#### Calibration Laboratory of Schmid & Partner Engineering AG Zeughausstrasse 43, 8004 Zurich, Switzerland





S Schweizerischer Kalibrierdienst
Service suisse d'étalonnage
Servizio svizzero di taratura
Swiss Calibration Service

Accreditation No.: SCS 0108

Accredited by the Swiss Accreditation Service (SAS)

The Swiss Accreditation Service is one of the signatories to the EA Multilateral Agreement for the recognition of calibration certificates

Client

Sporton

Certificate No: D3500V2-1014\_Jan19

### CALIBRATION CERTIFICATE

Object D3500V2 - SN:1014

Calibration procedure(s) QA CAL-22.v4

Calibration Procedure for SAR Validation Sources between 3-6 GHz

Calibration date: January 29, 2019

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI). The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID#	Cal Date (Certificate No.)	Scheduled Calibration
Power meter NRP	SN: 104778	04-Apr-18 (No. 217-02672/02673)	Apr-19
Power sensor NRP-Z91	SN: 103244	04-Apr-18 (No. 217-02672)	Apr-19
Power sensor NRP-Z91	SN: 103245	04-Apr-18 (No. 217-02673)	Apr-19
Reference 20 dB Attenuator	SN: 5058 (20k)	04-Apr-18 (No. 217-02682)	Apr-19
Type-N mismatch combination	SN: 5047.2 / 06327	04-Apr-18 (No. 217-02683)	Apr-19
Reference Probe EX3DV4	SN: 3503	31-Dec-18 (No. EX3-3503_Dec18)	Dec-19
DAE4	SN: 601	04-Oct-18 (No. DAE4-601_Oct18)	Oct-19
Secondary Standards	ID#	Check Date (in house)	Scheduled Check
Power meter EPM-442A	SN: GB37480704	07-Oct-15 (in house check Oct-18)	In house check: Oct-20
Power sensor HP 8481A	SN: US37292783	07-Oct-15 (in house check Oct-18)	In house check: Oct-20
Power sensor HP 8481A	SN: MY41092317	07-Oct-15 (in house check Oct-18)	In house check: Oct-20
RF generator R&S SMT-06	SN: 100972	15-Jun-15 (in house check Oct-18)	In house check: Oct-20
Network Analyzer Agilent E8358A	SN: US41080477	31-Mar-14 (in house check Oct-18)	In house check: Oct-19
	Name	Function	Signature
Calibrated by:	Jeton Kastrati	Laboratory Technician	- 42
Approved by:	Katja Pokovic	Technical Manager	mu

Issued: January 29, 2019

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.

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#### Calibration Laboratory of

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#### Glossarv:

TSL

tissue simulating liquid

ConvF

sensitivity in TSL / NORM x,y,z

N/A

not applicable or not measured

#### Calibration is Performed According to the Following Standards:

- a) IEEE Std 1528-2013, "IEEE Recommended Practice for Determining the Peak Spatial-Averaged Specific Absorption Rate (SAR) in the Human Head from Wireless Communications Devices: Measurement Techniques", June 2013
- b) IEC 62209-1, "Measurement procedure for the assessment of Specific Absorption Rate (SAR) from hand-held and body-mounted devices used next to the ear (frequency range of 300 MHz to 6 GHz)", July 2016
- c) IEC 62209-2, "Procedure to determine the Specific Absorption Rate (SAR) for wireless communication devices used in close proximity to the human body (frequency range of 30 MHz to 6 GHz)", March 2010
- d) KDB 865664, "SAR Measurement Requirements for 100 MHz to 6 GHz"

#### **Additional Documentation:**

e) DASY4/5 System Handbook

#### Methods Applied and Interpretation of Parameters:

- Measurement Conditions: Further details are available from the Validation Report at the end
  of the certificate. All figures stated in the certificate are valid at the frequency indicated.
- Antenna Parameters with TSL: The dipole is mounted with the spacer to position its feed
  point exactly below the center marking of the flat phantom section, with the arms oriented
  parallel to the body axis.
- Feed Point Impedance and Return Loss: These parameters are measured with the dipole
  positioned under the liquid filled phantom. The impedance stated is transformed from the
  measurement at the SMA connector to the feed point. The Return Loss ensures low
  reflected power. No uncertainty required.
- Electrical Delay: One-way delay between the SMA connector and the antenna feed point.
   No uncertainty required.
- SAR measured: SAR measured at the stated antenna input power.
- SAR normalized: SAR as measured, normalized to an input power of 1 W at the antenna connector.
- SAR for nominal TSL parameters: The measured TSL parameters are used to calculate the nominal SAR result.

The reported uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor k=2, which for a normal distribution corresponds to a coverage probability of approximately 95%.

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#### **Measurement Conditions**

DASY system configuration, as far as not given on page 1.

