ANS

ADVANCED NEUROMODULATION SYSTEMS   **37-0434 Rev B**
Label, Universal Programmer

Purpose

This specification constitutes the requirements for the Universal Programmer label.

Associated Documents

—	Traveler
—	Specification
58-0026	Procedure, Inspection, Labeling
See Attached	File, Electronic

Requirements

General

- Artwork to be centered on label as shown in:

37-0434-01   See Figure 1

- Material: .005" 8B35 Velvet Textured Lexan

- Adhesive: .002" PPS Adhesive (3M#467)

- Background color: Cool Grey 9

- Printing to be silkscreened sub-surface

Visual

- Parts shall be free of tears, bends or other distortions.

- Parts shall be free of readily visible foreign material or embedded particles $\geq 0.03mm2$ and foreign material or embedded particles $\leq 0.08mm2$ occurring 3 or more times in a 1mm2 area (refer to Tappi Dirt Estimation Chart).

- Parts shall be free from grease or other foreign contamination.

- Parts shall not exhibit ink smears such as tracking and ghosting.

- Parts shall not exhibit illegible or distorted printing.

- Parts shall not have an incomplete layer of adhesive.

QA Provisions

General

- It shall be the responsibility of the supplier to assure that all requirements of this specification are met.

- Supplier shall notify ANS, Inc., in writing, if any changes occur, which affects the product performance.

Traceability

- Supplier shall maintain traceability in the form of lot numbers, batch numbers, date code, etc., on all materials for use in the manufacture of components for ANS, Inc.

Certification

- Supplier shall provide certification with each shipment to avoid lot rejection.

- Supplier shall certify with each shipment the material utilized as well as compliance to this specification.

Test Methods

- None

Preparation for Delivery

Packaging

- Parts shall be shipped in containers of adequate size and strength to avoid part damage during shipment.

- Label stacks shall be individually wrapped or protected to avoid surface damage, to preserve cosmetic appearance and to assure label integrity.

Package Marking

- Each carton shall be identified with the following information:

ANS Part Number

Part Description

Manufacturer's Part Number or Date of Manufacturing

Quantity

Notes

- This document is not complete without electronic file of same name.

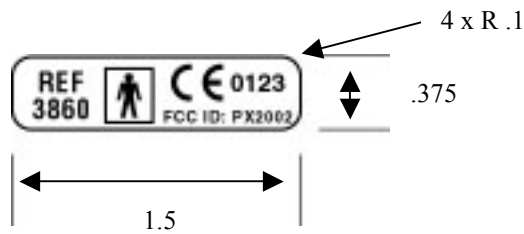4 x R .1

.375

1.5

FIGURE 1 (37-0434-01)

DETAIL 1 – PANTONE BLACK (37-0434-01)

- Vertical target distance ⊕: 2.50 +/-.01 inches

- Horizontal target distance ⊕: 1.50 +/-.01 inches

Revision History

REV	DESCRIPTION OF CHANGE	BY	EFFECTIVE DATE	ECN #
A	New Drawing	G. Smith	3/13/02	11428
B	Correct number of radii on label perimeter in figure 1	D. Black	05/02/02	11579