




# Approval Sheet

Product : WiFi Dual Band Tilt Antenna

Date: February 22, 2019

Customer Applied Model			
Customer			
Customer Part No.			
Supplier	Four S Tech Co., Ltd.		
Supplier Part No.	FST-PD2500D-10TA-R		
Customer	By designed	By checked	By approved
Supplier	By Designed	By checked	By approved
			
	Lee J.H	Cho B.H	Kim Y.W

## Four S tech Co., Ltd.

Address : #202-402~403, Bucheon Techno Park Ssangyong III, 397  
Seokcheon-ro , Ohjeong-Gu, Bucheon-City, Gyeonggi-Do, Korea

Phone No. : TEL 82-32-624-0317~8, FAX 82-32-624-0319



## ■ Revision History

Revision No	Originator	Description of changes	Date of changes
1	Lee J.H	Initial release	2019.02.22
2			
3			
4			
5			
6			
7			
8			
9			
10			
11			
12			



## Table of Contents

1. General		
1.1	The Product	----- Page 4
1.2	Electrical Properties	----- Page 4
1.3	Mechanical Properties	----- Page 4
2. Electrical Properties		
2.1	Frequency Bands	----- Page 5
2.2	Impedance	----- Page 5
2.3	VSWR	----- Page 5
2.4	Gain (dBi)	----- Page 6
3. Mechanical Properties		
3.1	Appearance	----- Page 7
3.2	Drop	----- Page 7
4. Environmental Resistance Properties		
4.1	Operational Temperature	----- Page 8
4.2	Temperature Cycling	----- Page 8
4.3	Humidity	----- Page 9
4.4	Sinusoidal Vibration	----- Page 9
5. Test Data		
5.1	Network Data	----- Page 10
5.2	Radiation pattern	----- Page 11
6. Mechanical Drawing		----- Page 14



## 1. General

### 1.1 The Product

Customer Model	FST-PD2500D
Antenna Type	Dipole Antenna
Applications	Dual WiFi

### 1.2 Electrical Properties

Frequency Range	2.401 ~ 2.4835 GHz, 5.15 ~ 5.85 GHz	
VSWR	2.4GHz	Less than 2.0 : 1
	5GHz	
Peak Gain	2.4GHz	6.13 dBi
	5GHz	7.45 dBi
Radiation Pattern	Omni-directional	
Polarization	Linear	

### 1.3 Mechanical Properties

Dimension	See page 14
Operational Temperature	-30°C ~ +80°C
Connector Type	SMA PLUG_Reverse

## 2. Electrical Properties

### 2.1 Frequency Band

Freq Band	TX (MHz)	RX (MHz)
	2.401 ~ 2.4835 GHz	
	5.15 ~ 5.85 GHz	

### 2.2 Impedance

#### 2.2.1 Normal Value

50Ω ± Normal

#### 2.2.1 Measuring Method

The impedance over the frequency bands shall be as close as possible to 50Ω after matching. Both free space and talk position are considered.

### 2.3 VSWR

The impedance matching should be optimized in the more critical talk position.

#### 2.3.1 Maximum values in free space

SERVICE	VSWR	
	TX	RX
2.4GHz	2.0 : 1	
5GHz		

#### 2.3.2 Measuring Method

A 50Ω coaxial cable is connected(soldered) to the 50Ω point, at the duplex-filter on the main PCB. The connection of the coaxial cable shall be done to introduce a minimum of mismatch. As much as possible the coaxial cable arrangement shall prevent influences from induced currents on the cable. In the other end, the coaxial cable is connected to a network analyzer. The measurement is performed at room temperature. The handset, including the PCB, must not in any significant way differ from the mass production, i.e. the antenna feeding network has to be equivalent to the feeding network in mass production. The specification shall be met in the entire frequency band.