DASY Version	DASY5	V52.10.2
Extrapolation	Advanced Extrapolation	
Phantom	Modular Flat Phantom	
Distance Dipole Center - TSL	10 mm	with Spacer
Zoom Scan Resolution	dx, dy = 4  mm, dz = 1.4  mm	Graded Ratio = 1.4 (Z direction)
Frequency	3500 MHz ± 1 MHz	

#### **Head TSL parameters**

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Head TSL parameters	22.0 °C	37.9	2.91 mho/m
Measured Head TSL parameters	(22.0 ± 0.2) °C	39.0 ± 6 %	2.89 mho/m ± 6 %
Head TSL temperature change during test	< 0.5 °C		

#### SAR result with Head TSL

SAR averaged over 1 cm <sup>3</sup> (1 g) of Head TSL	Condition	
SAR measured	100 mW input power	6.74 W/kg
SAR for nominal Head TSL parameters	normalized to 1W	67.9 W/kg ± 19.9 % (k=2)

SAR averaged over 10 cm <sup>3</sup> (10 g) of Head TSL	condition	
SAR measured	100 mW input power	2.54 W/kg
SAR for nominal Head TSL parameters	normalized to 1W	25.6 W/kg ± 19.5 % (k=2)

#### **Body TSL parameters**

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Body TSL parameters	22.0 °C	51.3	3.31 mho/m
Measured Body TSL parameters	(22.0 ± 0.2) °C	50.1 ± 6 %	3.28 mho/m ± 6 %
Body TSL temperature change during test	< 0.5 °C		

#### SAR result with Body TSL

SAR averaged over 1 cm <sup>3</sup> (1 g) of Body TSL	Condition	
SAR measured	100 mW input power	6.56 W/kg
SAR for nominal Body TSL parameters	normalized to 1W	65.4 W/kg ± 19.9 % (k=2)

SAR averaged over 10 cm <sup>3</sup> (10 g) of Body TSL	condition	
SAR measured	100 mW input power	2.44 W/kg
SAR for nominal Body TSL parameters	normalized to 1W	24.3 W/kg ± 19.5 % (k=2)

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#### Appendix (Additional assessments outside the scope of SCS 0108)

#### Antenna Parameters with Head TSL

Impedance, transformed to feed point	55.4 Ω - 3.4 jΩ
Return Loss	- 24.4 dB

#### Antenna Parameters with Body TSL

Impedance, transformed to feed point	54.6 Ω - 0.3 jΩ
Return Loss	- 27.1 dB

#### **General Antenna Parameters and Design**

	Part
Electrical Delay (one direction)	1.134 ns

After long term use with 100W radiated power, only a slight warming of the dipole near the feedpoint can be measured.

The dipole is made of standard semirigid coaxial cable. The center conductor of the feeding line is directly connected to the second arm of the dipole. The antenna is therefore short-circuited for DC-signals. On some of the dipoles, small end caps are added to the dipole arms in order to improve matching when loaded according to the position as explained in the "Measurement Conditions" paragraph. The SAR data are not affected by this change. The overall dipole length is still according to the Standard.

No excessive force must be applied to the dipole arms, because they might bend or the soldered connections near the feedpoint may be damaged.

#### **Additional EUT Data**

Manufactured by	SPEAG
manager 2)	5. ±. (5.

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#### **DASY5 Validation Report for Head TSL**

Date: 29.01.2019

Test Laboratory: SPEAG, Zurich, Switzerland

DUT: Dipole 3500 MHz; Type: D3500V2; Serial: D3500V2 - SN:1014

Communication System: UID 0 - CW; Frequency: 3500 MHz

Medium parameters used: f = 3500 MHz;  $\sigma = 2.89 \text{ S/m}$ ;  $\varepsilon_r = 39$ ;  $\rho = 1000 \text{ kg/m}^3$ 

Phantom section: Flat Section

Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2011)

#### DASY52 Configuration:

Probe: EX3DV4 - SN3503; ConvF(7.6, 7.6, 7.6) @ 3500 MHz; Calibrated: 31.12.2018

Sensor-Surface: 1.4mm (Mechanical Surface Detection)

Electronics: DAE4 Sn601; Calibrated: 04.10.2018

Phantom: Flat Phantom 5.0 (front); Type: QD 000 P50 AA; Serial: 1001

DASY52 52.10.2(1495); SEMCAD X 14.6.12(7450)

#### Dipole Calibration for Head Tissue/Pin=100 mW, d=10mm/Zoom Scan, dist=1.4mm

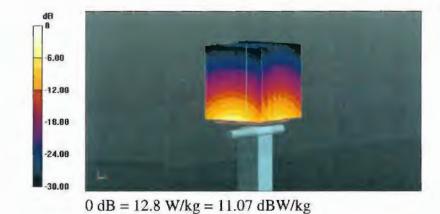
(8x8x8)/Cube 0: Measurement grid: dx=4mm, dy=4mm, dz=1.4mm

