1800 8-PSK Class E2 (+26dBm +3 /-4dB) for GSM 1900 8-PSK		
	The values stated above are maximum linkelease 99, Version 5, the maximum output proonfiguration may be lower. The nominal reduction output power varies with the number of uplinker amounts to 3.0dB for 2Tx, 4.8dB for 3Tx and 6.	oower in a multislot uction of maximum timeslots used and	
Power supply	3.2V to 4.3V		
Ambient operating temperature according to IEC 60068-2	Normal operation -30°C to +65°C Restricted operation +65°C to +75°C		
Physical	Dimensions: 33.9mm x 44.6mm x max. 3.5mm Weight: approx. 7.5g		
RoHS	All hardware components fully compliant with EU RoHS Directive		
GSM / GPRS / EGPRS fe	GSM / GPRS / EGPRS features		
Data transfer	 GPRS Multislot Class 12 Full PBCCH support Mobile Station Class B Coding Scheme 1 – 4 EGPRS Multislot Class 12 Mobile Station Class B Modulation and Coding Scheme MCS 1 – 9 CSD V.110, RLP, non-transparent 2.4, 4.8, 9.6, 14.4kbps USSD PPP-stack for GPRS data transfer 		



Feature	Implementation	
SMS	 Point-to-point MT and MO Cell broadcast Text and PDU mode Storage: SIM card plus 25 SMS locations in mobile equipment Transmission of SMS alternatively over CSD or GPRS. Preferred mode can be user defined. 	
Fax	Group 3; Class 1	
Audio	Speech codecs: • Half rate HR (ETS 06.20) • Full rate FR (ETS 06.10) • Enhanced full rate EFR (ETS 06.50/06.60/06.80) • Adaptive Multi Rate AMR Line echo cancellation, DTMF, 7 ringing tones	
Software		
AT commands	AT-Hayes GSM 07.05 and 07.07, Siemens AT commands for RIL compatibility (NDIS/RIL)	
Microsoft [™] compatibility	RIL / NDIS for Pocket PC and Smartphone	
SIM Application Toolkit	SAT Release 99	
TCP/IP stack	Access by AT commands	
IP addresses	IP version 6	
Remote SIM Access	MC75 supports Remote SIM Access. RSA enables MC75 to use a remote SIM card via its serial interface and an external application, in addition to the SIM card locally attached to the dedicated lines of the application interface. The connection between the external application and the remote SIM card can be a Bluetooth wireless link or a serial link. The necessary protocols and procedures are implemented according to the "SIM Access Profile Interoperability Specification of the Bluetooth Special Interest Group" (SAP).	
Firmware update	Windows executable for update over serial interface ASC0. Generic update from host application over ASC0, ASC1 or USB.	
Interfaces		
2 serial interfaces	 ASC0 8-wire modem interface with status and control lines, unbalanced, asynchronous Fixed bit rates: 300bps to 460,800bps Autobauding: 1,200bps to 460,800bps Supports RTS0/CTS0 hardware handshake and software XON/XOFF flow control. Multiplex ability according to GSM 07.10 Multiplexer Protocol. ASC1 	



Feature	Implementation	
	 4-wire, unbalanced asynchronous interface Fixed bit rates: 300bps to 460,800bps Supports RTS1/CTS1 hardware handshake and software XON/XOFF flow control 	
USB	Supports a USB 2.0 Full Speed (12Mbit/s) slave interface.	
I ² C	I ² C bus for 7-bit addressing and transmission rates up to 400kbps. Programmable with AT^SSPI command.	
SD card interface	Interface for SD memory card or multimedia card	
Audio	2 analog interfaces1 digital interface (PCM)	
SIM interface	Supported SIM cards: 3V, 1.8V	
Antenna	50Ohms. External antenna can be connected via antenna connector or solderable pad.	
Module interface	80-pin board-to-board connector	
Power on/off, Reset		
Power on/off	 Switch-on by hardware pin IGT Switch-off by AT command (AT^SMSO) Automatic switch-off in case of critical temperature and voltage conditions. 	
Reset	 Orderly shutdown and reset by AT command Emergency reset by hardware pins EMERG_RST and IGT. 	
Special features		
Charging	Supports management of rechargeable Lithium Ion and Lithium Polymer batteries	
Real time clock	Timer functions via AT commands	
Phonebook	SIM and phone	
Evaluation kit		
DSB75	DSB75 Evaluation Board designed to test and type approve Siemens cellular engines and provide a sample configuration for application engineering.	



2.2 MC75 System Overview

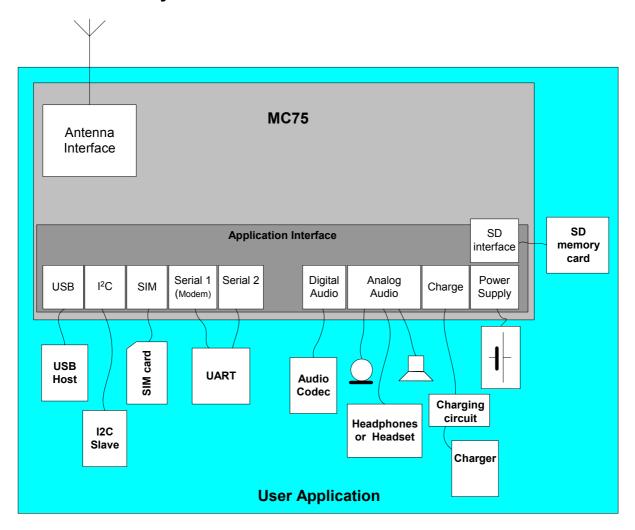


Figure 1: MC75 system overview

2.3 Circuit Concept

Figure 2 shows a block diagram of the MC75 module and illustrates the major functional components:

Baseband block:

- Digital baseband processor with DSP
- Analog processor with power supply unit (PSU)
- Flash / SRAM (stacked)
- Application interface (board-to-board connector)

RF section:

- RF transceiver
- RF power amplifier
- RF front end
- Antenna connector

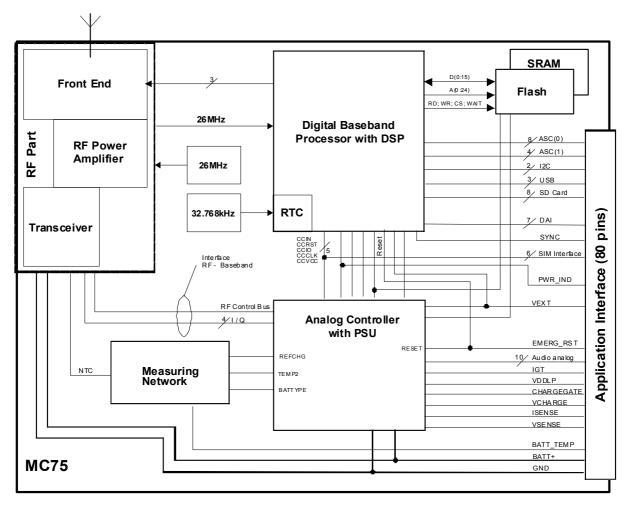


Figure 2: MC75 block diagram



3 Application Interface

MC75 is equipped with an 80-pin board-to-board connector that connects to the external application. The host interface incorporates several sub-interfaces described in the following chapters:

- Power supply see Section 3.2
- Charger interface Section 3.5
- SIM interface see Section 3.9
- Serial interface ASC0 see Section 3.10
- Serial interface ASC1 see Section 3.11
- Serial interface USB see Section 3.12.
- Serial interface I²C see Section 3.13
- SD card interface see Section 3.14
- Two analog audio interfaces see Section 3.15
- Digital audio interface (DAI) see Section 3.15 and 3.15.4
- Status and control lines: IGT, EMERG RST, PWR IND, SYNC see Table 27



3.1 Operating Modes

The table below briefly summarizes the various operating modes referred to in the following chapters.

Table 5: Overview of operating modes

Normal operation	GSM / GPRS SLEEP	Various power save modes set with AT+CFUN command. Software is active to minimum extent. If the module was registered to the GSM network in IDLE mode, it is registered and paging with the BTS in SLEEP mode, too. Power saving can be chosen at different levels: The NON-CYCLIC SLEEP mode (AT+CFUN=0) disables the AT interface. The CYCLIC SLEEP modes AT+CFUN=7 and 9 alternatingly activate and deactivate the AT interfaces to allow permanent access to all AT commands.
	GSM IDLE	Software is active. Once registered to the GSM network, paging with BTS is carried out. The module is ready to send and receive.
	GSM TALK	Connection between two subscribers is in progress. Power consumption depends on network coverage individual settings, such as DTX off/on, FR/EFR/HR, hopping sequences, antenna.
	GPRS IDLE EGPRS IDLE	Module is ready for GPRS/EGPRS data transfer, but no data is currently sent or received. Power consumption depends on network settings and GPRS/EGPRS configuration (e.g. multislot settings).
	GPRS DATA EGPRS DATA	GPRS/EGPRS data transfer in progress. Power consumption depends on network settings (e.g. power control level), uplink / downlink data rates, GPRS/EGPRS configuration (e.g. used multislot settings) and reduction of maximum output power.
POWER DOWN	Only a voltage regulate Interfaces are not acce	sending the AT^SMSO command. or is active for powering the RTC. Software is not active. ssible. nected to BATT+) remains applied.

Airplane mode	Airplane mode shuts down the radio part of the module, causes the module to log off from the GSM/GPRS network and disables all AT commands whose execution requires a radio connection. Airplane mode can be controlled by using the AT commands AT^SCFG and AT+CALA: With AT^SCFG=MEopMode/Airplane/OnStart the module can be configured to enter the Airplane mode each time when switched on or reset. The parameter AT^SCFG=MEopMode/Airplane can be used to switch back and forth between Normal mode and Airplane mode any time during operation. Setting an alarm time with AT+CALA followed by AT^SMSO wakes the module up into Airplane mode at the scheduled time.
Charge-only mode	Limited operation for battery powered applications. Enables charging while module is detached from GSM network. Limited number of AT commands is accessible. Charge-only mode applies when the charger is connected if the module was powered down with AT^SMSO.
Charge mode during normal operation	Normal operation (SLEEP, IDLE, TALK, GPRS IDLE, GPRS/EGPRS DATA) and charging running in parallel. Charge mode changes to Charge-only mode when the module is powered down before charging has been completed.

See Table 11 for the various options proceeding from one mode to another.



3.2 Power Supply

MC75 needs to be connected to a power supply at the B2B connector (5 pins each BATT+ and GND).

The power supply of MC75 has to be a single voltage source at BATT+. It must be able to provide the peak current during the uplink transmission.

All the key functions for supplying power to the device are handled by the power management section of the analog controller. This IC provides the following features:

- Stabilizes the supply voltages for the GSM baseband using low drop linear voltage regulators.
- Switches the module's power voltages for the power-up and -down procedures.
- Delivers, across the VEXT pin, a regulated voltage for an external application. This voltage is not available in Power-down mode.
- SIM switch to provide SIM power supply.

3.2.1 Minimizing Power Losses

When designing the power supply for your application please pay specific attention to power losses. Ensure that the input voltage V_{BATT+} never drops below 3.2V on the MC75 board, not even in a transmit burst where current consumption can rise to typical peaks of 2A. It should be noted that MC75 switches off when exceeding these limits. Any voltage drops that may occur in a transmit burst should not exceed 400mV.

The measurement network monitors outburst and inburst values. The drop is the difference of both values. The maximum drop (Dmax) since the last start of the module will be saved. In IDLE and SLEEP mode, the module switches off if the minimum battery voltage (V_{batt} min) is reached.

```
Example: V_1min = 3.2V Dmax = 0.4V
```

```
V_{batt}min = V_{l}min + Dmax

V_{batt}min = 3.2V + 0.4V = 3.6V
```

The best approach to reducing voltage drops is to use a board-to-board connection as recommended, and a low impedance power source. The resistance of the power supply lines on the host board and of a battery pack should also be considered.

Note:

If the application design requires an adapter cable between both board-to-board connectors, use a flex cable as short as possible in order to minimize power losses.



Example: If the length of the flex cable reaches the maximum length of 100mm, this connection may cause, for example, a resistance of $30m\Omega$ in the BATT+ line and $30m\Omega$ in the GND line. As a result, a 2A transmit burst would add up to a total voltage drop of 120mV. Plus, if a battery pack is involved, further losses may occur due to the resistance across the battery lines and the internal resistance of the battery including its protection circuit.

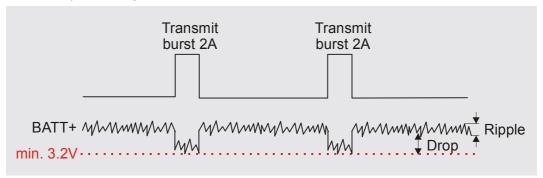


Figure 3: Power supply limits during transmit burst

3.2.2 Measuring the Supply Voltage V_{BATT+}

The reference points for measuring the supply voltage V_{BATT+} on the module are BATT+ and GND, both accessible at a capacitor located close to the board-to-board connector of the module.

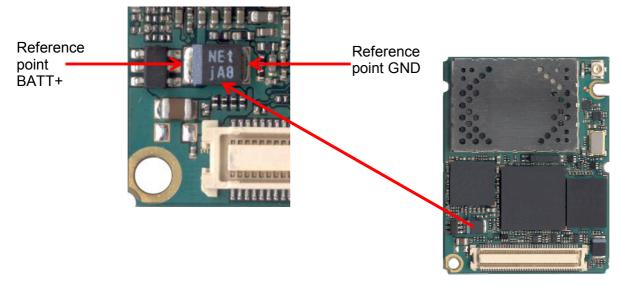


Figure 4: Position of the reference points BATT+ and GND

3.2.3 Monitoring Power Supply by AT Command

To monitor the supply voltage you can also use the AT^SBV command which returns the value related to the reference points BATT+ and GND.

The module continuously measures the voltage at intervals depending on the operating mode of the RF interface. The duration of measuring ranges from 0.5s in TALK/DATA mode to 50s when MC75 is in IDLE mode or Limited Service (deregistered). The displayed voltage (in mV) is averaged over the last measuring period before the AT^SBV command was executed.



3.3 Power-Up / Power-Down Scenarios

In general, be sure not to turn on MC75 while it is beyond the safety limits of voltage and temperature stated in Chapter 5. MC75 would immediately switch off after having started and detected these inappropriate conditions. In extreme cases this can cause permanent damage to the module.

3.3.1 Turn on MC75

MC75 can be started in a variety of ways as described in the following sections:

- Hardware driven start-up by IGT line: starts Normal mode or Airplane mode (see Section 3.3.1.1)
- Software controlled reset by AT+CFUN command: starts Normal or Airplane mode (see Section 3.3.1.4)
- Hardware driven start-up by VCHARGE line: starts charging algorithm and Charge-only mode (see Section 3.3.1.3)
- Wake-up from Power-down mode by using RTC interrupt: starts Airplane mode

The option whether to start into Normal mode or Airplane mode depends on the settings made with the AT^SCFG command or AT+CALA. With AT+CALA, followed by AT^SMSO the module can be configured to restart into Airplane mode at a scheduled alarm time. Switching back and forth between Normal mode and Airplane mode is possible any time during operation by using the AT^SCFG command.

After startup or mode change the following URCs indicate the module's ready state:

- "SYSSTART" indicates that the module has entered Normal mode.
- "^SYSSTART AIRPLANE MODE" indicates that the module has entered Airplane mode.
- "^SYSSTART CHARGE ONLY MODE" indicates that the module has entered the Charge-only mode.

These URCs are indicated only if the module is set to a fixed bit rate, i.e. they do not appear if autobauding is enabled (AT+IPR≠0).

Detailed explanations on AT^SCFG, AT+CFUN, AT+CALA, Airplane mode and AT+IPR can be found in [1].

3.3.1.1 Turn on MC75 Using Ignition Line IGT

When the MC75 module is in Power-down mode or Charge-only mode, it can be started to Normal mode or Airplane mode by driving the IGT (ignition) line to ground. This must be accomplished with an open drain/collector driver to avoid current flowing into this pin.

The module will start up when both of the following two conditions are met:

- The supply voltage applied at BATT+ must be in the operating range.
- The IGT line needs to be driven low for at least 400ms in Power-down mode or at least 2s in Charge-only mode. When released IGT goes high and causes the module to start.

Considering different strategies of host application design the figures below show two approaches to meet this requirement: The example in Figure 5 assumes that IGT is activated after BATT+ has already been applied. The example in Figure 6 assumes that IGT is held low before BATT+ is switched on. In either case, to power on the module, ensure that low state of IGT takes at least 400ms (Power-down mode) or 2s (Charge-only mode) from the moment the voltage at BATT+ is available. For Charge-only mode see also Chapter 3.5.6.



Assertion of CTS indicates that the module is ready to receive data from the host application. In addition, if configured to a fixed bit rate (AT+IPR≠0), the module will send the URC "^SYSSTART" or "^SYSSTART AIRPLANE MODE" which notifies the host application that the first AT command can be sent to the module. The duration until this URC is output varies with the SIM card and may take a couple of seconds.

Please note that no "^SYSSTART" or "^SYSSTART AIRPLANE MODE" URC will be generated if autobauding (AT+IPR=0) is enabled.

To allow the application to detect the ready state of the module we recommend using hardware flow control which can be set with AT\Q or AT+ICF (see [1] for details). The default setting of MC75 is AT\Q0 (no flow control) which shall be altered to AT\Q3 (RTS/CTS handshake). If the application design does not integrate RTS/CTS lines the host application shall wait at least for the "^SYSSTART" or "^SYSSTART AIRPLANE MODE" URC. However, if the URCs are neither used (due to autobauding) then the only way of checking the module's ready state is polling. To do so, try to send characters (e.g. "at") until the module is responding.

See also Chapter 3.3.2 "Signal States after Startup".

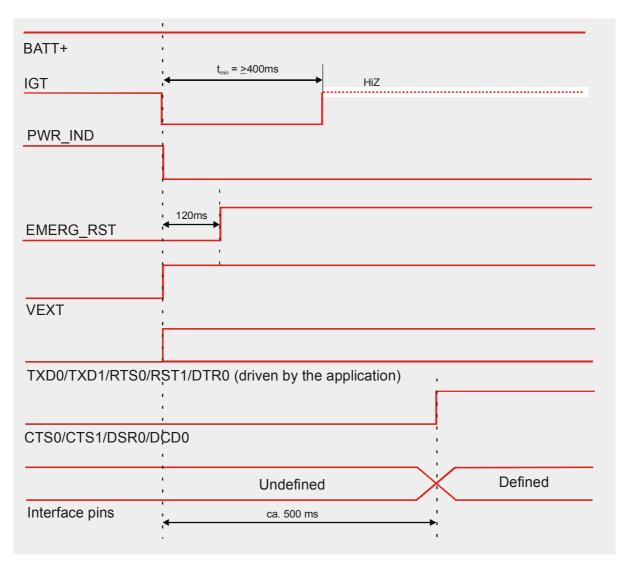


Figure 5: Power-on with operating voltage at BATT+ applied before activating IGT

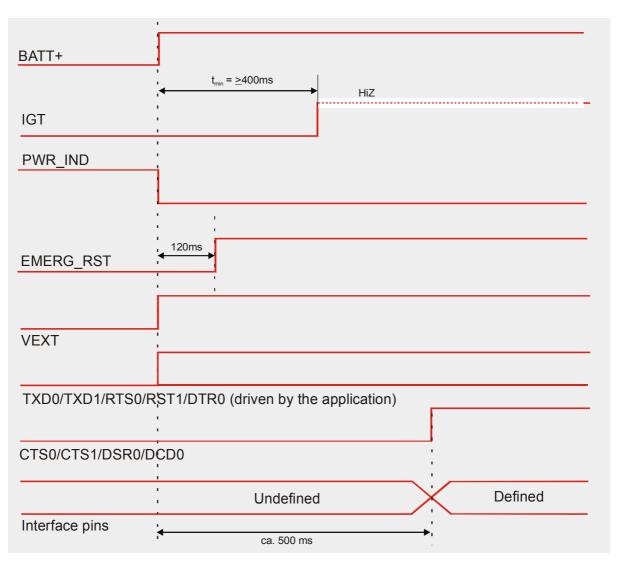


Figure 6: Power-on with IGT held low before switching on operating voltage at BATT+

If the IGT line is driven low for less than 400ms the module will, instead of starting up, send only the alert message "SHUTDOWN after Illegal PowerUp" to the host application. The alert message appears on the serial interfaces ASC0 and ASC1 at a fixed bit rate of 115200bps. If other fixed bit rates or autobauding are set, the URC delivers only undefined characters. The message will not be indicated on the USB interface.



