

Common Section

| Item | Condition | Measurement | | Adjustment | | Specifications/ Remark |
|-----------------------|--|--------------------|-----------|------------|--------|---------------------------|
| | | Test equipment | Terminal | Parts | Method | |
| 1.Setting | 1) BATT terminal votage:7.4V 2) SSG standard modulation [Wide] MOD:1kHz,DEV:3kHz [Narrow] MOD:1kHz,DEV:1.5kHz | | | | | |
| 2.VCO lock voltage RX | 1) CH:High | Power meter DVM | ANT CV | C108 | 4.2V | $\pm 0.1V$ |
| | 2) CH:Low | | | | Check | 0.6V or more |
| 3.VCO lock voltage TX | 3) CH:High PTT:ON | | | C24 | 4.2V | $\pm 0.1V$ |
| | 4) CH:Low PTT:ON | | | | Check | 0.6V or more |

Transmitter Section

| Item | Condition | Measurement | | Adjustment | | Specifications/ Remark |
|-------------------------------|--|---|-------------------------|------------------------------|--|---------------------------------|
| | | Test equipment | Terminal | Parts | Method | |
| 1.Frequency Adjust | 1) CH:center 2) PTT:ON | Frequency counter | ANT | Programming Software:KSP6500 | 155.100MHz | $\pm 100Hz$ |
| 2.power Adjust | TEST CH: Low Low' Center High' High (5 points) BATT terminal voltage:7.4V PTT:ON | Power meter Ammeter | | | | 3.5W $\pm 0.1W$ 1.7A or less |
| 3.Max deviation Adjust [Wide] | TEST CH: Low Low' Center High' High (5 points) AG:1kHz/150mV Deviation meter filter LPT:15kHz HPF:OFF PTT:ON | Power meter Deviation meter Oscilloscope AG AF VTVM | ANT SP/MIC connector | | 4.0kHz (According to the lager +,-) | $\pm 200Hz$ |
| | [Narrow] | | | | 2.0kHz (According to the lager +,-) | $\pm 200Hz$ |

| Item | Condition | Measurement | | Adjustment | | Specifications/ Remark |
|--------------------------------------|---|---|----------|---------------------------------|---|---------------------------|
| | | Test equipment | Terminal | Parts | Method | |
| 4.DQT Balance Adjust [Wide] | TEST CH: Low Low' Center High' High (5 points) LPT:300Hz HPF:OFF PTT:ON | Power meter Deviation meter Oscilloscope AG AF VTVM | ANT | Programming Software:KSP6500 | Make the demodulation wave into square waves | |
| [Narrow] | TEST CH: Center PTT:ON | | | | | |
| 5.QT Deviation Adjust [Wide] | TEST CH: Low Low' Center High' High (5 points) LPT:3kHz HPF:OFF PTT:ON | | | | | 0.65kHz |
| [Narrow] | TEST CH: Center PTT:ON | | | | | 0.35kHz |
| 6.DQT Deviation Adjust [Wide] | Low Low' Center High' High (5 points) LPT:3kHz HPF:OFF PTT:ON | | | | | 0.95kHz |
| [Narrow] | TEST CH: Center PTT:ON | | | | | 0.4kHz |
| 7.DTMF Deviation Adjust [Wide] | TEST CH: Center LPT:15kHz HPF:OFF PTT:ON | | | | | 3.0kHz |
| [Narrow] | TEST CH: Center PTT:ON | | | | | 1.5kHz |