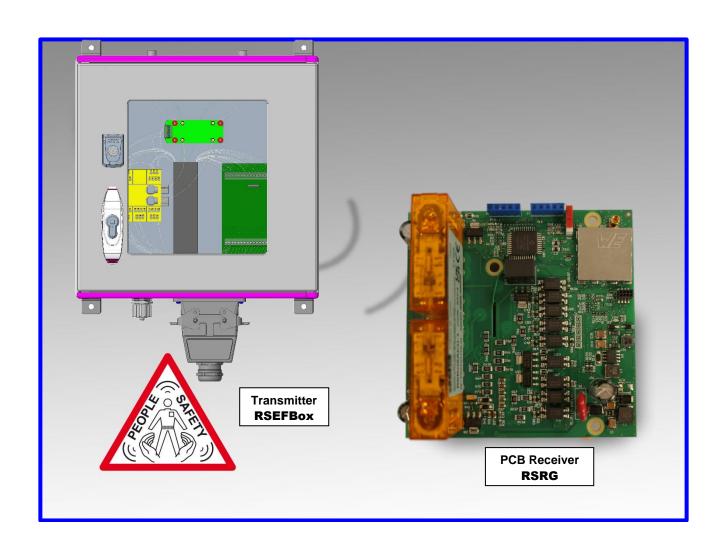


RADIOSAFE (RS) series

Wireless safety logic signal transmission system

Transmitter RSEFBox Receiver RSRG (PCB VERSION ONLY)



Installation and user manual

- Original version -

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1 Safety rules and general precautions

The **RS** system is considered as a control and a safety component ensuring an emergency stopping function under the terms of the European Machinery Directive. The following safety rules apply to installation and use of the RS system.

- For maximum safety when using the system, the instructions given in this manual must be strictly observed.
- RS system operators must be appropriately trained and authorised to use the product.
- RS system operators must have uninterrupted visibility at all times when performing manoeuvres.
- Where several systems are implemented on a single site, different radio frequencies must be used. These should be spaced by at least 2 channels (for example, channels 5, 7, 9, ...) or by 5 channels when several systems are operating within a radius of 10 meters.
 - Please contact us for the case of dense installations.
- It is not advisable to install the safety transmitter **RSEF** and safety receiver **RSRG** in the same cabinet to prevent disruption of the receiver. If you need to install these two elements in the vicinity, please contact us.
- In the event of a malfunction, the installation should be immediately shut down by pressing any emergency stop pushbutton and particulary that connected to the safety transmitter **RSEF**.
- If an **enabling handle** is used for the application, this device must comply with the requirements of EN 60947-5-5:2016, EN ISO12100 and EN 60204-1:2016 standards.
- All emergency stop pushbuttons used for the application, must comply with the requirements of EN 60947-5-5:2016 and EN 60204-1:2016 standards
 - if the equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired

The product described in this manual is designed to satisfy the requirements of Machinery Directive 2006/42/EC based on application of the following standards:

- EN ISO 13849-1:2015 for performance level PLe (Category 4)
- IEC 62061:2005+AC:2010 + A1:2013+A2:2015 for SIL 3

1.1 Components identification

The RS "mobile equipment fleet safety stop" solution can be ordered in separate components:

References	Elements	Visuals	Notes
RSRG5xxx-1 (2.4GHz)	RSRG receiver Frequency 2.4GHz		
RSW39	Serial 232 to USB cable		One piece can be sufficient for all RSRGevice manual maintenance operations
RSD5Bxxxxxxxxxx-1	RSEFBox transmitter Frequency 2.4GHz		Includes: - 1x RSEF - 1x Protection Card - 1x RF switch - 2 DC block - 2 surge protectors

Any RS "mobile equipment fleet safety stop" solution can be ordered with grouped references specific to any application so as to simplify orders and to reduce the number of references to be ordered. Please refer to section 6 for specific antenna choices.

1.2 Product operating principle

The RS system is used to transmit a safety signal and logic signals from one point of an installation to another.

The **RSEF** transmitter is designed to trigger the following events onto an unlimited number of **RSRG** receivers:

- An emergency stop in the event of a problem occurring in the installation
- Up to 2 commands

The **RSRG** receiver is integrated in the control component of a machine. It enables (or forbids) operation of the machine and transmits the possible commands assigned to the buttons connected to the **RSEF** transmitter.

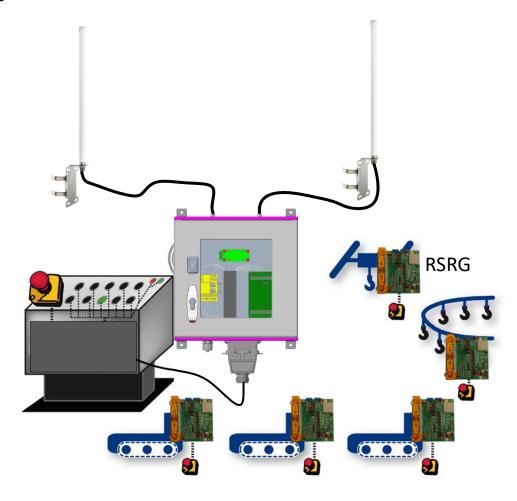
The RSRG receiver stops operation of the machine when any of the following conditions are present:

- Case 1: Deactivation of a safety input (for example : contact on a gate or an emergency stop) connected to the **RSEF** transmitter
 - → Safety interlock subsequent to stop request.
- Case 2: Action on emergency stop device wired to the RSRG receiver.
 - → Safety interlock subsequent to stop request.
- Case 3: Interruption of radio link during use

When the system is in use, the **RSEF** transmitter has a continuous radio link with the **RSRG** receiver. Should this link be interrupted for more than the passive stop time, the receiver automatically triggers stopping of the installation.

- → Safety interlock prior to loss of control of stopping function.
- Case 4: Detection of a malfunction (see section 7 for troubleshooting)

Schematic diagram:



Block diagram showing a fixed control panel equipped with RSEF and a Radio Frequency Switch and several mobile machines each equipped with RSRG

Antennas for RSRG are to be chosen in accordance with the mechanical design of each piece of equipment. Emergency stop pushbuttons must comply with the requirements of EN 60947-5-5:2016 and EN 60204-1:2016

2 Preliminary steps before installation

This section details the first steps to take so as to become accustomed to the equipment

First, acknowledge the factory settings
Then proceed to the identification of components terminals
Eventually, perform the proposed test wiring and proceed to the standard testing procedure

2.1 Factory default settings

Transmitter RSEFBox

Radio power level	: Fixed, accor	ding to RSEF model number
Radio channel number	: 64	(DIP switches 1 to 6: up)
Self check of inputs upon auxiliary supply activation	: NO	(DIP switch 7: down)
Transmitter restart mode	: Manual	(DIP switch 8: up)

Receiver RSRG

Safety delay: 3s	(configurable from 0 to 10s)
Passive stop time 1s	(configurable from 0,3 to 2s)

⇒ To modify DIP switches and configurable settings, please refer to Section 3

IMPORTANT: According to Machinery Directive section 4.1.1(EN ISO 13850:2015), all time delays must be determined by the risk assessment of the machine. Please also refer to IEC 60204-1 :2005, 9.2.5.4.2.

SIM card inserted inside RSEF

Identity Code	: Fixed, unique hexadecimal code issued by JAY
SIM serial number	: Fixed, unique number issued by JAY
Applicable radio band	: Fixed, 2.4 GHz
DIP switches status	: updated according to last status validation

[⇒] In the event of a transmitter failure, the SIM card can be used in a backup transmitter: a fault status will be triggered if the backup transmitter DIP switches are not compliant with the status registered in the SIM card, until a new validation.

^{*} The dedicated programming software is available on JAY Electronique website. The use of the programming software is protected by a password, this password is only delivered to a skilled person "level 2" (a person who was trained by JAY Electronique, and who is authorized to modify RSRG receiver parameters).

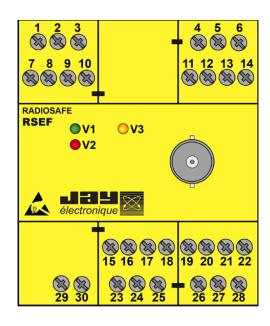
2.2 RSEF safety transmitter: terminal blocks

Check the SIM card is inserted inside the **RSEF** transmitter: as shown with the red circle, there is a dedicated slot located behind the transmitter front cover.

Before any installation, it is highly advised to perform a quick test as described in the following section.





