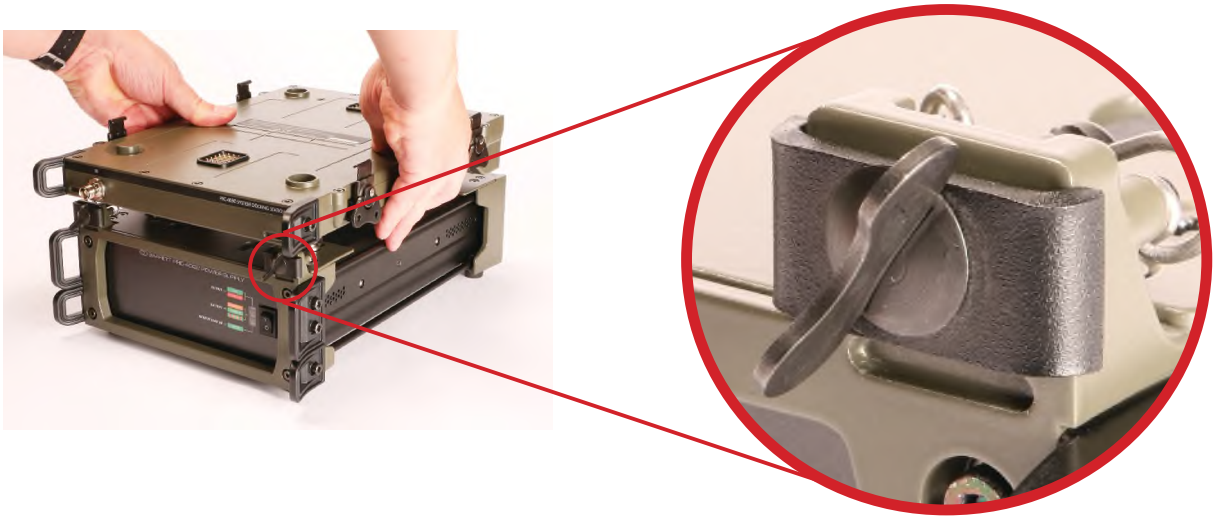


Assembly

1. Before starting, ensure that the lock clamps are released and in a horizontal position.
2. Place the SDS on top of the PRC-4022, ensuring that the four capstans are correctly aligned and drop into the keyway slots.



3. Push the SDS towards the rear of the power supply as shown below so that the capstans and SDS click into place.



4. To secure the SDS, first rotate the lock clamps back into a vertical position, then turn the fasteners a quarter turn. The locks should click into place.

