


REVISIONS	
REV.	COMMENT
02	RELEASE PER EC-02075; CHANGES PER THIS REV NOTED AS

- NOTES: (UNLESS OTHERWISE SPECIFIED)
- THIS DRAWING SHALL BE INTERPRETED PER ANSI Y14.5M 1994.
 - ALL 12-24 THREAD FORMING SCREWS (ITEM 110) USED FOR MOUNTING SHELVES (ITEMS 2, 10 AND 70) IN THE FRAME SHALL BE TORQUED TO 50 +/-5 IN-LBS.
 - TORQUE FACEPLATE SCREWS TO 4.0 +/- 0.5 IN-LBS.
 - FOR BLANK FILLER SHELF (ITEM 70), INSTALL ITEM 80 AT END OF UNUSED POWER CABLES IN PLACE OF CONNECTION TO REAR OF SHELF. TORQUE SCREWS TO 8 +/-1 IN-LB.
 - TO ACCESS AREA TO ADJUST SCREW FOR NUMBER OF SECTORS, THE COVER PANEL MUST BE REMOVED. THIS MUST BE REPLACED AFTER ADJUSTMENT AND THE SCREWS TORQUED BACK TO THEIR ORIGINAL VALUE OF 12 +/-2 IN-LBS.
 - SET NUMBER OF SECTORS: TURN SCREW COUNTER CLOCKWISE AS FAR AS POSSIBLE TO FIND 1 SECTOR POSITION (SHOWN). TURN SCREW CLOCKWISE SO THAT SLOT POINTS TO CORRECT NUMBER OF SECTORS.
 - CABLE TIE BRACKETS AND THE SCREWS THAT MOUNT THEM ON THE FRONT OF THE FRAME SHALL BE SHIPPED LOOSE. BRACKETS TO BE INSTALLED AFTER SHELVES (ITEMS 2, 10 AND 70).
 - POWER CABLES NOT SHOWN FOR CLARITY.
 - AFFIX REGULATORY LABEL, ITEM 99, AS SHOWN.

TITLE:
ASSY DWG MX,FRAME,RADIO,NPM,STUFFED,24V,NO FREQ

 soma NETWORKS	UNLESS OTHERWISE SPECIFIED:			DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ±1° ONE PLACE DECIMAL ±.1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SOMA NETWORKS, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SOMA NETWORKS IS PROHIBITED.	
	MATERIAL:						
	FINISH:						
		NAME	DATE	SIZE	DWG. NO.	REV	
	DRAWN	J.CRIM	12/19/2002	C	ADM-000002	02	
ENG APPR.	Checked By	12/19/2002	SCALE: 1:8		DO NOT SCALE DRAWING		SHEET 1 OF 3