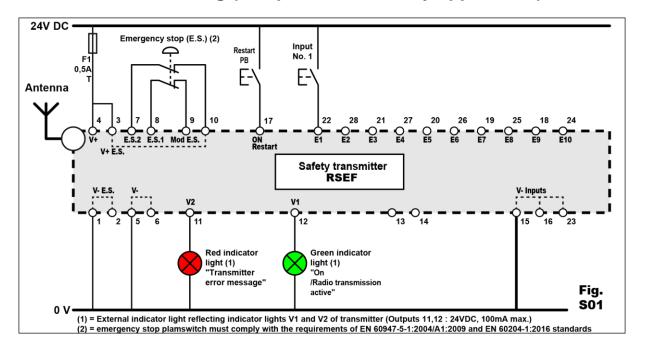


Terminal	Function			
1	V- E.S.			
2	V- E.S.			
3	V+ E.S.			
4	V+ RSEF			
5	V- RSEF			
6	V- RSEF			
7	E.S. contact 1			
8	E.S. contact 2			
9	E.S. mode			
10	V+ E.S.			
11	Ind. light V2			
	output			
12	Ind. light V1			
	output			
13	Not used			
14	Not used			
15	V- Inputs			
16	V- Inputs			

Terminal	Function					
17	On / Restart					
17	button input					
18	Input No.9					
19	Input No.7					
20	Input No.5					
21	Input No.3					
22	Input No.1					
23	V- Input					
24	Input No.10					
25	Input No.8					
26	Input No.6					
27	Input No.4					
28	Input No.2					
29	0 V of module					
29	VUB090					
30	+5 VDC of					
30	module VUB090					

Ind. light	Function
V1	(GREEN) "On", "Radio transmission", "Diagnostic"
V2	(RED) "Diagnostic"
V3	(ORANGE) "Power supply"

2.3 Transmitter test wiring (independent from any application)

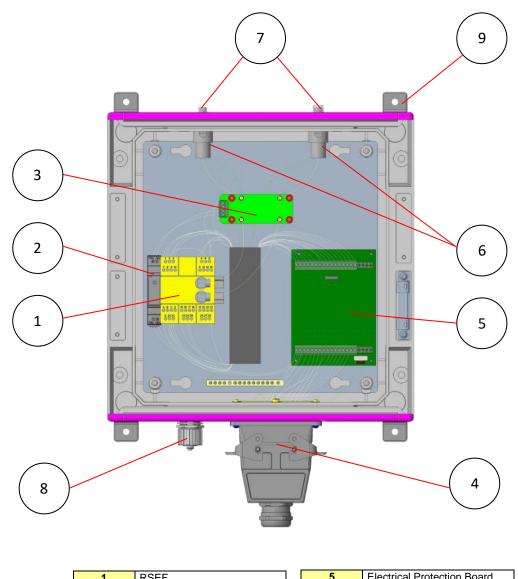


this wiring is intended to test:

- a command input
- and the « emergency stop » safety input :
- Step 1 Prepare a stabilized power supply, 24VDC (+/- 20 %) 500 mA minimum
- Step 2 Wire the transmitter as follows:
 - Connect the +24VDC of the stabilized power supply to terminals 3 and 4
 - Connect the ground of the power supply to the 3 terminals 1 and 5 and 15 (ground ref. of inputs)
 - Connect an NC double contact emergency stop button to terminals 7, 8, 9 and 10.
 - Connect an NO button "Restart" across the +24VDC and terminal No. 17.
 - Connect an NO button simulating an input across the +24VDC and terminal No. 22 (E1).
 - Possibly, indicator lights giving the same indication as indicator lights **V1** and **V2** of the transmitter may be connected to terminals **11** (V2) and **12** (V1) and 0V.
- **Step 3** Switch on the auxiliary supply of the transmitter.
- **Step 4** Activate the safety input (unlock Emergency stop).
- Step 5
 Press on the Restart pushbutton in case of manual restart mode.
 Indicator light V3 of the transmitter should come on steady, indicator light V1 should flash regularly (radio transmission) and indicator light V2 should be off; if this indicator light flashes, there is an error: refer to the error message table.
- **Step 6** Switch off the supply to the transmitter.

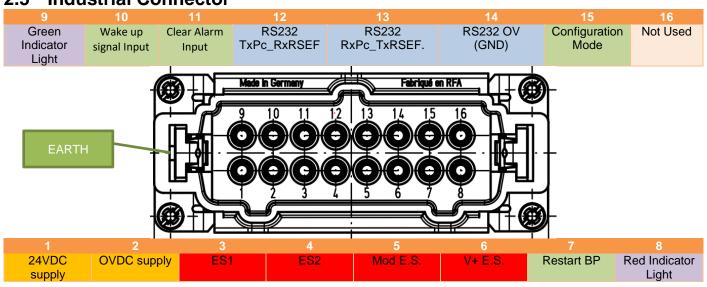
 Proceed as instructed in the following pages to wire the safety receiver **RSRG**.

2.4 RSEFBox safety transmitter: Harting connector

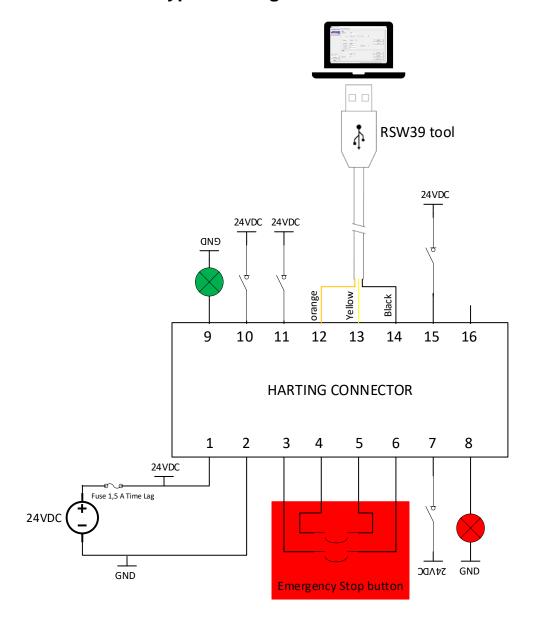


1	RSEF	5	Electrical Protection Board
2	DC-DC convertor	6	Surge protector
3	RF amplifier board	7	Antenna connector N type
4	Industrial Connectors	8	RJ45 option
		9	Wall mounting bracket

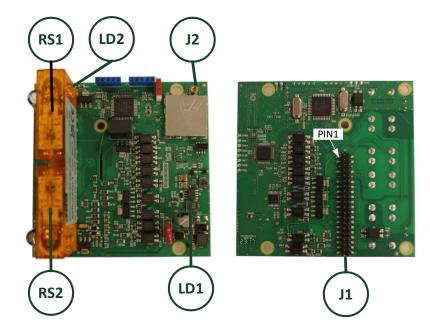
2.5 Industrial Connector



2.6 RSEFBox Typical wiring

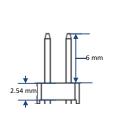


2.7 RSRG Safety receiver: terminal blocks



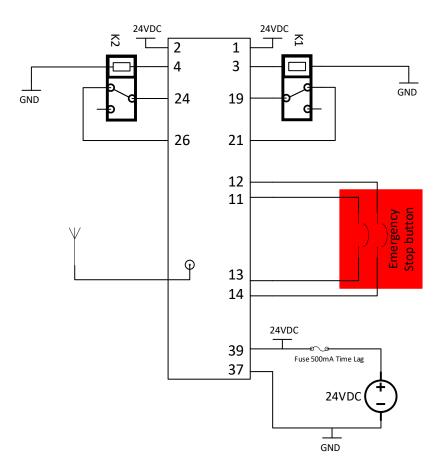
RS1&RS2	Safety relays						
J1	Board-to-board connector 40pins pitch .100" (2,54mm) Surface Mount, .025" (.64mm) Square Double Row, Vertical						
J2	MMCX Jack RF connector (Fem)						
LD1	Orange indicator light: receiver power supply OK						
LD2	Red indicator light: status of safety relays RS1 and RS2						

2.8 Breakout Pads of board-to-board connector J1



				2.54	mm	-			
	Safety O2.1	1	A		0	· ·	2	Safety O1.1	
Safety	Safety O2.2		A	2.54	lmm-			Safety O1.2	Safety
Relays –	N.C.		A			}		N.C.	Relays Contact
	Safety O3.2		A		•	}		Safety O3.1	
	N.C.	9	А) 1	.0	N.C.	
Local E-	Local E-Stop1.1		A		•)		Local E-Stop2.1	Local E-
Stop1	Local E-Stop1.2		А			}		Local E-Stop2.2	Stop2
Manual Enable	Enable Handle2.1		А)		Enable Handle2.1	Manual Enable
Handle1	Enable Handle2.2		A		•)		Enable Handle2.2	Handle2
NAC1	Main Contactor2.1	19	А		•) 2	20	Handle detect1	Enable Handle
MC1	Main Contactor2.2		A)		Handle detect2	Detect
	Output 1(L-STOP)		A			þ		Main Contactor1.1	NAC1
	Output 2(I-STOP)		A)		Main Contactor1.2	MC1
No Safe Output	Output 3(Wake Up)		A					Configuration Mode+	Config
Jacpac	Output 4(D-STOP)	29	A) 3	80	Configuration Mode-	Mode
	Output 5]	A)		RXD	
No Safe Input	NoSafeInput3	1	A					TXD	RS232
	NC		A			\triangleright		GND	
Power	GND		A					CapaEnableInput	No Safe
Supply	24VDC	39	А) 4	10	NoSafeInput2	Input

2.9 Receiver test wiring (independent from any application)



This wiring is aimed at testing the radio link and an « emergency stop » safety input :

- Step 1 Prepare a stabilized power supply, 24VDC (+/- 5 %) 500 mA minimum
- Step 2 Wire the receiver as shown in the diagram above.
- Step 3 Supply the receiver.
 Orange indicator light LD1 on the receiver comes on steady.
- Step 4 Switch off the receiver.

 Perform the system test as detailed in the next section.

2.10 Global system test before installation

• Step A Switch on the RSEF or RSEFBox transmitter and the RSRG receiver

The **RSRG** receiver should be ready to receive the **RSEF** transmitter frame: (same ID code and same channel)

- ⇒ the indicator light **LD1** on the RSRG receiver comes on steady.
- ⇒ the indicator light **V3** on the transmitter **RSEF** comes on steady.
- Step B Activate the safety input (unlock Emergency stop) on both devices

The **RSEF** transmitter should be ready to transmit:

- ⇒ the indicator light **V1** should go off steadily.
- Step C On RSEF transmitter:

Press on the restart pushbutton (If the transmitter is in « manual » restart mode).

⇒ the indicator light **V2** should blink.

On RSRG receiver:

The safety relays (RS1 and RS2) should engage.