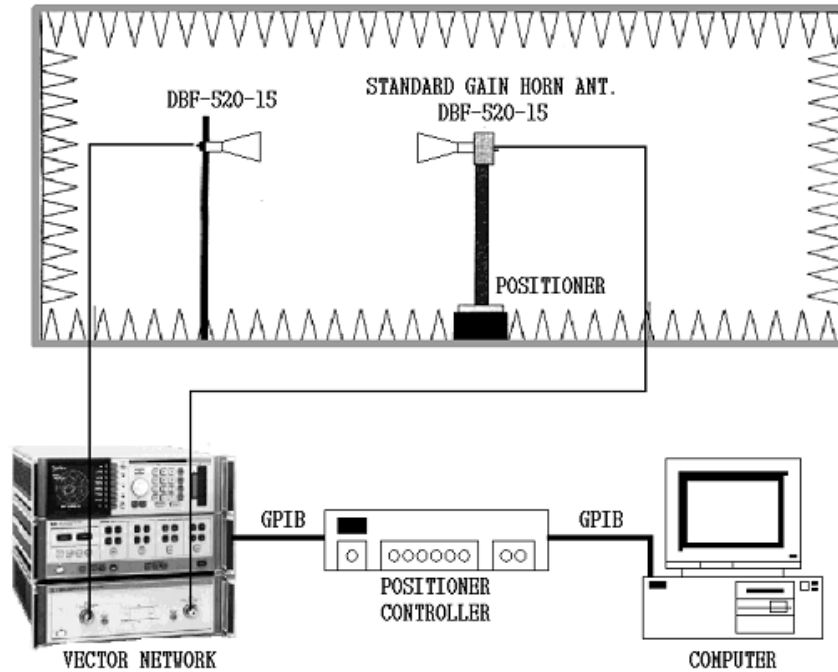
## 2.4 Gain (dBi)

### 2.4.1 Measuring Method

The connection is done according to 2.3.2.

Radiation patterns are measured at 3 different Plane

The antenna is measured according to the Figure 1 below.



**Figure 1**

### 2.4.2 Typical values in maximum direction

#### 2.4.2.1 Passive Gain

No.	Freq.	PwrSum					H( $\theta=90$ )					E1( $\varphi=0$ )					E2( $\varphi=90$ )				
		Eff.[%]	Avg.[dBi]	Peak[dBi]	$\theta$ [deg]	$\varphi$ [deg]	Avg.[dBi]	Peak[dBi]	$\varphi$ [deg]	BW[deg]	Avg.[dBi]	Peak[dBi]	$\theta$ [deg]	BW[deg]	Avg.[dBi]	Peak[dBi]	$\theta$ [deg]	BW[deg]			
1	2401.0000	162.26	2.10	6.13	120.00	195.00	1.54	4.89	195.00	90.01	3.73	5.56	-180.00	999.00	0.82	5.61	-180.00	999.00			
2	2412.0000	157.18	1.96	5.98	120.00	210.00	1.43	4.78	195.00	87.30	3.61	5.56	-180.00	999.00	0.68	5.55	-180.00	999.00			
3	2462.0000	135.87	1.33	5.73	120.00	210.00	0.82	4.44	195.00	82.22	2.86	5.03	-180.00	999.00	0.08	5.15	180.00	999.00			
4	2472.0000	140.46	1.48	5.80	120.00	210.00	0.90	4.60	195.00	81.78	3.00	5.13	-180.00	999.00	0.22	5.36	180.00	999.00			
5	2483.5000	123.26	0.91	5.35	120.00	210.00	0.31	4.04	195.00	81.81	2.41	4.60	-180.00	999.00	-0.40	4.78	180.00	999.00			
6	5150.0000	86.69	-0.62	5.58	120.00	270.00	-0.23	2.24	345.00	999.00	-3.52	1.04	-90.00	13.88	-0.87	5.58	-120.00	26.51			
7	5250.0000	83.14	-0.80	6.20	120.00	255.00	-0.62	2.06	300.00	65.26	-3.93	0.49	-60.00	23.35	-0.95	5.79	-120.00	24.84			
8	5350.0000	81.40	-0.89	6.67	120.00	255.00	-0.77	2.63	30.00	44.92	-3.77	-0.16	-135.00	60.44	-1.31	5.03	-120.00	25.01			
9	5450.0000	87.09	-0.60	7.45	120.00	255.00	-0.57	1.91	30.00	53.90	-2.73	0.56	-135.00	66.43	-1.12	5.35	-120.00	24.86			
10	5725.0000	76.52	-1.16	6.40	120.00	255.00	-0.66	2.67	315.00	77.07	-2.29	1.60	-120.00	31.78	-0.83	4.35	-120.00	25.37			
11	5850.0000	89.19	-0.50	5.92	120.00	255.00	0.07	3.24	300.00	47.05	-1.91	1.45	-120.00	26.40	-0.03	4.60	-120.00	25.62			

### 3. Mechanical Properties

#### 3.1 Appearance

The appearance shall be according to the specification drawing on page 15.  
The antenna shall have no cuts, abrasion or other mechanical damages.

