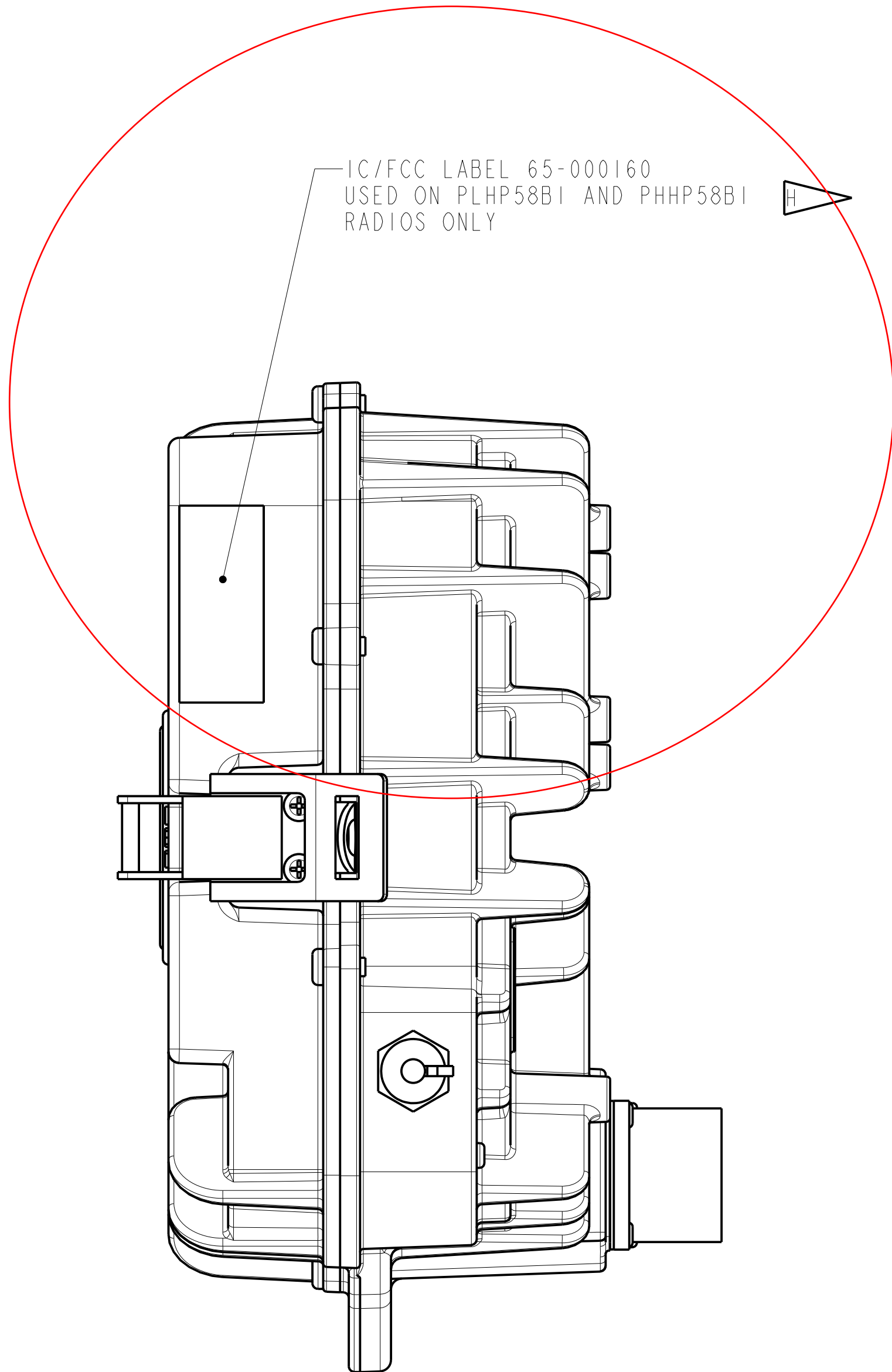
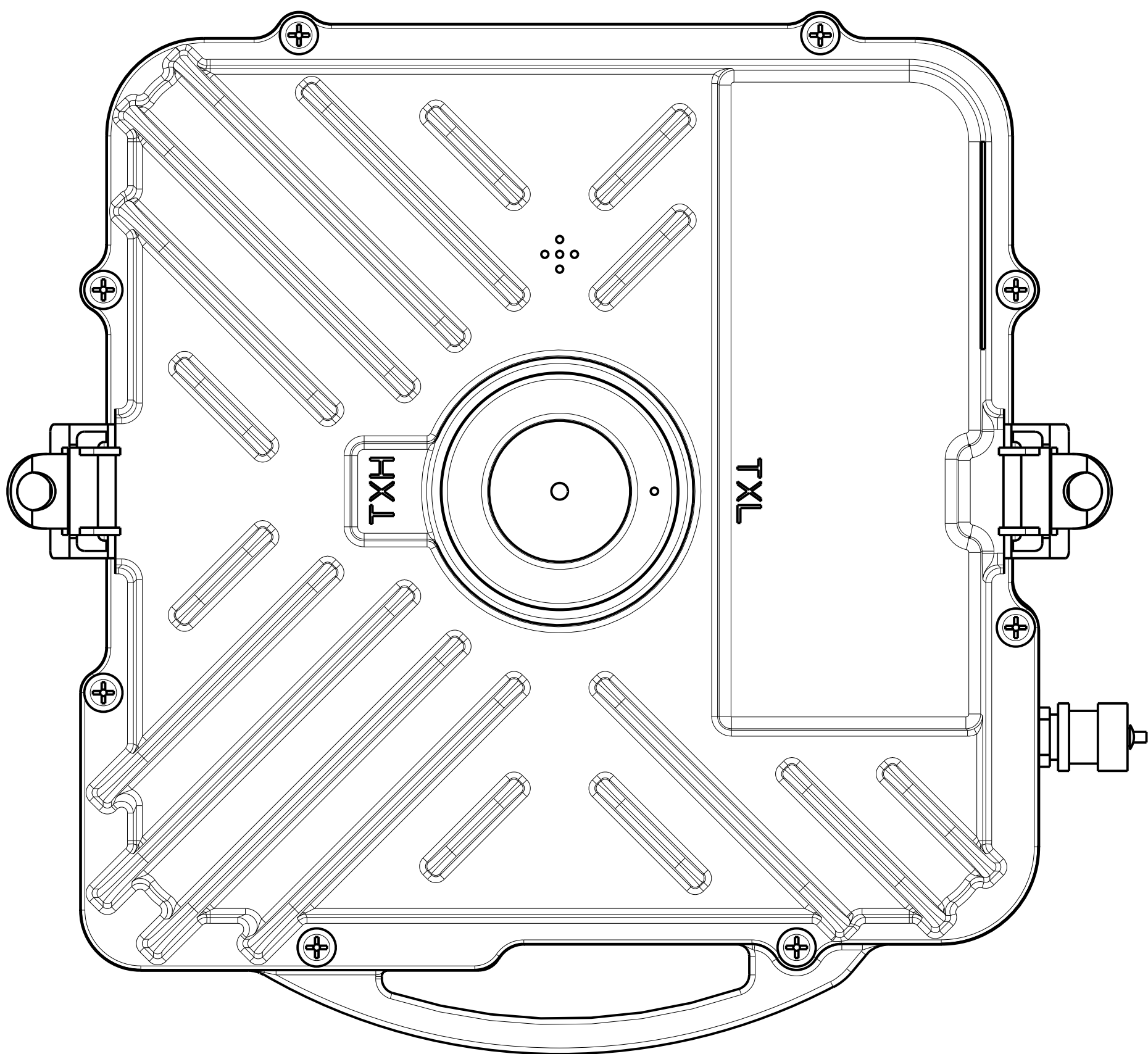