- ⇒ the two indicator lights **LD2** and **LD3** should go off steadily.
- Step D Press the emergency stop pushbutton connected to the RSEF transmitter.

The safety relays on the RSRG receiver must be deactivated within the time defined by the safety delay parameter.

Technical assistance:

Manufacturer: JAY électronique

ZAC la Bâtie, rue Champrond

F38334 SAINT ISMIER cedex

Tel: +33 (0)4 76 41 44 00

www.jay-electronique.com

email: support.technique.jay@conductix.com

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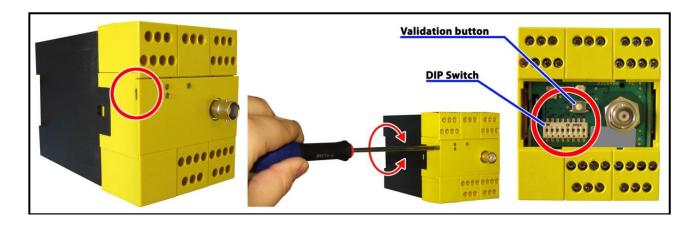
3 Modifying the product configuration

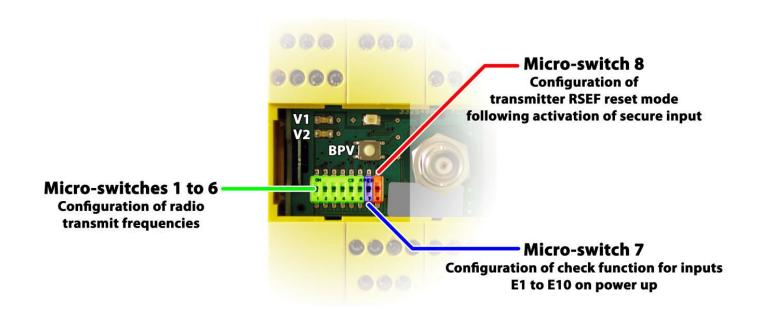
3.1 **RSEF** transmitter configuration

3.1.1 General process

The various settings on the transmitter **RSEF** are made using a **DIP switch** and a **validation button** located inside the transmitter.

Remove the front panel to access these components:





3.1.2 Configuring the radio transmit frequency

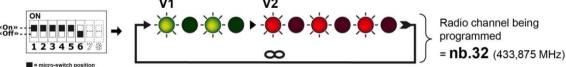
To limit accidental cut-outs due to radio interference, it is important to choose an available radio channel (frequency). This choice is governed by the following principles:

- The receiver point of installation must be considered as the centre of the radio link,
- > Estimate the maximum distance « D max » which there may be between the transmitter and the receiver,
- Identify the frequencies used for all the radio transmitters located within a radius of 2xD max.
- > Chose a frequency which is as far as possible from those used by the nearest transmitters and which is not used by the transmitters identified.

The procedure described below is used to modify the radio channel of the transmitter RSEF and receiver RSRG. The receiver must be supplied throughout the channel modification procedure in order to receive the radio channel change command from the transmitter RSEF.

- 1- Deactivate the safety input of the transmitter RSEF (1)
- 2- Select the new radio channel using micro-switches 1 to 6 (see correspondence table below)
- 3- Activate the safety input of the transmitter RSEF (2)
- **4-** The 2 indicator lights **V1-V2** flash to indicate the new radio channel being programmed : Indicator light **V1** (GREEN) indicates the units (0 = off steady, 1 = 1 flash, 2 = 2 flashes, etc...) Indicator light **V2** (RED) indicates the tens (0 = off, 10 = 1 flash, 20 = 2 flashes, etc...)

Example :



- 5- Once you have chosen the radio channel, press the validation button BPV
- 6- The two indicator lights, V1 and V2, flash simultaneously and the transmitter sends the receiver RSRG the radio channel change command (this action takes around 20 s., then indicator lights V1 and V2 go off).

Note: If the **validation** button **BPV** has not been pressed, you can cancel the frequency change by repositioning the micro-switches 1 to 6 to the initial radio channel code.

- 7- To exit the radio frequency setting modes, activate, then deactivate the safety input (1)(2).
- 8- If the transmitter is in « manual » restart mode, press the restart button wired to input 17
- (1) If an emergency stop palmswitch is wired on this input, the component must be locked.
- (2) If an emergency stop palmswitch is wired on this input, the component must be unlocked.

Notes:

If other settings are to be modified during this procedure (such as "inputs check" or "restart mode"), they need to be modified and validated <u>one by one</u>.

- (1) If an emergency stop pushbutton is wired on this input, the component must be locked.
- (2) If an emergency stop pushbutton is wired on this input, the component must be unlocked.

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3.1.3 Radio channel programming table for 2.4Ghz.

Chan	Freq.	DIP switch position					
Chan.	(MHz)	1	2	3	4	5	6
01	2402.00	OFF	OFF	OFF	OFF	OFF	OFF
02	2403.25	ON	OFF	OFF	OFF	OFF	OFF
03	2404.50	OFF	ON	OFF	OFF	OFF	OFF
04	2405.75	ON	ON	OFF	OFF	OFF	OFF
05	2407.00	OFF	OFF	ON	OFF	OFF	OFF
06	2408.25	ON	OFF	ON	OFF	OFF	OFF
07	2409.50	OFF	ON	ON	OFF	OFF	OFF
08	2410.75	ON	ON	ON	OFF	OFF	OFF
09	2412.00	OFF	OFF	OFF	ON	OFF	OFF
10	2413.25	ON	OFF	OFF	ON	OFF	OFF
11	2414.50	OFF	ON	OFF	ON	OFF	OFF
12	2415.75	ON	ON	OFF	ON	OFF	OFF
13	2417.00	OFF	OFF	ON	ON	OFF	OFF
14	2418.25	ON	OFF	ON	ON	OFF	OFF
15	2419.50	OFF	ON	ON	ON	OFF	OFF
16	2420.75	ON	ON	ON	ON	OFF	OFF
17	2422.00	OFF	OFF	OFF	OFF	ON	OFF
18	2423.25	ON	OFF	OFF	OFF	ON	OFF
19	2424.50	OFF	ON	OFF	OFF	ON	OFF
20	2425.75	ON	ON	OFF	OFF	ON	OFF
21	2427.00	OFF	OFF	ON	OFF	ON	OFF
22	2428.25	ON	OFF	ON	OFF	ON	OFF
23	2429.50	OFF	ON	ON	OFF	ON	OFF
24	2430.75	ON	ON	ON	OFF	ON	OFF
25	2432.00	OFF	OFF	OFF	ON	ON	OFF
26	2433.25	ON	OFF	OFF	ON	ON	OFF
27	2434.50	OFF	ON	OFF	ON	ON	OFF
28	2435.75	ON	ON	OFF	ON	ON	OFF
29	2437.00	OFF	OFF	ON	ON	ON	OFF
30	2438.25	ON	OFF	ON	ON	ON	OFF
31	2439.50	OFF	ON	ON	ON	ON	OFF
32	2440.75	ON	ON	ON	ON	ON	OFF

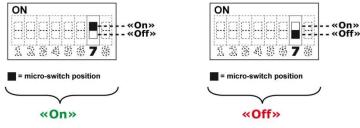
01	Freq.		D	IP switcl	h positio	n	
Chan.	(MHz)	1	2	3	4	5	6
33	2442.00	OFF	OFF	OFF	OFF	OFF	ON
34	2443.25	ON	OFF	OFF	OFF	OFF	ON
35	2444.50	OFF	ON	OFF	OFF	OFF	ON
36	2445.75	ON	ON	OFF	OFF	OFF	ON
37	2447.00	OFF	OFF	ON	OFF	OFF	ON
38	2448.25	ON	OFF	ON	OFF	OFF	ON
39	2449.50	OFF	ON	ON	OFF	OFF	ON
40	2450.75	ON	ON	ON	OFF	OFF	ON
41	2452.00	OFF	OFF	OFF	ON	OFF	ON
42	2453.25	ON	OFF	OFF	ON	OFF	ON
43	2454.50	OFF	ON	OFF	ON	OFF	ON
44	2455.75	ON	ON	OFF	ON	OFF	ON
45	2457.00	OFF	OFF	ON	ON	OFF	ON
46	2458.25	ON	OFF	ON	ON	OFF	ON
47	2459.50	OFF	ON	ON	ON	OFF	ON
48	2460.75	ON	ON	ON	ON	OFF	ON
49	2462.00	OFF	OFF	OFF	OFF	ON	ON
50	2463.25	ON	OFF	OFF	OFF	ON	ON
51	2464.50	OFF	ON	OFF	OFF	ON	ON
52	2465.75	ON	ON	OFF	OFF	ON	ON
53	2467.00	OFF	OFF	ON	OFF	ON	ON
54	2468.25	ON	OFF	ON	OFF	ON	ON
55	2469.50	OFF	ON	ON	OFF	ON	ON
56	2470.75	ON	ON	ON	OFF	ON	ON
57	2472.00	OFF	OFF	OFF	ON	ON	ON
58	2473.25	ON	OFF	OFF	ON	ON	ON
59	2474.50	OFF	ON	OFF	ON	ON	ON
60	2475.75	ON	ON	OFF	ON	ON	ON
61	2477.00	OFF	OFF	ON	ON	ON	ON
62	2478.25	ON	OFF	ON	ON	ON	ON
63	2479.50	OFF	ON	ON	ON	ON	ON
64	2480.75	ON	ON	ON	ON	ON	ON

3.1.4 Configuring the check function for inputs E1 to E10 on power up

This function is used to check the status of the contacts of the inputs on power up of the transmitter **RSEF**. If a contact is « closed» on power up, the transmitter will indicate an error by indicator lights **V1** and **V2** (4 flashes).

