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MODE	EL PX-600		TYPE F	RETRAC	ΓABL	E PAGI	E 1/23	
APPROVAL SPECIFICATION			Prepared By 6/5	Reviewed Bv	Check By		pproved By 6/5	
TITLE	Retractable Antenna	Model	PX-6	600	CUSTOM	ER	PAN	TECH
	DOCUMENT							
NO. CONTENTS					SH	EETS		
1 APPROVAL SPECIFICATION						1		
2	2 ANTENNA SPECIFICATION							1
We want to approval the submitted product.								

ace antenna A

Apporved date: JUNE. 05. 2007.

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ANTENNA SPECIFICATION

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1. REVISION LIST

	REVISION LIST					
NO	DATE	CHANGE CONTENTS	CHANGE CAUSE	REV		
1	06.05.2007	N/A	N/A	IR		
2						
3						
4						
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6						
7						
8						
9						
10						

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2. Technical Items

2.1 Electrical Spec.

Electrical Spec.	Retracted state				
Frequency Range	Cell	ular	US PCS		
(MHz)	Tx1	Rx1	Tx2	Rx2	
	824 - 849 MHz	869 - 894 MHz	1850 - 1910 MHz	1930 - 1990 MHz	
V.S.W.R (Max)	3.5	3.0	6.0	4.0	
GAIN (E2 Peak , min)	-5.5 dBi	-3.2 dBi	-5.2 dBi	-4.0 dBi	
GAIN (H Avg, min)	-7.1 dBi	-4.2 dBi	-3.4 dBi	-3.0 dBi	
Impedance (Nominal)		50	ohms		
Polarization	VERTICAL				
Radiation Pattern	OMNI-DIRECTIONAL				
Maximum Power		2 Watts			

Electrical Spec.	Extended state				
Frequency Range	Cell	ular	US PCS		
(MHz)	Tx1	Rx1	Tx2	Rx2	
	824 - 849 MHz	869 - 894 MHz	1850 - 1910 MHz	1930 - 1990 MHz	
V.S.W.R (Max)	3.4	2.5	5.0	5.7	
GAIN (E2 Peak , min)	-3.8 dBi	-2.0 dBi	-4.2 dBi	-5.2 dBi	
GAIN (H Avg, min)	-6.4 dBi	-3.8 dBi	-2.9 dBi	-4.5 dBi	
Impedance (Nominal)	50 ohms				
Polarization	VERTICAL				
Radiation Pattern		OMNI-DI	RECTIONAL		

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2.2 Mechanical Spec

Connector	Contact Pin Type
Overall length	See drawing
Operating Temperature	-30 ~ +80
Weight	3.30g

2.3 Packing Spec

PRODUCT	QUALITY	MATERIAL
TRAY	50 EA	P.S
CARTON BOX	1,000 EA	DW 2 type (AB corrugated paper)

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3. Test Equipment

The equipment for antenna test are as follows.

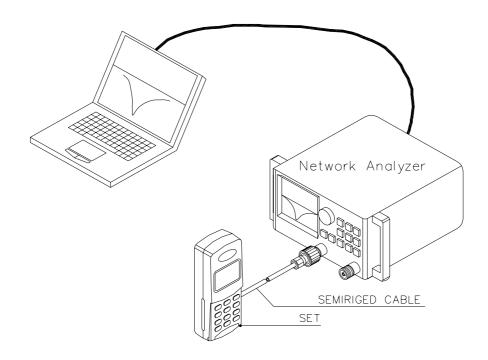
- ♦ Network Analyzer to measure the V.S.W.R and impedance of antenna.
- ♦Network Analyzer to measure the receiving signal intensity.
- ◆Standard horn antenna that is adjustable in the Cellular, US PCS band.
- ◆ Anechoic Chamber installed the cables, connectors and equipment for measurement.
- ◆Torque Driver to measure the torque force of the helix.
- ♦ Push/Pull gauge to measure the pulling forces.
- ◆Equipment to measure the retraction and extension force consistency.
- ◆Climatic Chamber for environmental test.