NOTES:

1. THIS ASSEMBLY INSTRUCTION IS INTENDED TO PROVIDE THE GENERIC ASSEMBLY STEPS REQUIRED FOR THE FINAL ASSEMBLY OF A HORIZON COMPACT PLUS ASSEMBLY. THESE INSTRUCTIONS SHALL BE USED IN CONJUNCTION WITH THE DRAGONWAVE RULES BASED HORIZON COMPACT PLUS CONFIGURATION DOCUMENT 94-000050 WHICH DICTATES THE PART KITTING REQUIREMENTS FOR ANY GIVEN HORIZON COMPACT PLUS CONFIGURATION.
2. THIS ASSEMBLY CONTAINS ELECTROSTATIC SENSITIVE DEVICES. STATIC FREE HANDLING IS REQUIRED PER STM5.1 CLASS 1A.
3. TIGHTEN SCREWS TO THE APPLICABLE TORQUE INDICATED IN TABLE A.
4. ASSEMBLY PER APPLICABLE REQUIREMENTS OF MIL-HDBK-454.

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	11-02-23	
B	REVISED PER ECO 1852	11-09-15	
C	REVISED PER ECO 1947	12-03-29	
D	REVISED PER ECO 1960	12-04-17	
E	REVISED PER ECO 1959	12-04-17	
F	REVISED PER ECO 2010	12-06-12	
G	REVISED PER ECO 02062	12-09-25	
H	REVISED PER ECO 02071	12-10-18	