3.3.1.2 Configuring the IGT Line for Use as ON/OFF Switch

The IGT line can be configured for use in two different switching modes: You can set the IGT line to switch on the module only, or to switch it on and off. The switching mode is determined by the parameter "MEShutdown/OnIgnition" of the AT^SCFG command. This approach is useful for application manufacturers who wish to have an ON/OFF switch installed on the host device.

By factory default, the ON/OFF switch mode of IGT is disabled:

```
at^scfg=meshutdown/onignition # Query the current status of IGT.

^SCFG: "MEShutdown/OnIgnition","off" # IGT can be used only to switch on MC75.
IGT works as described in section 3.3.1.1.
```

To configure IGT for use as ON/OFF switch:

```
at^scfg=meshutdown/onignition,on  # Enable the ON/OFF switch mode of IGT.

^SCFG: "MEShutdown/OnIgnition","on"  # IGT can be used to switch on and off MC75.

OK
```

We strongly recommend taking great care before changing the switching mode of the IGT line. To ensure that the IGT line works properly as ON/OFF switch it is of vital importance that the following conditions are met.

Switch-on condition: If the MC75 is off, the IGT line must be asserted for at least 400ms

before being released. The module switches on after 400ms.

Switch-off condition: If the MC75 is on, the IGT line must be asserted for at least 1s before

being released. The module switches off after the line is released.

The switch-off routine is identical with the procedure initiated by AT^SMSO, i.e. the software performs an orderly shutdown as described in section 3.3.3.1.

Before switching off the module wait at least 2 seconds after startup.

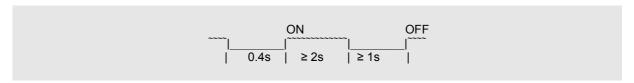


Figure 7: Timing of IGT if used as ON/OFF switch



3.3.1.3 Turn on MC75 Using the VCHARGE Signal

As detailed in Section 3.5.6, the charging adapter can be connected regardless of the module's operating mode.

If the charger is connected to the charger input of the external charging circuit and the module's VCHARGE pin while MC75 is off, and the battery voltage is above the undervoltage lockout threshold, processor controlled fast charging starts (see Section 3.5.5). MC75 enters a restricted mode, referred to as Charge-only mode where only the charging algorithm will be launched.

During the Charge-only mode MC75 is neither logged on to the GSM network nor are the serial interfaces fully accessible. To switch from Charge-only mode to Normal mode the ignition line (IGT) must be pulled low for at least 2 seconds. When released, the IGT line goes high and causes the module to enter the Normal mode. See also Section 3.5.6.

3.3.1.4 Reset MC75 via AT+CFUN Command

To reset and restart the MC75 module use the command AT+CFUN. You can enter AT+CFUN=,1 or AT+CFUN=x,1, where x may be in the range from 0 to 9. See [1] for details.

If configured to a fix baud rate (AT+IPR≠0), the module will send the URC "^SYSSTART" or "^SYSSTART AIRPLANE MODE to notify that it is ready to operate. If autobauding is enabled (AT+IPR=0) there will be no notification. To register to the network SIM PIN authentication is necessary after restart.

3.3.1.5 Reset or Turn off MC75 in Case of Emergency

Caution: Use the EMERG_RST pin only when, due to serious problems, the software is not responding for more than 5 seconds. Pulling the EMERG_RST pin causes the loss of all information stored in the volatile memory. Therefore, this procedure is intended only for use in case of emergency, e.g. if MC75 does not respond, if reset or shutdown via AT command fails.

The EMERG_RST signal is available on the application interface. To control the EMERG_RST line it is recommended to use an open drain / collector driver.

The EMERG_RST line can be used to switch off or to reset the module. In any case the EMERG_RST line must be pulled to ground for ≥10ms. Then, after releasing the EMERG_RST line the module restarts if IGT is held low for at least 400ms. Otherwise, if IGT is not low the module switches off. In this case, it can be restarted any time as described in section 3.3.1.1.

After hardware driven restart, notification via "^SYSSTART" or "^SYSSTART AIRPLANE" URC is the same as in case of restart by IGT or AT command. To register to the network SIM PIN authentication is necessary after restart.



3.3.1.6 Using EMERG_RST Signal to Reset Application(s) or External Device(s)

When the module starts up, while IGT is held low for 400ms, the EMERG_RST signal goes low for 120ms as shown in Figure 5 and Figure 6. During this 120ms period, EMERG_RST becomes an output which can be used to reset application(s) or external device(s) connected to the module.

After the 120ms period, i.e. during operation of the module, the EMERG_RST pin is an input.

Specifications of the input and output mode of EMERG_RST can be found in Table 27.



3.3.2 Signal States after Startup

Table 6 describes the various states each interface pin passes through after startup and during operation.

As shown in Figure 5 and Figure 6 the pins are in undefined state while the module is initializing. Once the startup initialization has completed, i.e. when CTS is high and the software is running, all pins are in defined state. The state of several pins will change again once the respective interface is activated or configured by AT command.

Table 6: Signal states

Signal name	Undefined state	Defined state after	Active state after configuration by AT command		
	during startup	startup initialization	SD Card	I ² C	DAI
SYNC	O, L	O, L			
CCIN	I, PU(100k)	I, PU(100k)			
CCRST	O, L	O, L			
CCIO	O, L	O, L			
CCCLK	O, L	O, L			
CCVCC	O, L	2.9V			
RXD0	I, PU	O, H			
TXD0	I, PU	I, PD(330k)			
CTS0	O, L	O, L			
RTS0	I, PU	I, PD(330k)			
DTR0	I, PU	1			
DCD0	O, L	O, H			
DSR0	O, L	O, H			
RING0	I, PU	O, H			
RXD1	O, H	O, H			
TXD1	I, PD(330k)	I, PD(330k)			
CTS1	L	O, L			
RTS1	I, PD(330k)	I, PD(330k)			
I2CDAT	ı	Tristate		10	
I2CCLK	ı	Tristate		O, OD	
SD D0	I, PU	Tristate	IO, PU		
SD_D1	I, PU	Tristate	IO, PU		
SD_D2	I, PU	Tristate	IO, PU		
SD_D3	I, PD	Tristate	IO, PD		
SD_CLK	O, L	Tristate	O, L		
SD_CMD	1	Tristate	O, L		
SD_DETECT	1	Tristate	1		
SD_WP	O, L	Tristate	1		
DAC_OUT	O, L	O, L			
DAI0	1	Tristate			O, L
DAI1	1	Tristate			1
DAI2	I	Tristate			O, L
DAI3	I	Tristate			O, L
DAI4	ı	Tristate			1
DAI5	1	Tristate			I
DAI6	1	Tristate			1

Abbreviations used in Table 6:

L = Low level PD = Pull down with min +15 μ A and max. +100 μ A

H = High level PD(...k) = Fix pull down resistor

I = Input PU = Pull up with min -15μA and max. -100μA

O = Output PU(...k) = Fix pull up resistor

OD = Open drain



3.3.3 Turn off MC75

MC75 can be turned off as follows:

- Normal shutdown: Software controlled by AT^SMSO command
- Automatic shutdown: Takes effect if board or battery temperature is out of range or if undervoltage or overvoltage conditions occur.

3.3.3.1 Turn off MC75 Using AT Command

The best and safest approach to powering down MC75 is to issue the AT^SMSO command. This procedure lets MC75 log off from the network and allows the software to enter into a secure state and safe data before disconnecting the power supply. The mode is referred to as Power-down mode. In this mode, only the RTC stays active.

Before switching off the device sends the following response:

^SMSO: MS OFF

OK ^SHUTDOWN

After sending AT^SMSO do not enter any other AT commands. There are two ways to verify when the module turns off:

- Wait for the URC "^SHUTDOWN". It indicates that data have been stored non-volatile and the module turns off in less than 1 second.
- Also, you can monitor the PWR_IND pin. High state of PWR_IND definitely indicates that the module is switched off.

Be sure not to disconnect the supply voltage V_{BATT+} before the URC "^SHUTDOWN" has been issued and the PWR_IND signal has gone high. Otherwise you run the risk of losing data. Signal states during turn-off are shown in Figure 8.

While MC75 is in Power-down mode the application interface is switched off and must not be fed from any other source. Therefore, your application must be designed to avoid any current flow into any digital pins of the application interface, especially of the serial interfaces. No special care is required for the USB interface which is protected from reverse current.

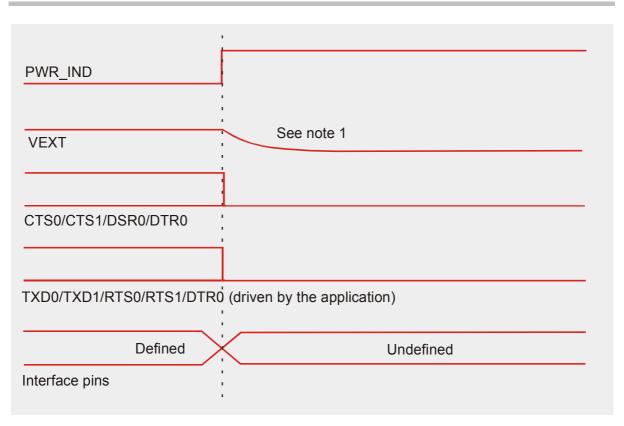


Figure 8: Signal states during turn-off procedure

Note 1: Depending on capacitance load from host application

3.3.3.2 Leakage Current in Power-Down Mode

The leakage current in Power-down mode varies depending on the following conditions:

- If the supply voltage at BATT+ was disconnected and then applied again without starting up the MC75 module, the leakage current ranges between 90μA and 100μA.
- If the MC75 module is started and afterwards powered down with AT^SMSO, then the leakage current is only 50μA.

Therefore, in order to minimize the leakage current take care to start up the module at least once before it is powered down.



3.3.3.3 Turn on/off MC75 Applications with Integrated USB

In a Windows environment, the USB COM port emulation causes the USB port of MC75 to appear as a virtual COM port (VCOM port). The VCOM port emulation is only present when Windows can communicate with the module, and is lost when the module shuts down. Therefore, the host application or Terminal program must be disconnected from the USB VCOM port each time the module is restarted.

Restart after shutdown with AT^SMSO:

After entering the power-down command AT^SMSO on one of the interfaces (ASC0, ASC1, USB) the host application or Terminal program used on the USB VCOM port must be closed before the module is restarted by activating the IGT line.

Software reset with AT+CFUN=x,1:

Likewise, when using the reset command AT+CFUN=x,1 on one of the interfaces (ASC0, ASC1, USB) ensure that the host application or Terminal program on the USB VCOM port be closed down before the module restarts.

Note that if AT+CFUN=x,1 is entered on the USB interface the application or Terminal program on the USB VCOM port must be closed immediately after the response OK is returned.



3.3.4 Automatic Shutdown

Automatic shutdown takes effect if

- the MC75 board is exceeding the critical limits of overtemperature or undertemperature
- the battery is exceeding the critical limits of overtemperature or undertemperature
- undervoltage or overvoltage is detected

See Charge-only mode described in section 3.5.6 for exceptions.

The automatic shutdown procedure is equivalent to the Power-down initiated with the AT^SMSO command, i.e. MC75 logs off from the network and the software enters a secure state avoiding loss of data.

Alert messages transmitted before the device switches off are implemented as Unsolicited Result Codes (URCs). The URC presentation mode varies with the condition, please see Chapters 3.3.4.1 to 3.3.4.4 for details. For further instructions on AT commands refer to [1].

3.3.4.1 Thermal Shutdown

The board temperature is constantly monitored by an internal NTC resistor located on the PCB. The NTC that detects the battery temperature must be part of the battery pack circuit as described in 3.5.3 The values detected by either NTC resistor are measured directly on the board or the battery and therefore, are not fully identical with the ambient temperature.

Each time the board or battery temperature goes out of range or back to normal, MC75 instantly displays an alert (if enabled).

• URCs indicating the level "1" or "-1" allow the user to take appropriate precautions, such as protecting the module from exposure to extreme conditions. The presentation of the URCs depends on the settings selected with the AT^SCTM write command:

AT^SCTM=1: Presentation of URCs is always enabled.

AT^SCTM=0 (default): Presentation of URCs is enabled for 15 seconds time after start-up of MC75. After 15 seconds operation, the presentation will be disabled, i.e. no alert messages can be generated.

• URCs indicating the level "2" or "-2" are instantly followed by an orderly shutdown. The presentation of these URCs is always enabled, i.e. they will be output even though the factory setting AT^SCTM=0 was never changed.

The maximum temperature ratings are stated in Chapter 5.2. Refer to Table 7 for the associated URCs.



Table 7: Temperature dependent behavior

Sending temperature alert (15s after MC75 start-up, otherwise only if URC presentation enabled)			
^SCTM_A: 1	Caution: Battery close to overtemperature limit.		
^SCTM_B: 1	Caution: Board close to overtemperature limit.		
^SCTM_A: -1	Caution: Battery close to undertemperature limit.		
^SCTM_B: -1	Caution: Board close to undertemperature limit.		
^SCTM_A: 0	Battery back to uncritical temperature range.		
^SCTM_B: 0	Board back to uncritical temperature range.		
Automatic shutdown (URC appears no matter whether or not presentation was enabled)		
^SCTM_A: 2	Alert: Battery equal or beyond overtemperature limit. MC75 switches off.		
^SCTM_B: 2	Alert: Board equal or beyond overtemperature limit. MC75 switches off.		
^SCTM_A: -2	Alert: Battery equal or below undertemperature limit. MC75 switches off.		
^SCTM_B: -2	Alert: Board equal or below undertemperature limit. MC75 switches off.		

3.3.4.2 Temperature Control during Emergency call

If the temperature limit is exceeded while an emergency call is in progress the engine continues to measure the temperature, but deactivates the shutdown functionality. If the temperature is still out of range when the call ends, the module switches off immediately (without another alert message).

3.3.4.3 Undervoltage Shutdown if Battery NTC is Present

In applications where the module's charging technique is used and an NTC is connected to the BATT_TEMP terminal, the software constantly monitors the applied voltage. If the measured battery voltage is no more sufficient to set up a call the following URC will be presented:

^SBC: Undervoltage.

The message will be reported, for example, when the user attempts to make a call while the voltage is close to the shutdown threshold of 3.2V and further power loss is caused during the transmit burst. In IDLE mode, the shutdown threshold is the sum of the module's minimum supply voltage (3.2V) and the value of the maximum voltage drop resulting from earlier calls. This means that in IDLE mode the actual shutdown threshold may be higher than 3.2V. Therefore, to properly calculate the actual shutdown threshold application manufacturers are advised to measure the maximum voltage drops that may occur during transmit bursts.

To remind the user that the battery needs to be charged soon, the URC appears several times before the module switches off.

This type of URC does not need to be activated by the user. It will be output automatically when fault conditions occur.



3.3.4.4 Undervoltage Shutdown if no Battery NTC is Present

The undervoltage protection is also effective in applications, where no NTC connects to the BATT_TEMP terminal. Thus, you can take advantage of this feature even though the application handles the charging process or MC75 is fed by a fixed supply voltage. All you need to do is executing the write command AT^SBC=<current> which automatically enables the presentation of URCs. You do not need to specify <current>.

Whenever the supply voltage falls below the value of 3.2V the URC ^SBC: Undervoltage appears several times before the module switches off.

This type of URC does not need to be activated by the user. It will be output automatically when fault conditions occur.

3.3.4.5 Overvoltage Shutdown

The overvoltage shutdown threshold is 100mV above the maximum supply voltage V_{BATT+} specified in Table 28.

When the supply voltage approaches the overvoltage shutdown threshold the module will send the following URC

^SBC: Overvoltage warning

This alert is sent once.

When the overvoltage shutdown threshold is exceeded the module will send the URC ^SBC: Overvoltage shutdown before it shuts down cleanly.

This type of URC does not need to be activated by the user. It will be output automatically when fault conditions occur.

Keep in mind that several MC75 components are directly linked to BATT+ and, therefore, the supply voltage remains applied at major parts of MC75, even if the module is switched off. Especially the power amplifier is very sensitive to high voltage and might even be destroyed.



3.4 Automatic EGPRS/GPRS Multislot Class Change

Temperature control is also effective for operation in EGPRS Multislot Class 12, EGPRS Multislot Class 10, GPRS Multislot Class 10 and GPRS Multislot Class 12. If the board temperature rises close to the limit specified for normal operation while data are transmitted over EGPRS or GPRS, the module automatically reverts:

- from EGPRS Multislot Class 12 (4Tx slots) to EGPRS Multislot Class 10 (2Tx slots),
- from EGPRS Multislot Class 10 (2Tx slots) to EGPRS Multislot Class 8 (1Tx),
- from GPRS Multislot Class 12 (4Tx slots) to GPRS Multislot Class 8 (1Tx)
- from GPRS Multislot Class 10 (2Tx slots) to GPRS Multislot Class 8 (1Tx)

This reduces the power consumption and, consequently, causes the board's temperature to decrease. Once the temperature drops by 5 degrees, MC75 returns to the higher Multislot Class. If the temperature stays at the critical level or even continues to rise, MC75 will not switch back to the higher class.

After a transition from EGPRS Multislot Class 10 to EGPRS Multislot Class 8 a possible switchback to EGPRS Multislot Class 10 is blocked for one minute. The same applies when a transition occurs from GPRS Multislot Class 12 or 10 to GPRS Multislot Class 8.

Please note that there is not one single cause of switching over to a lower Multislot Class. Rather it is the result of an interaction of several factors, such as the board temperature that depends largely on the ambient temperature, the operating mode and the transmit power. Furthermore, take into account that there is a delay until the network proceeds to a lower or, accordingly, higher Multislot Class. The delay time is network dependent. In extreme cases, if it takes too much time for the network and the temperature cannot drop due to this delay, the module may even switch off as described in Section 3.3.4.1.

See Chapter 5.2 for temperature limits.



3.5 Charging Control

MC75 integrates a charging management for rechargeable Lithium Ion and Lithium Polymer batteries. You can skip this chapter if charging is not your concern, or if you are not using the implemented charging algorithm.

The following sections contain an overview of charging and battery specifications. Please refer to [5] for greater detail, especially regarding requirements for batteries and chargers, appropriate charging circuits, recommended batteries and an analysis of operational issues typical of battery powered GSM/GPRS applications.

3.5.1 Hardware Requirements

MC75 has no on-board charging circuit. To benefit from the implemented charging management you are required to install a charging circuit within your application according to the Figure 45.

3.5.2 Software Requirements

Use the command AT^SBC, parameter <current>, to enter the current consumption of the host application. This information enables the MC75 module to correctly determine the end of charging and terminate charging automatically when the battery is fully charged. If the <current> value is inaccurate and the application draws a current higher than the final charge current, either charging will not be terminated or the battery fails to reach its maximum voltage. Therefore, the termination condition is defined as: current consumption dependent on operating mode of the ME plus current consumption of the external application. If used the current flowing over the VEXT pin of the application interface must be added, too.

The parameter <current> is volatile, meaning that the factory default (0mA) is restored each time the module is powered down or reset. Therefore, for better control of charging, it is recommended to enter the value every time the module is started.

See [1] for details on AT^SBC.

3.5.3 Battery Pack Requirements

The charging algorithm has been optimized for rechargeable Lithium batteries that meet the characteristics listed below and in Table 8. It is recommended that the battery pack you want to integrate into your MC75 application is compliant with these specifications. This ensures reliable operation, proper charging and, particularly, allows you to monitor the battery capacity using the AT^SBC command. Failure to comply with these specifications might cause AT^SBC to deliver incorrect battery capacity values.