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4. Electrical Demands

4.1 V.S.W.R

The V.S.W.R characteristics must satisfy the electrical demands. With retracted state, the V.S.W.R of antenna must be less than 3.5:1(Tx1), 3.0:1(Rx1) in the free space and Cellular band. With retracted state, the V.S.W.R of antenna must be less than 6.0:1(Tx2), 4.0:1(Rx2) in the free space and US PCS band. With extended state, the V.S.W.R of antenna must be less than 3.4:1(Tx1), 2.5:1(Rx1) in the free space and Cellular band. With extended state, the V.S.W.R of antenna must be less than 5.0:1(Tx2), 5.7:1(Rx2) in the free space and US PCS band.



4.2 Radiation Pattern

The H-radiation pattern must have the omni-directional characteristics in Cellular / US PCS Band.



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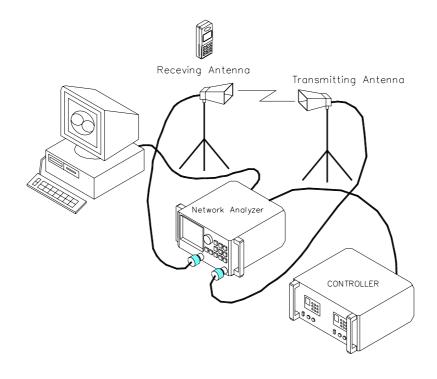
4.3 Gain

The gain is expressed as dBi that standardizes the half-wave length dipole antenna. With retracted state (E2-Plane), the minimum Gain of antenna must be $-5.5 \, \mathrm{dBi}(\mathrm{Tx1})$, $-3.2 \, \mathrm{dBi}(\mathrm{Rx1})$ in Cellular band. With retracted state, the minimum Gain of antenna must be $-5.2 \, \mathrm{dBi}(\mathrm{Tx2})$, $-4.0 \, \mathrm{dBi}(\mathrm{Rx2})$ in US PCS band.

With retracted state (H-Plane), the minimum Gain of antenna must be - 7.1 dBi(Tx1), -4.2 dBi(Rx1) in Cellular band. With retracted state, the minimum Gain of antenna must be -3.4 dBi(Tx2), -3.0 dBi(Rx2) in US PCS band.

With extended state (E2-Plane), the minimum Gain of antenna must be -3.8 dBi(Tx1), -2.0 dBi(Rx1) in Cellular band. With extended state, the minimum Gain of antenna must be -4.2 dBi(Tx2), -5.2 dBi(Rx2) in US PCS band.

With extended state (H-Plane), the minimum Gain of antenna must be - 6.4 dBi(Tx1), -3.8 dBi(Rx1) in Cellular band. With retracted state, the minimum Gain of antenna must be -2.9 dBi(Tx2), -4.5 dBi(Rx2) in US PCS band.



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5. Mechanical Demands

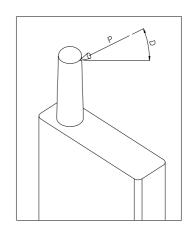
5.1 Helix Deformation Test.

The antenna is assembled to the test equipment. A 4Kgf force is applied up 30 angles from the top of the HELIX. And it's applied with four directions for each 30 angles.

After the test, no visual deterioration shall occur.

Cover and metal shall remain mechanically bonded. After the test, the antenna shall satisfy the electrical demands.

F (Kgf)	10
P (Kgf)	7
L (mm)	2/3
etc	-

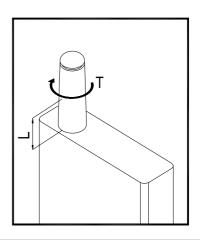


5.2 Torque Test

The antenna is assembled to the test equipment.