This function can be activated using micro-switch No. 7.

- 1- Deactivate the safety input of the transmitter RSEF (1)
- 2- Activate or deactivate the input check function using micro-switch No. 7:

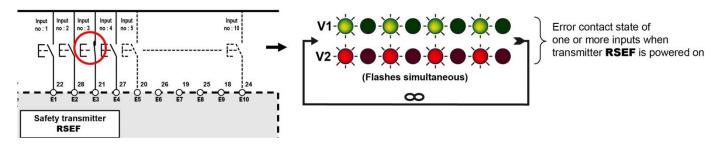


Input check activated

Input check deactivated

- **3-** Activate the safety input of the transmitter **RSEF** (2); the two indicator lights, **V1** and **V2**, flash alternately to indicate the system is on standby for validation.
- 4- Press the validation button BPV; indicator lights V1 and V2 go off.
- **5-** To exit this configuration mode, deactivate, then activate the safety input (1)(2).
- 6- If the transmitter is in « manual » restart mode, press the restart button wired to input 17
- (1) If an emergency stop palmswitch is wired on this input, the component must be locked.
- (2) If an emergency stop palmswitch is wired on this input, the component must be unlocked.

Example of fault on input No. 3 (NO contact faulty) :



Note:

If the other setting has also been modified during this procedure (as "Radio channel number" or "restart mode"), each modified setting have to be performed <u>one by one</u>.

3.1.5 Configuring the restart mode of transmitter RSEF

This function defines the restart mode of safety transmitter (activation of the radio transmission) after a stop caused by deactivation of its safety input (i.e.: emergency stop button pressed) or cut of its power supply. By default ("ex-factory"), the transmitter restart mode is « Manual ».

« Manual » restart mode :

The safety transmitter is manually restarted (radio transmission activated) by pressing on a « Restart » pushbutton following deactivation and activation of its safety input.

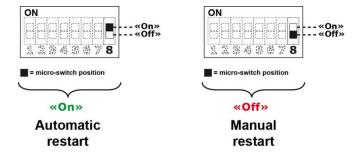
« Automatic » restart mode :

The safety transmitter is automatically restarted (radio transmission activated) following deactivation and activation of its safety input.

IMPORTANT: Do not connect a restart button in this mode (input nb.17 not connected).

This function is configured using micro-switch No. 8

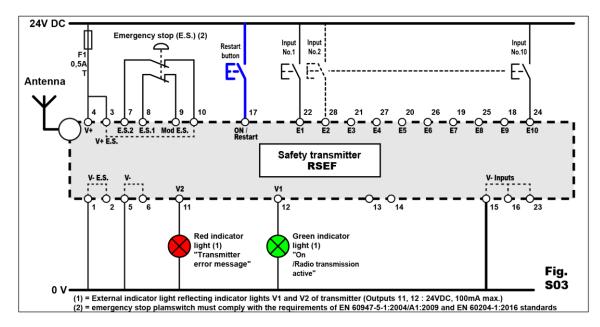
- 1- Deactivate the safety input of the transmitter **RSEF** (1)
- 2- Using micro-switch No. 8, select the transmitter restart mode : « Automatic » or « Manual » :



- 3- Activate the safety input of the transmitter **RSEF** (2); the two indicator lights, **V1** and **V2**, flash alternately to indicate the system is on standby for validation.
- 4- Press the validation button (BPV); indicator lights V1 and V2 go off.
- 5- To exit this configuration mode, deactivate, then activate the safety input (1)(2).
- (1) If an emergency stop palmswitch is wired on this input, the component must be locked.
- (2) If an emergency stop palmswitch is wired on this input, the component must be unlocked.

Wiring diagram with restart button (« manual » restart mode):

In the event of deactivation followed by activation of the safety input (emergency stop, for example), the transmitter will only be able to transmit provided the « restart » pushbutton has been pressed.



Note:

If the other setting has also been modified during this procedure (as "Radio channel number" or "restart mode"), each modified setting have to be performed <u>one by one</u>.

3.2 RSRG receiver configuration

3.2.1 General principle

The **RSRG** receiver can be set onto one of two following operating modes:

- **Programming mode** or **Configuration mode** this mode triggers the opening of the safety relays.

Receiving mode or Diagnosis mode this mode is used for normal operations.

To change the operating modes active the Configuration Mode input: J1.28-J1.30

When the **RSRG** receiver is set to **Programming mode**, the serial link RS232 J1.32-J1.34-J1.36 connector allows you to configure the RSRG receiver:

with the help of DialogACORN software use dedicated RSW39 cable to a laptop/PC

Additional support and documentations are available:

RS232 protocol instructions
 DialogACORN software guidelines
 please refer to JAY Electronique
 please refer to JAY Electronique

The dedicated programming software DialogACORN, is available on JAY Electronique website. The use of such software is protected by a password. Passwords, or RS232 protocol instructions, are only delivered to "level 2" skilled person (a person who was trained by JAY Electronique, and who was authorized to modify RSRG receiver parameters).

3.2.2 Safety delay

The "Safety delay" allows you to generate a delay before the deactivation of the safety relays RS1 and RS2.

The purpose of this timer is:

- to indicate a system stop to the equipment so as to manage an action before the complete shutdown
- to keep an immediate start of the safety stop process (to be executed by at the end of the delay)

This timer is activated after an emergency stop signal from the RSEF transmitter and also, after a passive stop (radio loss).

Total Tripping time = Active stop time or Passive stop time + Safety delay

This timer is not taken into account in the following cases:

- during a local emergency stop (stop pushbutton wired to receiver RSRG on J1 connector.
- when using a wired enabling handle (connected to receiver RSRG on J1 connector.
- when the power supply voltage disappears
- · On a specific error linked to the control of the safety relays

This timer can be set to a value from 0 to 10s (steps of 1s) in Programming mode (see previous section)

IMPORTANT: According to Machinery Directive section 4.1.1(EN ISO 13850:2015), all time delays must be determined by the risk assessment of the machine. Please also refer to IEC 60204-1:2005, 9.2.5.4.2.

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4 Wiring the components

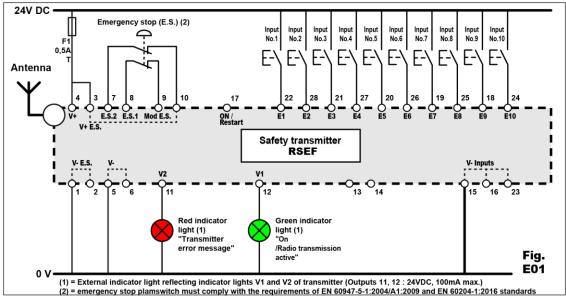
4.1 Wiring the transmitter RSEF

NOTE 1: See description of connection terminals in section 4.2.1.

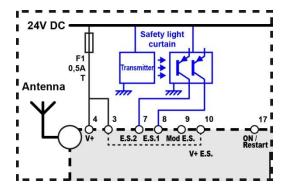
NOTE 2: See correspondence between inputs of transmitter RSEF and outputs of receiver RSRG in section 2.4.1.

4.1.1 Typical wiring diagram

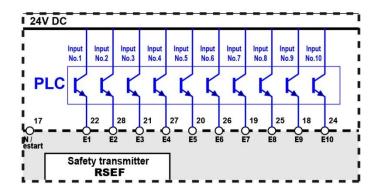
with emergency stop palmswitch connected to safety input and 10 dry-contact inputs (No pushbuttons).



4.1.2 Example connection of a safety light curtain on transmitter safety input



4.1.3 Example with static inputs (PLC for example)



4.1.4 Operation of safety relays RS1-RS2 of receiver RSRG

Interruption of the safety stop chain is ensured by safety relays RS1 and RS2 (internal to receiver RSRG) which control the contacts accessible by board-to-board connector.

The state of relays RS1 and RS2 depends on :

- the safety input of the transmitter RSEF,
- the safety input of the receiver RSRG(a),
- possible faults detected,
- Possible loss of radio link.
- Possible loss of power supply of safety transmitter or safety receiver.
- Possible enabling handle status (b)
- (a)= An external safety stop device can be connected, such as an emergency stop palmswitch, or a gate control device wired to the inputs provided for this purpose on the receiver. The state of these inputs will act directly on relays **RS1** and **RS2**.
- (b)= An enabling handle can be wired to the inputs provided for this purpose on the receiver. The state of these inputs will act directly on relays **RS1** and **RS2** and change the receiver operating mode, see chapter Enabling handle: Wiring and operating mode.

4.1.5 Monitoring of main contactors

The input connected to terminals **J1.19-21 and J1.24-26** is used to monitor the state of the contactor(s) connected to the **RS1-RS2** safety outputs.

The state of the contactor(s) contact(s) wired on this input must be closed in order to start the receiver RSRG.

IMPORTANT: This monitoring depends on the safety performance level required by the machine.

4.1.6 Enabling handle: Wiring and operating mode

IMPORTANT: The enabling handle must comply with the requirements

of EN 60947-5-1:2004/A1:2009, EN ISO12100 and EN 60204-1:2016 standards.

The receiver RSRG is provided with six inputs dedicated to the wiring of an enabling handle.

In the case of enabling handle use, four of these inputs will be used for the connection of the double channel enabling device. The two other inputs will be used for detection of the enabling switch.

The wireless safety stop function is overwritten by using a dual channel enabling switch.