Reference Value = 71.60 V/m; Power Drift = 0.02 dB

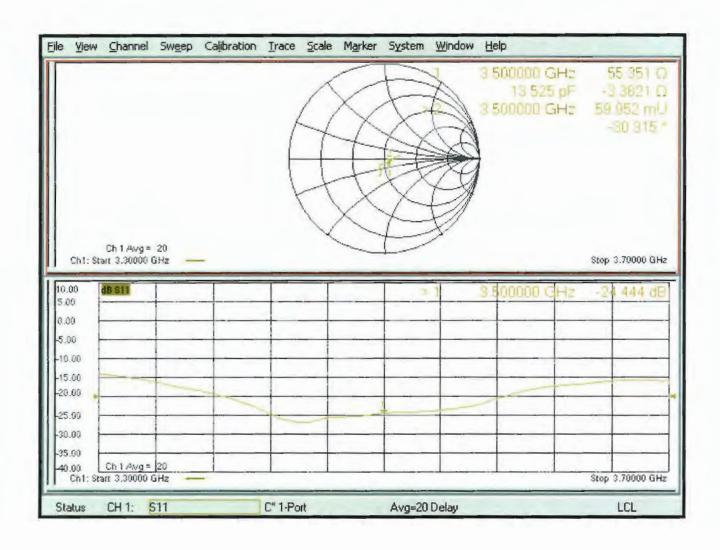
Peak SAR (extrapolated) = 18.2 W/kg

SAR(1 g) = 6.74 W/kg; SAR(10 g) = 2.54 W/kg

Maximum value of SAR (measured) = 12.8 W/kg



#### Impedance Measurement Plot for Head TSL



#### **DASY5 Validation Report for Body TSL**

Date: 29.01.2019

Test Laboratory: SPEAG, Zurich, Switzerland

DUT: Dipole 3500 MHz; Type: D3500V2; Serial: D3500V2 - SN:1014

Communication System: UID 0 - CW; Frequency: 3500 MHz

Medium parameters used: f = 3500 MHz;  $\sigma = 3.28 \text{ S/m}$ ;  $\varepsilon_r = 50.1$ ;  $\rho = 1000 \text{ kg/m}^3$ 

Phantom section: Flat Section

Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2011)

#### DASY52 Configuration:

Probe: EX3DV4 - SN3503; ConvF(7.21, 7.21, 7.21) @ 3500 MHz; Calibrated: 31.12.2018

Sensor-Surface: 1.4mm (Mechanical Surface Detection)

Electronics: DAE4 Sn601; Calibrated: 04.10.2018

Phantom: Flat Phantom 5.0 (back); Type: QD 000 P50 AA; Serial: 1002

DASY52 52.10.2(1495); SEMCAD X 14.6.12(7450)

#### Dipole Calibration for Body Tissue/Pin=100 mW, d=10mm/Zoom Scan, dist=1.4mm

(8x8x8)/Cube 0: Measurement grid: dx=4mm, dy=4mm, dz=1.4mm

Reference Value = 66.22 V/m; Power Drift = -0.04 dB

Peak SAR (extrapolated) = 17.9 W/kg

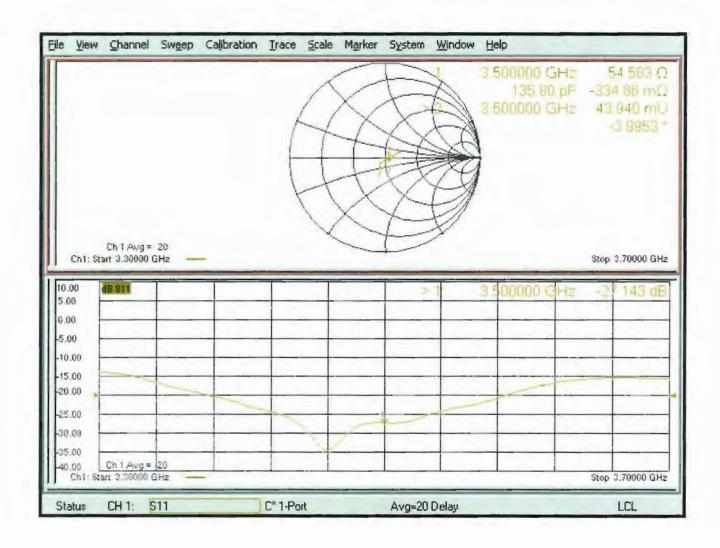
SAR(1 g) = 6.56 W/kg; SAR(10 g) = 2.44 W/kg

Maximum value of SAR (measured) = 12.8 W/kg



0 dB = 12.8 W/kg = 11.07 dBW/kg

#### Impedance Measurement Plot for Body TSL





#### D3500V2, serial no. 1014 Extended Dipole Calibrations

Referring to KDB 450824, if dipoles are verified in return loss (<-20dB, within 20% of prior calibration), and in impedance (within 5 ohm of prior calibration), the annual calibration is not necessary and the calibration interval can be extended.