A 3Kgf.Cm force is applied to the antenna in clockwise direction. After the test, no visual deterioration shall occur and the part of the cover and the metal shall remain mechanically bonded. After the test, the antenna shall satisfy the electrical demands.

T (Kgf.mm)	3
L (mm)	2/3
	-



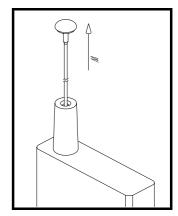


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5.3 Pulling force test

In +22 , Relative humidity 60% chamber, the antenna is exposed for 24 hours. The antenna is assembled to the test equipment. A 26 lb force is applied to the antenna. After the test, no visual deterioration shall occur and the knob and wire shall remain mechanically bonded.

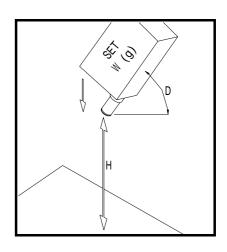
W (kgf)	7
etc	1MIN



5.4 Drop test

The antenna is assembled to phone (or the handset with 80g). The handset is dropped with the antenna downward onto a concrete surface at 150cm height. The number of drop is one time for retracted position and one time for extension position. After the test, the original shape shall be possible to restore. The antenna shall satisfy the electrical demands.

W (g)	W(SET WIGHT)g
D (。)	Within 90 。 /45 。
H (Cm)	150 / 120
Number (N)	per 2 time
etc	-





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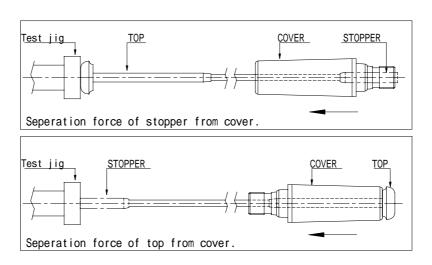
5.5 Retraction/Extension force test

The antenna shall have the extension force until 100gf to 500gf.

And retraction force until 100gf to 400gf.

This condition sets on the basis of force that the stopper is retracted or extended from the helix.

STOPPER FORCE(gf)	100gf ~ 400gf
TOP FORCE(gf)	100gf ~ 500gf
etc	-



5.6 Retractions and Extension Force Consistency

* 20,000 cycles

The antenna is assembled to the test equipment. The antenna is fully extended/retracted 10 cycle /min (1 cycle is extension / retraction).

After the test, no visual deterioration shall occur and both retraction and extension force will have 50 to 550gf.

The antenna will satisfy electrical demand after the test also.



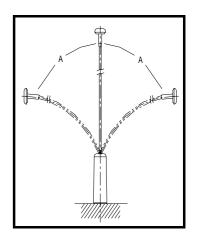
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5.7 bend test

One flex cycle consists of two 90° bends from vertical over a 1 " (25.4mm) mandrel. After the test, the antenna shall be no degradation of the exterior or in continuity. The antenna shall satisfy the electrical demands.

A (。)	90。
Number (N)	2,000time
etc	-

Total retracted, extended	20,000 Time
TEST TIME	1Time
Measurement time segment	5,000 Time
Retracted force, Extended force (gf)	100gf ~ 400gf
etc	20 cpm



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6. Environmental Demands

6.1 Operation Temperature Test

> Test A: Place the antennas for testing in chamber. The chamber condition should be as follows:

1hours at -20

- Final measurements: The antenna shall be visually inspected and electrically and also mechanically checked as required by products standard.
- > Test B: Place the antennas for testing in chamber. The chamber condition should be as follows:

1hours at 70

Final measurements: The antenna shall be visually inspected and electrically and also mechanically checked as required by products standard.