- Li-lon or Lithium Polymer battery pack specified for a maximum charging voltage of 4.2V and a recommended capacity of 1000 to 1200mAh.
- Since charging and discharging largely depend on the battery temperature, the battery
 pack should include an NTC resistor. If the NTC is not inside the battery it must be in
 thermal contact with the battery. The NTC resistor must be connected between
 BATT TEMP and GND.

The B value of the NTC should be in the range: $10k\Omega \pm 5\%$ @ $25^{\circ}C$, $B_{25/85}$ = 3423K to B =3435K \pm 3% (alternatively acceptable: $10k\Omega \pm 2\%$ @ $25^{\circ}C$, $B_{25/50}$ = $3370K \pm 3\%$). Please note that the NTC is indispensable for proper charging, i.e. the charging process will not start if no NTC is present.



- Ensure that the pack incorporates a protection circuit capable of detecting overvoltage (protection against overcharging), undervoltage (protection against deep discharging) and overcurrent. Due to the discharge current profile typical of GSM applications, the circuit must be insensitive to pulsed current.
- On the MC75 module, a built-in measuring circuit constantly monitors the supply voltage.
 In the event of undervoltage, it causes MC75 to power down. Undervoltage thresholds
 are specific to the battery pack and must be evaluated for the intended model. When you
 evaluate undervoltage thresholds, consider both the current consumption of MC75 and of
 the application circuit.
- The internal resistance of the battery and the protection should be as low as possible. It is recommended not to exceed 150mΩ, even in extreme conditions at low temperature. The battery cell must be insensitive to rupture, fire and gassing under extreme conditions of temperature and charging (voltage, current).
- The battery pack must be protected from reverse pole connection. For example, the casing should be designed to prevent the user from mounting the battery in reverse orientation.
- It is recommended that the battery pack be approved to satisfy the requirements of CE conformity.

Figure 9 shows the circuit diagram of a typical battery pack design that includes the protection elements described above.

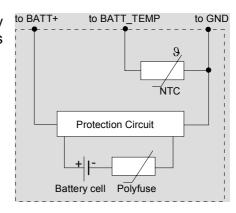


Figure 9: Battery pack circuit diagram

Table 8: Specifications of battery packs suitable for use with MC75

Battery type	Rechargeable Lithium Ion or Lithium Polymer battery
Nominal voltage	3.6V / 3.7V
Capacity	Recommended: 1000mAh to 1200mAh Minimum: 500mAh
NTC	10kΩ ± 5% @ 25°C approx. 5kΩ @ 45°C approx. 26.2kΩ @ 0°C B value range: B (25/85)=3423K to B =3435K ± 3%
Overcharge detection voltage	4.325 ± 0.025V
Overdischarge detection voltage	2.5V
Overdischarge release voltage	2.6V
Overcurrent detection	3 ± 0.5A
Overcurrent detection delay time	4 ~ 16ms
Short detection delay time	50µs
Internal resistance	<130mΩ Note: A maximum internal resistance of 150mΩ should not be exceeded even after 500 cycles and under extreme conditions.



3.5.4 Charger Requirements

For using the implemented charging algorithm and the reference charging circuit recommended in [5] and in Figure 45, the charger has to meet the following requirements:

Output voltage: 5.2Volts ±0.2V (stabilized voltage)

Output current: 500mA

Chargers with a higher output current are acceptable, but please consider that only 500mA will be applied when a 0.30hms shunt resistor is connected between VSENSE and ISENSE. See [5] for

further details.

3.5.5 Implemented Charging Technique

If all requirements listed above are met (appropriate external charging circuit of application, battery pack, charger, AT^SBC settings) then charging is enabled in various stages depending on the battery condition:

Trickle charging:

- Trickle charge current flows over the VCHARGE line.
- Trickle charging is done when a charger is present (connected to VCHARGE) and the battery is deeply discharged or has undervoltage. If deeply discharged (Deep Discharge Lockout at V_{BATT+}= <2.5V) the battery is charged with 5mA, in case of undervoltage (Undervoltage Lockout at V_{BATT+}= 2.5...3.2V) it is charged with 30mA

Software controlled charging:

- Controlled over the CHARGEGATE.
- Temperature conditions: 0°C to 45°C
- Software controlled charging is done when the charger is present (connected to VCHARGE) and the battery voltage is at least above the undervoltage threshold.
 Software controlled charging passes the following stages:
 - Power ramp: Depending on the discharge level of the battery (i.e. the measured battery voltage $V_{\text{BATT+}}$) the software adjusts the maximum charge current for charging the battery. The duration of power ramp charging is very short (less than 30 seconds).
 - Fast charging: Battery is charged with constant current (approx. 500mA) until the battery voltage reaches 4.2V (approx. 80% of the battery capacity).
 - Top-up charging: The battery is charged with constant voltage of 4.2V at stepwise reducing charge current until full battery capacity is reached.

Duration of charging:

- MC75 provides two charging timers: a software controlled timer set to 4 hours and a hardware controlled timer set to 4.66 hours.
 - The duration of software controlled charging depends on the battery capacity and the level of discharge. Normally, charging stops when the battery is fully charged or, at the latest, when the software timer expires after 4 hours.
 - The hardware timer is provided to prevent runaway charging and to stop charging if the software is not responding. The hardware timer will start each time the charger is plugged to the VCHARGE line.



3.5.6 Operating Modes during Charging

Of course, the battery can be charged regardless of the engine's operating mode. When the GSM module is in Normal mode (SLEEP, IDLE, TALK, GPRS IDLE or GPRS DATA mode), it remains operational while charging is in progress (provided that sufficient voltage is applied). The charging process during the Normal mode is referred to as *Charge mode*.

If the charger is connected to the charger input of the external charging circuit and the module's VCHARGE pin while MC75 is in Power-down mode, MC75 goes into *Charge-only* mode.

While the charger remains connected it is not possible to switch the module off by using the AT^SMSO command or the automatic shutdown mechanism. Instead the following applies:

- If the module is in Normal mode and the charger is connected (Charge mode) the AT^SMSO command causes the module to shut down shortly and then start into the Charge-only mode.
- In Charge-only mode the AT^SMSO command is not usable.
- In Charge-only mode the module neither switches off when the battery or the module exceeds the critical limits of overtemperature or undertemperature.

In these cases you can only switch the module off by disconnecting the charger.

To proceed from Charge-only mode to another operating mode you have the following options, provided that the battery voltage is at least above the undervoltage threshold.

- To switch from Charge-only mode to Normal mode you have two ways:
 - Hardware driven: The ignition line (IGT) must be pulled low for at least 2 seconds. When released, the IGT line goes high and causes the module to enter the Normal mode.
 - AT command driven: Set the command AT^SCFG=MEopMode/Airplane,off (please do so although the current status of Airplane mode is already "off"). The module will enter the Normal mode, indicated by the "^SYSSTART" URC.
- To switch from Charge-only mode to Airplane mode set the command AT^SCFG=MEopMode/Airplane, on. The mode is indicated by the URC "^SYSSTART AIRPLANE MODE".
- If AT^SCFG=MEopMode/Airplane/OnStart, on is set, driving the ignition line (IGT) activates the Airplane mode. The mode is indicated by the URC "^SYSSTART AIRPLANE MODE".

Table 9: AT commands available in Charge-only mode

AT command	Use
AT+CALA	Set alarm time, configure Airplane mode.
AT+CCLK	Set date and time of RTC.
AT^SBC	Query status of charger connection. Enable / disable "^SBC" URCs.
AT^SBV	Monitor supply voltage.
AT^SCTM	Query temperature range, enable/disable URCs to report critical temperature ranges
AT^SCFG	Enable/disable parameters MEopMode/Airplane or MEopMode/Airplane/OnStart



Table 10: Comparison Charge-only and Charge mode

	How to activate mode	Description of mode
Charge mode	Connect charger to charger input of host application charging circuit and module's VCHARGE pin while MC75 is operating, e.g. in IDLE or TALK mode in SLEEP mode	 Battery can be charged while GSM module remains operational and registered to the GSM network. In IDLE and TALK mode, the serial interfaces are accessible. All AT commands can be used to full extent. NOTE: If the module operates at maximum power level (PCL5) and GPRS Class 12 at the same time the current consumption is higher than the current supplied by the charger.
Charge-only mode	Connect charger to charger input of host application charging circuit and module's VCHARGE pin while MC75 is in Power-down mode in Normal mode: Connect charger to the VCHARGE pin, then enter AT^SMSO. NOTE: While trickle charging is in progress, be sure that the host application is switched off. If the application is fed from the trickle charge current the module might be prevented from proceeding to software controlled charging since the current would not be sufficient.	deregistered from GSM network. Charging runs smoothly due to constant current consumption. The AT interface is accessible and allows to



3.6 Power Saving

Intended for power saving, SLEEP mode reduces the functionality of the MC75 to a minimum and thus minimizes the current consumption. Settings can be made using the AT+CFUN command. For details see [1]. SLEEP mode falls in two categories:

- NON-CYCLIC SLEEP mode: AT+CFUN = 0
- CYCLIC SLEEP modes, AT+CFUN = 7 or 9.

The functionality level AT+CFUN=1 is where power saving is switched off. This is the default after startup.

NON-CYCLIC SLEEP mode permanently blocks the serial interface. The benefit of the CYCLIC SLEEP mode is that the serial interface remains accessible and that, in intermittent wake-up periods, characters can be sent or received without terminating the selected mode. This allows the MC75 to wake up for the duration of an event and, afterwards, to resume power saving. Please refer to [1] for a summary of all SLEEP modes and the different ways of waking up the module.

For CYCLIC SLEEP mode both the MC75 and the application must be configured to use hardware flow control. This is necessary since the CTSx signal is set/reset every 0.9-2.7 seconds in order to indicate to the application when the UART is active. Please refer to [1] for details on how to configure hardware flow control for the MC75.

Note: Although not explicitly stated, all explanations given in this section refer equally to ASC0 and ASC1, and accordingly to CTS0 and CTS1 or RTS0 and RTS1.

3.6.1 Network Dependency of SLEEP modes

The power saving possibilities of SLEEP modes depend on the network the module is registered in. The paging timing cycle varies with the base station. The duration of a paging interval can be calculated from the following formula:

t = 4.615 ms (TDMA frame duration) * 51 (number of frames) * DRX value.

DRX (Discontinuous Reception) is a value from 2 to 9, resulting in paging intervals from 0.47-2.12 seconds. The DRX value of the base station is assigned by the network operator.

In the pauses between listening to paging messages, the module resumes power saving, as shown in Figure 10.

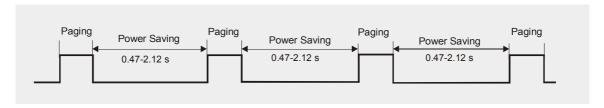


Figure 10: Power saving and paging

The varying pauses explain the different potential for power saving. The longer the pause the less power is consumed.



3.6.2 Timing of the CTSx Signal in CYCLIC SLEEP Mode 7

Figure 11 illustrates the CTSx signal timing in CYCLIC SLEEP mode 7 (CFUN=7).

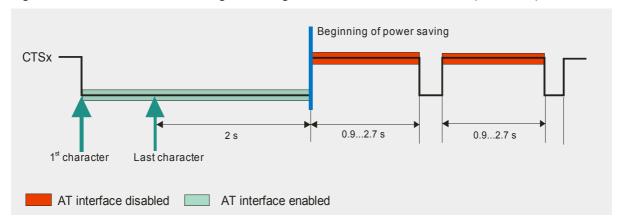


Figure 11: Timing of CTSx signal (if CFUN= 7)

With regard to programming or using timeouts, the UART must take the varying CTSx inactivity periods into account.

3.6.3 Timing of the RTSx Signal in CYCLIC SLEEP Mode 9

In SLEEP mode 9 the falling edge of RTSx can be used to temporarily wake up the ME. In this case the activity time is at least the time set with AT^SCFG="PowerSaver/Mode9/Timeout",<psm9to> (default 2 seconds). RTSx has to be asserted for at least a dedicated debounce time in order to wake up the ME. The debounce time specifies the minimum time period an RTSx signal has to remain asserted for the signal to be recognized as wake up signal and being processed. The debounce time is defined as 8*4.615 ms (TDMA frame duration) and is used to prevent bouncing or other fluctuations from being recognized as signals. Toggling RTSx while the ME is awake has no effect on the AT interface state, the regular hardware flow control via CTS/RTS is unaffected by this RTSx behaviour.

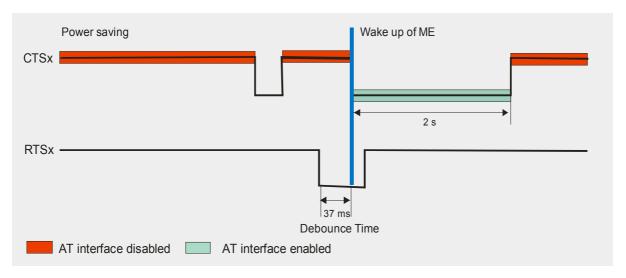


Figure 12: Timing of RTSx signal (if CFUN = 9)



3.7 Summary of State Transitions (Except SLEEP Mode)

Table 11: State transitions of MC75 (except SLEEP mode)

The table shows how to proceed from one mode to another (grey column = present mode, white columns = intended modes)

Further mode →→→	POWER DOWN	Normal mode**)	Charge-only mode*)	Airplane mode
Present mode				
POWER DOWN mode		If AT^SCFG=MeOpMode/ Airplane/OnStart,off: IGT >400 ms at low level, then release IGT	Connect charger to VCHARGE	If AT^SCFG=MeOpMode/ Airplane/OnStart,on: IGT >400 ms at low level, then release IGT. Regardless of AT^SCFG configuration: scheduled wake-up set with AT+CALA.
Normal mode**)	AT^SMSO		AT^SMSO if charger is connected	AT^SCFG=MeOpMode/ Airplane,on. If AT^SCFG=MeOpMode/ Airplane/OnStart,on: AT+CFUN=x,1 or EMERG_RST + IGT >400 ms.
Charge-only mode *)	Disconnect charger	Hardware driven: If AT^SCFG= MeOpMode/Airplane/OnStart,off: IGT >2s at low level, then release IGT AT command driven: AT^SCFG= MeOpMode/Airplane,off		AT^SCFG=MeOpMode/ Airplane,on. If AT^SCFG=MeOpMode/ Airplane/OnStart,on: IGT >2s at low level, then release IGT
Airplane mode	AT^SMSO	AT^SCFG=MeOpMode/ Airplane,off	AT^SMSO if charger is connected	

^{*)} See section 3.5.6 for details on the charging mode

^{**)} Normal mode covers TALK, DATA, GPRS, EGPRS, IDLE and SLEEP modes

3.8 RTC Backup

The internal Real Time Clock of MC75 is supplied from a separate voltage regulator in the analog controller which is also active when MC75 is in POWER DOWN status. An alarm function is provided that allows to wake up MC75 to Airplane mode without logging on to the GSM network.

In addition, you can use the VDDLP pin on the board-to-board connector to backup the RTC from an external capacitor or a battery (rechargeable or non-chargeable). The capacitor is charged by the BATT+ line of MC75. If the voltage supply at BATT+ is disconnected the RTC can be powered by the capacitor. The size of the capacitor determines the duration of buffering when no voltage is applied to MC75, i.e. the larger the capacitor the longer MC75 will save the date and time.

A serial $1k\Omega$ resistor placed on the board next to VDDLP limits the charge current of an empty capacitor or battery.

The following figures show various sample configurations. Please refer to Table 27 for the parameters required.

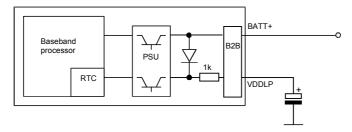


Figure 13: RTC supply from capacitor

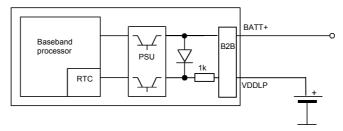


Figure 14: RTC supply from rechargeable battery

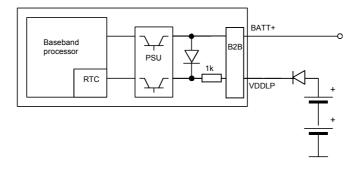


Figure 15: RTC supply from non-chargeable battery



3.9 SIM Interface

The baseband processor has an integrated SIM interface compatible with the ISO 7816 IC Card standard. This is wired to the host interface (board-to-board connector) in order to be connected to an external SIM card holder. Six pins on the board-to-board connector are reserved for the SIM interface.

The SIM interface supports 3V and 1.8V SIM cards. Please refer to Table 27 for electrical specifications of the SIM interface lines depending on whether a 3V or 1.8V SIM card is used.

The CCIN pin serves to detect whether a tray (with SIM card) is present in the card holder. Using the CCIN pin is mandatory for compliance with the GSM 11.11 recommendation if the mechanical design of the host application allows the user to remove the SIM card during operation. To take advantage of this feature, an appropriate SIM card detect switch is required on the card holder. For example, this is true for the model supplied by Molex, which has been tested to operate with MC75 and is part of the Siemens reference equipment submitted for type approval. See Chapter 8 for Molex ordering numbers.

Table 12: Signals of the SIM interface (board-to-board connector)

Signal	Description
CCGND	Separate ground connection for SIM card to improve EMC. Be sure to use this ground line for the SIM interface rather than any other ground pin or plane on the module. A design example for grounding the SIM interface is shown in Figure 45.
CCCLK	Chipcard clock, various clock rates can be set in the baseband processor.
CCVCC	SIM supply voltage.
CCIO	Serial data line, input and output.
CCRST	Chipcard reset, provided by baseband processor.
CCIN	Input on the baseband processor for detecting a SIM card tray in the holder. If the SIM is removed during operation the SIM interface is shut down immediately to prevent destruction of the SIM. The CCIN pin is active low. The CCIN pin is mandatory for applications that allow the user to remove the SIM card during operation. The CCIN pin is solely intended for use with a SIM card. It must not be used for any other purposes. Failure to comply with this requirement may invalidate the type approval of MC75.

The total cable length between the board-to-board connector pins on MC75 and the pins of the external SIM card holder must not exceed 100mm in order to meet the specifications of 3GPP TS 51.010-1 and to satisfy the requirements of EMC compliance.

To avoid possible cross-talk from the CCCLK signal to the CCIO signal be careful that both lines are not placed closely next to each other. A useful approach is using the CCGND line to shield the CCIO line from the CCCLK line.

Note: No guarantee can be given, nor any liability accepted, if loss of data is encountered after removing the SIM card during operation.

Also, no guarantee can be given for properly initializing any SIM card that the user inserts after having removed a SIM card during operation. In this case, the application must restart MC75.

3.10 Serial Interface ASC0

MC75 offers an 8-wire unbalanced, asynchronous modem interface ASC0 conforming to ITU-T V.24 protocol DCE signalling. The electrical characteristics do not comply with ITU-T V.28. The significant levels are 0V (for low data bit or active state) and 2.9V (for high data bit or inactive state). For electrical characteristics please refer to Table 27.

MC75 is designed for use as a DCE. Based on the conventions for DCE-DTE connections it communicates with the customer application (DTE) using the following signals:

- Port TXD @ application sends data to the module's TXD0 signal line
- Port RXD @ application receives data from the module's RXD0 signal line

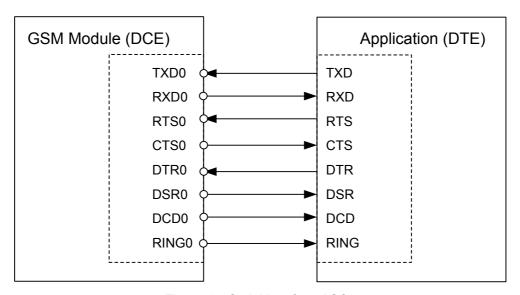


Figure 16: Serial interface ASC0

Features

- Includes the data lines TXD0 and RXD0, the status lines RTS0 and CTS0 and, in addition, the modem control lines DTR0, DSR0, DCD0 and RING0.
- ASC0 is primarily designed for controlling voice calls, transferring CSD, fax and GPRS data and for controlling the GSM engine with AT commands.
- Full Multiplex capability allows the interface to be partitioned into three virtual channels, yet with CSD and fax services only available on the first logical channel. Please note that when the ASC0 interface runs in Multiplex mode, ASC1 cannot be used. For more details on Multiplex mode see [7].
- The DTR0 signal will only be polled once per second from the internal firmware of MC75.
- The RING0 signal serves to indicate incoming calls and other types of URCs (Unsolicited Result Code). It can also be used to send pulses to the host application, for example to wake up the application from power saving state. See [1] for details on how to configure the RING0 line by AT^SCFG.
- By default, configured for 8 data bits, no parity and 1 stop bit. The setting can be changed using the AT command AT+ICF and, if required, AT^STPB. For details see [1].
- ASC0 can be operated at fixed bit rates from 300bps to 460,800bps.
- Autobauding supports bit rates from 1,200 to 460,800bps.
- Autobauding is not compatible with multiplex mode.
- Supports RTS0/CTS0 hardware flow control and XON/XOFF software flow control.