IC/FCC LABEL 65-000160
USED ON PLHP58BI AND PHHP58BI
RADIOS ONLY

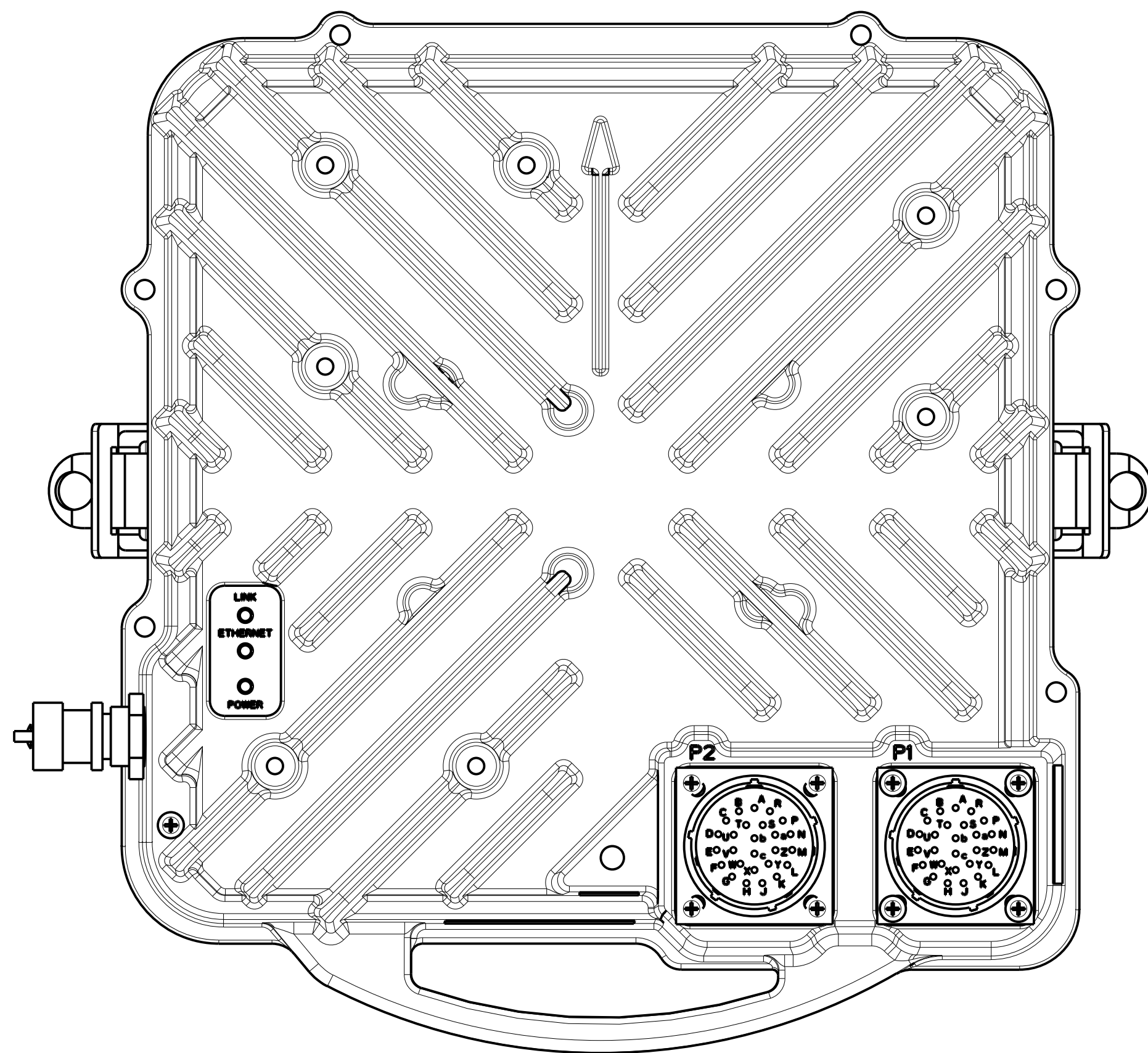


TABLE A
TORQUE REQUIREMENTS

SCREW SIZE	TORQUE (IN.LB)
2-56	3.5 - 4.0
4-40	6.5 - 8.0
6-32	13.0 - 15.0
8-32	24.0 - 28.0
10-24	22.0 - 27.0
10-32	40.0 - 48.0
1/4-20	77.0 - 92.0
1/4-28	85.0 - 100.0



ATTENTION
OBSERVE PRECAUTIONS
FOR HANDLING
ELECTROSTATIC
SENSITIVE
DEVICES

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
AND APPLY AFTER FINISHING

TOLERANCES:
xxx ± .005
xx ± .01
x ±

ANGLES
± 2°

DRAWN BY KW

DATE

CHECKER

ELEC ENG

DES APPL

PROD

QA



411 LEGGET DRIVE, SUITE 600,
KANATA, ONTARIO, K2K 3C9

TITLE

ASSEMBLY INSTRUCTIONS,
HORIZON COMPACT PLUS

DRAWING NO.

97-000030

MFG CODE

REV

SCALE 1/1

SHEET 1 OF 5

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A	D	G	F	H	REV	REV
5	4	3	2	1	SHEET	STATUS OF SHEETS

NEXT ASSY

USED ON