6.2 Salt spray Test

In salt fog chamber, expose test antennas to a 35 , 5% salt fog atmosphere for 48 hours. After the test, the antenna shall be continued. The antenna shall satisfy the electrical demands

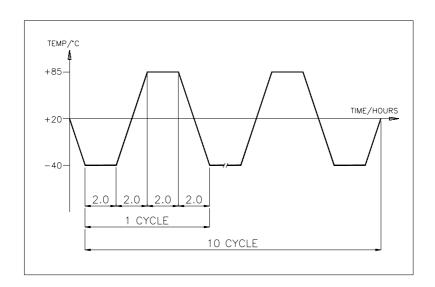


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6.3 Temperature Change Test

The object of temperature test is to evaluate the reliability of antenna component at temperature change.

- Test: Temperature cycle is as follows. 2 hours at -40 , 2 hours at +85 . Temperature increase/decrease time (Temperature change time) is 2 hours. 10 cycles.
- Final measurements: The antenna shall be visually inspected and electrically and mechanically checked as required by products standard.



6.4 High Humidity Test

- > Test: Place the antennas for testing in chamber. The chamber condition should be as follows: 24hours at +55 , Relative humidity is 95%.
- Final measurements: The antenna shall be visually inspected and electrically and also mechanically checked as required by products standard.



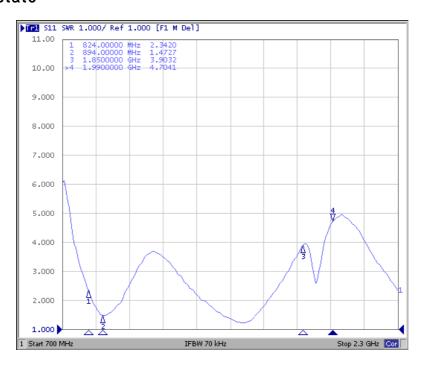
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7. Antenna Data

- 7.1 Electrical data (V.S.W.R & GAIN)
- → V.S.W.R
- a. Retracted state

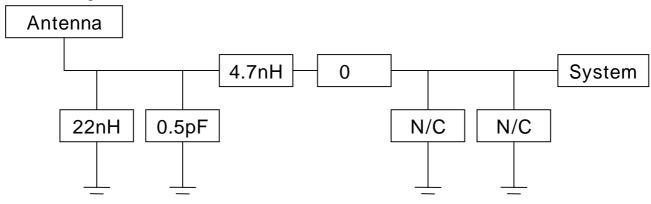


b. Extended state



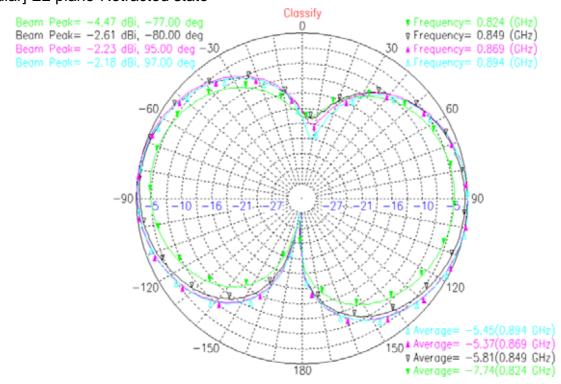
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→ Matching Network



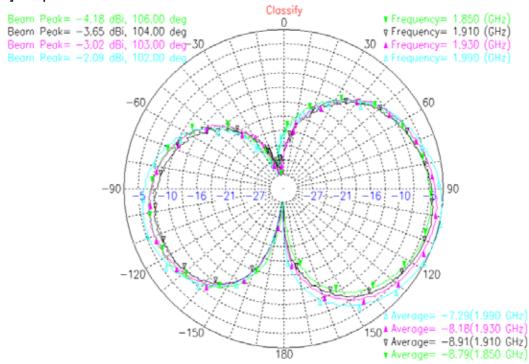
→ GAIN (with Matching Circuit)