Table 13: DCE-DTE wiring of ASC0

V.24 circuit	DCE		DTE	
	Pin function	Signal direction	Pin function	Signal direction
103	TXD0	Input	TXD	Output
104	RXD0	Output	RXD	Input
105	RTS0	Input	RTS	Output
106	CTS0	Output	CTS	Input
108/2	DTR0	Input	DTR	Output
107	DSR0	Output	DSR	Input
109	DCD0	Output	DCD	Input
125	RING0	Output	RING	Input

3.11 Serial Interface ASC1

MC75 offers a 4-wire unbalanced, asynchronous modem interface ASC1 conforming to ITU-T V.24 protocol DCE signalling. The electrical characteristics do not comply with ITU-T V.28. The significant levels are 0V (for low data bit or active state) and 2.9V (for high data bit or inactive state). For electrical characteristics please refer to Table 27.

MC75 is designed for use as a DCE. Based on the conventions for DCE-DTE connections it communicates with the customer application (DTE) using the following signals:

- Port TXD @ application sends data to module's TXD1 signal line
- Port RXD @ application receives data from the module's RXD1 signal line

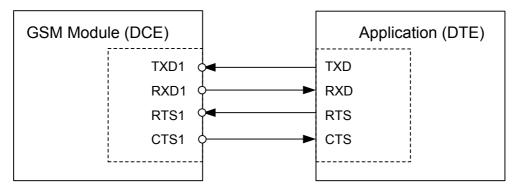


Figure 17: Serial interface ASC1

Features

- Includes only the data lines TXD1 and RXD1 plus RTS1 and CTS1 for hardware handshake.
- On ASC1 no RING line is available. The indication of URCs on the second interface depends on the settings made with the AT^SCFG command. For details refer to [1].
- Configured for 8 data bits, no parity and 1 or 2 stop bits.
- ASC1 can be operated at bit rates from 300bps to 460,800bps. Autobauding is not supported on ASC1.
- Supports RTS1/CTS1 hardware flow control and XON/XOFF software flow control.

Table 14: DCE-DTE wiring of ASC1

V.24 circuit	DCE		DTE	
	Pin function	Signal direction	Pin function	Signal direction
103	TXD1	Input	TXD	Output
104	RXD1	Output	RXD	Input
105	RTS1	Input	RTS	Output
106	CTS1	Output	CTS	Input



3.12 USB Interface

MC75 supports a USB 2.0 Full Speed (12Mbit/s) device interface. It can be operated on a USB 2.0 Full Speed or High Speed root hub (a PC host), but not on a generic USB 2.0 High Speed hub which translates High Speed (480 Mbit/s/) to Full Speed (12 Mbit/s).

The USB interface is primarily intended for use as command and data interface and for downloading firmware.

The USB I/O-pins are capable of driving the signal at min 3.0V. They are 5V I/O compliant.

The USB host is responsible for supplying, across the VUSB_IN line, power to the module's USB interface, but not to other MC75 interfaces. This is because MC75 is designed as a self-powered device compliant with the "Universal Serial Bus Specification Revision 2.0"².

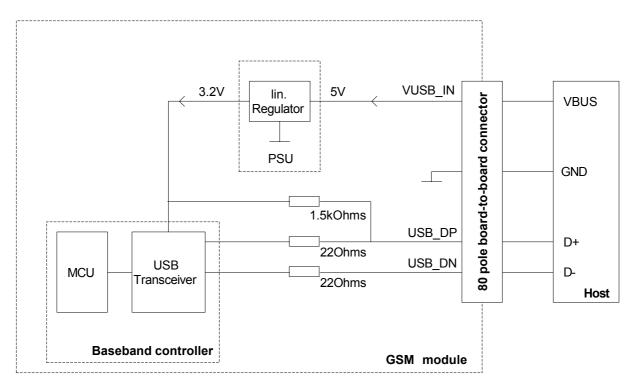


Figure 18: USB circuit

To properly connect the module's USB interface to the host a USB 2.0 compatible connector is required. For more information on how to install a USB modem driver and on how to integrate USB into MC75 applications see [11].

² The specification is ready for download on http://www.usb.org/developers/docs/

3.13 I²C Interface

I²C is a serial, 8-bit oriented data transfer bus for bit rates up to 400kbps in Fast mode. It consists of two lines, the serial data line I2CDAT and the serial clock line I2CCLK.

The MC75 module acts as a single master device, e.g. the clock I2CCLK is driven by module. I2CDAT is a bi-directional line.

Each device connected to the bus is software addressable by a unique 7-bit address, and simple master/slave relationships exist at all times. The module operates as master-transmitter or as master-receiver. The customer application transmits or receives data only on request of the module. To configure and activate the I²C interface use the AT^SSPI command described in [1].

To configure and activate the I²C bus use the AT^SSPI command. Detailed information on the AT^SSPI command as well explanations on the protocol and syntax required for data transmission can be found in [1].

The I^2C interface can be powered from an external supply or via the VEXT line of MC75. If connected to the VEXT line the I^2C interface will be properly shut down when the module enters the Power-down mode. If you prefer to connect the I^2C interface to an external power supply, take care that VCC of the application is in the range of V_{VEXT} and that the interface is shut down when the PWR_IND signal goes high. See figures below as well as Section 7 and Figure 45.

In the application I2CDAT and I2CCLK lines need to be connected to a positive supply voltage via a pull-up resistor.

For electrical characteristics please refer to Table 27.

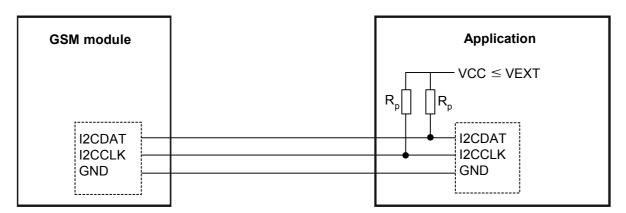


Figure 19: I²C interface connected to VCC of application

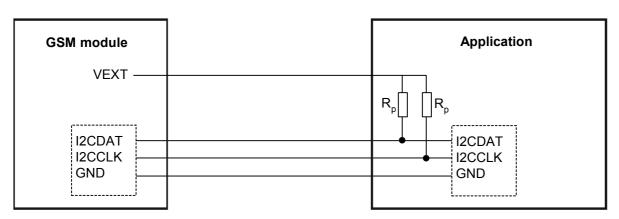


Figure 20: I²C interface connected to VEXT line of MC75

Note: Good care should be taken when creating the PCB layout of the host application: The traces of I2CCLK and I2CDAT should be equal in length and as short as possible.



3.14 SD Memory Card Interface

The SD card interface is compliant with the "SD Memory Card Specifications / Part 1 Physical Layer Specification, Version 1.01".

The interface supports the following features:

- Data rates up to 3250kByte/s.
- The read/write data rate depends on the clock rate.
- SD card insertion detection (at SD_D3-line) or via SD_DETECT line as option (CD switch in SD card holder required)
- Write protect detection via SD_WP line is optional (WP switch in SD card holder required)
- Maximum capacity of SD cards compliant with the above SD Memory Card Specification is 4GByte.

The SD memory card interface can be powered from an external supply or via the VEXT line of MC75. If connected to the VEXT line the SD memory card interface will be properly shut down when the module enters the Power-down mode. If you prefer to connect the SD card interface to an external power supply, take care that the interface is shut down when the PWR IND signal goes high. See also Section 7 and Figure 45.

Note: No guarantee can be given, nor any liability accepted, if loss of data is encountered after removing the SD memory card during operation.

Table 15: SD card interface

Signal	I/O	Description	Remark
SD_D0	I/O	4 bit data bus	
SD_D1	I/O		
SD_D2	I/O		
SD_D3	I/O		Card detect at power on: 0 or open = Card removed 1 or 50k pull-up = Card inserted Note: This is no removal detection during card operation!
SD_CMD	0	Command / Response	
SD_CLK	0	Clock	25.4kHz13MHz Clock rise and fall time: max. 10ns
SD_WP	1	Write protect detection	0= unlocked 1= locked (External pull-up resistor required)
SD_DETECT	I	Card detection (optional)	0= card inserted 1= card removed
Power supply from external source or from VEXT line		ternal source or from	Required power supply: min. 2.7V, max. 3.6V.

Note: Good care should be taken when creating the PCB layout of the host application: The traces of SD_CLK, SD_CMD, and SD_D(0..3) should be equal in length and as short as possible.

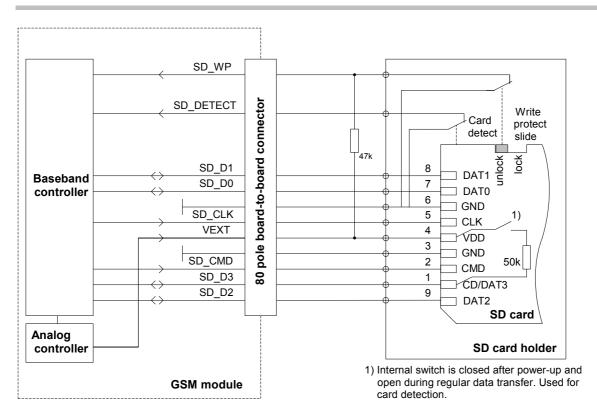


Figure 21: SD card interface (example with power supply from module's VEXT line)



3.15 Audio Interfaces

MC75 comprises three audio interfaces available on the board-to-board connector:

- Two analog audio interfaces, both with balanced or single-ended inputs/outputs.
- Serial digital audio interface (DAI) designed for PCM (Pulse Code Modulation).

This means you can connect up to three different audio devices, although only one interface can be operated at a time. Using the AT^SAIC command you can easily switch back and forth.

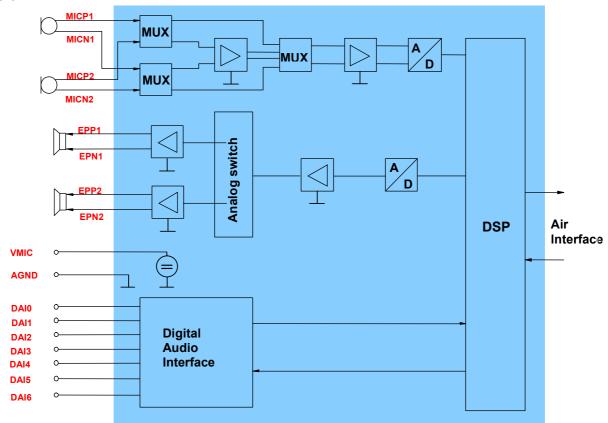


Figure 22: Audio block diagram

To suit different types of accessories the audio interfaces can be configured for different audio modes via the AT^SNFS command. The electrical characteristics of the voiceband part vary with the audio mode. For example, sending and receiving amplification, sidetone paths, noise suppression etc. depend on the selected mode and can be altered with AT commands (except for mode 1).

Both analog audio interfaces can be used to connect headsets with microphones or speakerphones. Headsets can be operated in audio mode 3, speakerphones in audio mode 2. Audio mode 5 can be used for direct access to the speech coder without signal pre or post processing.

When shipped from factory, all audio parameters of MC75 are set to interface 1 and audio mode 1. This is the default configuration optimized for the Votronic HH-SI-30.3/V1.1/0 handset and used for type approving the Siemens reference configuration. Audio mode 1 has fix parameters which cannot be modified. To adjust the settings of the Votronic handset simply change to another audio mode.



3.15.1 Speech Processing

The speech samples from the ADC or DAI are handled by the DSP of the baseband controller to calculate e.g. amplifications, sidetone, echo cancellation or noise suppression depending on the configuration of the active audio mode. These processed samples are passed to the speech encoder. Received samples from the speech decoder are passed to the DAC or DAI after post processing (frequency response correction, adding sidetone etc.).

Full rate, half rate, enhanced full rate, adaptive multi rate (AMR), speech and channel encoding including voice activity detection (VAD) and discontinuous transmission (DTX) and digital GMSK modulation are also performed on the GSM baseband processor.

3.15.2 Microphone Circuit

MC75 has two identical analog microphone inputs. There is no on-board microphone supply circuit, except for the internal voltage supply VMIC and the dedicated audio ground line AGND. Both lines are well suited to feed a balanced audio application or a single-ended audio application.

The AGND line on the MC75 board is especially provided to achieve best grounding conditions for your audio application. As there is less current flowing than through other GND lines of the module or the application, this solution will avoid hum and buzz problems.

While MC75 is in Power Down mode, the input voltage at any MIC pin must not exceed ± 0.3 V relative to AGND (see also section 5.1). In any other operating state the voltage applied to any MIC pin must be in the range of ± 2.7 V to ± 0.3 V, otherwise undervoltage shutdown may be caused.

If VMIC is used to generate the MICP-pin bias voltage as shown in the following examples consider that VMIC is switched off (0V) outside a call. Audio signals applied to MICP in this case must not fall below -0.3V.

If higher input levels are used especially in the line input configuration the signal level must be limited to 600mV_{pp} outside a call, or AT^SNFM=,1 should be used to switch on VMIC permanently.



3.15.2.1 Single-ended Microphone Input

Figure 23 as well as Figure 45 show an example of how to integrate a single-ended microphone input.

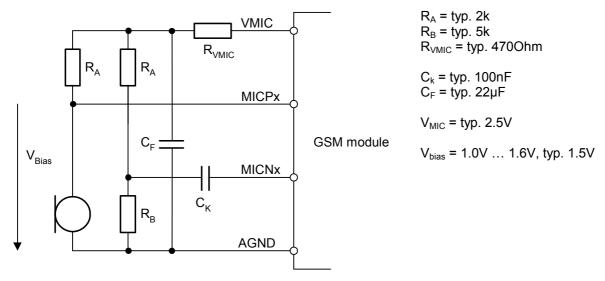


Figure 23: Single ended microphone input

R_A has to be chosen so that the DC voltage across the microphone falls into the bias voltage range of 1.0V to 1.6V and the microphone feeding current meets its specification.

The MICNx input is automatically self biased to the MICPx DC level. It is AC coupled via C_K to a resistive divider which is used to optimize supply noise cancellation by the differential microphone amplifier in the module.

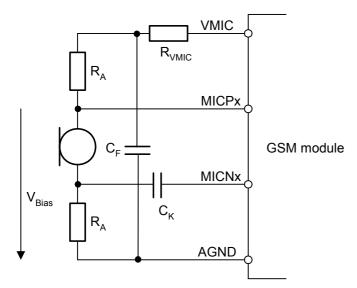
The VMIC voltage should be filtered if gains larger than 20dB are used. The filter can be attached as a simple first order RC-network (R_{VMIC} and C_F).

This circuit is well suited if the distance between microphone and module is kept short. Due to good grounding the microphone can be easily ESD protected as its housing usually connects to the negative terminal.



3.15.2.2 Differential Microphone Input

Figure 24 shows a differential solution for connecting an electret microphone.



 $R_A = typ. 1k$ $R_{VMIC} = 470Ohm$

$$C_K$$
 = typ. 100nF
 C_F = typ. 22 μ F

$$V_{\rm MIC}$$
 = typ. 2.5V

$$V_{bias} = 1.0V \dots 1.6V, typ. 1.5V$$

Figure 24: Differential microphone input

The advantage of this circuit is that it can be used if the application involves longer lines between microphone and module.

While VMIC is switched off, the input voltage at any MIC pin should not exceed ± 0.25 V relative to AGND (see also section 5.1). In this case no bias voltage has to be supplied from the customer circuit to the MIC pin and any signal voltage must be smaller than Vpp = 0.5V.

VMIC can be used to generate the MICP-pin bias voltage as shown below. In this case the bias voltage is only applied if VMIC is switched on.

Only if VMIC is switched on, voltage applied to any MIC pin can be in the range of 2.4V to 0V. If these limits are exceeded undervoltage shutdown may be caused.

Consider that the maximum full scale input voltage is Vpp = 1.6V.

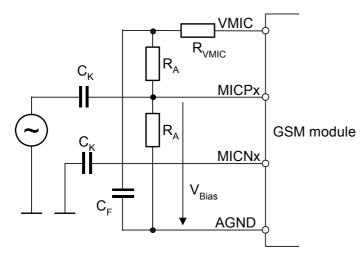
The behavior of VMIC can be controlled with the parameter micVccCtl of the AT command AT^SNFM (see [1]):

- micVccCtl=2 (default). VMIC is controlled automatically by the module. VMIC is always switched on while the internal audio circuits of the module are active (e.g., during a call). VMIC can be used as indicator for active audio in the module.
- micVccCtl=1. VMIC is switched on continuously. This setting can be used to supply the
 microphone in order to use the signal in other customer circuits as well. However, this
 setting leads to a higher current consumption in SLEEP modes.
- micVccCtl=0. VMIC is permanently switched off.



3.15.2.3 Line Input Configuration with OpAmp

Figure 25 shows an example of how to connect an opamp into the microphone circuit.



 R_A = typ. 47k R_{VMIC} = 470Ohm

$$C_k = typ. 100nF$$

 $C_F = typ. 22\mu F$

$$V_{\rm MIC}$$
 = typ. 2.5V

$$V_{bias} = typ. \frac{1}{2} V_{MIC} = 1.25V$$

Figure 25: Line input configuration with OpAmp

The AC source (e.g. an opamp) and its reference potential have to be AC coupled to the MICPx resp. MICNx input terminals. The voltage divider between VMIC and AGND is necessary to bias the input amplifier. MICNx is automatically self biased to the MICPx DC level.

The VMIC voltage should be filtered if gains larger than 20dB are used. The filter can be attached as a simple first order RC-network (R_{VMIC} and C_F). If a high input level and a lower gain are applied the filter is not necessary.

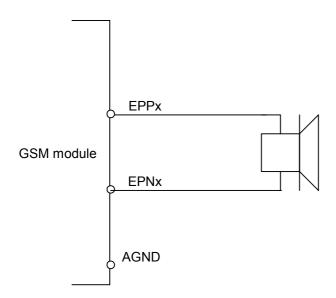
Consider that if VMIC is switched off, the signal voltage should be limited to Vpp = 0.5V and any bias voltage must not be applied. Otherwise VMIC can be switched on permanently by using AT^SNFM=,1. In this case the current consumption in SLEEP modes is higher.

If desired, MICNx via C_K can also be connected to the inverse output of the AC source instead of connecting it to the reference potential for differential line input.



3.15.3 Loudspeaker Circuit

The GSM module comprises two analog speaker outputs: EP1 and EP2. Output EP1 is able to drive a load of 80hms while the output EP2 can drive a load of 320hms. Each interface can be connected in differential and in single ended configuration. Figure 26 shows an example of a differential loudspeaker configuration.



Loudspeaker impedance

EPP1/EPN1 Z_L = typ. 80hm

EPP2/EPN2 Z_L = typ. 320hm

Figure 26: Differential loudspeaker configuration



3.15.4 Digital Audio Interface DAI

The DAI can be used to connect audio devices capable of PCM (Pulse Code Modulation), for example a codec.

