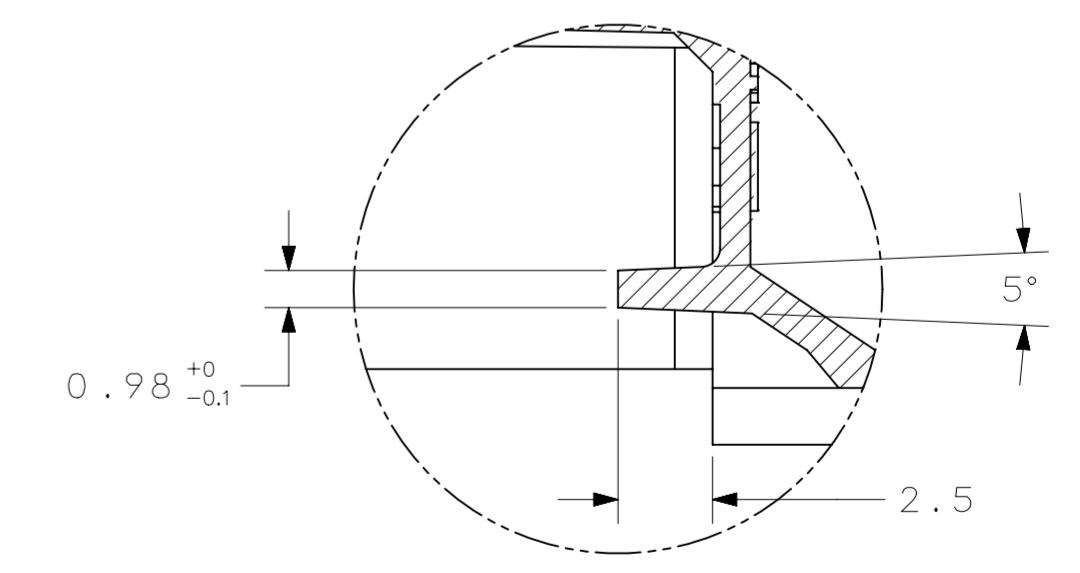
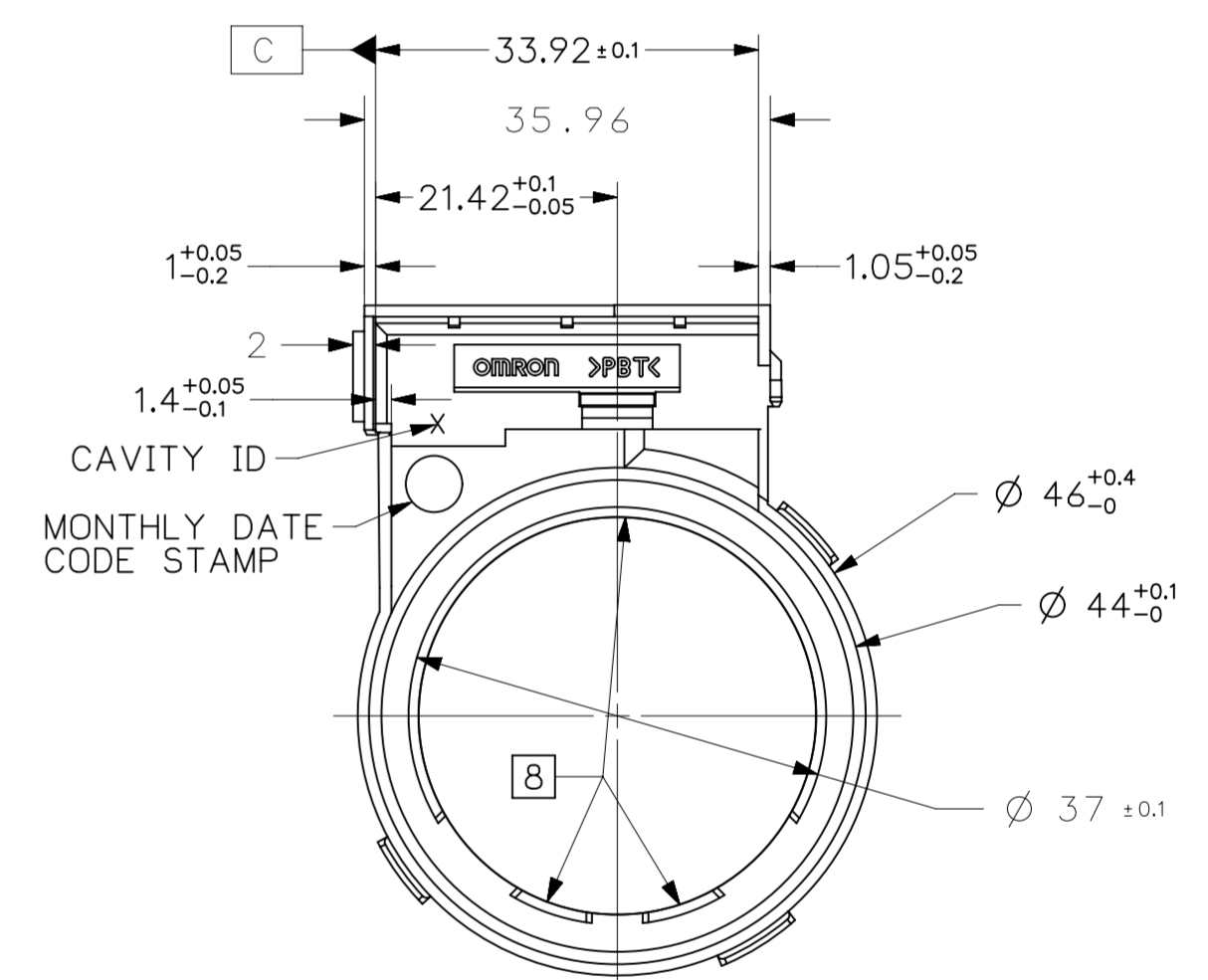
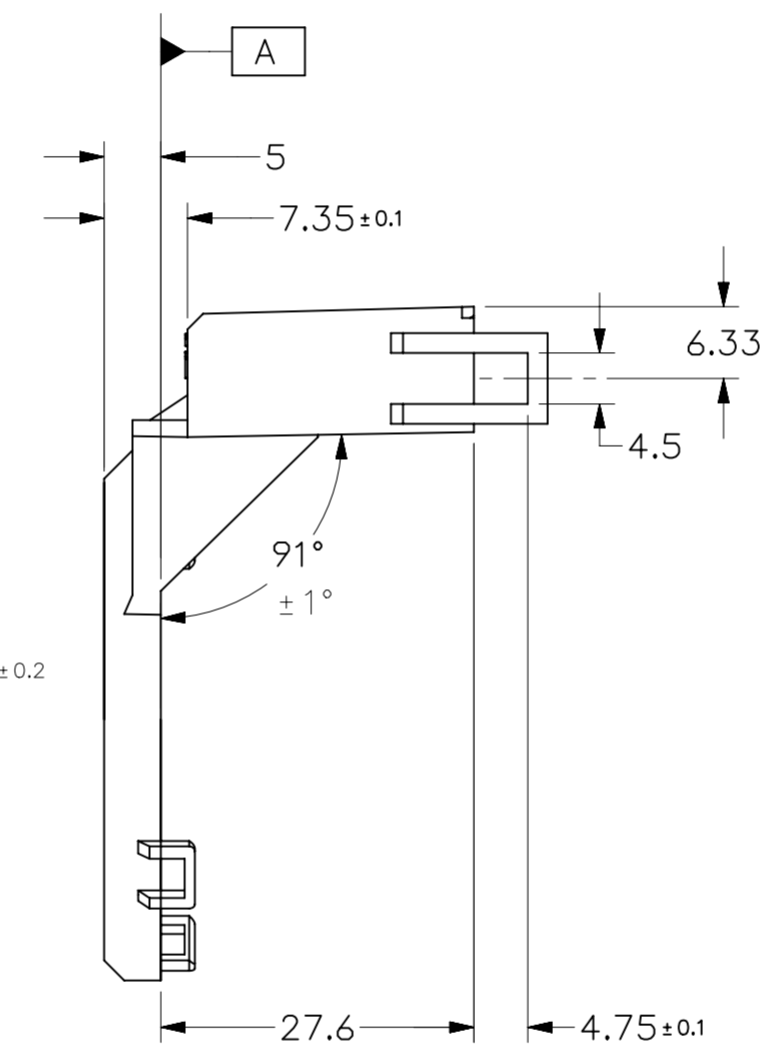