#### 3.2 Drop

##### 3.2.1 Drops

1 drop in retracted mode (3cycles)

##### 3.2.2 Drop Height

1.5m

##### 3.2.3 Drop Angle

180°

##### 3.2.4 Actual handset applied

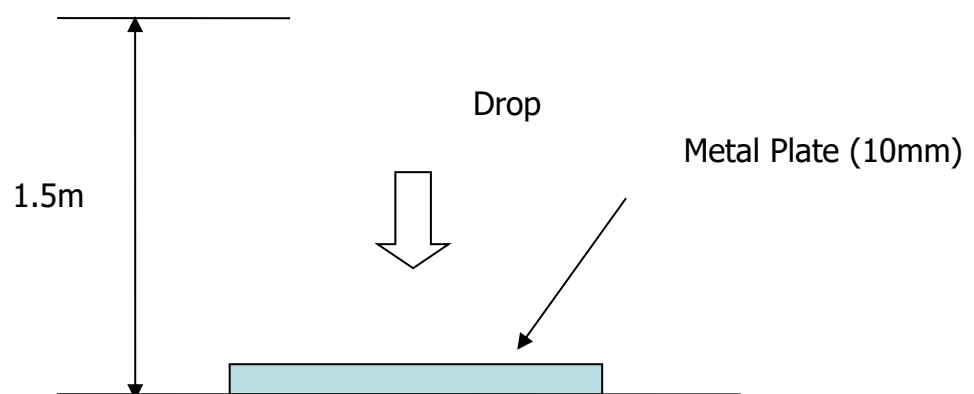
##### 3.2.5 Demands

The original shape shall be possible to restore. The antenna shall satisfy the electrical demands, according to 2.4.1, after the test.

##### 3.2.6 Measuring Method

The antenna is placed in the handset or an equivalent test fixture.

The handset is dropped with the antenna downwards onto a metal plate.



**Figure3. Drop Test**

#### 4. Environment Resistance Properties

##### 4.1 Operational Temperature

###### 4.1.1. Low Operational Temperature

TLO =  $-30^{\circ}\text{C}$

###### 4.1.2 High Operational Temperature

THO =  $+80^{\circ}\text{C}$

###### 4.1.3 Demands

No visual deterioration shall occur, and the antenna shall satisfy the electrical demands, according to 2.4.1, during the test.

###### 4.1.4 Measuring Method

The antenna is placed in a climatic chamber at temperature TLO.

The antenna is taken out after 1 hour, and VSWR is immediately measured.

The antenna is placed in a climatic chamber at temperature THO.

The antenna is taken out after 1 hour, and VSWR is immediately measured.

##### 4.2 Temperature Cycling

###### 4.2.1 Low Cycling Temperature

TLC =  $-30^{\circ}\text{C}$

###### 4.2.2 High Cycling Temperature

THC =  $+80^{\circ}\text{C}$

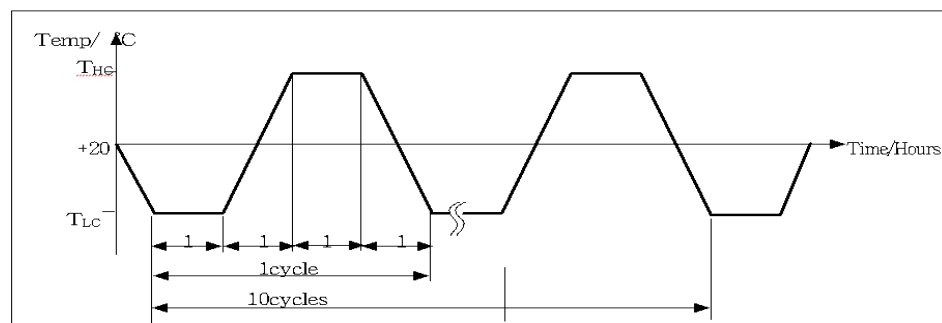
###### 4.2.3 Demands

No visual deterioration shall occur during the test. The antenna shall satisfy the electrical demands, according to 2.4.1.

###### 4.2.4 Measuring Method

The antenna is placed in a climatic chamber. The temperature is cycled as follows: The temperature is kept constantly at TLC for 1 hour, increased to THC during 1 hour, kept constantly at THC for 1 hour, and then decreased to TLC during 1 hour.