Table 16: Overview of DAI pin functions

Signal name on B2B connector	Function for PCM Interface	Input/Output
DAI0	TXDAI	0
DAI1	RXDAI	I
DAI2	FS (Frame sync)	0
DAI3	BITCLK	0
DAI4	nc	I
DAI5	nc	I
DAI6	nc	I

To clock input and output PCM samples the PCM interface delivers a bit clock (BITCLK) which is synchronous to the GSM system clock. The frequency of the bit clock is 256 kHz. Any edge of this clock deviates less than ± 100 ns (Jitter) from an ideal 256-kHz clock. The frame sync signal (FS) has a frequency of 8kHz and is high for one BITCLK period. Each frame has a duration of 125 μ s and contains 32 clock cycles. The PCM interface is master for the bit clock and the frame sync signals.

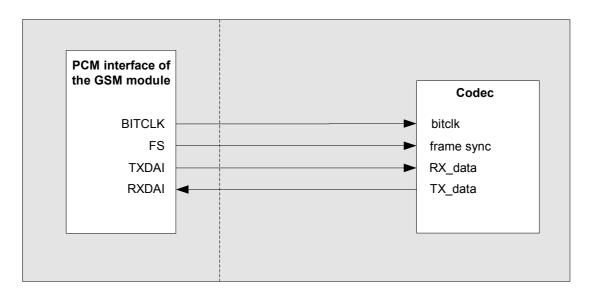


Figure 27: PCM interface application



The timing of a PCM short frame is shown in Figure 28. In PCM mode, 16-bit data are transferred in both directions at the same time during the first 16 clock cycles after the frame sync pulse. The duration of a frame sync pulse is one BITCLK period, starting at the rising edge of BITCLK. TXDAI data is shifted out at the next rising edge of BITCLK. The most significant bit is transferred first. Data transmitted from RXDAI of the internal application is sampled at the falling edge of BITCLK.

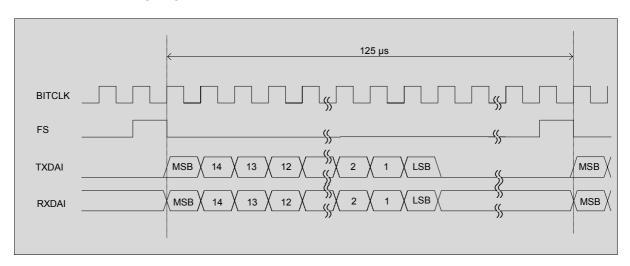


Figure 28: PCM timing

3.16 Control Signals

3.16.1 Synchronization Signal

The synchronization signal serves to indicate growing power consumption during the transmit burst. The signal is generated by the SYNC pin. Please note that this pin can adopt three different operating modes which you can select by using the AT^SSYNC command: the mode AT^SSYNC=0 described below, and the two LED modes AT^SSYNC=1 or AT^SSYNC=2 described in [1] and Section 3.16.2.

The first function (factory default AT^SSYNC=0) is recommended if you want your application to use the synchronization signal for better power supply control. Your platform design must be such that the incoming signal accommodates sufficient power supply to the MC75 module if required. This can be achieved by lowering the current drawn from other components installed in your application.

The timing of the synchronization signal is shown below. High level of the SYNC pin indicates increased power consumption during transmission.

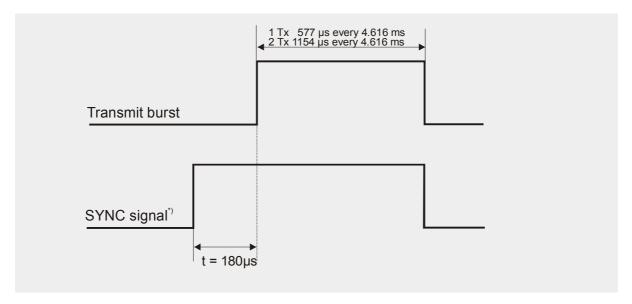


Figure 29: SYNC signal during transmit burst

The duration of the SYNC signal is always equal, no matter whether the traffic or the access burst are active.

3.16.2 Using the SYNC Pin to Control a Status LED

As an alternative to generating the synchronization signal, the SYNC pin can be configured to drive a status LED that indicates different operating modes of the MC75 module. To take advantage of this function the LED mode must be activated with the AT^SSYNC command and the LED must be connected to the host application. The connected LED can be operated in two different display modes (AT^SSYNC=1 or AT^SSYNC=2). For details please refer to [1].

Especially in the development and test phase of an application, system integrators are advised to use the LED mode of the SYNC pin in order to evaluate their product design and identify the source of errors.

To operate the LED a buffer, e.g. a transistor or gate, must be included in your application. A sample circuit is shown in Figure 30. Power consumption in the LED mode is the same as for the synchronization signal mode. For details see Table 27, SYNC pin.

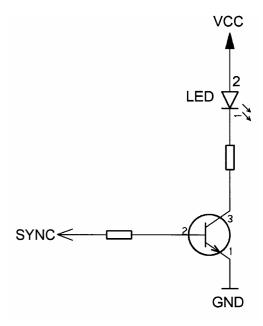


Figure 30: LED Circuit (Example)

3.16.3 Behavior of the RING0 Line (ASC0 Interface only)

The RING0 line is available on the first serial interface ASC0 (see also Chapter 3.10). The signal serves to indicate incoming calls and other types of URCs (Unsolicited Result Code).

Although not mandatory for use in a host application, it is strongly suggested that you connect the RING0 line to an interrupt line of your application. In this case, the application can be designed to receive an interrupt when a falling edge on RING0 occurs. This solution is most effective, particularly, for waking up an application from power saving. Note that if the RING0 line is not wired, the application would be required to permanently poll the data and status lines of the serial interface at the expense of a higher current consumption. Therefore, utilizing the RING0 line provides an option to significantly reduce the overall current consumption of your application.

The behavior of the RING0 line varies with the type of event:

When a voice/fax/data call comes in the RING0 line goes low for 1s and high for another
4s. Every 5 seconds the ring string is generated and sent over the RXD0 line.
If there is a call in progress and call waiting is activated for a connected handset or
handsfree device, the RING0 line switches to ground in order to generate acoustic
signals that indicate the waiting call.

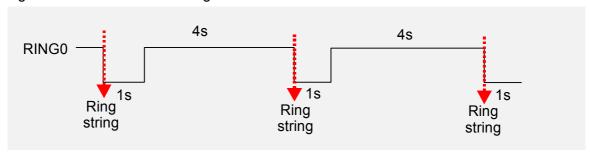


Figure 31: Incoming voice/fax/data call

 All other types of Unsolicited Result Codes (URCs) also cause the RING0 line to go low, however for 1 second only.

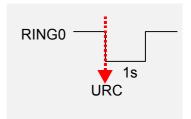


Figure 32: URC transmission

3.16.4 PWR_IND Signal

PWR_IND notifies the on/off state of the module. High state of PWR_IND indicates that the module is switched off. The state of PWR_IND immediately changes to low when IGT is pulled low. For state detection an external pull-up resistor is required.

4 Antenna Interface

The RF interface has an impedance of 50Ω . MC75 is capable of sustaining a total mismatch at the antenna connector or pad without any damage, even when transmitting at maximum RF power.

The external antenna must be matched properly to achieve best performance regarding radiated power, DC-power consumption, modulation accuracy and harmonic suppression. Antenna matching networks are not included on the MC75 PCB and should be placed in the host application.

Regarding the return loss MC75 provides the following values in the active band:

Table 17: Return loss in the active band

State of module	Return loss of module	Recommended return loss of application
Receive	≥ 8dB	<u>></u> 12dB
Transmit	not applicable	≥ 12dB

The connection of the antenna or other equipment must be decoupled from DC voltage. This is necessary because the antenna connector is DC coupled to ground via an inductor for ESD protection.

4.1 Antenna Installation

To suit the physical design of individual applications MC75 offers two alternative approaches to connecting the antenna:

- Recommended approach: U.FL-R-SMT antenna connector from Hirose assembled on the component side of the PCB (top view on MC75). See Section 4.3 for details.
- Antenna pad and grounding plane placed on the bottom side. See Section 4.2.

The U.FL-R-SMT connector has been chosen as antenna reference point (ARP) for the Siemens reference equipment submitted to type approve MC75. All RF data specified throughout this manual are related to the ARP. For compliance with the test results of the Siemens type approval you are advised to give priority to the connector, rather than using the antenna pad.

IMPORTANT: Both solutions can only be applied alternatively. This means, whenever an antenna is plugged to the Hirose connector, the pad must not be used. Vice versa, if the antenna is connected to the pad, then the Hirose connector must be left empty.

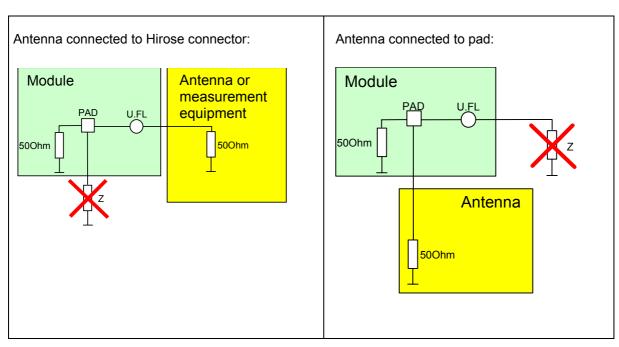


Figure 33: Never use antenna connector and antenna pad at the same time

No matter which option you choose, ensure that the antenna pad does not come into contact with the holding device or any other components of the host application. It needs to be surrounded by a restricted area filled with air, which must also be reserved 0.8mm in height.

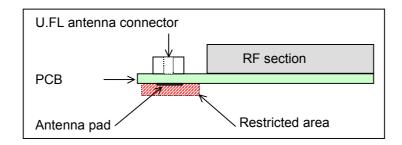


Figure 34: Restricted area around antenna pad



4.2 Antenna Pad

The antenna can be soldered to the pad, or attached via contact springs. For proper grounding connect the antenna to the ground plane on the bottom of MC75 which must be connected to the ground plane of the application.

When you decide to use the antenna pad take into account that the pad has not been intended as antenna reference point (ARP) for the Siemens MC75 type approval. The antenna pad is provided only as an alternative option which can be used, for example, if the recommended Hirose connection does not fit into your antenna design.

Also, consider that according to the GSM recommendations TS 45.005 and TS 51.010-01 a 50Ω connector is mandatory for type approval measurements. This requires GSM devices with an integral antenna to be temporarily equipped with a suitable connector or a low loss RF cable with adapter.

Notes on soldering:

- To prevent damage to the module and to obtain long-term solder joint properties you are advised to maintain the standards of good engineering practice for soldering.
- Be sure to solder the antenna core to the pad and the shielding of the coax cable to the ground plane of the module next to the antenna pad. The direction of the cable is not relevant from the electrical point of view.

MC75 material properties: MC75 PCB: FR

Antenna pad: Gold plated pad

4.2.1 Suitable Cable Types

For direct solder attachment, we suggest to use the following cable types:

- RG316/U 50Ohm coaxial cable
- 1671A 50Ohm coaxial cable

Suitable cables are offered, for example, by IMS Connector Systems. For further details and other cable types please contact http://www.imscs.com.



4.3 Antenna Connector

MC75 uses an ultra-miniature SMT antenna connector supplied from Hirose Ltd. The product name is:

U.FL-R-SMT

The position of the antenna connector on the MC75 board can be seen in Figure 42.

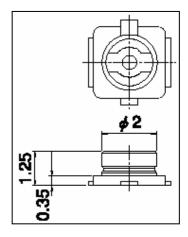


Figure 35: Mechanical dimensions of U.FL-R-SMT connector

Table 18: Product specifications of U.FL-R-SMT connector

Item	Specification	Conditions
Ratings		
Nominal impedance	50Ω	Operating temp:-40°C to + 90°C
Rated frequency	DC to 3GHz	Operating humidity: max. 90%
Mechanical characteristics		
Female contact holding force	0.15N min	Measured with a Ø 0.475 pin gauge
Repetitive operation	Contact resistance: Center $25m\Omega$ Outside $15m\Omega$	30 cycles of insertion and disengagement
Vibration	No momentary disconnections of 1µs; No damage, cracks and looseness of parts	Frequency of 10 to 100Hz, single amplitude of 1.5mm, acceleration of 59m/s², for 5 cycles in the direction of each of the 3 axes
Shock	No momentary disconnections of 1µs. No damage, cracks and looseness of parts.	Acceleration of 735m/s ² , 11ms duration for 6 cycles in the direction of each of the 3 axes
Environmental characteristics		
Humidity resistance	No damage, cracks and looseness of parts. Insulation resistance: $100 \text{M}\Omega$ min. at high humidity $500 \text{M}\Omega$ min. when dry	Exposure to 40°C, humidity of 95% for a total of 96 hours
Temperature cycle	No damage, cracks and looseness of parts. Contact resistance: Center $25m\Omega$ Outside $15m\Omega$	Temperature: $+40^{\circ}\text{C} \rightarrow 5 \text{ to } 35^{\circ}\text{C}$ $\rightarrow +90^{\circ}\text{C} \rightarrow 5 \text{ to } 35^{\circ}\text{C}$ Time: $30\text{min} \rightarrow \text{within } 5\text{min} \rightarrow$ 30min within 5min
Salt spray test	No excessive corrosion	48 hours continuous exposure to 5% salt water

Table 19: Material and finish of U.FL-R-SMT connector and recommended plugs

Part	Material		Finish
Shell	Phosphor bronze		Silver plating
Male center contact	Brass		Gold plating
Female center contact	Phosphor bronze		Gold plating
Insulator	Plug: Receptacle:	PBT LCP	Black Beige

Mating plugs and cables can be chosen from the Hirose U.FL Series. Examples are shown below and listed in Table 20. For latest product information please contact your Hirose dealer or visit the Hirose home page, for example http://www.hirose.com.

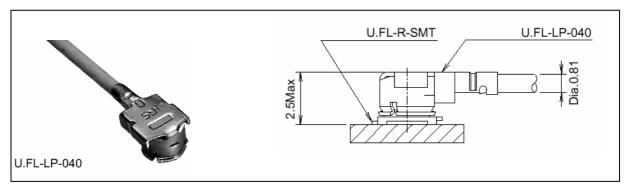


Figure 36: U.FL-R-SMT connector with U.FL-LP-040 plug

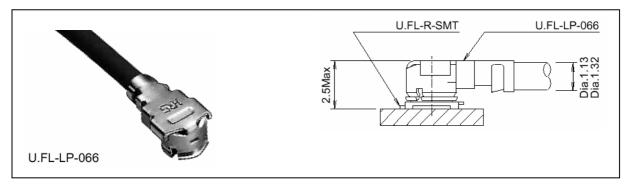


Figure 37: U.FL-R-SMT connector with U.FL-LP-066 plug

In addition to the connectors illustrated above, the U.FL-LP-(V)-040(01) version is offered as an extremely space saving solution. This plug is intended for use with extra fine cable (up to \emptyset 0.81mm) and minimizes the mating height to 2mm. See Figure 38 which shows the Hirose datasheet.

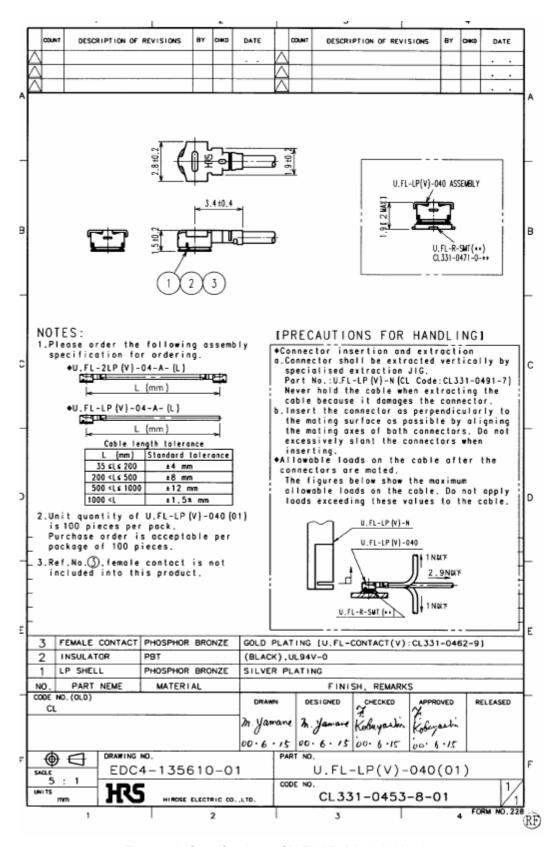


Figure 38: Specifications of U.FL-LP-(V)-040(01) plug



Table 20: Ordering information for Hirose U.FL Series

Item	Part number	HRS number
Connector on MC75	U.FL-R-SMT	CL331-0471-0-10
Right-angle plug shell for Ø 0.81mm cable	U.FL-LP-040	CL331-0451-2
Right-angle plug for Ø 0.81mm cable	U.FL-LP(V)-040 (01)	CL331-053-8-01
Right-angle plug for Ø 1.13mm cable	U.FL-LP-068	CL331-0452-5
Right-angle plug for Ø 1.32mm cable	U.FL-LP-066	CL331-0452-5
Extraction jig	E.FL-LP-N	CL331-04441-9



5 Electrical, Reliability and Radio Characteristics

5.1 Absolute Maximum Ratings

The absolute maximum ratings stated in Table 21 are stress ratings under any conditions. Stresses beyond any of these limits will cause permanent damage to MC75.

Table 21: Absolute maximum ratings

Parameter	Min	Max	Unit
Supply voltage BATT+	-0.3	5.5	V
Voltage at digital pins in POWER DOWN mode	-0.3	0.3	V
Voltage at digital pins in normal operation	-0.3	3.05 or VEXT+0.3	V
Voltage at analog pins in POWER DOWN mode	-0.3	0.3	V
Voltage at analog pins, VMIC on ³	-0.3	2.75	V
Voltage at analog pins, VMIC off ³	-0.3	0.3	V
Voltage at VCHARGE pin	-0.3	5.5	٧
Voltage at CHARGEGATE pin	-0.3	5.5	V
VUSB_IN	-0.3	5.5	V
USB_DP, USB_DN	-0.3	3.5	V
VSENSE		5.5	V
ISENSE		5.5	V
PWR_IND	-0.3	10	V
VDDLP	-0.3	5.5	V

For normal operation the voltage at analog pins with *VMIC on* should be within the range of 0V to 2.4V and with *VMIC off* within the range of -0.25V to 0.25V.



5.2 Operating Temperatures

Table 22: Board / battery temperature

Parameter	Min	Тур	Max	Unit
Normal operation	-30	+25	+70	°C
Restricted operation ⁴			+70 to +75	°C
Automatic shutdown ⁵ Temperature measured on MC75 board Temperature measured at battery NTC	-30 -20		>+80 +60	°C

Table 23: Ambient temperature according to IEC 60068-2 (without forced air circulation)

Parameter	Min	Тур	Max	Unit
Normal operation	-30	+25	+65	°C
Restricted operation ⁴			+65 to +75	°C
Automatic thermal shutdown ⁵ due to MC75 board temperature due to battery temperature	-30 -20		+65 +60	°C

Table 24: Charging temperature

Parameter	Min	Тур	Max	Unit
Battery temperature for software controlled fast charging (measured at battery NTC)	0		+45	°C

Note:

• See Chapter 3.3.4 for further information about the NTCs for on-board and battery temperature measurement, automatic thermal shutdown and alert messages.

 When data is transmitted over EGPRS or GPRS the MC75 automatically reverts to a lower Multislot Class if the temperature increases to the limit specified for normal operation and, vice versa, returns to the higher Multislot Class if the temperature is back to normal. For details see Chapter 3.4 "Automatic EGPRS/GPRS Multislot Class Change".

Restricted operation allows normal mode speech calls or data transmission for limited time until automatic thermal shutdown takes effect. The duration of emergency calls is unlimited because automatic thermal shutdown is deferred until hang up.

Due to temperature measurement uncertainty, a tolerance on the stated shutdown thresholds may occur. The possible deviation is in the range of ±3°C at the overtemperature limit and ±5°C at the undertemperature limit.



5.3 Storage Conditions

The conditions stated below are only valid for modules in their original packed state in weather protected, non-temperature-controlled storage locations. Normal storage time under these conditions is 12 months maximum.