#### <Justification of the extended calibration>

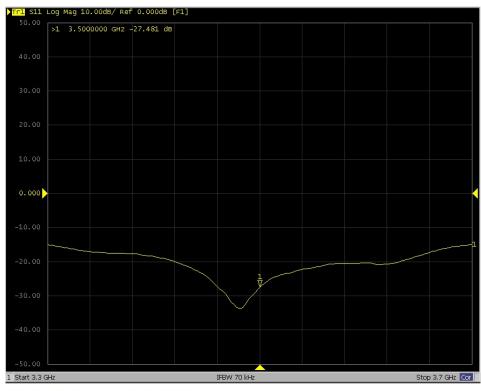
D <b>3500</b> V2 − serial no. <b>1014</b>							
		3500MHZ					
Date of Measurement	Return-Loss (dB)	Delta (%)	Real Impedance (ohm)	Delta (ohm)	Imaginary Impedance (ohm)	Delta (ohm)	
01.29.2019 (Cal. Report)	-24.444		55.351		-3.3621		
01.28.2020 (extended)	-27.481	12.424	53.183	2.168	-0.13305	-3.2291	
01.27.2021 (extended)	-26.925	-10.15	52.497	2.854	-3.1628	-0.1993	

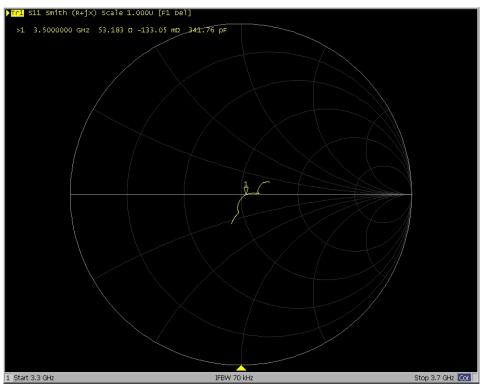
The return loss is < -20dB, within 20% of prior calibration; the impedance is within 5 ohm of prior calibration. Therefore the verification result should support extended calibration.

TEL: 886-3-327-3456 FAX: 886-3-328-4978



## <Dipole Verification Data> - D3500 V2, serial no. 1014 (Data of Measurement : 01.28.2020) 3500 MHz - Head

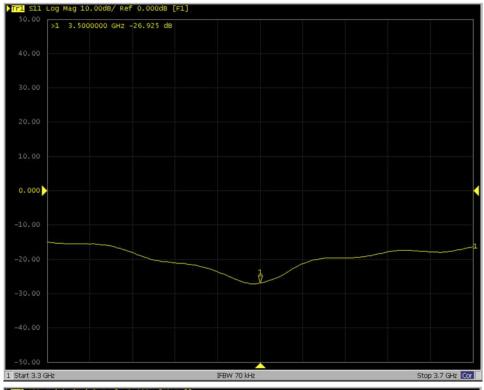


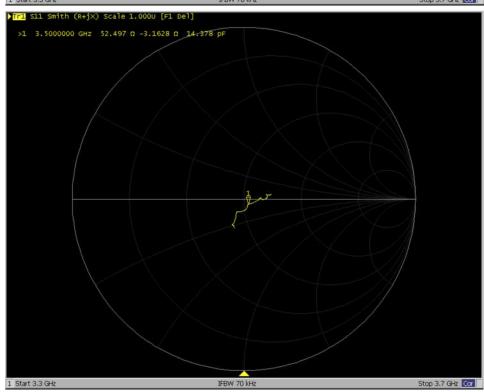


TEL: 886-3-327-3456 FAX: 886-3-328-4978



# <Dipole Verification Data> - D3500 V2, serial no. 1014 (Data of Measurement : 01.27.2021) 3500 MHz - Head





TEL: 886-3-327-3456 FAX: 886-3-328-4978

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**Engineering AG** Zeughausstrasse 43, 8004 Zurich, Switzerland





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Client

Sporton

Certificate No: 5G-Veri30-1009\_May21

CALIBRATION C	ERTIFICATE					
	EC Varification Co	WIROS 20 GHz - SN: 1000				
Object	og verification 50	ource 30 GHz - SN: 1009				
Calibration procedure(s)	QA CAL-45.v3 Calibration procedure for sources in air above 6 GHz					
Calibration date:	May 25, 2021					
The measurements and the uncertainty	ainties with confidence pro	nal standards, which realize the physical units of nobability are given on the following pages and are facility: environment temperature $(22 \pm 3)^{\circ}$ C and	part of the certificate.			
Calibration Equipment used (M&TE	E critical for calibration)					
Primary Standards	ID#	Cal Date (Certificate No.)	Scheduled Calibration			
Reference Probe EUmmWV3	SN: 9374	2020-12-30 (No. EUmmWV3-9374_Dec20)	Dec-21			
DAE4ip	SN: 1602	2020-08-11 (No. DAE4ip-1602_Aug20)	Aug-21			
Secondary Standards	ID#	Check Date (in house)	Scheduled Check			
Calibrated by:	Name Jeton Kastrati	Function Laboratory Technician	Signature			
			- W			
Approved by:	Katja Pokovic	Katja Pokovic Technical Manager				
This collibration cortificate shall no	t he reproduced except in	full without written approval of the laboratory	Issued: May 26, 2021			

