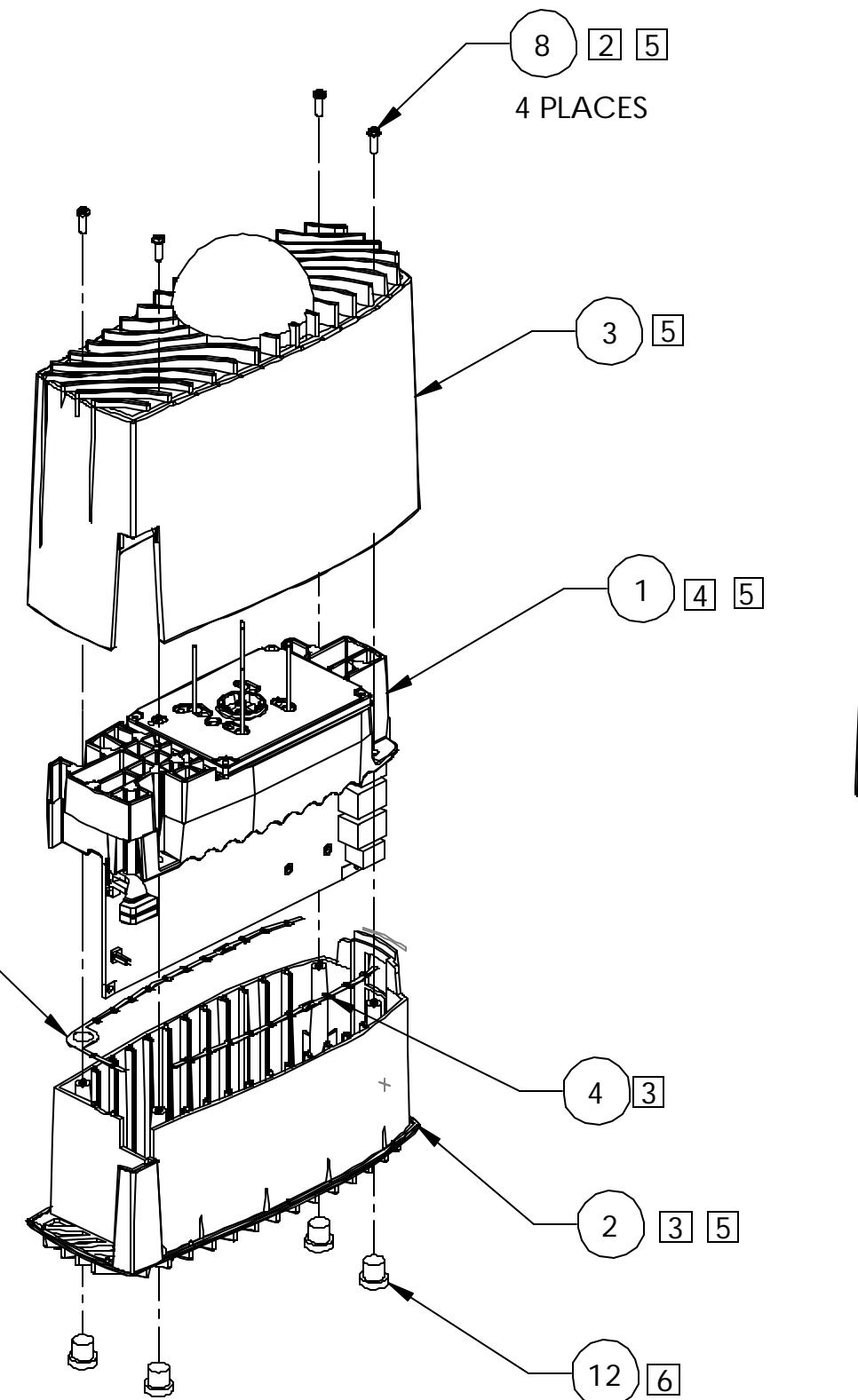
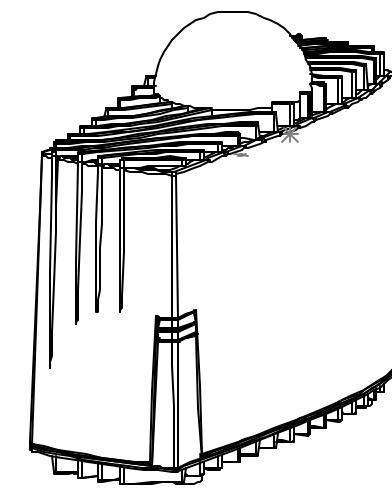