[Cellular] E2 plane-Retracted state

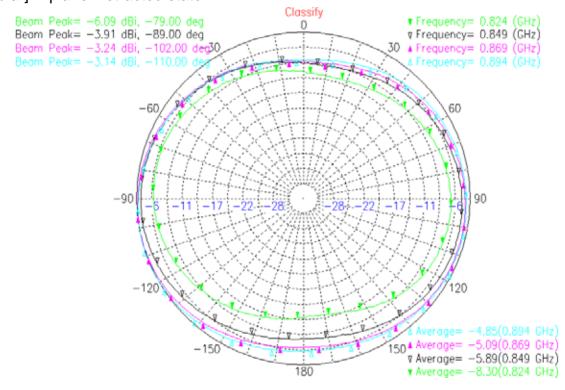


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[US PCS] E2 plane-Retracted state

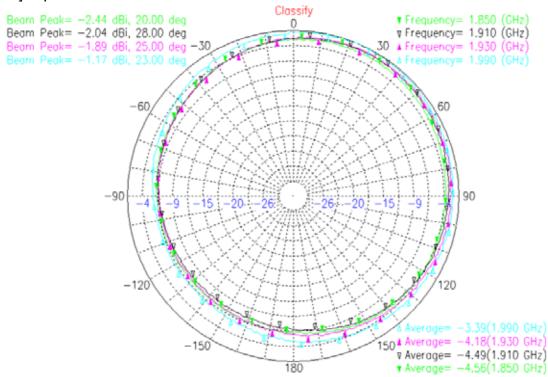


[Cellular] H plane-Retracted state

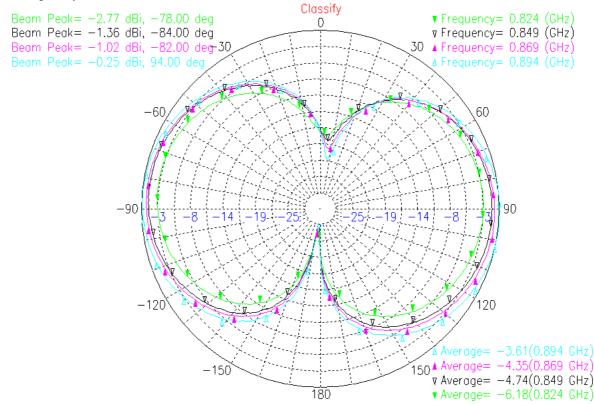


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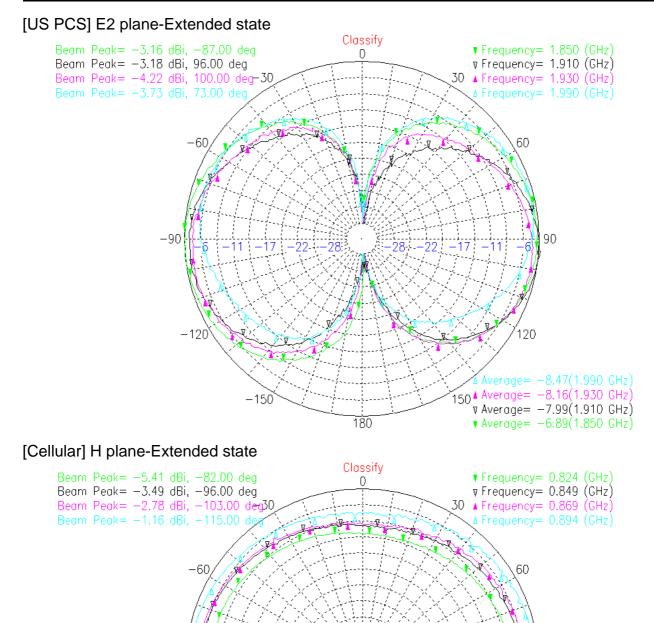
[US PCS] H plane-Retracted state