When the enabling handle is detected, the receiver will reset and the Radio is disabled (The enabling handle has higher priority than the radio mode)

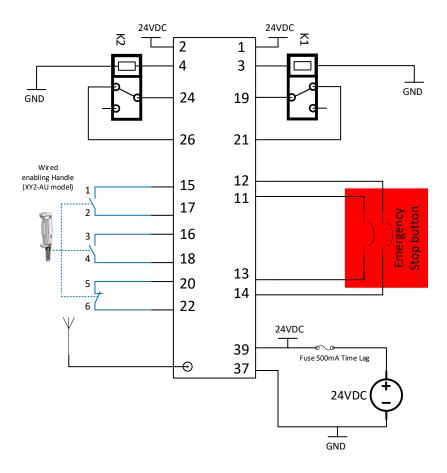
The enabling handle has lower priority than the local emergency stop.

In the event of a faulty enabling device, the safety output relays shall be immediately deactivated.

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4.1.7 Typical wiring diagram for receiver RSRG



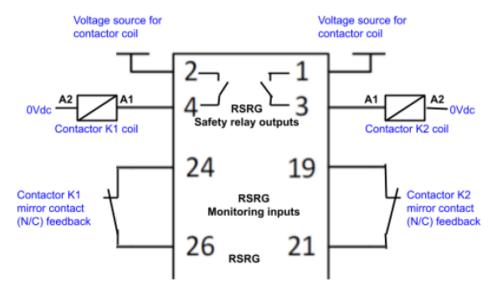
IMPORTANT: The emergency stop plamswitch must comply with the requirements of EN 60947-5-1:2004/A1:2009 and EN 60204-1:2016 standards.

IMPORTANT: The enabling handle must comply with the requirements

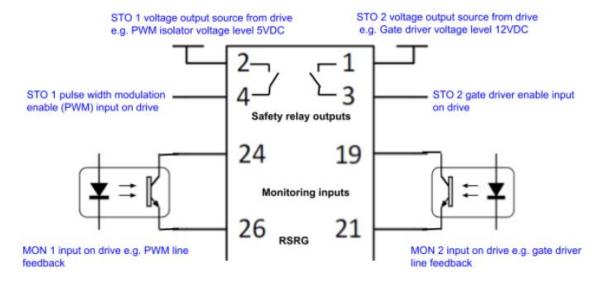
of EN 60947-5-1:2004/A1:2009, EN ISO12100 and EN 60204-1:2016 standards.

4.1.8 Example for contactors and STO drives connections

CONTACTOR CONNECTION:



STO DRIVE CONNECTION FOR A DRIVE:



Terminals 24-26 and 19-21 are classed as safety inputs on the RSRG. The RSRG monitors these inputs temporally and continuously in 1002 configuration to provide advanced Diagnostic Coverage on the device subsystem under control (e.g. a pair of contactors, or STO monitoring lines on a STO drive). This enables the device subsystem under control of the RSRG to achieve up to SIL 3 (of IEC 62061) or PL e (of ISO 13849-1).

The fault reaction is to either:

- Prevent energisation of the RSRG safety relays (1-3 & 2-4 will remain open) or
- De-energise the RSRG safety relays after a safety delay time (1-3 & 2-4 will open) if the enabling handle is not connected to the RSRG, or
- De-energise the RSRG safety relays instantaneously (1-3 & 2-4 will open) if the enabling handle is connected to the RSRG.

Current RS1 and RS2 relay states on the RSRG/Acorn	19-21 feedback state	24-26 feedback state	Ability to energise both RS1 and RS2 relays	Ability to maintain energisation of both RS1 and RS2 relays	
Both de-energised (1-3 & 2-4 open)	Closed / High Closed / High Open / Low Open / Low	Closed / High Open / Low Closed / High Open / Low	Yes No* No* No*		
Energised for up to 1 second (1-3 & 2-4 closed)	Closed / High Closed / High Open / Low Open / Low	Closed / High Open / Low Closed / High Open / Low		Yes Yes Yes Yes	
Energised beyond 1 second (1-3 & 2-4 closed)	Closed / High Closed / High Open / Low Open / Low	Closed / High Open / Low Closed / High Open / Low		No** No** No** Yes	
Continuously energised (1-3 & 2-4 closed)	Closed / High Closed / High Open / Low Open / Low	Closed / High Open / Low Closed / High Open / Low		No*** No*** No*** Yes	
Feedback fault detection and fault reaction					

NOTE:

*If neither feedback signal is closed / high, it shall not be possible to energise either RS1 or RS2. The intention is to detect dangerous failures before start up.

**If neither the feedback signals goes open / low within 1 second of energising the relays RS1 & RS2, then both RS1 & RS2 shall automatically de-energise following the SDT (safety delay time). In the case of an enabling handle initiating relay energisation, fault detection results in instantaneous, undelayed de-energisation of the relays RS1 and RS2. The intention is to detect dangerous failures just after start up.

***If during continuous energisation of RS1 or RS2 either of the feedback signals goes momentarily or continuously closed / high, then both RS1 and RS2 shall automatically de-energise following the SDT (safety delay timer). In the case of an enabling handle initiating relay energisation, fault detection results in instantaneous, undelayed de-energisation of the relays RS1 and RS2. The intention is to detect dangerous failures continuously during operation.

5 Instructions for safe installation and commissioning

5.1 General information

Experience has shown that functional reliability basically depends on :

- the quality of the electrical power supply and protection systems,
- the characteristics of the components connected to the transmitter and receiver,
- the position of the transmission and reception antennas,
- The configuration and wiring of the various components.

5.2 **RSEF** and **RSEFBox** Transmitter

The installer shall:

- Install the product near the control area.
- Provide, if necessary, a location for a transmitter restart button in order to start the transmitter following a malfunction or following an emergency stop condition.
- Connect a 0.5 amp delay-action fuse protection device in series on input Vin (24V DC) of the transmitter.
- Familiarise yourself with all the characteristics given in the « technical characteristics » appendix.

5.3 **RSRG** Receiver

The installer shall:

- Respect the sections and characteristics of the cables to be used, see the « technical characteristics » appendix
- Wire a cabled emergency stop device on the front panel of the unit.
- Connect a 50VDC/0.5 amp delay-action fuse protection device in series on input 24V DC of the receiver.
- Familiarise yourself with all the characteristics given in the « technical characteristics » appendix.

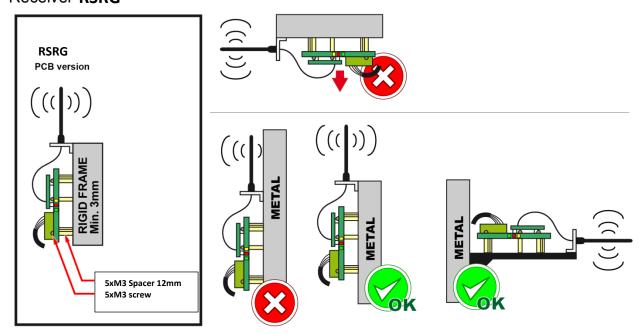
5.4 Positioning the components and antennas

Please follow recommendations of installation of the antenna to obtain the best radio signal.

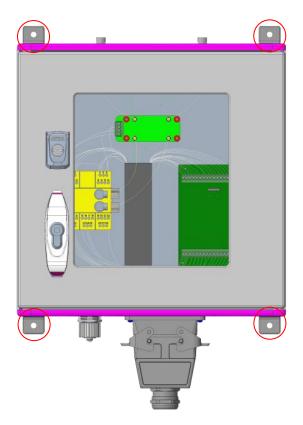
- When installing multiple transmitters side by side, the respective radio transmission antennas should be spaced 70cm at least.
- If a metal electrical housing is used, the antenna should be remote-mounted on the top of the housing.
- If a plastic housing is used, the antenna can be connected directly on the product using the BNC elbow supplied.
- Under no circumstances, the receiver RSRG shall be positioned with its electronic components facing down.
- According to IEC 13849-2, the RSRG (PCB version) must be mounted in an IP54 enclosure. Otherwise, a risk analysis must be carried out to exclude short-circuit faults.
- The receiver **RSRG** (*PCB version*) must be installed on a rigid frame (3 mm thick sheet metal). The PCB must be fastened by 7 brass spacers MF M3xH5.5xL10 screwed into the frame. The PCB must be fastened on these spacers by 7 round head screws M3x6 (diameter of head: 6mm).
- If poor radiowave propagation is observed, for example : closed area, the antenna should be remote-mounted.

See installation instructions:

Receiver RSRG



Transmitter **RSEFBox**



For wall mounting, only possible from outside the enclosure. from outside the enclosure. We recommend using 4 screws with a diameter of 8 mm to fix the enclosure to the wall. These screws must be adapted to the characteristics of the wall.

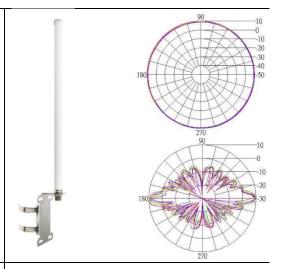


The RSEFBox is equipped of a radio frequency switch. Both antennas must be connected to work properly. Do not forget to connect the earth to the industrial connector.