This procedure is repeated 10 times, ending at room temperature according to Figure 4 below.



**Figure 4. Temperature Cycling**



#### 4.3 humidity

##### 4.3.1 Relative Humidity

95%

##### 4.3.2 Temperature

+55°C

##### 4.3.3 Demands

No visual deterioration shall occur during the test. The antenna shall satisfy the electrical demands, according to 2.4.1, after the test.

##### 4.3.4 Measuring Method

The antenna is placed in a climatic chamber for 24 hours. The antenna is taken out from the chamber and measured after another 24 hours in room temperature.

#### 4.4 Sinusoidal Vibration

##### 4.4.1 Vibration Frequencies

10-55-10Hz (1cycle)

##### 4.4.2 Sweep Rate

1 octave/min (logarithmic)

##### 4.4.3 Maximum Amplitude

$A = 1.52\text{mm}$

##### 4.4.4 Maxim Acceleration

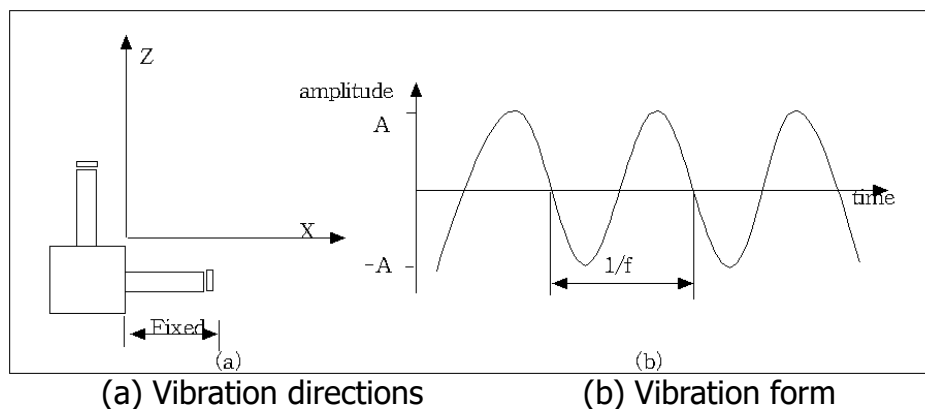
2g

##### 4.4.5 Crossover Frequency

18.2Hz

##### 4.4.7 Measuring Method

The fixed antenna is assembled in the test equipment. The vibration is done both in x-and z-directions, according to Figure 5(a), with a duration of 1 hour in each direction.

