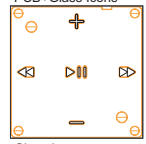
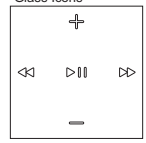


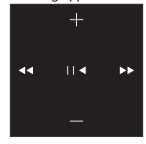
PCB+Glass Icons



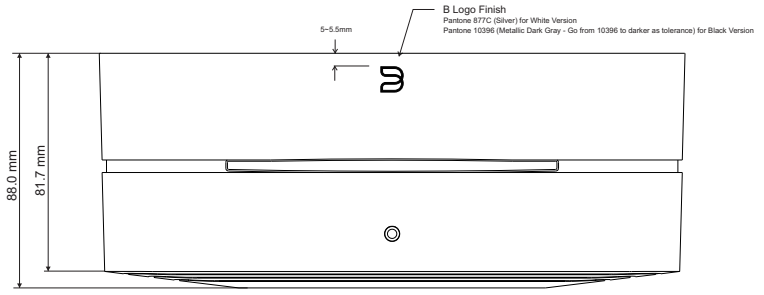
Glass Icons



Printing applied from underside



Masking Black (NODE2, POWER NODE 2, VAULT 2 and PULSE Mini)
Preparation : Silkscreen mask the underside of glass leaving the icons transparent and silkscreen mask transparent white over the black masking then apply the whole surface with double adhesive tape. The PCB will be affixed behind the glass with the adhesive tape, ensure airtight to optimize cap sensing sensitivity.



Bottom Nameplate
Rev.2: Sep 20, 2015
Material : 0.3T Clear PC/PET
Process :
1. Mask print Pantone Black 3 at back and apply 3M Adhesive Tape
2. Negative Silkscreen Print matte Pantone Black 3 at front.

ISSUE NO.	REVISION HISTORY	REV NO.	DATE	BY
NAD	NAD ELECTRONICS INTL. REVISIONS TO THE CAD SYSTEM REVISED BY: JES	MODEL - ARTWORK-ISSUE Number VAULT 2-3006-5	REVISED BY: JES	OEM PART NUMBER
ALLOWABLE TOLERANCE	SCALE	STATUS	DATE	
LINEAR	1:1	FOR PRODUCTION	April 18, 2015	
ANGULAR	UNITS	FINISH	MODEL	
.01 = +0.1	Millimeters	Soft Touch Black and White	VAULT 2	
.001 = +0.005				
.0001 = +0.01				
OUTPUT PRINT DO NOT SCALE	SS PREPARATION - RIGHT	PRINTING	PART NAME	
REVISE ONLY ON CAD SYSTEM	READING EMULSION SIDE UP	PRINTING	FROM FILE: Bluesound_Planal_Artwork	
Prepared Checked	Director: Development & Manufacturing	PRINTING TOOL NUMBER	CAD FILE NAME	
jes arsanal	Tarish Vadgama		vault2_rear-bottom_150929.cdr	