Preco Electronics

Process Specification

PV2000 transmitter alignment for frequency and amplitude.

1. SCOPE

1.1 This proceedure is to define the alignment of the PV2000 back up alarm transmitter for center frequency and amplitude.

2. PURPOSE

2.1 The purpose of this proceedure is to ensure proper alignment of the transmitter section of the PV2000 back up alarm.

3. RESPONSIBILITY

3.1 It is the responsibility of R&D Engineering to create, maintain and update this specific document.

4. EQUIPMENT REQUIRED

- 4.1 HP 8596EM EMC Analyzer or equivelent.
- 4.2 EMCO Model 3115 horn antena or equivilent.
- 4.3 Pyrimid 13.8 VDC power supply or equivilent.
- 4.4 R.F. cable rated for 5.8 GHz.
- 4.5 Preco built alignment table.

5. <u>DEFINITIONS</u>

- 5.1 Alignment stub.
 - 5.1.1 A small piece of copper stock .0015in thick, .0500in wide, and lengths varying from .0500in to .3000in.

6. PROCEDURES

- 6.1 Alignment.
 - 6.1.1 Place PV2000 in recessed area on top of alignment table with the fins pointing toward the horn antena..
 - 6.1.2 Connect the EMCO horn antena and the HP 8596EM EMC Analyzer wit the R.F. cable, and locate the horn antena in the cabinet of the alignment table pointing up.
 - 6.1.3 HP 8596EM EMC Analyzer settings.
 - 6.1.3.1 Spectrum analyzer mode.
 - 6.1.3.2 Center frequency, 5.8 GHz.
 - 6.1.3.3 Frequency span, 3.0 GHz.
 - 6.1.3.4 Amplitude, auto.

- 6.1.4 Power up unit
- 6.1.5 Place alignment stubs on the transmitters printed circuit board and optomize the output signal to a center frequency of $5.8~\mathrm{GHz} \pm 25~\mathrm{MHz}$ and an amplitude of $-41~\mathrm{dbm}$.