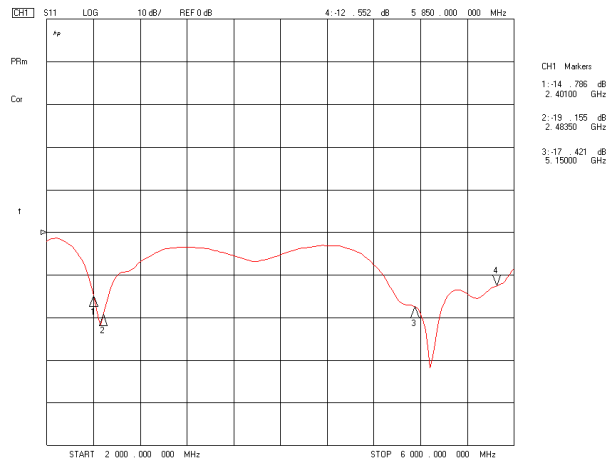


**Figure 5. Sinusoidal Vibrator**

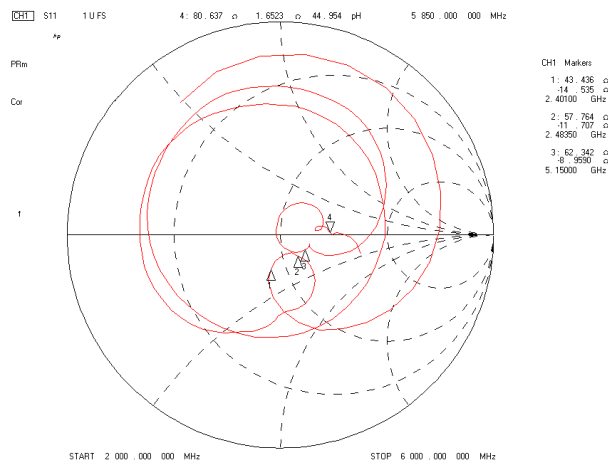
## 5. Test Data

### 5.1 Network Data