Certificate No: 5G-Veri30-1009\_May21 Page 1 of 7

#### **Calibration Laboratory of**

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Zeughausstrasse 43, 8004 Zurich, Switzerland





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Glossary

CW

Continuous wave

#### Calibration is Performed According to the Following Standards

- Internal procedure QA CAL-45-5Gsources
- IEC TR 63170 ED1, "Measurement procedure for the evaluation of power density related to human exposure to radio frequency fields from wireless communication devices operating between 6 GHz and 100 GHz", January 2018

#### Methods Applied and Interpretation of Parameters

- Coordinate System: z-axis in the waveguide horn boresight, x-axis is in the direction of the E-field, y-axis normal to the others in the field scanning plane parallel to the horn flare and horn flange.
- Measurement Conditions: (1) 10 GHz: The forward power to the horn antenna is measured prior and after the measurement with a power sensor. During the measurements, the horn is directly connected to the cable and the antenna ohmic and mismatch losses are determined by far-field measurements. (2) 30, 45, 60 and 90 GHz. The verification sources are switched on for at least 30 minutes. Absorbers are used around the probe cub and at the ceiling to minimize reflections.
- Horn Positioning: The waveguide horn is mounted vertically on the flange of the waveguide source to allow vertical positioning of the EUmmW probe during the scan. The plane is parallel to the phantom surface. Probe distance is verified using mechanical gauges positioned on the flare of the horn.
- E- field distribution: E field is measured in two x-y-plane (10mm, 10mm + λ/4) with a vectorial E-field probe. The E-field value stated as calibration value represents the E-field-maxima and the averaged (1cm² and 4cm²) power density values at 10mm in front of the horn.
- Field polarization: Above the open horn, linear polarization of the field is expected. This is verified graphically in the field representation.

#### **Calibrated Quantity**

 Local peak E-field (V/m) and average of peak spatial components of the poynting vector (W/m²) averaged over the surface area of 1 cm² and 4cm² at the nominal operational frequency of the verification source. Both square and circular averaging results are listed.

The reported uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor k=2, which for a normal distribution corresponds to a coverage probability of approximately 95%.

Certificate No: 5G-Veri30-1009\_May21 Page 2 of 7

#### **Measurement Conditions**

DASY system configuration, as far as not given on page 1.

DASY Version	cDASY6 Module mmWave	V2.2
Phantom	5G Phantom	
Distance Horn Aperture - plane	10 mm	
XY Scan Resolution	dx, dy = 2.5 mm	
Number of measured planes	2 (10mm, 10mm + λ/4)	
Frequency	30 GHz ± 10 MHz	

#### Calibration Parameters, 30 GHz

#### **Circular Averaging**

0 0						
Distance Horn Aperture	Prad <sup>1</sup>	Max E-field	Uncertainty	Avg Powe	er Density	Uncertainty
to Measured Plane	(mW)	(V/m)	(k = 2)	Avg (psPDn+, psf	PDtot+, psPDmod+)	(k = 2)
				(W	/m²)	
				1 cm <sup>2</sup>	4 cm <sup>2</sup>	
10 mm	27.7	122	1.27 dB	33.6	29.5	1.28 dB

#### **Square Averaging**

Distance Horn Aperture	Prad1	Max E-field	Uncertainty	Avg Powe	er Density	Uncertainty
to Measured Plane	(mW)	(V/m)	(k = 2)	Avg (psPDn+, psPDtot+, psPDmod+)		(k = 2)
				(W/m²)		
				1 cm <sup>2</sup>	4 cm <sup>2</sup>	
10 mm	27.7	122	1.27 dB	33.6	29.5	1.28 dB

.

derived from far-field data

## Measurement Report for 5G Verification Source 30 GHz, UID 0 -, Channel 30000 (30000.0MHz)

#### **Device under Test Properties**

Name, Manufacturer	Dimensions [mm]	IMEI	DUT Type	
5G Verification Source 30 GHz	100.0 x 100.0 x 100.0	SN: 1069	-	

#### **Exposure Conditions**

Phantom Section	Position, Test Distance [mm]	Band	Group,	Frequency [MHz], Channel Number	Conversion Factor
5G -	5.55 mm	Validation band	CW	30000.0, 30000	1.0