5.5 RSEFBox Antennas for 2.4 GHz band

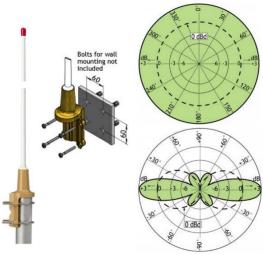
Antenna reference: VUN101C (supplied by default)

Frequency range	2400 ~ 2500 MHz
Gain	9 dBi
Length	570mm
Weight	285g
Mount Style	Pole/Wall Mount
Connector	N Female
Material	Antenna: Fiberglass Mount: Stainless Steel waterproof
Storage Temperature Operating Temperature	-40 to 80°C -40 to 60°C



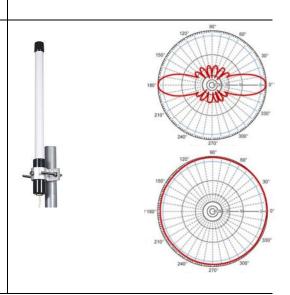
Other Antenna certified: (Only on request)

Frequency range	2400 ~ 2600 MHz
Gain	5.2 dBi
Length	620mm
Weight	600g
Mount Style	Pole/Wall Mount
Connector	N Female
Material	Antenna: Fiberglass Mounting bracket: Seawater resistant aluminium, epoxy-coated Clamps: Stainless Steel
Operating Temperature	-30 to 70°C



Other Antenna certified: (Only on request)

Frequency range	2400 ~ 2500 MHz
Gain	8 dBi
Length	430mm
Weight	520g
Mount Style	Pole/Wall Mount
Connector	30cm cable -RP - SMA plug
Material	Antenna: Fiberglass Mount: Stainless Steel waterproof
Operating Temperature	-40 to 85°C



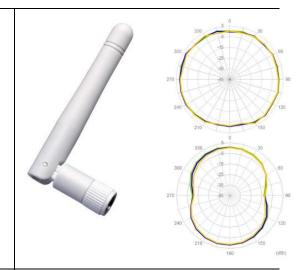
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5.6 RSRG Antennas for 2.4 GHz band

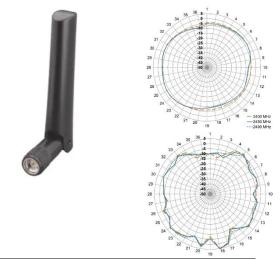
Antenna reference: (Only on request)

Frequency range	2400 ~ 2500 MHz
Average Gain	-0.88 dBi
Connector	RP-SMA(M)
Length straight/90 Degree Hinged	84mm/64mm
Weight	7g
Mount Style/ Color	Connector Mount Terminal /White
Material	Antenna Base: PC & PBT Antenna Cover: TPE
Operation Temperature Storage Temperature	-40 to 85°C



Antenna reference: (Only on request)

Frequency range	2400 ~ 2500 MHz
Average Gain	-2.4 dBi
Connector	RP-SMA(M)
Length straight/90 Degree Hinged	85mm/65mm
Weight	10g
Mount Style/ Color	Connector Mount Terminal /Black
Material	Antenna Base: PC & PBT Antenna Cover: TPE
Operation Temperature Storage Temperature	-20 to 65°C



Antenna reference: (Only on request)

Frequency range	2400 ~ 2500 MHz
Average Gain	-2.4 dBi
Connector	RP-SMA(M)
Length straight/90 Degree Hinged	89.5mm
Weight	7g
Mount Style/ Color	Connector Mount Terminal /Black
Material	Antenna casing: TPE
Operation Temperature Storage Temperature	-40 to 85°C

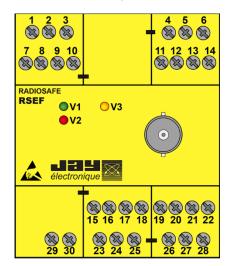


6 Troubleshooting, Maintenance, Warranty

6.1 Diagnosis - **RSEF** transmitter

Messages given by indicator lights V1 and V2

To determine possible faults, the transmitter has two indicator lights on the front panel, V1 and V2.



Normal operation:

Transmitter status V1 (green) V2 (red)		Message indicated by indicator lights	Action	
After transmitter power up	OFF ON for 1 second, then OFF		Transmitter initialisation phase	1
On "manual" restart mode, after transmitter power up or after deactivation/activation of safety input	ON	OFF	On standby for action on restart button (restart mode programmed for « manual »)	- Press restart button to place transmitter in radio transmission mode
After transmitter power up or when restart button is pressed (restart function in « auto » mode)	restart button is pressed art function in « auto »		RADIO transmission	1
In radio channel configuration mode	Flashes indicate number of units of new radio channel	Flashes indicate number of tens of new radio channel	Radio channel number indication	/
	2 flashes	2 flashes	Channel inaccessible with 10mW	Change radio channel (40 to 64)

Abnormal operation:

Transmitter status	V1 (green)	V2 (red)	V3 (orange)	Message indicated by indicator lights	Solution
After transmitter power up	OFF	OFF	OFF	Power supply problem, transmitter not supplied	Check power supply voltage Check condition of protection fuse
After transmitter	OFF	OFF	ON	SIM card read error	- SIM card not present, - SIM card incorrectly inserted or removed from its location - SIM card faulty (must be replaced)
Or				Incorrect wiring of safety input	Check the wiring of safety input between terminals Nb. 7 and Nb. 10.
after activation of safety input	4 flashes	4 flashes	ON	« Input check » function has detected an error	Check the transmitter wiring: NO contacts of inputs (nb 1 to nb 10) and restart button must be in «idle» position when transmitter is powered up.
	6 flashes	6 flashes	ON	Power failure or faulty emergency stop button	- check the supply voltage - check the security entrance
Operating	5 flashes	5 flashes	ON	Configuration DIP switches	
Operating	6 flashes	6 flashes	ON	changed	see section 3.1

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6.2 Receiver RSRG: Error messages

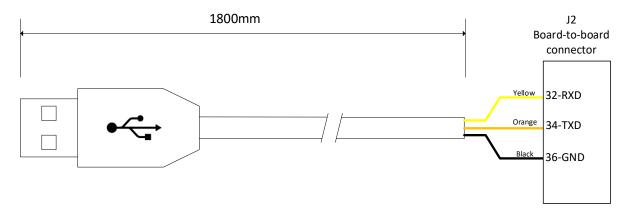
Error messages are given by the RS232 link. The dedicated programming software "<u>DialogAcorn</u>" is available on JAY Electronique website. The use of this programming software is protected by a password, this password is only delivered to a skilled person "level 2" (a person who was trained by JAY Electronique, and who is authorized to modify RSRG receiver parameters).

6.3 Connect the RSRG to a PC

The link between a PC and a RSRG is made via a serial COM port RS232. You can connect directly the COM port to RSRG or use a RSW39 tool.

The RSW39 tool is a USB to RS232 Serial Converter. This cable requires USB drivers (available free of charge from JAY Electronique or from http://www.ftdichip.com). The drivers are used to create a virtual COM port (VCP). This then allows the user to communicate with the USB interface via a standard PC serial emulation port.

The serial emulation port created can be configured in the dedicated software "DialogRSRGevice" (separate documentation)



6.4 Servicing

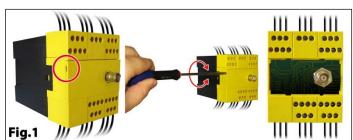
IMPORTANT: MAKE SURE TRANSMITTER AND RECEIVER POWER SUPPLIES ARE SWITCHED OFF BEFORE YOU PERFORM ANY SERVICING OPERATION

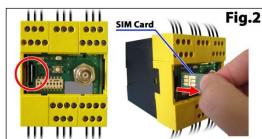
- The components can only be disassembled by a trained technician in a "controlled" environment; parts must only be replaced by genuine identical spare parts.
- Use only soap-based solutions when cleaning housings; do not use any aggressive cleaning products.

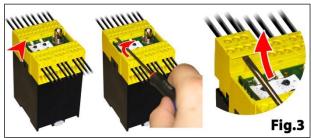
6.5 Replacement of RSEF transmitter

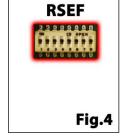
Without unwiring the product, proceed as detailed below:

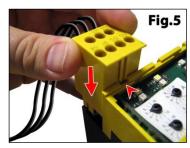
- 1- Switch off the power supply
- 2- Remove the front panel from the product (Fig.1)
- 3- Transmitter RSEF: If the SIM card of the new transmitter does not contain the same information as the SIM card of the defective product, remove the SIM card and install it in the new product. (Fig.2)
- 4- Disconnect the removable terminals by applying a turning action using a flat tip screwdriver (Fig.3)
- **5-** Re-program the new product identically to the old product (Fig.4)
 - > DIP-switches set identically for transmitter
- **6-** Connect the removable terminals on the new product (Fig.5).
- **7-** Connect and supply the new product and proceed with tests.











6.6 Inspection and servicing of the receiver RSRG

The receiver can be dismantled only by a trained staff, in a "controlled" environment. Spare parts can be changed only by identical and original parts.

Visual inspection should be done during the regular maintenance interval of the machine:

- · Check the antenna connection and check that it is clean and free of any oxidation.
- Check the wiring of the receiver to electrical unit on power supply, machine and wiring of function outputs.
- Check the correct operation of stop circuits, active and passive.
- Once by year, it is necessary to check the function of Emergency stop and safety relays.

6.7 Warranty

All our products are guaranteed two years as of date of shipment. Any repairs, changes or replacement of a product during the warranty period shall not result in extension of the warranty period.

Limit:

The warranty does not cover defects resulting from:

- transportation,
- false manoeuvres or failure to observe the wiring diagrams when installing and commissioning,
- insufficient monitoring or servicing, or any use not compliant with the specifications given in the technical manual and, as a general rule, any storage conditions, operating or environment conditions (atmospheric, chemical, electrical, mechanical or other) which are inappropriate or not covered by the order.

This warranty shall not apply where any modifications, disassembly or additions have been made by the customer without the written authorisation of JAY Electronique.

The responsibility of the JAY Electronique company during the warranty period is limited to material and construction defects; the warranty covers repair of the product in the JAY Electronique shops or free replacement of parts recognised to be faulty following expert investigation by the JAY Electronique "technical services". The warranty does not give right to any compensation for damages.