Table 25: Storage conditions

Туре		Condition	Unit	Reference
Air temperature:	Low	-40	°C	ETS 300 019-2-1: T1.2, IEC 68-2-1 Ab
	High	+85		ETS 300 019-2-1: T1.2, IEC 68-2-2 Bb
Humidity relative:	Low	10	%	
	High	90 at 30°C		ETS 300 019-2-1: T1.2, IEC 68-2-56 Cb
	Condens.	90-100 at 30°C		ETS 300 019-2-1: T1.2, IEC 68-2-30 Db
Air pressure:	Low	70	kPa	IEC TR 60271-3-1: 1K4
	High	106		IEC TR 60271-3-1: 1K4
Movement of surro	ounding air	1.0	m/s	IEC TR 60271-3-1: 1K4
Water: rain, dripping, icing and frosting		Not allowed		
Radiation:	Solar	1120	W/m ²	ETS 300 019-2-1: T1.2, IEC 68-2-2 Bb
	Heat	600		ETS 300 019-2-1: T1.2, IEC 68-2-2 Bb
Chemically active s	substances	Not recommended		IEC TR 60271-3-1: 1C1L
Mechanically active	e substances	Not recommended		IEC TR 60271-3-1: 1S1
Vibration sinusoida	al:			IEC TR 60271-3-1: 1M2
Dis	placement	1.5	mm	
Acc	celeration	5	m/s ²	
Fre	quency range	2-9 9-200	Hz	
Shocks:				IEC 68-2-27 Ea
Sho	ock spectrum	semi-sinusoidal		
Dur	ration	1	ms	
Acc	celeration	50	m/s ²	



5.4 Reliability Characteristics

The test conditions stated below are an extract of the complete test specifications.

Table 26: Summary of reliability test conditions

Type of test	Conditions	Standard
Vibration	Frequency range: 10-20Hz; acceleration: 3.1mm amplitude Frequency range: 20-500Hz; acceleration: 5g Duration: 2h per axis = 10 cycles; 3 axes	DIN IEC 68-2-6
Shock half-sinus	Acceleration: 500g Shock duration: 1msec 1 shock per axis 6 positions (± x, y and z)	DIN IEC 68-2-27
Dry heat	Temperature: +70 ±2°C Test duration: 16h Humidity in the test chamber: < 50%	EN 60068-2-2 Bb ETS 300019-2-7
Temperature change (shock)	Low temperature: -40°C ±2°C High temperature: +85°C ±2°C Changeover time: < 30s (dual chamber system) Test duration: 1h Number of repetitions: 100	DIN IEC 68-2-14 Na ETS 300019-2-7
Damp heat cyclic	High temperature: +55°C ±2°C Low temperature: +25°C ±2°C Humidity: 93% ±3% Number of repetitions: 6 Test duration: 12h + 12h	DIN IEC 68-2-30 Db ETS 300019-2-5
Cold (constant exposure)	Temperature: -40 ±2°C Test duration: 16h	DIN IEC 68-2-1



5.5 Pin Assignment and Signal Description

The Molex board-to-board connector on MC75 is an 80-pin double-row receptacle. The names and the positions of the pins can be seen from Figure 1 which shows the top view of MC75.

1	GND	GND	80
2	nc	Do not use	79
3	nc	PWR_IND	78
4	GND	Do not use	77
5	Do not use	Do not use	76
6	SD_WP	Do not use	75
7	Do not use	SD D3	74
8	SD DETECT	 SD_D2	73
9	SD CMD	SD D1	72
10	SD_CLK	SD_D0	71
11	I2CCLK	I2CDAT	70
12	VUSB IN	USB DP	69
13	DAI5	USB DN	68
14	ISENSE	VSENSE	67
15	DAI6	VMIC	66
16	CCCLK	EPN2	65
17	CCVCC	EPP2	64
18	CCIO	EPP1	63
19	CCRST	EPN1	62
20	CCIN	MICN2	61
21	CCGND	MICP2	60
22	DAI4	MICP1	59
23	DAI3	MICN1	58
24	DAI2	AGND	57
25	DAI1	IGT	56
26	DAI0	EMERG RST	55
27	BATT_TEMP	DCD0	54
28	SYNC	CTS1	53
29	RXD1	CTS0	52
30	RXD0	RTS1	51
31	TXD1	DTR0	50
32	TXD0	RTS0	49
33	VDDLP	DSR0	48
34	VCHARGE	RING0	47
35	CHARGEGATE	VEXT	46
36	GND	BATT+	45
37	GND	BATT+	44
38	GND	BATT+	43
39	GND	BATT+	42
40	GND	BATT+	41

Figure 39: Pin assignment (component side of MC75)



Please note that the reference voltages listed in Table 27 are the values measured directly on the MC75 module. They do not apply to the accessories connected.

Table 27: Signal description

Function	Signal name	Ю	Signal form and level	Comment
Power supply	BATT+	ı	V_I max = 4.3V V_I typ = 3.8V V_I min = 3.2V during Tx burst on board $I \approx 2A$, during Tx burst $I \approx 2A$, during Tx burst	Five pins of BATT+ and GND must be connected in parallel for supply purposes because higher peak currents may occur. Minimum voltage must not fall below 3.2V including drop, ripple, spikes.
Power supply	GND		Ground	Application Ground
Charge Interface	VCHARGE	I	V _I min = 1.015 * V _{BATT+} V _I max = 5.45V	This line signalizes to the processor that the charger is connected. If unused keep pin open.
	BATT_TEMP	I	Connect NTC with $R_{NTC} \approx 10 k\Omega$ @ 25°C to ground. See Section 3.5.3 for B value of NTC.	Battery temperature measurement via NTC resistance. NTC should be installed inside or near battery pack to enable proper charging and deliver temperature values. If unused keep pin open.
	ISENSE	I	V_{I} max = 4.65V ΔV_{I} max to V_{BATT+} = +0.3V at normal condition	ISENSE is required for measuring the charge current. For this purpose, a shunt resistor for current measurement needs to be connected between ISENSE and VSENSE. If unused connect pin to VSENSE.
	VSENSE	I	V _I max = 4.5V	VSENSE must be directly connected to BATT+ at battery connector or external power supply.
	CHARGEGATE	0	V _O max = 5.5V I _O max = 0.6mA	Control line to the gate of charge FET If unused keep pin open.
External supply voltage	VEXT	0	Normal mode: V _O min = 2.75V V _O typ = 2.93V V _O max = 3.05V I _O max = -50mA	VEXT may be used for application circuits, for example to supply power for an SD card. If unused keep pin open. Not available in Power-down mode. The external digital logic must not cause any spikes or glitches on voltage VEXT.



Function	Signal name	Ю	Signal form and level	Comment
Power indicator	PWR_IND	0	V _{IH} max = 10V V _{OL} max = 0.4V at Imax = 2mA	PWR_IND (Power Indicator) notifies the module's on/off state. PWR_IND is an open collector that needs to be connected to an external pullup resistor. Low state of the open collector indicates that the module is on. Vice versa, high level notifies the Powerdown mode. Therefore, the pin may be used to enable external voltage regulators which supply an external logic for communication with the module, e.g. level converters.
Ignition	IGT	I	Internal pull-up: $R_{l} \approx 30k\Omega$, $C_{l} \approx 10nF$ $V_{lL}max = 0.8V$ at $lmax = -150\mu A$ $V_{OH}max = 4.5V$ (V_{BATT+}) IGT as ON switch: Active Low $\geq 400ms$ IGT as ON/OFF switch: ON OFF $\geq 0.4s$ $\geq 2s$ $\geq 1s$	The IGT signal switches on the module. Depending on settings made with AT^SCFG, parameter "MeShutdown/OnIgnition", it may also be used as ON/OFF switch. This line must be driven low by an open drain or open collector driver.
Emergency reset	EMERG_RST	I	Internal pull-up: $R_I \approx 5k\Omega$ $V_{IL}max = 0.2V$ at $Imax = -0.5mA$ $V_{OH}min = 1.75V$ $V_{OH}max = 3.05V$ Signal Pull down $\geq 10ms$	Reset or turn-off in case of emergency: Pull down and release EMERG_RST. Then, activating IGT for 400ms will reset MC75. If IGT is not activated for 400ms, MC75 switches off. Data stored in the volatile memory will be lost. For orderly software controlled reset rather use the AT+CFUN command (e.g. AT+CFUN=x,1). This line must be driven by open drain or open collector. If unused keep pin open.



Function	Signal name	Ю	Signal form and level	Comment
Power-on reset		0	Internal pull-up: $R_1 \approx 5k\Omega$ V_{OL} max = 0.2V at I = 2mA V_{OH} min = 1.75V V_{OH} max = 3.05V Reset signal driven by the module: VEXT appr. 120ms (see also Figure 5 and Figure 6)	Reset signal driven by the module which can be used to reset any application or device connected to the module. Only effective for 120ms during the assertion of IGT when the module is about to start.
Synchroni- zation	SYNC	0	V _{OL} max = 0.3V at I = 0.1mA V _{OH} min = 2.3V at I = -0.1mA V _{OH} max = 3.05V n Tx = n x 577µs impulse each 4.616ms, with 180µs forward time.	There are two alternative options for using the SYNC pin: a) Indicating increased current consumption during uplink transmission burst. Note that the timing of the signal is different during handover. b) Driving a status LED to indicate different operating modes of MC75. The LED must be installed in the host application. To select a) or b) use the AT^SSYNC command. If unused keep pin open.
RTC backup	VDDLP	I/O	$R_{I} \approx 1 k \Omega$ $V_{O} max = 4.5 V$ $V_{BATT+} = 4.3 V$: $V_{O} = 3.2 V$ at $I_{O} = -500 \mu A$ $V_{BATT+} = 0 V$: $V_{I} = 2.4 V 4.5 V$ at $I_{max} = 25 \mu A$	If unused keep pin open.
ASC0 Serial interface	RXD0 TXD0 CTS0 RTS0 DTR0 DCD0 DSR0 RING0	0 1 0 1 1 0	$\begin{split} &V_{\text{OL}}\text{max} = 0.2\text{V at I} = 2\text{mA} \\ &V_{\text{OH}}\text{min} = 2.55\text{V at I} = -0.5\text{mA} \\ &V_{\text{OH}}\text{max} = 3.05\text{V} \\ &V_{\text{IL}}\text{max} = 0.8\text{V} \\ &V_{\text{IH}}\text{min} = 2.15\text{V} \\ &V_{\text{IH}}\text{max} = \text{VEXTmin} + 0.3\text{V} = 3.05\text{V} \\ &Internal pull-down at TXD0: R_{\text{I}} = 330\text{k}\Omega \\ &Internal pull-down at RTS0: R_{\text{I}} = 330\text{k}\Omega \end{split}$	Serial interface for AT commands or data stream. If lines are unused keep pins open.
ASC1 Serial interface	RXD1 TXD1 CTS1 RTS1	0 I 0 I	$\begin{split} &V_{OL} max = 0.2 V \text{ at I} = 2 mA \\ &V_{OH} min = 2.55 V \text{ at I} = -0.5 mA \\ &V_{OH} max = 3.05 V \end{split}$ $&V_{IL} max = 0.8 V \\ &V_{IH} min = 2.15 V \\ &V_{IH} max = VEXT min + 0.3 V = 3.05 V \\ \\&Internal pull-down at TXD1: R_I = 330 k \Omega \\&Internal pull-down at RTS1: R_I = 330 k \Omega \end{split}$	Serial interface for AT commands or data stream. If lines are unused keep pins open.



Function	Signal name	10	Signal form and level	Comment	
SIM interface specified for use with 3V	CCIN	I	$R_I \approx 100 k\Omega$ $V_{IL} max = 0.6 V at I = -25 μA$ $V_{IH} min = 2.1 V at I = -10 μA$ $V_{O} max = 3.05 V$	CCIN = Low, SIM card holder closed Maximum cable length or	
SIM card	CCRST	0	$R_{O} \approx 47\Omega$ V_{OL} max = 0.25V at I = +1mA V_{OH} min = 2.5V at I = -0.5mA V_{OH} max = 2.95V	copper track 100mm to SIM card holder.	
	CCIO	I/O	$\begin{split} R_I &\approx 4.7 k \Omega \\ V_{IL} max &= 0.75 V \\ V_{IL} min &= -0.3 V \\ V_{IH} min &= 2.1 V \\ V_{IH} max &= CCVCCmin + 0.3 V = 3.05 V \\ R_O &\approx 100 \Omega \\ V_{OL} max &= 0.3 V \ at \ I = +1 mA \\ V_{OH} min &= 2.5 V \ at \ I = -0.5 mA \\ V_{OH} max &= 2.95 V \end{split}$	All signals of SIM interface are protected against ESD with a special diode array. Usage of CCGND is mandatory.	
	CCCLK	0	$R_{O} \approx 100\Omega$ V_{OL} max = 0.3V at I = +1mA V_{OH} min = 2.5V at I = -0.5mA V_{OH} max = 2.95V		
	ccvcc	0	V_{O} min = 2.75V V_{O} typ = 2.85V V_{O} max = 2.95V I_{O} max = -20mA		
	CCGND		Ground		
SIM interface specified for use with	CCIN	I	$R_I \approx 100 k \Omega$ $V_{IL} max = 0.6 V$ at $I = -25 \mu A$ $V_{IH} min = 2.1 V$ at $I = -10 \mu A$ $V_O max = 3.05 V$	CCIN = Low, SIM card holder closed Maximum cable length or	
1.8V SIM card	CCRST	0	copper track 100mm to SIM card holder.		
	CCIO	I/O	$\begin{split} R_I &\approx 4.7 k\Omega \\ V_{IL} max = 0.45 V \\ V_{IH} min = 1.35 V \\ V_{IH} max = CCVCCmin + 0.3 V = 2.00 V \\ R_O &\approx 100 \Omega \\ V_{OL} max = 0.3 V \ at \ I = +1 mA \\ V_{OH} min = 1.45 V \ at \ I = -0.5 mA \\ V_{OH} max = 1.90 V \end{split}$	All signals of SIM interface are protected against ESD with a special diode array. Usage of CCGND is mandatory.	
	$\begin{array}{c c} & & & & & & & & & \\ & & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & \\ & & & & & \\ & & & & \\ & & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & \\ & & \\ &$		V _{OL} max = 0.3V at I = +1mA V _{OH} min = 1.45V at I = -0.5mA		
	CCGND		Ground		
SD card interface	SD_D0 SD_D1 SD_D2	I/O	V _{OL} max = 0.2V at I = 2mA V _{OH} min = 2.55V at I = -0.5mA V _{OH} max = 3.05V	SD card interface can be connected to VEXT of MC75 or to external power supply. Rise and fall time of SD_CLK	
	SD_D3		V _{IL} max = 0.8V	signal: max. 10ns.	
	SD_CLK	0	V_{IH} min = 2.15 V		
	SD_WP	1	V_{IH} max = VEXTmin + 0.3V = 3.05V	If lines are unused keep pins	
	SD_CMD	0		open.	
	SD_DETECT	I			



Function	Signal name	10	Signal form and level	Comment			
I ² C interface	I2CCLK	0	V _{OL} max = 0.2V at I = 2mA V _{OH} min = 2.55V at I = -0.5mA V _{OH} max = 3.05V	I2CDAT is configured as Open Drain and needs a pull- up resistor in the host			
	I2CDAT	I/O	$\begin{split} &V_{OL} max = 0.2V \text{ at I} = 2mA \\ &V_{IL} max = 0.8V \\ &V_{IH} min = 2.15V \\ &V_{IH} max = VEXTmin + 0.3V = 3.05V \end{split}$	application. According to the I2C Bus Specification Version 2.1 for the fast mode a rise time of max. 300ns is permitted. There is also a maximum V _{OL} =0.4V at 3mA specified. The value of the pull-up depends on the capacitive load of the whole system (I2C Slave + lines). The maximum sink current of I2CDAT and I2CCLK is 4mA. If lines are unused keep pins open.			
USB	VUSB_IN	I	V_{IN} min = 4.0V V_{IN} max = 5.25V	All electrical characteristics according to USB			
	USB_DN	I/O	Differential Output Crossover voltage	Implementers' Forum, USB			
	USB_DP	I/O	Range V _{CRS} min = 1.5V, V _{CRS} max = 2.0V	2.0 Full Speed Specification.			
			Line to GND: $V_{OH}max = 3.6V$ $V_{OH}typ = 3.2V$ $V_{OH}min = 3.0V \text{ at } I=-0.5\text{mA}$ $V_{OL}max = 0.2V \text{ at } I=2\text{mA}$ $V_{IH}min = 2.24V$ $V_{IL}max = 0.96V$ Driver Output Resistance $Z_{typ} = 32\text{Ohm}$	If lines are unused keep pins open.			
			Pullup at USB_DP Rtyp=1.5kOhm				
Digital Audio interface	face $DAI1$ I $V_{OH}min = 2.55V$ at $I = -0.5mA$ $V_{OH}max = 3.05V$		See Table 16 for details.				
Interiace			If unused keep pins open.				
	DAI2	0					
	DAI3	0	V _{IL} max = 0.8V V _{IH} min = 2.15V				
	57.11		1				
	DAI5	1	V_{IH} max = VEXTmin + 0.3V = 3.05V				



Function	Signal name	10	Signal form and level	Comment
Analog Audio interface	VMIC	0	$V_{Omin} = 2.4V$ $V_{Otyp} = 2.5V$ $V_{Omax} = 2.6V$ $I_{max} = 2mA$	Microphone supply for customer feeding circuits
	EPP2 EPN2	0	3.0Vpp differential typical @ 0dBm0 4.2Vpp differential maximal @ 3.14dBm0 Measurement conditions: Audio mode: 6 Outstep 3 No load Minimum differential resp. single ended load 27Ohms	The audio output can directly operate a 32-Ohm-loudspeaker. If unused keep pins open.
	EPP1 EPN1	0	4.2Vpp (differential) typical @ 0dBm0 6.0Vpp differential maximal @ 3.14dBm0 Measurement conditions: Audio mode: 5 Outstep 4 No load Minimum differential resp. single ended load 7.5Ohms	The audio output can directly operate an 8-Ohm-loudspeaker. If unused keep pins open.
	MICP1 MICN1	1	Full Scale Input Voltage 1.6Vpp OdBm0 Input Voltage 1.1Vpp At MICN1, apply external bias from 1.0V to 1.6V. Measurement conditions: Audio mode: 5	Balanced or single ended microphone or line inputs with external feeding circuit (using VMIC and AGND). If unused keep pins open.
	MICP2 MICN2	1	Full Scale Input Voltage 1.6Vpp 0dBm0 Input Voltage 1.1Vpp At MICN2, apply external bias from 1.0V to 1.6V. Measurement conditions: Audio mode: 6	Balanced or single ended microphone or line inputs with external feeding circuit (using VMIC and AGND). If unused keep pins open.
	AGND		Analog Ground	GND level for external audio circuits



5.6 Power Supply Ratings

Table 28: Power supply ratings

Parameter	Description	Conditions	Min	Тур	Max	Unit
BATT+	Supply voltage	Directly measured at reference points BATT+ and GND, see chapter 3.2.2	3.2	3.8	4.3	V
		Voltage must stay within the min/max values, including voltage drop, ripple, spikes.				
	Voltage drop during transmit burst	Normal condition, power control level for P _{out max}			400	mV
	Voltage ripple	Normal condition, power control level for Pout max				
		@ f<200kHz			50	mV
		@ f>200kHz			2	mV
I _{VDDLP}	OFF State	RTC Backup @ BATT+ = 0V		25		μΑ
I _{BATT+}	supply current	POWER DOWN mode ⁶		50	100	μΑ
	Average standby	SLEEP mode @ DRX = 9		3.7 8		mA
	supply current	SLEEP mode @ DRX = 5		4.6 ⁸		mA
		SLEEP mode @ DRX = 2		7.0 ⁸		mA
		IDLE mode @ DRX = 2		28 ⁹		mA

8 Stated value applies to operation without autobauding (AT+IPR≠0).

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Measured after module INIT (switch ON the module and following switch OFF); applied voltage on BATT+ (w/o INIT) shows increased POWER DOWN supply current.