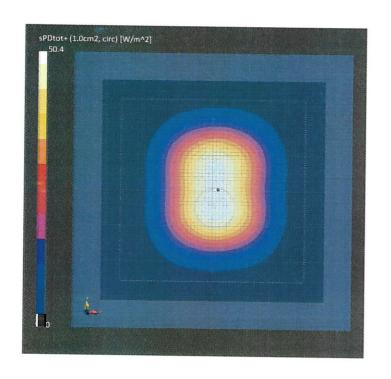
#### **Hardware Setup**

Phantom	Medium	Probe, Calibration Date	DAE, Calibration Date
mmWave Phantom - 1002	Air	EUmmWV3 - SN9374_F1-78GHz, 2020-12-30	DAE4ip Sn1602, 2020-08-11

#### Scan Setup

	5G Scan
Grid Extents [mm]	60.0 x 60.0
Grid Steps [lambda]	0.25 x 0.25
Sensor Surface [mm]	5.55
MAIA	MAIA not used
	With the tused

	5G Scan
Date	2021-05-25, 17:14
Avg. Area [cm²]	1.00
psPDn+ [W/m²]	50.0
psPDtot+ [W/m²]	50.4
psPDmod+ [W/m²]	50.6
E <sub>max</sub> [V/m]	148
Power Drift [dB]	-0.05



### Measurement Report for 5G Verification Source 30 GHz, UID 0 -, Channel 30000 (30000.0MHz)

#### **Device under Test Properties**

Name, Manufacturer	Dimensions [mm]	IMEI	DUT Type
5G Verification Source 30 GHz	100.0 x 100.0 x 100.0	SN: 1069	-

#### **Exposure Conditions**

Phantom Section	Position, Test Distance [mm]	Band	Group,	Frequency [MHz], Channel Number	Conversion Factor
5G -	5.55 mm	Validation band	CW	30000.0, 30000	1.0

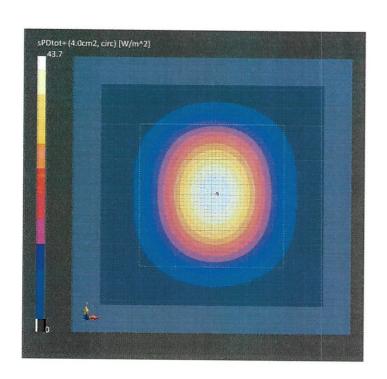
#### **Hardware Setup**

Phantom	Medium	Probe, Calibration Date	DAE, Calibration Date
mmWave Phantom - 1002	Air	EUmmWV3 - SN9374_F1-78GHz, 2020-12-30	DAE4ip Sn1602, 2020-08-11

#### Scan Setup

	5G Scan
Grid Extents [mm]	60.0 x 60.0
Grid Steps [lambda]	0.25 x 0.25
Sensor Surface [mm]	5.55
MAIA	MAIA not used

	5G Scan
Date	2021-05-25, 17:14
Avg. Area [cm²]	4.00
psPDn+ [W/m <sup>2</sup> ]	43.3
psPDtot+ [W/m²]	43.7
psPDmod+ [W/m <sup>2</sup> ]	43.9
E <sub>max</sub> [V/m]	148
Power Drift [dB]	-0.05



## Measurement Report for 5G Verification Source 30 GHz, UID 0 -, Channel 30000 (30000.0MHz)

#### **Device under Test Properties**

Name, Manufacturer	Dimensions [mm]	IMEI	DUT Type	
5G Verification Source 30 GHz	100.0 x 100.0 x 100.0	SN: 1069	- -	

#### **Exposure Conditions**

Phantom Section	Position, Test Distance [mm]	Band	Group,	Frequency [MHz], Channel Number	Conversion Factor
5G -	5.55 mm	Validation band	CW	30000.0,	1.0
				30000	

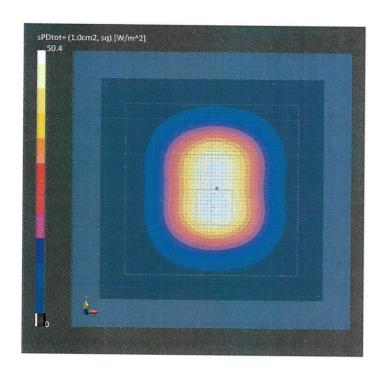
#### **Hardware Setup**

Phantom	Medium	Probe, Calibration Date	DAE, Calibration Date
mmWave Phantom - 1002	Air	EUmmWV3 - SN9374_F1-78GHz, 2020-12-30	DAE4ip Sn1602, 2020-08-11

#### **Scan Setup**

	5G Scan
Grid Extents [mm]	60.0 x 60.0
Grid Steps [lambda]	0.25 x 0.25
Sensor Surface [mm]	5.55
MAIA	MAIA not used

	5G Scan
Date	2021-05-25, 17:14
Avg. Area [cm <sup>2</sup> ]	1.00
psPDn+ [W/m²]	50.0
psPDtot+ [W/m²]	50.4
psPDmod+ [W/m²]	50.6
E <sub>max</sub> [V/m]	148
Power Drift [dB]	-0.05