For any dispute relative to a supply or settlement thereof, the TRADE TRIBUNAL OF GRENOBLE shall be solely competent, even where an Appeal may be requested or where a plurality of defendants may exist.

if the equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired

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7 Applicable standards and regulations

7.1 FCC Rules & Regulations (Federal Communications Commission)

OEM integrators are responsible for ensuring that the end-user has no manual instructions to remove or install module.

Any changes or modifications to this equipment not expressly approved by **JAY Electronique** may cause, harmful interference and void the FCC authorization to operate this equipment.

This equipment complies with FCC's radiation exposure limits set forth for an uncontrolled environment under the following conditions:

- This equipment should be installed and operated such that a minimum separation distance of 20cm is maintained between the radiator (antenna) and user's/nearby person's body at all times.
- This transmitter must not be co-located or operating in conjunction with any other antenna or transmitter.

Authorized antennas:

see section Antennas

Antenna installation requirements:

see section « Positioning the components and antennas »

For class B Equipment:

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- -Reorient or relocate the receiving antenna.
- —Increase the separation between the equipment and receiver.
- —Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- —Consult the dealer or an experienced radio/TV technician for help

Warning:

Those devices must be professionally installed.

7.2 IC Regulations (Industry Canada)

The OEM integrators are responsible for ensuring that the end-user has no manual instructions to remove or install module.

This equipment complies with RSS102's radiation exposure limits set forth for an uncontrolled environment under the following conditions:

- 1. This equipment should be installed and operated such that a minimum separation distance of 20cm is maintained between the radiator (antenna) and user's/nearby person's body at all times.
- 2. This transmitter must not be co-located or operating in conjunction with any other antenna or transmitter.

This radio transmitter (IC: 3393A-RSEF) has been approved by Industry Canada to operate with the antenna types listed below with the maximum permissible gain indicated. Antenna types not included in this list, having a gain greater than the maximum gain indicated for that type, are strictly prohibited for use with this device.

Authorized antennas:

see section Antennas

Antenna installation requirements:

see section Positioning the components and antennas

This device complies with Industry Canada's licence-exempt RSSs.

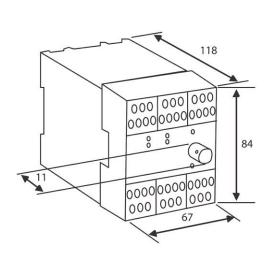
Operation is subject to the following two conditions:

- 1. This device may not cause harmful interference; and
- This device must accept any interference received, including interference that may cause undesired operation of the device.

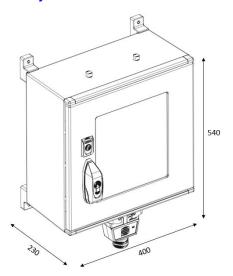
8 Appendices

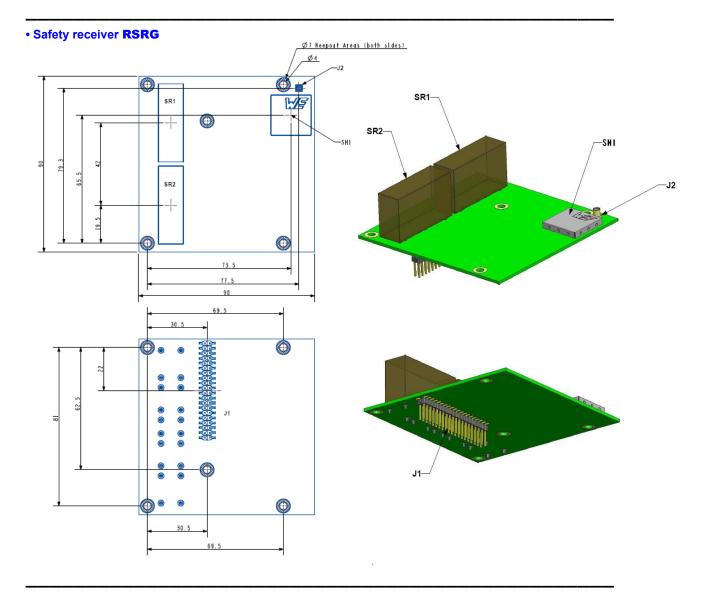
8.1 Component dimensions (mm)

• Safety transmitter RSEF



Safety transmitter RSEFBox





8.2 Technical characteristics

8.2.1 Transmitter RSEF

Mechanical and environment withstand characteristics

Housing material: Plastic

Protection index: IP 40 (Indoor use) Pollution degree: 2

IMPORTANT: transmitter RSEF must be mounted in a housing with protection degree IP54 min.

Weight: 500 g

Operating temperature range: -20 °C to + 50 °C

Storage temperature range : - 30 °C to + 70 °C

Connection: Terminal strips (plug-in), screw-type for wires 0.08 mm² to 2.5 mm²

Antenna: Depending on frequency

Radio characteristics

Radio transmission frequencies:

64 frequencies, from 2402.00 to 2480.75 MHz

Transmit power:

RSEF50-1: 10mW RSEF51-1 > 500mW

Average range in typical industrial environment (1):

RSEF50: 1Km RSEF51: 4Km

Electrical and functional characteristics

Power supply voltage: 24 VDC SELV/PELV +/- 20%

In accordance to chapter 9.4 of IEC / UL 61010-1 3rd edition, the product must be powered by class 2 power supply or by limited energy

Max. consumption: 100 mA (non-loaded static outputs and without any activated input)

Max. consumption protected by fuse: 500 mA

Number of inputs: 13

- 2 safety inputs (for emergency stop, safety light curtain, etc.)
- 10 function inputs
- 1 « restart button » input

Low level on input: dc voltage < 2 V

High level on input : dc voltage > 3 V

Maximum voltage on an input with no damage: 30 V

Consumption of an input active at high level: < 20 mA

Maximum frequency of a signal on an input: 10 Hz max

Static outputs (not suitable for application requiring a safety level):

Number and type of outputs: 2 PNP outputs (Images of indicator lights V1 and V2)

Output voltage: 24 VDC, 100 mA max.

Indication: 3 indicator lights

(1)= Range varies according to environment conditions of transmitter and of receiver antenna (frameworks, metal partitions, etc.).

8.2.2 Transmitter RSEFBox

Mechanical and environment withstand characteristics

Housing material: Fibreglass-reinforced unsaturated polyester

Viewing window: Polycarbonate

Fire protection corresponding to UL 94-V0

Door opening angle 130° Number of locks: 2

Protection index: IP 56 (Outdoor use, wet location) Pollution degree: 4

For cULus certification usage (North America): Indoor use only.

Weight: 10Kg

Operating temperature range: -20 °C to + 45 °C

Storage temperature range : - 30 °C to + 70 °C

Connection : Industrial Connector

Antenna : Female N type Connector

Radio characteristics

Radio transmission frequencies:

64 frequencies, from 2402.00 to 2480.75 MHz

Transmit power:

RSEF50-1: 10mW RSEF51-1 > 500mW

Average range in typical industrial environment (1):

RSEF50: 1Km RSEF51: 4Km

Electrical and functional characteristics

Power supply voltage: 24 VDC SELV/PELV +/- 20%

In accordance to chapter 9.4 of IEC / UL 61010-1 3rd edition, the product must be powered by class 2 power supply or by limited energy

Max. consumption: 100 mA (non-loaded static outputs and without any activated input)

Max. consumption protected by fuse: 1A

Number of inputs: 5

- 2 safety inputs (for emergency stop, safety light curtain, etc.)
- 2 function inputs
- 1 « restart button » input

Low level on input : dc voltage < 2 V

High level on input: dc voltage > 3 V

Maximum voltage on an input with no damage: 55 VDC

Consumption of an input active at high level : < 20 mA

Maximum frequency of a signal on an input: 10 Hz max

Static outputs (not suitable for application requiring a safety level) :

Number and type of outputs: 2 PNP outputs (Images of indicator lights V1 and V2)

Output voltage: 24 VDC, 100 mA max.

Indication: 3 indicator lights

(1)= Range varies according to environment conditions of transmitter and of receiver antenna (frameworks, metal partitions, etc.).

8.2.3 Receiver RSRG

Mechanical and environment withstand characteristics

PCB Weight: 90 g - Pollution degree: 2

Operating temperature range: - 35 °C to + 60 °C.

IMPORTANT: When the temperature is below 0°C, make sure there is no condensation to avoid the risk of freezing the contacts of safety relays RS1 and RS2.

Storage temperature range: - 30 °C to + 70 °C

Connection:

- J1: Board-to-board connector 40pins pitch .100" (2,54mm) Surface Mount, .025" (.64mm) Square Double Row, Vertical
- J2: MMCX Jack RF connector (Fem)

IMPORTANT: without a risk analysis study, the RSRG PCB must be mounted in a housing with protection degree IP54 min.

Electrical characteristics

Power supply voltage: 24 VDC SELV/PELV +20% / -15%

In according to chapter 9.4 of IEC / UL 61010-1 3rd edition, the product must be powered by class 2 power supply or by limited energy

Max. consumption: 120 mA (non-loaded static outputs)
Max. consumption protected by fuse: 500 mA

Safety relay outputs:

Contacts: 3 NO forcibly guided contacts

Tripping time (reaction):

- · Local emergency stop reaction time: 60 ms
- Active stop time following activation of transmitter RSEF safety input: 55 ms + Safety Delay
- Enabling switch reaction time: 30 ms
- Passive stop time (1):
 - 300 ms, for emergency stop according to EN 60204-1:2016

to

- 2 s, for a safety stop according EN 60204-32:2008 para 9.2.7, If the requirement of the risk analysis allows it
- Safety Delay (1): 0 to 10 sec set by step of 1 sec (default 0s)

Max. switching capacity:

Ī	US/Canada specification	2 A	30VDC	Resistive load	SAT 85 °C	70.000 cycles
	according to UL 60947-4-					
	1A					
	VDE	2 A 30 VDC		50.000 cycles		

Static outputs (not secure): Number and type of outputs: 5 PNP outputs

Output voltage: 24 VDC, 100 mA max.