Additional conditions:

⁻ SLEEP and IDLE mode measurements started 5 minutes after switching ON the module or after mode transition

⁻ Averaging times: SLEEP mode - 3 minutes; IDLE mode - 1.5 minutes

⁻ Communication tester settings: no neighbor cells, no cell reselection etc.

⁻ USB interface disabled

Stated value applies to operation without autobauding (AT+IPR≠0). If autobauding is enabled (AT+IPR=0) average current consumption in IDLE mode is up to 43mA.

Table 29: Current consumption during Tx burst for GSM 850MHz and GSM 900MHz

Mode	GSM call	GPRS Class 8	GPRS (GPRS Class10		Class 12	EGPRS Class 8	EGPRS	Class 10	EGPRS	Class 12
Timeslot configuration	1Tx / 1Rx	1Tx / 4Rx	2Tx /	′3Rx	4Tx	/ 1Rx	1Tx / 4Rx	2Tx /	3Rx	4Tx	/ 1Rx
RF power nominal	2W (33dBm)	2W (33dBm)	2W (33dBm)	1W (30dBm)	1W (30dBm)	0.5W (27dBm)	0.5W (27dBm)	0.5W (27dBm)	0.25W (24dBm)	0.5W (27dBm)	0.125W (21dBm)
Radio output power reduction with AT^SCFG, parameter <ropr></ropr>	<ropr> = 1 3</ropr>	<ropr> = 1 3</ropr>	<ropr> = 1</ropr>	<ropr> = 2 or 3</ropr>	<ropr> = 1</ropr>	<ropr> = 2 or 3</ropr>	<ropr> = 1 3</ropr>	<ropr> = 1 or 2</ropr>	<ropr> = 3</ropr>	<ropr> = 1 or 2</ropr>	<ropr> = 3</ropr>
Current characteristics											
Burst current @ 50Ω antenna (typ.)	1.75A	1.75A	1.75A	1.48A	1.26A	1.1A	1.4A peak 1.2A plateau	1.4A peak 1.2A plateau	1.1A peak 1.0A plateau	1.4A peak 1.2A plateau	0.9 A peak 0.85 A plateau
Burst current @ total mismatch	3.2A	3.2A	3.2A	2.7A	2.3A	1.9A	1.8A peak 1.5A plateau	1.8A peak 1.5A plateau	1.4A peak 1.2A plateau	1.8A peak 1.5A plateau	1.1 A peak 1.0 A plateau
Average current @ 50Ω antenna (typ.)	330mA	360mA	540mA	475mA	680mA	600mA	370mA	450mA	400mA	660 mA	485 mA
Average current @ total mismatch	510mA	540mA	905mA	780mA	1200mA	1000mA	395mA	525mA	450mA	810 mA	560 mA

AT parameters are given in brackets <...> and marked italic.

Table 30: Current consumption during Tx burst for GSM 1800MHz and GSM 1900MHz

Mode	GSM call	GPRS Class 8	GPRS (GPRS Class10		Class 12	EGPRS Class 8	EGPRS	Class 10	EGPRS Class 12	
Timeslot configuration	1Tx / 1Rx	1Tx / 4Rx	2Tx /	3Rx	4Tx /	1Rx	1Tx / 4Rx	2Tx /	'3Rx	4Tx	/ 1Rx
RF power nominal	1W (30dBm)	1W (30dBm)	1W (30dBm)	0.5W (27dBm)	0.5W (27dBm)	0.25W (24dBm)	0.4W (26dBm)	0.4W (26dBm)	0.2W (23dBm)	0.4W (26dBm)	0.1W (20dBm)
Radio output power reduction with AT^SCFG, parameter <ropr></ropr>	<ropr> = 1 3</ropr>	<ropr> = 1 3</ropr>	<ropr> = 1</ropr>	<ropr> = 2 or 3</ropr>	<ropr> = 1</ropr>	<ropr> = 2 or 3</ropr>	<ropr> = 1 3</ropr>	<ropr> = 1 or 2</ropr>	<ropr> = 3</ropr>	<ropr> = 1 or 2</ropr>	<ropr> = 3</ropr>
Current characteristics											
Burst current @ 50Ω antenna (typ.)	1.3A	1.3A	1.3A	1.1A	0.95A	0.85A	1.0A peak 0.9A plateau	1.0A peak 0.9A plateau	0.9A peak 0.75A plateau	1.0A peak 0.9A plateau	0.8 A peak 0.65 A plateau
Burst current @ total mismatch	2.2A	2.2A	2.2A	1.75A	1.5A	1.25A	1.3A peak 1.0A plateau	1.3A peak 1.0A plateau	1.1A peak 0.95A plateau	1.3A peak 1.0A plateau	0.9 A peak 0.9 A plateau
Average current @ 50Ω antenna (typ.)	295mA	330mA	430mA	380mA	520mA	470mA	360mA	445mA	420mA	565 mA	400 mA
Average current @ total mismatch	360mA	395mA	650mA	540mA	800mA	670mA	410mA	545mA	470mA	675 mA	515 mA

AT parameters are given in brackets <...> and marked *italic*.



5.7 Electrical Characteristics of the Voiceband Part

5.7.1 Setting Audio Parameters by AT Commands

The audio modes 2 to 6 can be adjusted according to the parameters listed below. Each audio mode is assigned a separate set of parameters.

Table 31: Audio parameters adjustable by AT command

Parameter	Influence to	Range	Gain range	Calculation
inBbcGain	MICP/MICN analogue amplifier gain of baseband controller before ADC	07	042dB	6dB steps
inCalibrate	Digital attenuation of input signal after ADC	032767	-∞0dB	20 * log (inCalibrate/ 32768)
outBbcGain	EPP/EPN analogue output gain of baseband controller after DAC	03	018dB	6dB steps
outCalibrate[n] n = 04	Digital attenuation of output signal after speech decoder, before summation of sidetone and DAC	032767	-∞+6dB	20 * log (2 * outCalibrate[n]/ 32768)
	Present for each volume step[n]			
sideTone	Digital attenuation of sidetone	032767	-∞0dB	20 * log (sideTone/
	Is corrected internally by outBbcGain to obtain a constant sidetone independent of output volume			32768)

Note: The parameters outCalibrate and sideTone accept also values from 32768 to 65535. These values are internally truncated to 32767.



5.7.2 Audio Programming Model

The audio programming model shows how the signal path can be influenced by varying the AT command parameters. The parameters inBbcGain and inCalibrate can be set with AT^SNFI. All the other parameters are adjusted with AT^SNFO.

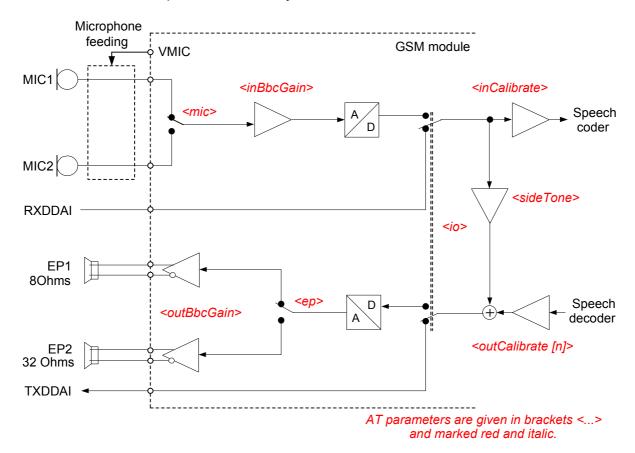


Figure 40: Audio programming model



5.7.3 Characteristics of Audio Modes

The electrical characteristics of the voiceband part depend on the current audio mode set with the AT^SNFS command. All values are noted for default gains e.g. all parameters of AT^SNFI and AT^SNFO are left unchanged.

Table 32: Voiceband characteristics (typical)

Audio mode no. AT^SNFS=	1 (Default settings, not adjustable)	2	3	4	5	6
Name	Default Handset	Basic Handsfree	Headset	User Handset	Plain Codec 1	Plain Codec 2
Purpose	DSB with Votronic handset	Siemens Car Kit Portable	Siemens Headset	DSB with individual handset	Direct access to speech coder	Direct access to speech coder
Gain setting via AT command. Defaults:	Fix	Adjustable	Adjustable	Adjustable	Adjustable	Adjustable
inBbcGain outBbcGain	5 (30dB) 1 (-6dB)	2 (12dB) 2 (-12dB)	5 (30dB) 1 (-6dB)	5 (30dB) 1 (-6dB)	0 (0dB) 0 (0dB)	0 (0dB) 0 (0dB)
Default audio interface	1	2	2	1	1	2 10
Power supply VMIC	ON	ON	ON	ON	ON	ON
Sidetone	Fix		Adjustable	Adjustable	Adjustable	Adjustable
Volume control	Fix	Adjustable	Adjustable	Adjustable	Adjustable	Adjustable
Echo control						
Echo canceller	ON	ON	ON	ON	OFF	OFF
Loss controller idle/full attenuation	3dB / 6dB	4dB / 50dB	9dB / 18dB	3dB / 6dB	OFF	OFF
Comfort noise generator	ON	ON	ON	ON	OFF	OFF
Non linear processor	ON	ON	ON	ON	OFF	OFF
MIC input signal for 0dBm0 -10dBm0 f=1024 Hz	18mV 5.8mV	¹¹ 95mV	¹¹ 14mV	18mV 5.8mV	400mV 126mV	400mV 126mV
EP output signal in mV rms. @ 0dBm0, 1024 Hz, no load (default gain) /	475mV	70mV default @ max volume	270mV default @ max volume	475mV default @ max volume	1.47V	1.47V
@ 3.14 dBm0					Vpp = 6.2 V	
Sidetone gain at default settings	21.9dB	-∞ dB	10.0dB	21.9dB	-∞ dB	-∞ dB

NOTE: With regard to acoustic shock, the cellular application must be designed to avoid sending false AT commands that might increase amplification, e.g. for a highly sensitive earpiece. A protection circuit should be implemented in the cellular application.

Audio mode 5 and 6 are identical. AT^SAIC can be used to switch mode 5 to the second interface. Audio mode 6 is therefore kept mainly for compatibility to earlier Siemens GSM products.

In audio modes with an active loss controller a continuous sine signal is attenuated by the idle attenuation after a few seconds. All input voltages are noted for the idle attenuation. If the idle attenuation is higher than 3 dB, 0dBm0 cannot be reached without clipping. In this case only the value for -10dBm0 is noted.



5.7.4 Voiceband Receive Path

Test conditions:

- The values specified below were tested to 1kHz with default audio mode settings, unless otherwise stated.
- Default audio mode settings are: mode=5 for EPP1 to EPN1 and mode=6 for EPP2 to EPN2, inBbcGain=0, inCalibrate=32767, outBbcGain=0, OutCalibrate=16384 (volume=4) or OutCalibrate=11585 (volume=3), sideTone=0.

Table 33: Voiceband receive path

Parameter	Min	Тур	Max	Unit	Test condition / remark
Maximum differential output voltage (peak to peak) EPP1 to EPN1		6.0 6.2		V	8 Ω, no load, Audio Mode 5, Volume 4 @ 3.14 dBm0 (Full Scale) Batt+ = 3.6V
Maximum differential output voltage (peak to peak) EPP2 to EPN2		4.0 4.2		V	32 Ω, no load Audio Mode 6, Volume 3 ¹² @ 3.14 dBm0 (Full Scale)
Nominal differential output voltage (peak to peak) EPP1 to EPN1		4.2 4.3		V	8 Ω, no load, Audio Mode 5, Volume 4 @ 0 dBm0 (Nominal level)
Nominal differential output voltage (peak to peak) EPP1 to EPN1		2.8 2.9		V	32 Ω, no load Audio Mode 6, Volume 3 ¹² @ 0 dBm0 (Nominal level)
Output bias voltage		Batt+/2		V	from EPP1 or EPN1 to AGND
Output bias voltage		1.2		V	from EPP2 or EPN2 to AGND
Differential output gain settings (gs) at 6dB stages (outBbcGain)	-18		0	dB	Set with AT^SNFO
Fine scaling by DSP (outCalibrate)	-∞		0	dB	Set with AT^SNFO
Differential output load resistance	7.5	8		Ω	From EPP1 to EPN1
Differential output load resistance	27	32		Ω	From EPP2 to EPN2
Single ended output load resistance	7.5	8		Ω	From EPP1 or EPN1 to AGND
Single ended output load resistance	27	32		Ω	From EPP2 or EPN2 to AGND
Absolute gain error	-0.1		0.1	dB	outBbcGain=2
Idle channel noise 13		-83	-75	dBm0p	outBbcGain=2
Signal to noise and distortion 14	47			dB	outBbcGain=2

 $^{^{12}}$ Full scale of EPP2/EPN2 is lower than full scale of EPP1/EPN1 but the default gain is the same. 3.14dBm0 will lead to clipping if the default gain is used.

¹³ The idle channel noise was measured with digital zero signal fed to decoder. This can be realized by setting outCalibrate and sideTone to 0 during a call.

The test signal is a 1 kHz, 0 dbm0 sine wave.



Parameter	Min	Тур	Max	Unit	Test condition / remark
Frequency Response ¹⁵					
0Hz - 100Hz 200Hz 300Hz - 3350Hz 3400Hz 4000Hz ≥4400Hz	-0.2	-1.1 -0.7 -39	-34 0.1 -75	dB	

gs = gain setting

5.7.5 Voiceband Transmit Path

Test conditions:

- The values specified below were tested to 1kHz and default settings of audio modes, unless otherwise stated.
- Parameter setup: Audio mode=5 for MICP1 to MICN1 and 6 for MICP2 to MICN2, inBbcGain=0, inCalibrate=32767, outBbcGain=0, OutCalibrate=16384, sideTone=0

Table 34: Voiceband transmit path

Parameter	Min	Тур	Max	Unit	Test condition / Remark
Full scale input voltage (peak to peak) for 3.14dBm0		1.6		V	MICPx must be biased with 1.25V (VMIC/2)
MICP1 to MICN1 or AGND, MICP2 to MICN2 or AGND					
Nominal input voltage (peak to peak) for 0dBm0		1.1		V	MICPx must be biased with 1.25V (VMIC/2)
MICP1 to MICN1 or AGND, MICP2 to MICN2 or AGND					
Input amplifier gain in 6dB steps (inBbcGain)	0		42	dB	Set with AT^SNFI
Fine scaling by DSP (inCalibrate)	-∞		0	dB	Set with AT^SNFI
Microphone supply voltage VMIC	2.4	2.5	2.6	V	
VMIC current			2	mA	
Idle channel noise		-82	-76	dBm0p	
Signal to noise and distortion	70	77		dB	
Frequency response 15					
0Hz - 100Hz 200Hz 300Hz - 3350Hz 3400Hz	-0.2	-1.1 -0.7	-34 0.1	dB	
4000Hz ≥4400Hz		-39	-75		

_

¹⁵ This is the frequency response from a highpass and lowpass filter combination in the DAC of the baseband chip set. If the PCM interface is used, this filter is not involved in the audio path. Audio mode 1 to 4 incorporate additional frequency response correction filters in the digital signal processing unit and are adjusted to their dedicated audio devices (see Table 32).



5.8 Air Interface

Test conditions: All measurements have been performed at T_{amb} = 25°C, $V_{BATT+\ nom}$ = 4.1V. The reference points used on MC75 are the BATT+ and GND contacts (test points are shown in Figure 4).

Table 35: Air Interface

Parameter		Min	Тур	Max	Unit
Frequency range	GSM 850	824		849	MHz
Uplink (MS \rightarrow BTS)	E-GSM 900	880		915	MHz
	GSM 1800	1710		1785	MHz
	GSM 1900	1850		1910	MHz
Frequency range	GSM 850	869		894	MHz
Downlink (BTS \rightarrow MS)	E-GSM 900	925		960	MHz
	GSM 1800	1805		1880	MHz
	GSM 1900	1930		1990	MHz
RF power @ ARP with 50Ω load	GSM 850	31	33	35	dBm
	E-GSM 900 ¹⁶	31	33	35	dBm
	GSM 1800 ¹⁷	28	30	32	dBm
	GSM 1900	28	30	32	dBm
Number of carriers	GSM 850		124		
	E-GSM 900		174		
	GSM 1800		374		
	GSM 1900		299		
Duplex spacing	GSM 850		45		MHz
	E-GSM 900		45		MHz
	GSM 1800		95		MHz
	GSM 1900		80		MHz
Carrier spacing			200		kHz
Multiplex, Duplex		TDMA	TDMA / FDMA, FDD		
Time slots per TDMA frame			8		
Frame duration			4.615		ms
Time slot duration			577		μs
Modulation		GMSK			
Receiver input sensitivity @ ARP	GSM 850	-102	-108		dBm
BER Class II < 2.4% (static input level)	E-GSM 900	-102	-108		dBm
	GSM 1800	-102	-107		dBm
	GSM 1900	-102	-107		dBm

Power control level PCL 5
 Power control level PCL 0

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5.9 Electrostatic Discharge

The GSM engine is not protected against Electrostatic Discharge (ESD) in general. Consequently, it is subject to ESD handling precautions that typically apply to ESD sensitive components. Proper ESD handling and packaging procedures must be applied throughout the processing, handling and operation of any application that incorporates a MC75 module.

Special ESD protection provided on MC75:

Antenna interface: one spark discharge line (spark gap)

SIM interface: clamp diodes for protection against overvoltage.

The remaining ports of MC75 are not accessible to the user of the final product (since they are installed within the device) and therefore, are only protected according to the "Human Body Model" requirements.

MC75 has been tested according to the EN 61000-4-2 standard. The measured values can be gathered from the following table.

Table 36: Measured electrostatic values

Specification / Requirements	Contact discharge	Air discharge			
ETSI EN 301 489-7	ETSI EN 301 489-7				
ESD at SIM port	± 4kV	± 8kV			
ESD at antenna port	± 4kV	± 8kV			
Human Body Model (Test conditions: 1.5k Ω , 100pF)					
ESD at USB interface	± 1kV	± 1kV			
ESD at SD card interface	± 1kV	± 1kV			
ESD at all other interfaces	± 1kV	± 1kV			

Note: Please note that the values may vary with the individual application design. For example, it matters whether or not the application platform is grounded over external devices like a computer or other equipment, such as the Siemens reference application described in Chapter 8.

6 Mechanics

6.1 Mechanical Dimensions of MC75

Figure 41 shows the top view of MC75 and provides an overview of the board's mechanical dimensions. For further details see Figure 42.

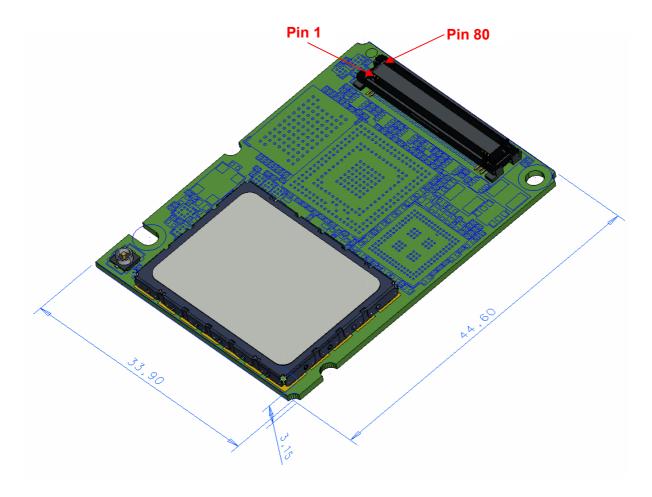


Figure 41: MC75 - top view



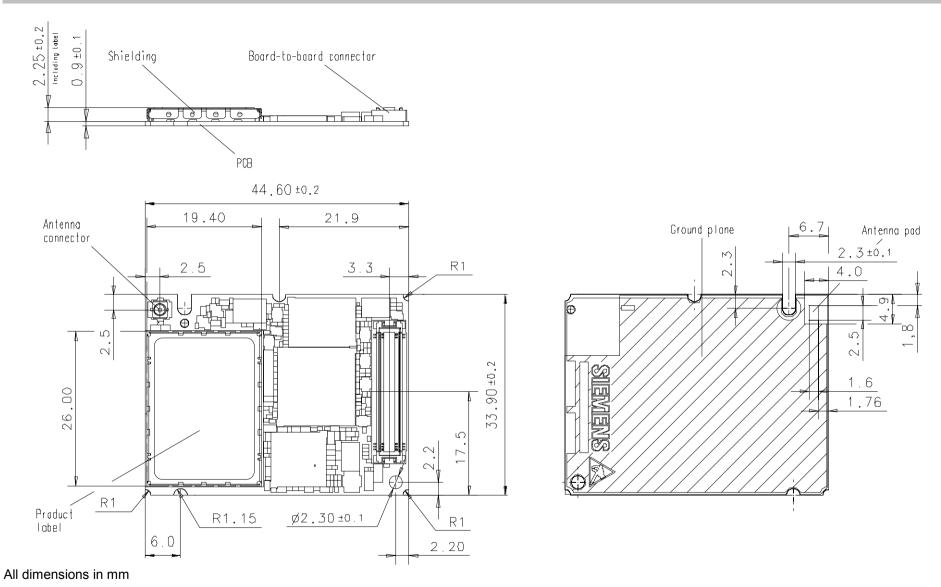


Figure 42: Dimensions of MC75



6.2 Mounting MC75 to the Application Platform

There are many ways to properly install MC75 in the host device. An efficient approach is to mount the MC75 PCB to a frame, plate, rack or chassis.