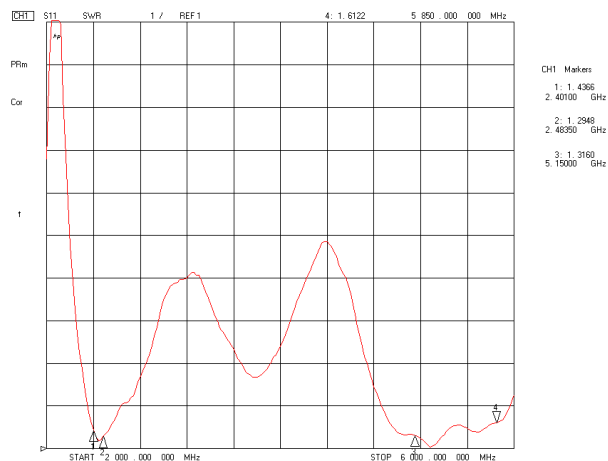
- Log Mag



- Smith Chart

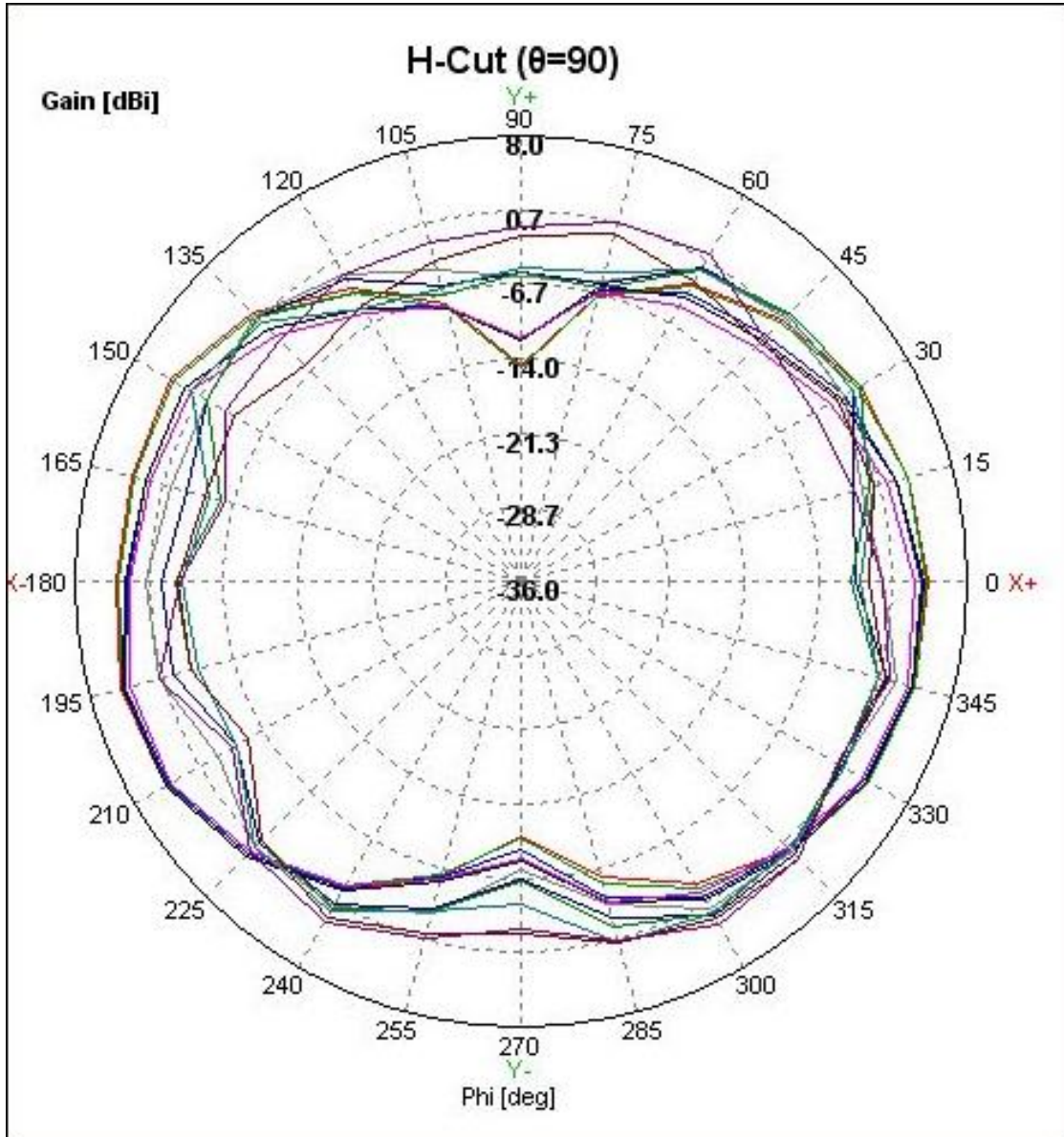


- VSWR



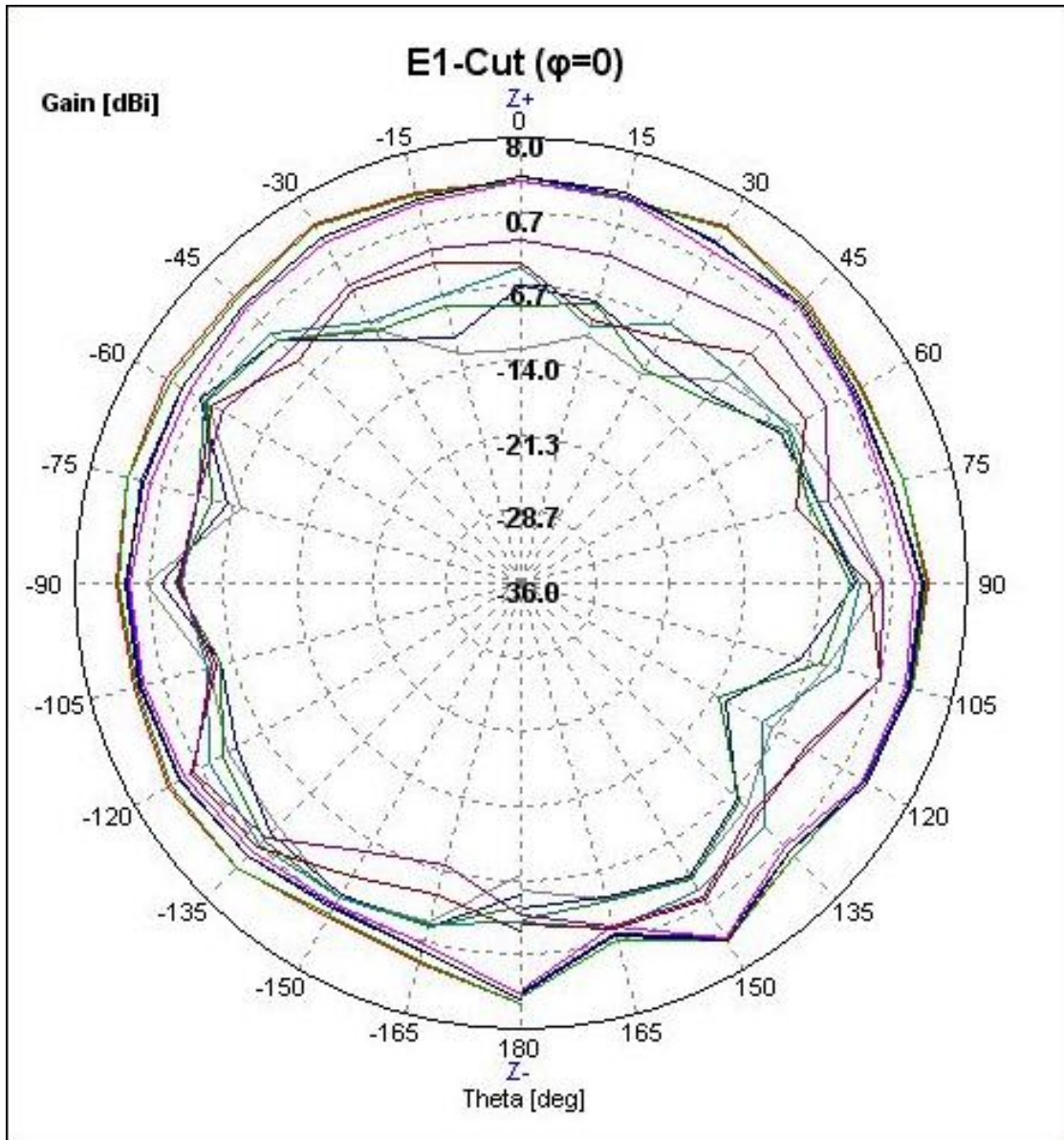