2 ALL SURFACES WITHIN THIS CIRCLE AND VISIBLE IN PLANE VIEW SHALL HAVE STIPPLE 003 SURFACE FINISH



DETAIL X  
SCALE 5:1

- NOTES:
1. MATERIAL: ULTRADUR B4520 (FLAME RETARDANT PBT), BLACK
  2. FINISH: VDI 27 ON RECTANGULAR SURFACES  
STIPPLE 003 ON CIRCULAR SURFACES  
ALL OTHER SURFACES SPI-C3. (REFER TO MOLD-TECH MT-1055-2)
  3. ALL UNSPECIFIED DIMENSIONS TO BE TAKEN FROM MATH DATA AND MUST MEET THE DEFAULT TOLERANCE. THE DRAWING IS THE MASTER DOCUMENT UNLESS OTHERWISE SPECIFIED.
  4. PART MUST BE FREE OF SILICONE MOLD RELEASE.
  5. MAXIMUM ALLOWABLE FLASH IS 0.1mm.
  6. MAXIMUM ALLOWABLE REGRIND MATERIAL IS 25%.
  7. MAXIMUM RADIUS FOR UNDESIGNATED CORNERS IS 0.5mm.
  8. MAXIMUM GATE VESTIGE TO BE 0.1mm.
  9. UNLESS OTHERWISE NOTED, NO ALLOWABLE DRAFT ON PART.
  10. LETTER HEIGHT TO BE 0.2mm MAX.
  11. "\*" MARK DENOTES CRITICAL DIMENSION(S) OR ITEM(S).

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DIMENSIONS ARE IN mm					
TOLERANCES PER: IT14					
0-3 mm	± 0.125				
3-6 mm	± 0.15				
6-10 mm	± 0.18				
10-18 mm	± 0.215				
18-30 mm	± 0.26				
ABOVE 30mm	± 0.31				
ANGLES	± 1°				
CENTERING	± 0.07				

MATERIAL					SCALE 1:1				COVER
FINISH					3RD ANGLE SHEET 1/1				
TOLERANCES UNLESS SPECIFIED	DESIGNED OEDC	CHECKED OEDC	APPROVED OEDC	COMPUTER GENERATED IN UG	DRWG NO.	2227180-0 D			
D	04/15/15	UPDATE CE CERT	UE-P150040	FB	DESIGNED FOR FORD				
C	01/30/15	INITIAL RELEASE	UE-P150010	FB					
SYM	DATE	E/C CONTENTS	E/C NO.	SIGN					