

Calibration Laboratory of
Schmid & Partner
Engineering AG
Zeughausstrasse 43, 8004 Zurich, Switzerland



S Schweizerischer Kalibrierdienst
C Service suisse d'étalonnage
S Servizio svizzero di taratura
S Swiss Calibration Service

Accredited by the Swiss Accreditation Service (SAS)
The Swiss Accreditation Service is one of the signatories to the EA
Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 108**

Glossary

DAE data acquisition electronics
Connector angle information used in DASY system to align probe sensor X to the robot coordinate system.

Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement:* Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle:* The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
 - *DC Voltage Measurement Linearity:* Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
 - *Common mode sensitivity:* Influence of a positive or negative common mode voltage on the differential measurement.
 - *Channel separation:* Influence of a voltage on the neighbor channels not subject to an input voltage.
 - *AD Converter Values with inputs shorted:* Values on the internal AD converter corresponding to zero input voltage
 - *Input Offset Measurement:* Output voltage and statistical results over a large number of zero voltage measurements.
 - *Input Offset Current:* Typical value for information; Maximum channel input offset current, not considering the input resistance.
 - *Input resistance:* Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
 - *Low Battery Alarm Voltage:* Typical value for information. Below this voltage, a battery alarm signal is generated.
 - *Power consumption:* Typical value for information. Supply currents in various operating modes.



This document is issued in accordance with NATA's accreditation requirements. The results of tests, calibration and/or measurements included in this document are traceable to Australian/national standards. NATA is a signatory to the ILAC Mutual Recognition Arrangement for the mutual recognition of the equivalence of testing and calibration reports.

This document shall only be reproduced in full, with the exception of the certificate on p3

DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: 1LSB = 6.1µV , full range = -100...+300 mV

Low Range: 1LSB = 61nV , full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	404.367 ± 0.1% (k=2)	405.009 ± 0.1% (k=2)	405.229 ± 0.1% (k=2)
Low Range	3.98363 ± 0.7% (k=2)	3.98114 ± 0.7% (k=2)	3.98948 ± 0.7% (k=2)

Connector Angle

Connector Angle to be used in DASY system	57.0 ° ± 1 °
---	--------------



This document is issued in accordance with NATA's accreditation requirements. The results of tests, calibration and/or measurements included in this document are traceable to Australian/national standards. NATA is a signatory to the ILAC Mutual Recognition Arrangement for the mutual recognition of the equivalence of testing and calibration reports.

This document shall only be reproduced in full, with the exception of the certificate on p3

Appendix

1. DC Voltage Linearity

High Range	Reading (μV)	Difference (μV)	Error (%)
Channel X + Input	200002.2	-0.05	-0.00
Channel X + Input	20000.16	0.66	0.00
Channel X - Input	-19997.14	2.86	-0.01
Channel Y + Input	200008.3	-2.15	-0.00
Channel Y + Input	19996.72	-2.68	-0.01
Channel Y - Input	-19998.92	0.08	-0.00
Channel Z + Input	200008.5	-0.80	-0.00
Channel Z + Input	20000.01	-0.09	-0.00
Channel Z - Input	-19998.00	1.90	-0.01

Low Range	Reading (μV)	Difference (μV)	Error (%)
Channel X + Input	1999.8	-0.20	-0.01
Channel X + Input	200.22	0.22	0.11
Channel X - Input	-198.99	1.01	-0.50
Channel Y + Input	2000.6	0.94	0.05
Channel Y + Input	199.59	-0.51	-0.26
Channel Y - Input	-200.74	-0.84	0.42
Channel Z + Input	2000.0	-0.14	-0.01
Channel Z + Input	198.71	-1.29	-0.64
Channel Z - Input	-200.84	-0.94	0.47

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel X	200	-8.70	-10.53
	- 200	11.41	10.05
Channel Y	200	0.01	-0.31
	- 200	-1.37	-1.76
Channel Z	200	-5.64	-5.53
	- 200	3.08	3.29

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μV)	Channel Y (μV)	Channel Z (μV)
Channel X	200	-	1.76	-1.72
Channel Y	200	1.75	-	1.74
Channel Z	200	2.90	-0.48	-



4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	15778	16839
Channel Y	15772	16308
Channel Z	15590	16770

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input 10M Ω

	Average (μ V)	min. Offset (μ V)	max. Offset (μ V)	Std. Deviation (μ V)
Channel X	-0.87	-2.04	0.18	0.54
Channel Y	-1.01	-2.34	-0.08	0.42
Channel Z	-1.28	-3.05	1.11	0.70

6. Input Offset Current

Nominal input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9