## 5.2 Radiation Pattern

### 5.2.1 XY – Plane



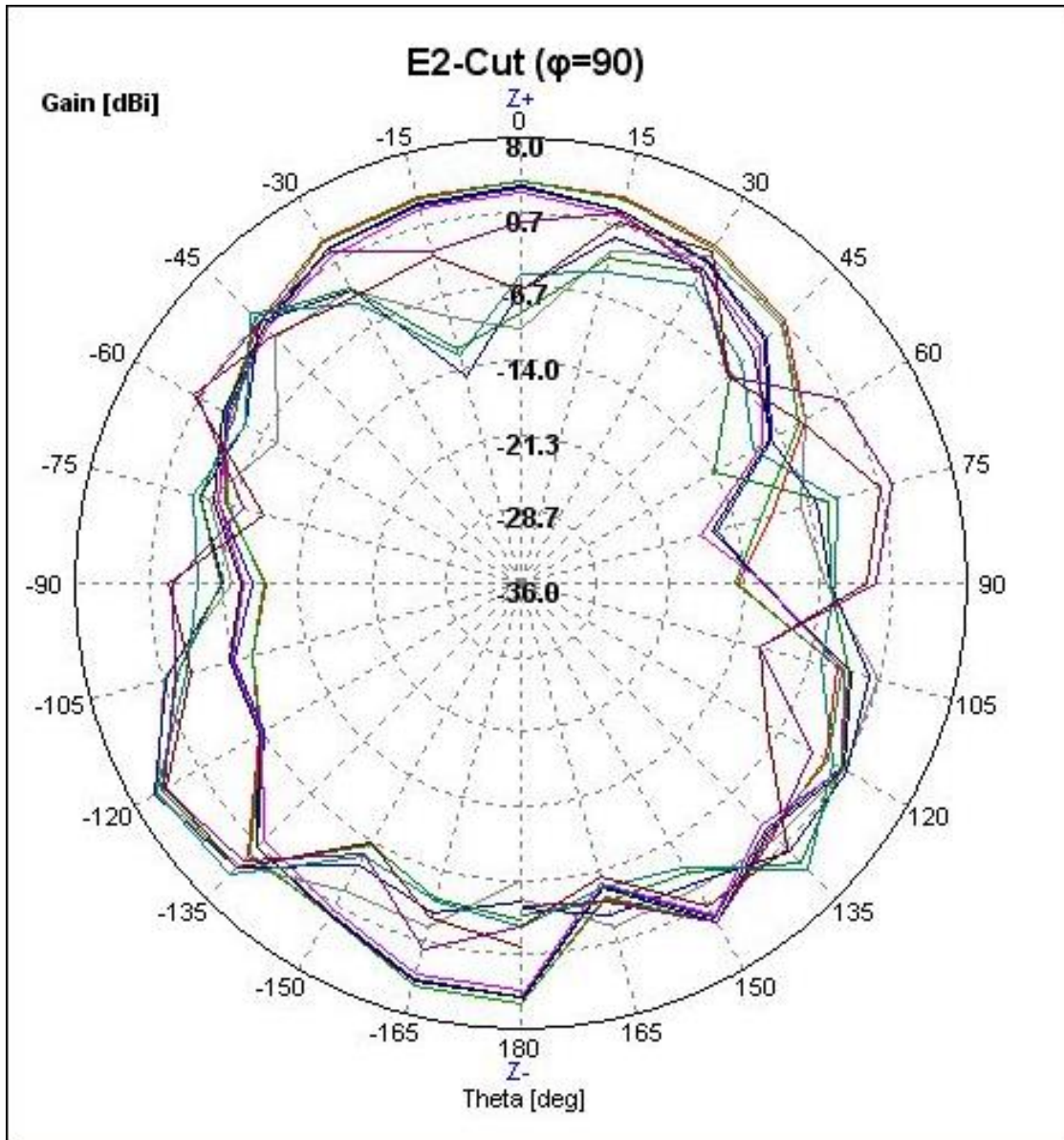


## 5.2.2 YZ - Plane





## 5.2.3 XZ – Plane



### 6. Mechanical Drawing