### Measurement Report for 5G Verification Source 30 GHz, UID 0 -, Channel 30000 (30000.0MHz)

#### **Device under Test Properties**

Name, Manufacturer	Dimensions [mm]	IMEI	DUT Type
5G Verification Source 30 GHz	100.0 x 100.0 x 100.0	SN: 1069	-

#### **Exposure Conditions**

Phantom Section	Position, Test Distance [mm]	Band	Group,	Frequency [MHz], Channel Number	Conversion Factor
5G -	5.55 mm	Validation band	CW	30000.0,	1.0
				30000	

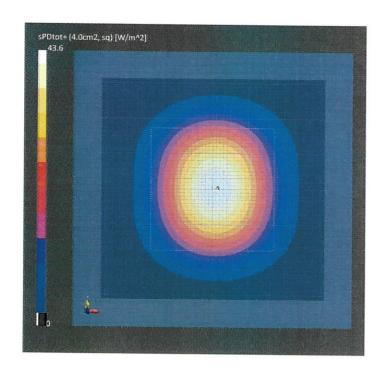
#### **Hardware Setup**

Phantom	Medium	Probe, Calibration Date	DAE, Calibration Date
mmWave Phantom - 1002	Air	EUmmWV3 - SN9374_F1-78GHz, 2020-12-30	DAE4ip Sn1602, 2020-08-11

#### Scan Setup

	5G Scan
Grid Extents [mm]	60.0 x 60.0
Grid Steps [lambda]	0.25 x 0.25
Sensor Surface [mm]	5.55
MAIA	MAIA not used

	5G Scan
Date	2021-05-25, 17:14
Avg. Area [cm <sup>2</sup> ]	4.00
psPDn+ [W/m <sup>2</sup> ]	43.2
psPDtot+ [W/m²]	43.6
psPDmod+ [W/m²]	43.8
E <sub>max</sub> [V/m]	148
Power Drift [dB]	-0.05



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### IMPORTANT NOTICE

#### **USAGE OF THE DAE4**

The DAE unit is a delicate, high precision instrument and requires careful treatment by the user. There are no serviceable parts inside the DAE. Special attention shall be given to the following points:

**Battery Exchange**: The battery cover of the DAE4 unit is fixed using a screw, over tightening the screw may cause the threads inside the DAE to wear out.

**Shipping of the DAE**: Before shipping the DAE to SPEAG for calibration, remove the batteries and pack the DAE in an antistatic bag. This antistatic bag shall then be packed into a larger box or container which protects the DAE from impacts during transportation. The package shall be marked to indicate that a fragile instrument is inside.

**E-Stop Failures**: Touch detection may be malfunctioning due to broken magnets in the E-stop. Rough handling of the E-stop may lead to damage of these magnets. Touch and collision errors are often caused by dust and dirt accumulated in the E-stop. To prevent E-stop failure, the customer shall always mount the probe to the DAE carefully and keep the DAE unit in a non-dusty environment if not used for measurements.

**Repair**: Minor repairs are performed at no extra cost during the annual calibration. However, SPEAG reserves the right to charge for any repair especially if rough unprofessional handling caused the defect.

**DASY Configuration Files:** Since the exact values of the DAE input resistances, as measured during the calibration procedure of a DAE unit, are not used by the DASY software, a nominal value of 200 MOhm is given in the corresponding configuration file.

#### **Important Note:**

Warranty and calibration is void if the DAE unit is disassembled partly or fully by the Customer.

#### **Important Note:**

Never attempt to grease or oil the E-stop assembly. Cleaning and readjusting of the E-stop assembly is allowed by certified SPEAG personnel only and is part of the annual calibration procedure.

#### **Important Note:**

To prevent damage of the DAE probe connector pins, use great care when installing the probe to the DAE. Carefully connect the probe with the connector notch oriented in the mating position. Avoid any rotational movement of the probe body versus the DAE while turning the locking nut of the connector. The same care shall be used when disconnecting the probe from the DAE.

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Zeughausstrasse 43, 8004 Zurich, Switzerland





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Client

**Sporton** 

Certificate No: DAE4-778\_May21

Accreditation No.: SCS 0108

## **CALIBRATION CERTIFICATE**

Object

DAE4 - SD 000 D04 BM - SN: 778

Calibration procedure(s)

QA CAL-06.v30

Calibration procedure for the data acquisition electronics (DAE)

Calibration date:

May 21, 2021

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI). The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID#	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	07-Sep-20 (No:28647)	Sep-21
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Auto DAE Calibration Unit	SE UWS 053 AA 1001	07-Jan-21 (in house check)	In house check: Jan-22
Calibrator Box V2.1	SE UMS 006 AA 1002	07-Jan-21 (in house check)	In house check: Jan-22

Calibrated by:

Name

Eupotion

Signature

Calibrated by.

Adrian Gehring

Laboratory Technician

Approved by:

Sven Kühn

Deputy Manager

Issued: May 21, 2021

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Certificate No: DAE4-778\_May21

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Accreditation No.: SCS 0108

#### Glossary

DAE

data acquisition electronics

Connector angle

information used in DASY system to align probe sensor X to the robot

coordinate system.