[Cellular] E2 plane-Extended state



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180

-90

-120



90

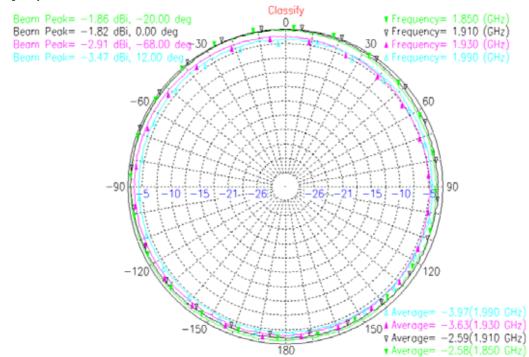
A Average= -2.69(0.894 GHz) 150 ♣ Average= -4.37(0.869 GHz) ▼ Average= -5.12(0.849 GHz)

▼ Average= -7.20(0.824 GHz)

120

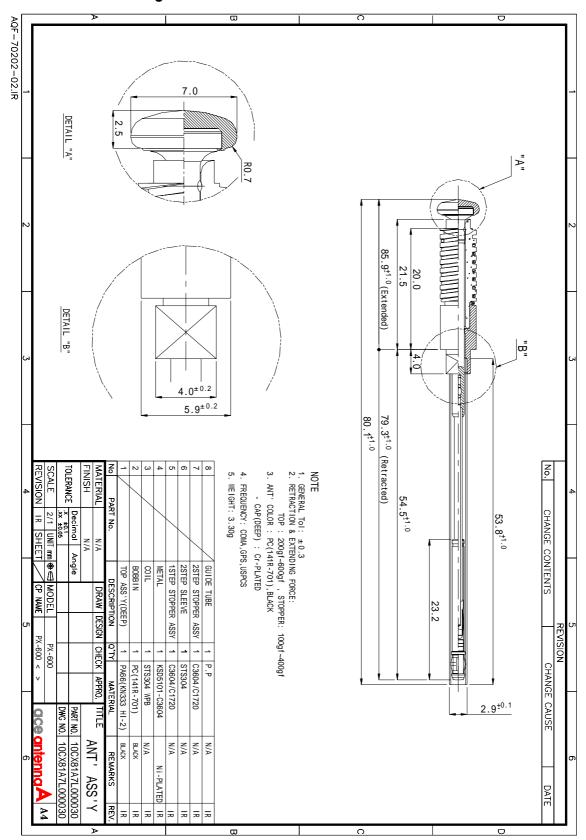
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[US PCS] H plane-Extended state



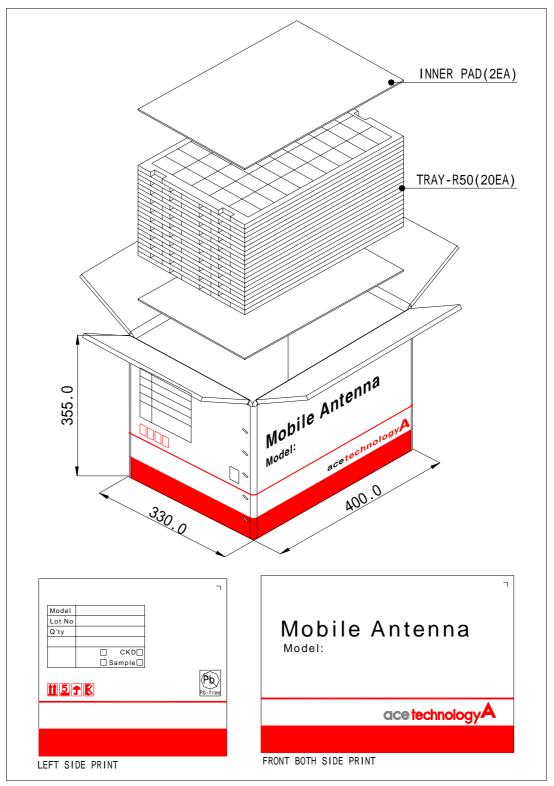
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7.2 Antenna drawing



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7.3 Packing Spec Drawing



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