Fasteners can be M2 screws plus suitable washers, circuit board spacers, or customized screws, clamps, or brackets. In addition, the board-to-board connection can also be utilized to achieve better support. To help you find appropriate spacers a list of selected screws and distance sleeves for 3mm stacking height can be found in Section 9.2.

When using the two small holes take care that the screws are inserted with the screw head on the bottom of the MC75 PCB. Screws for the large holes can be inserted from top or bottom.

For proper grounding it is strongly recommended to use large ground plane on the bottom of board in addition to the five GND pins of the board-to-board connector. The ground plane may also be used to attach cooling elements, e.g. a heat sink or thermally conductive tape.

To prevent mechanical damage, be careful not to force, bend or twist the module. Be sure it is positioned flat against the host device.

All the information you need to install an antenna is summarized in Chapter 4. Note that the antenna pad on the bottom of the MC75 PCB must not be influenced by any other PCBs, components or by the housing of the host device. It needs to be surrounded by a restricted space as described in Section 4.1.



6.3 Board-to-Board Application Connector

This section provides the specifications of the 80-pin board-to-board connector used to connect MC75 to the external application.

Connector mounted on the MC75 module:

Type: 52991-0808 SlimStack Receptacle

80 pins, 0.50mm pitch,

for stacking heights from 3.0 to 4.0mm,

see Figure 43 for details.

Supplier: Molex

www.molex.com

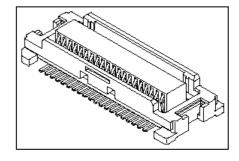
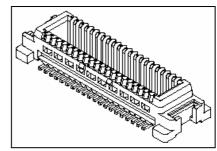


Table 37: Technical specifications of Molex board-to-board connector

Parameter	Specification (80-pin B2B connector)
Electrical	
Number of Contacts	80
Contact spacing	0.5mm (.020")
Voltage	50V
Rated current	0.5A max per contact
Contact resistance	50mΩ max per contact
Insulation resistance	> 100MΩ
Dielectric Withstanding Voltage	500V AC (for 1 minute)
Physical	
Insulator material (housing)	White glass-filled LCP plastic, flammability UL 94V 0
Contact material	Plating: Gold over nickel
Insertion force 1 st	< 74.4N
Insertion force 30 th	< 65.6N
Withdrawal force 1 st	> 10.8N
Maximum connection cycles	30 (@ 70mΩ max per contact)

Mating connector types for the customer's application offered by Molex:

- 53748-0808 SlimStack Plug, 3mm stacking height, see Figure 44 for details.
- 53916-0808 SlimStack Plug, 4mm stacking height



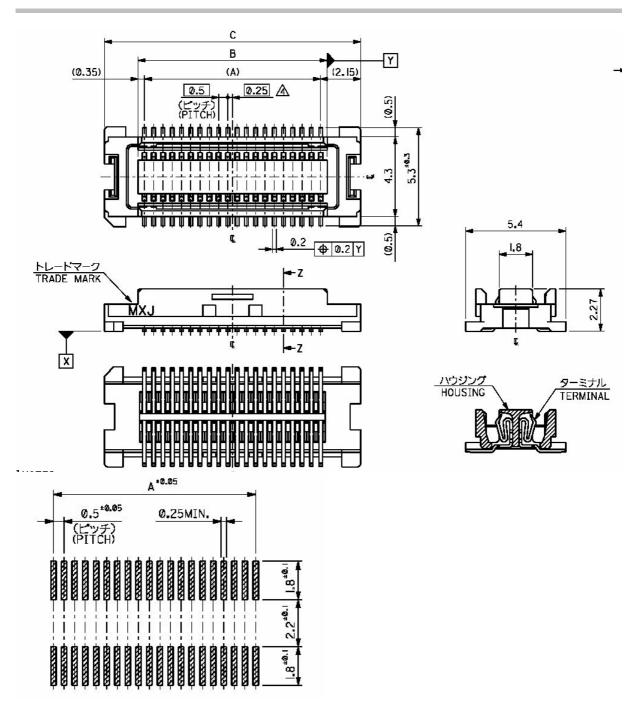


Figure 43: Molex board-to-board connector 52991-0808 on MC75

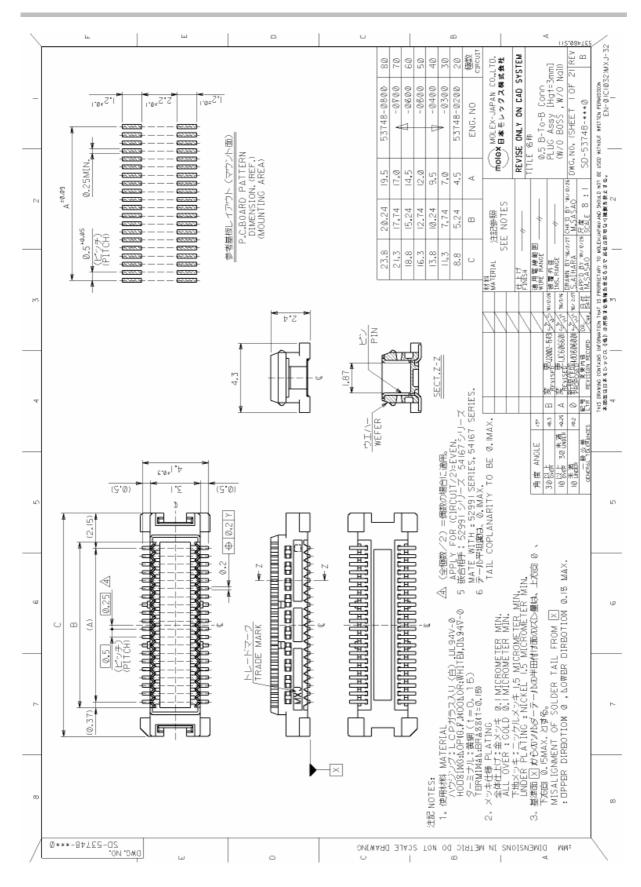


Figure 44: Mating board-to-board connector 53748-0808 on application



7 Sample Application

Figure 45 shows a typical example of how to integrate a MC75 module into the GSM part of a mobile application. Usage of the various host interfaces depends on the desired features of the application.

Audio interface 1 demonstrates the balanced connection of microphone and earpiece. This solution is particularly well suited for internal transducers. Audio interface 2 uses an unbalanced microphone and earpiece connection typically found in headset applications.

The charging circuit is optimized for the charging stages (trickle charging and software controlled charging) as well as the battery and charger specifications described in Section 3.5.

The PWR_IND line is an open collector that needs an external pull-up resistor which connects to the voltage supply VCC μ C of the microcontroller. Low state of the open collector pulls the PWR_IND signal low and indicates that the MC75 module is active, high level notifies the Power-down mode.

If the module is in Power-down mode avoid current flowing from any other source into the module circuit, for example reverse current from high state external control lines. Therefore, the controlling application must be designed to prevent reverse flow. This is not necessary for the USB interface.

The SD memory card interface can be powered from an external supply or via the VEXT line of MC75. Figure 45 uses the VEXT line. The advantage of this solution is that when the module enters the Power-down mode, the SD memory card interface is shut down as well. If you prefer to connect an SD card to an external power supply, take care that the interface is shut down when the PWR_IND signal goes high in Power-down mode. The same applies to the I²C interface – in this case it is recommended to connect its external pull-up resistors (Rp) from VEXT.

The EMC measures are best practice recommendations. In fact, an adequate EMC strategy for an individual application is very much determined by the overall layout and, especially, the position of components. For example, mounting the internal acoustic transducers directly on the PCB eliminates the need to use the ferrite beads shown in the sample schematic. However, when connecting cables to the module's interfaces it is strongly recommended to add appropriate ferrite beads for reducing RF radiation.

Disclaimer

No warranty, either stated or implied, is provided on the sample schematic diagram shown in Figure 45 and the information detailed in this section. As functionality and compliance with national regulations depend to a great amount on the used electronic components and the individual application layout manufacturers are required to ensure adequate design and operating safeguards for their products using MC75 modules.

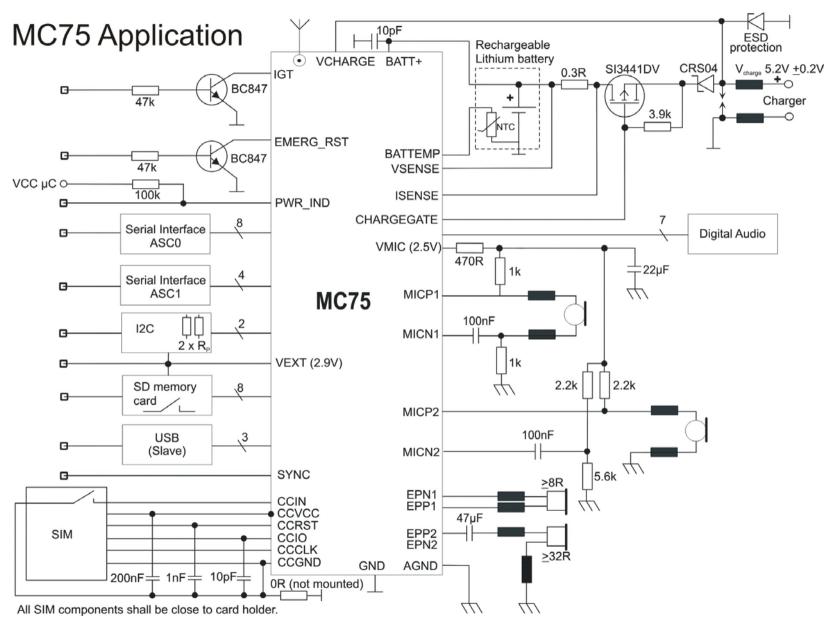


Figure 45: MC75 sample application



8 Reference Approval

8.1 Reference Equipment for Type Approval

The Siemens reference setup submitted to type approve MC75 consists of the following components:

- Siemens MC75 cellular engine
- Development Support Box DSB75
- SIM card reader integrated on DSB75
- U.FL-R-SMT antenna connector and U.FL-LP antenna cable
- Handset type Votronic HH-SI-30.3/V1.1/0
- Li-Ion battery
- PC as MMI

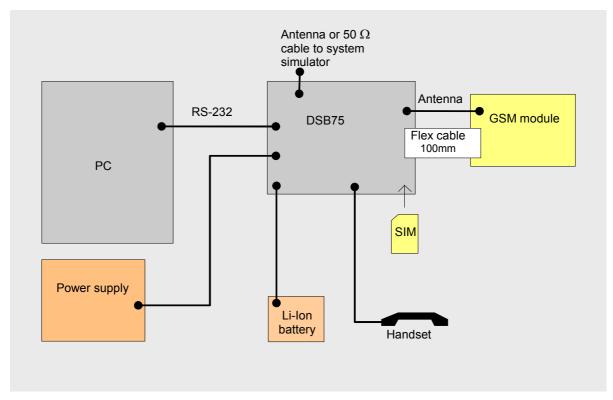


Figure 46: Reference equipment for Type Approval



8.2 Compliance with FCC Rules and Regulations

The FCC Equipment Authorization Certification for the MC75 reference application described in Section 8.1 is listed under the

FCC identifier QIPMC75 IC: 267W-MC75 granted to Siemens AG.

The MC75 reference application registered under the above identifier is certified to be in accordance with the following Rules and Regulations of the Federal Communications Commission (FCC).

Power listed is ERP for Part 22 and EIRP for Part 24

"This device contains GSM, GPRS Class12 and EGPRS Class 12 functions in the 900 and 1800MHz Band which are not operational in U.S. Territories.

This device is to be used only for mobile and fixed applications. The antenna(s) used for this transmitter must be installed to provide a separation distance of at least 20cm from all persons and must not be co-located or operating in conjunction with any other antenna or transmitter. Users and installers must be provided with antenna installation instructions and transmitter operating conditions for satisfying RF exposure compliance. Antennas used for this OEM module must not exceed 8.4dBi gain (GSM 1900) and 2.9dBi (GSM 850) for mobile and fixed operating configurations. This device is approved as a module to be installed in other devices."

The FCC label of the module must be visible from the outside. If not, the host device is required to bear a second label stating, "Contains FCC ID QIPMC75".

Manufacturers of mobile or fixed devices incorporating MC75 modules are advised to include instructions according to above mentioned RF exposure statements in their end product user manual.

Please note that changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

If the final product is not approved for use in U.S. territories the application manufacturer shall take care that the 850 MHz and 1900 MHz frequency bands be deactivated and that band settings be inaccessible to end users. If these demands are not met (e.g. if the AT interface is accessible to end users), it is the responsibility of the application manufacturer to always ensure that the application be FCC approved regardless of the country it is marketed in. The frequency bands can be set using the command

AT^SCFG="Radio/Band"[,<rbp>][, <rba>].

A detailed command description can be found in [1].



9 Appendix

9.1 List of Parts and Accessories

Table 38: List of parts and accessories

Description	Supplier	Ordering information
MC75	Siemens	Standard module Siemens ordering numbers: L36880-N8810-B300
		Customer IMEI mode Siemens Ordering number: L36880-N8815-B300
Siemens Car Kit Portable	Siemens	Siemens ordering number: L36880-N3015-A117
DSB75 Support Box	Siemens	Siemens ordering number: L36880-N8811-A100
Votronic Handset	VOTRONIC	Votronic HH-SI-30.3/V1.1/0 VOTRONIC Entwicklungs- und Produktionsgesellschaft für elektronische Geräte mbH Saarbrücker Str. 8 66386 St. Ingbert Germany Phone: +49-(0)6 89 4 / 92 55-0 Fax: +49-(0)6 89 4 / 92 55-88 e-mail: contact@votronic.com
SIM card holder incl. push button ejector and slide-in tray	Molex	Ordering numbers: 91228 91236 Sales contacts are listed in Table 39.
Board-to-board connector	Molex	Sales contacts are listed in Table 39.
U.FL-R-SMT antenna connector	Hirose	See Section 4.3 for details on U.FL-R-SMT connector, mating plugs and cables. Sales contacts are listed in Table 40.



Table 39: Molex sales contacts (subject to change)

Molex For further information please click: http://www.molex.com/	Molex Deutschland GmbH Felix-Wankel-Str. 11 4078 Heilbronn-Biberach Germany Phone: +49-7066-9555 0 Fax: +49-7066-9555 29 Email: mxgermany@molex.com	American Headquarters Lisle, Illinois 60532 U.S.A. Phone: +1-800-78MOLEX Fax: +1-630-969-1352
Molex China Distributors Beijing, Room 1319, Tower B, COFCO Plaza No. 8, Jian Guo Men Nei Street, 100005 Beijing P.R. China Phone: +86-10-6526-9628 Phone: +86-10-6526-9728 Phone: +86-10-6526-9731 Fax: +86-10-6526-9730	Molex Singapore Pte. Ltd. Jurong, Singapore Phone: +65-268-6868 Fax: +65-265-6044	Molex Japan Co. Ltd. Yamato, Kanagawa, Japan Phone: +81-462-65-2324 Fax: +81-462-65-2366

Table 40: Hirose sales contacts (subject to change)

Hirose Ltd. For further information please click: http://www.hirose.com	Hirose Electric (U.S.A.) Inc 2688 Westhills Court Simi Valley, CA 93065 U.S.A. Phone: +1-805-522-7958 Fax: +1-805-522-3217	Hirose Electric GmbH Zeppelinstrasse 42 73760 Ostfildern Kemnat 4 Germany Phone: +49-711-4560-021 Fax +49-711-4560-729 E-mail info@hirose.de
Hirose Electric UK, Ltd Crownhill Business Centre 22 Vincent Avenue, Crownhill Milton Keynes, MK8 OAB Great Britain Phone:+44-1908-305400 Fax: +44-1908-305401	Hirose Electric Co., Ltd. 5-23, Osaki 5 Chome, Shinagawa-Ku Tokyo 141 Japan Phone: +81-03-3491-9741 Fax: +81-03-3493-2933	Hirose Electric Co., Ltd. European Branche First class Building 4F Beechavenue 46 1119PV Schiphol-Rijk Netherlands Phone: +31-20-6557-460 Fax: +31-20-6557-469



9.2 Fasteners and Fixings for Electronic Equipment

This section provides a list of suppliers and manufacturers offering fasteners and fixings for electronic equipment and PCB mounting. The content of this section is designed to offer basic guidance to various mounting solutions with no warranty on the accuracy and sufficiency of the information supplied. Please note that the list remains preliminary although it is going to be updated in later versions of this document.

9.2.1 Fasteners from German Supplier ETTINGER GmbH

Sales contact: ETTINGER GmbH

http://www.ettinger.de/main.cfm Phone: +4981 04 66 23 – 0 Fax: +4981 04 66 23 – 0

The following tables contain only article numbers and basic parameters of the listed components. For further detail and ordering information please contact Ettinger GmbH.

Please note that some of the listed screws, spacers and nuts are delivered with the DSB75 Support Board. See comments below.

Article number: 05.71.038	Spacer - Aluminum / Wall thickness = 0.8mm
Length	3.0mm
Material	AlMgSi-0,5
For internal diameter	M2=2.0-2.3
Internal diameter	d = 2.4mm
External diameter	4.0mm
Vogt AG No.	x40030080.10
	L ±0,1



Article number: 07.51.403	Insulating Spacer for M2 Self-gripping *)
Length	3.0mm
Material	Polyamide 6.6
Surface	Black
Internal diameter	2.2mm
External diameter	4.0mm
Flammability rating	UL94-HB
	D L ±0,1

*) 2 spacers are delivered with DSB75 Support Board

Article number: 05.11.209	Threaded Stud M2.5 - M2 Type E / External thread at both ends	
Length	3.0mm	
Material	Stainless steel X12CrMoS17	
Thread 1 / Length	M2.5 / 6.0mm	
Thread 2 / Length	M2 / 8.0mm	
Width across flats	5	
Recess	yes	
Туре	External / External	
	M 2,5	



Article number: 01.14.131	Screw M2 *) DIN 84 - ISO 1207
Length	8.0mm
Material	Steel 4.8
Surface	Zinced A2K
Thread	M2
Head diameter	D = 3.8mm
Head height	1.30mm
Туре	Slotted cheese head screw

*) 2 screws are delivered with DSB75 Support Board

Article number: 01.14.141	Screw M2 DIN 84 - ISO 1207
Length	10.0mm
Material	Steel 4.8
Surface	Zinced A2K
Thread	M2
Head diameter	D = 3.8mm
Head height	1.30mm
Туре	Slotted cheese head screw



Article number: 02.10.011	Hexagon Nut *) DIN 934 - ISO 4032
Material	Steel 4.8
Surface	Zinced A2K
Thread	M2
Wrench size / Ø	4
Thickness / L	1.6mm
Туре	Nut DIN/UNC, DIN934
	M 2.5 SW 5

^{*) 2} nuts are delivered with DSB75 Support Board