#### **Methods Applied and Interpretation of Parameters**

- DC Voltage Measurement: Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- Connector angle: The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
  - DC Voltage Measurement Linearity: Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
  - Common mode sensitivity: Influence of a positive or negative common mode voltage on the differential measurement.
  - Channel separation: Influence of a voltage on the neighbor channels not subject to an input voltage.
  - AD Converter Values with inputs shorted: Values on the internal AD converter corresponding to zero input voltage
  - Input Offset Measurement: Output voltage and statistical results over a large number of zero voltage measurements.
  - Input Offset Current: Typical value for information; Maximum channel input offset current, not considering the input resistance.
  - Input resistance: Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
  - Low Battery Alarm Voltage: Typical value for information. Below this voltage, a battery alarm signal is generated.
  - Power consumption: Typical value for information. Supply currents in various operating modes.

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#### **DC Voltage Measurement**

A/D - Converter Resolution nominal

High Range:

6.1μV , 1LSB =

full range = -100...+300 mV

Low Range:

1LSB = 61nV ,

-1.....+3mV full range =

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	Х	Υ	Z
High Range	404.696 ± 0.02% (k=2)	403.494 ± 0.02% (k=2)	405.039 ± 0.02% (k=2)
Low Range	3.98819 ± 1.50% (k=2)	3.96514 ± 1.50% (k=2)	3.99984 ± 1.50% (k=2)

#### **Connector Angle**

Connector Angle to be used in DASY system	270.0 ° ± 1 °

Certificate No: DAE4-778\_May21

### Appendix (Additional assessments outside the scope of SCS0108)

1. DC Voltage Linearity

High Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	200029.05	-4.67	-0.00
Channel X	+ Input	20006.24	0.54	0.00
Channel X	- Input	-20003.34	2.50	-0.01
Channel Y	+ Input	200031.24	-2.72	-0.00
Channel Y	+ Input	20005.33	-0.19	-0.00
Channel Y	- Input	-20005.91	0.12	-0.00
Channel Z	+ Input	200030.38	-7.59	-0.00
Channel Z	+ Input	20003.71	-1.85	-0.01
Channel Z	- Input	-20007.61	-1.54	0.01

Low Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	2001.61	0.40	0.02
Channel X	+ Input	201.42	0.13	0.06
Channel X	- Input	-199.37	-0.67	0.34
Channel Y	+ Input	2000.52	-0.64	-0.03
Channel Y	+ Input	200.47	-0.63	-0.32
Channel Y	- Input	-199.68	-0.88	0.44
Channel Z	+ Input	2001.12	-0.03	-0.00
Channel Z	+ Input	199.67	-1.42	-0.71
Channel Z	- Input	-200.01	-1.24	0.62

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel X	200	-4.58	-5.43
	- 200	5.50	4.30
Channel Y	200	-1.36	-1.66
	- 200	-0.08	-0.73
Channel Z	200	-9.77	-9.99
	- 200	8.77	8.38

#### 3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μV)	Channel Y (μV)	Channel Z (μV)
Channel X	200	-	-0.90	-1.98
Channel Y	200	8.78	=	0.42
Channel Z	200	4.28	6.85	-

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4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

5, (e)	High Range (LSB)	Low Range (LSB)
Channel X	16059	17081
Channel Y	16188	17159
Channel Z	16438	15682

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input  $10M\Omega$ 

nput 10MΩ	Average (μV)	min. Offset (μV)	max. Offset (μV)	Std. Deviation (μV)
Channel X	0.08	-1.13	0.82	0.39
Channel Y	-0.41	-2.27	2.44	0.63
Channel Z	-0.20	-1.48	0.85	0.49

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption (Typical values for information)

Typical values	Switched off (mA) Stand by (mA)		Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9

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Client

**Sporton** 

Accreditation No.: SCS 0108

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Certificate No: DAE4-1424\_Jan21

#### CALIBRATION CERTIFICATE

Object

DAE4 - SD 000 D04 BM - SN: 1424

Calibration procedure(s)

QA CAL-06.v30

Calibration procedure for the data acquisition electronics (DAE)

Calibration date:

January 19, 2021

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI). The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

ID #	Cal Date (Certificate No.)	Scheduled Calibration
SN: 0810278	07-Sep-20 (No:28647)	Sep-21
ID#	Check Date (in house)	Scheduled Check
SE UWS 053 AA 1001	07-Jan-21 (in house check)	In house check: Jan-22
SE UMS 006 AA 1002	07-Jan-21 (in house check)	In house check: Jan-22
	SN: 0810278  ID #  SE UWS 053 AA 1001	SN: 0810278 07-Sep-20 (No:28647)

Name

Function

Calibrated by:

Eric Hainfeld

Laboratory Technician

Approved by:

Sven Kühn

Deputy Manager

Issued: January 19, 2021

Signature

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