REV. 01		REVISIONS
		COMMENT
01		INITIAL RELEASE PER EC-03353



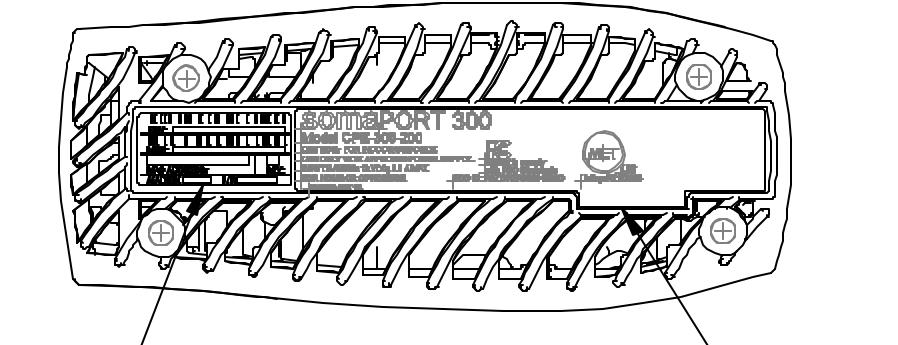
EXPLODED VIEW



ASSEMBLED VIEW

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. ASSEMBLE UNIT PER INSTRUCTIONS BELOW (NOTES 2-7):
2. TORQUE SCREW, ITEM 8, TO  $8\pm1$  IN-LBS.
3. ASSEMBLE ITEMS 4 AND 5, EMI CONTACTS TO RIGHT AND LEFT, INTO PINS OF THE ITEM 2, BOTTOM CASE. PRESS DOWN UNTIL SURFACES MEET.
4. SLIDE ITEM 1, CHASSIS/PCA ASSEMBLY, INTO ITEM 2, BOTTOM CASE. FOUR HOLES IN ITEM 1 ALIGN WITH HOLES IN ITEM 2.
5. PLACE ITEM 3, TOP CASE, OVER ITEM 2, BOTTOM CASE. ASSEMBLE ITEM 3 TO THE ITEM 1, CHASSIS/PCA ASSEMBLY, AND ITEM 2, BOTTOM CASE, USING SCREWS, ITEMS 8 (4X).
6. PLUG RUBBER FEET, ITEMS 12 (4X), INTO HOLES IN BOTTOM OF ITEM 2. PRESS IN UNTIL SURFACES MEET.
7. PLACE ITEM 9, REGULATORY LABEL, AND ITEM 10, SERIAL NUMBER LABEL, IN DETENT ON BOTTOM OF ITEM 2. LABELS TO BE APPROXIMATELY .020 IN FROM EDGE OF LABEL DETENT AND APPROXIMATELY .060 IN FROM EACH OTHER.



TITLE:

**ASSY DWG MX,SYSTEM,SP3**



UNLESS OTHERWISE SPECIFIED:

MATERIAL:

FINISH:

DIMENSIONS ARE IN INCHES  
TOLERANCES:

ANGULAR:  $\pm 1^\circ$

ONE PLACE DECIMAL  $\pm .1$

TWO PLACE DECIMAL  $\pm .01$

THREE PLACE DECIMAL  $\pm .005$

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REV 01

ADM-000057

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DWG. NO.

REV

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