Indication: 3 LED

Input characteristics:

Isolated "Configuration" Input:

Low level on input : dc voltage < 4.6 V Receiving mode High level on input : dc voltage > 9.2 V Programming mode

Consumption : resistive load $3K\Omega$ (depending of voltage -> I_{IN} (mA) = $V_{IN}/3$)

• Other input : Dry Contact – potential free contact

 R_{ONmax} (On resistance value) = 10Ω Consumption: 10 mA per input active.

(1) = The passive stop time and the safety delay can be set with dedicated software*

^{*} The dedicated programming software is available on JAY Electronique website. The use of the programming software is protected by a password, this password is only delivered to a skilled person "level 2" (a person who was trained by JAY Electronique, and who is authorized to modify RSRG receiver parameters).

8.3 Environmental data

Mechanical for RSEF and RSRG: product fulfils following standards vibrations as requested standards EN 60068-2-6:2008 and EN 60068-2-27:2009.

- 60068.2.6:2008, test FC, 0.7mm peak to peak from 10 to 57Hz 5g from 57 to 150Hz.
- Mechanical shock: 60068.2.27:2009, test Ea. 30g/11ms
- Mechanical bump test: 60068.2.27:2009, test Ea, 10g/16ms

Maximum relative humidity 80 % for temperatures up to 31 °C decreasing linearly to 50 % relative humidity at 40 °C

Maximum heights above sea level: 2000m max

Receiver RSRG lifetime: 20 years

8.4 Safety related parameters

Tests according to the test principles were conducted. Detailed reports are held in the laboratories files.

Function tests, error simulation, a review of the source code and documents are performed.

List of standards: see the document « Declaration of conformity » of the product.

EN ISO 13849-1:2015 for performance level PLe (Category 4) and IEC 62061:2005+AC:2010 + A1:2013+A2:2015 for SIL 3 emergency stop function.

8.4.1 Characteristic data according to IEC 61508-1 till -7 and IEC 62061:2005

The calculation of these values is based on the following assumptions:

- Number of operating days per year: dop = 365d
- Number of operating hours per day: hop = 24h
- Operating frequency: 1/h

Product	Parameters	Results
Transmitter RSEF Transmitter RSEFBox	Safety integrity level	SIL 3
666 666 6666	PFH[1/h]	1.6E-09
2 1000 1000 1000 1000 1000 1000 1000 10	Proof Test Interval T1	20 years

Product	Parameters	Results
Receiver RSRG	Safety integrity level	SIL 3
	PFH[1/h]	1.07E-09
O many	SFF	98.68%
	Proof Test Interval T1	20 years
	Туре	В
	Safe state	Open of at least one of both safety relays

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Other case.

The calculation of these values is based on the following assumptions:

- Number of operating days per year: dop = 365d
- Number of operating hours per day: hop = 24h
- Operating frequency: 4/h

Product	Parameters	Results
Receiver RSRG	Safety integrity level	SIL 3
	PFH	1.30E-09
O	SFF	98.68%
	Proof Test Interval T1	20 years
	Туре	В
	Safe state	Open of at least one of both safety relays

8.4.2 Characteristic data according to EN ISO 13849-1:2015

The calculation of these values is based on the following assumptions:

- Number of operating days per year: dop = 365d
- Number of operating hours per day: hop = 24h
- Operating frequency: 1/h

Product	Parameters	Results
Transmitter RSEF Transmitter RSEFBox	Performance level	PL e
	Category	4
000 000	MTTFD	186 years
	Diagnostic Coverage DC	98%

Product	Parameters	Results
Receiver RSRG	Performance level	PL e
	Category	4
	MTTFD	147.86 years
	Diagnostic Coverage DC	99%
	CCF	80%

Other case.

The calculation of these values is based on the following assumptions:

- Number of operating days per year: dop = 365d
- Number of operating hours per day: hop = 24h
- Operating frequency: 4/h

Product	Parameters	Results
Receiver RSRG	Performance level	PL e
	Category	4
	MTTFD	50.24 years
	Diagnostic Coverage DC	99%
	CCF	80%

8.5 RSEF Transmitter case thermal capability

Power supply, plus any input or output, 24VDC power supply, Pmaximum = 18watts.

8.6 Miscellaneous

8.6.1 Residual risks

The product being an element of the equipment, a risk analysis of the concerned application will allow to estimate these residual risks.

8.6.2 Forseeable misuse

Polarity inversions of the safety transmitter or safety receiver power supply: no starting up of products.

Other misuse of the safety transmitter RSEF: see troubleshooting guidelines in Section 7.1.

Other misuse of the safety receiver RSRG: see troubleshooting guidelines in Section 7.2.

8.6.3 Waste recycling and management



When the unit has reached the end of its service life, be sure to dispose of it appropriately. The unit can be disposed of in a specific waste collection centre as organised by the local authorities, or it can be turned over to a distributor who will handle proper disposal of the unit.

Electronic waste sorting will prevent possible negative impact on the environment resulting from inappropriate elimination of electronic waste and will allow proper processing and recycling of the materials forming the unit, representing significant savings in terms of energy and resources.

8.6.4 Products references

See the sales documentation of the product.

8.6.5 Warning, avoid any mutual disturbance

Be certain that the wireless System doesn't disturb other Systems and that it is not being disturbed itself by other Systems.

Use different codes and different frequencies.

8.6.6 Countries limitation of the use

See ERC/REC 70-03 for eventual limitation of the use of Annex 1 Band i (Non-Specific SRDs) 2400-2483.5 MHz.

Doc. ref: 355010A A001

2023/12/20

8.6.7 Manufacturer information



Manufacturer and plant: JAY électronique ZAC la Bâtie, rue Champrond

F38334 SAINT ISMIER cedex

Tel: +33 (0)4 76 41 44 00

www.jay-electronique.com

Doc. ref : **355010A_A001** 2023/12/20

9 Declaration of conformity

DECLARATION UE DE CONFORMITE ORIGINAL



Le fabricant:

JAY électronique ZAC la Bâtie, rue Champrond 38334 ST ISMIER Cedex FRANCE

Déclare que pour l'émetteur suivant :

Série RS RSEFxx-x & RSDxBxxxxxxxx-1

Est en conformité aux exigences des directives suivantes et que cette conformité a été vérifiée selon les normes suivantes :

Normes Harmonisées & Autres normes EN ISO 13849-1 :2015 Exigences pour le niveau de performance PL e (Catégorie 4)
EN 61508-1-7 :2010 Exigences pour le SIL 3 EN 62061 :2021 Exigences pour le SIL 3
UL 1998: 2013 EN 60204-1: 2018 EN 60204-32: 2008
La fonction d'arrêt d'urgence sans fil (arrêt de catégorie 0 ou catégorie 1), le function d'arrêt d'urgence filaire (arrêt catégorie 0) et la poignée de validation (arrêt de catégorie 0) du RSRD peuvent être utilisé dans de applications jusqu'à la Catégorie 4 (PL e) selon EN ISO 13849-1 :2015 e SIL 3 selon l'EN IEC 62061 :2021 et l'EN 61508-1-7 :2010.
L'organisme notifié n°0123 :
TÜV SÜD Product Service GmbH
Ridlerstaße 65
D-80339 München Germany
A délivré un examen CE de type n° M6A 035304 0009 Rev02 sur la base d
la conformité aux normes.
IEC 61010-1 :2010 EN 62479 :2010
EN 60204-1 :2018
EN 60204-32 : 2008 NFPA 79 : 2018
EN IEC 62061 :2021 EN 301 489,3 V2,1,1
EN 301 489-1 V2.2.3
EN IEC 61000-6-2 :2019 EN 61000-6-7 :2015
EN 61326-3-1:2017 EN IEC 61326-1:2021
EN 300 220-2 V3.1.1 • frequency Band 433.05-434.79 MHz
EN 300 440-2 V2.1.1 • frequency Band 2400-2483.5 MHz

DIRECTIVE 2012/19/UE DU PARLEMENT EUROPEEN ET DU CONSEIL

du 4 juillet 2012, relative aux déchets d'équipements électriques et électroniques (DEEE)

Il est important que le produit soit soumis à une installation, une maintenance et une utilisation correctes conformément à sa destination, aux réglementations et normes applicables, aux instructions du fournisseur, au manuel d'utilisation et aux règles de l'art reconnues.

Nom, Fonction et adresse de la personne autorisée à constituer le dossier technique (2006/42 annexe II §2), Laurent Damon, Responsable Technique - JAY électronique ZAC la Bâtie, rue Champrond 38334 St Ismier-France

Fait à : Saint Ismier, FRANCE, 17/11/2023.

Signature:

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Translated from French

DECLARATION EU OF CONFORMITY



The manufacturer

JAY Electronique ZAC la Bâtie, rue Champrond 38334 ST ISMIER Cedex FRANCE

Declares that for the following transmitter set:

RS Series

RSEFxx-x & RSDxBxxxxxxxx-1

is in conformity with the requirements of the following directives and conformity was checked in accordance with the following standards:

Harmoni sed Standards & Other standards	
EN ISO 13849-1 :2015 Requirements for performance level PL e (Category 4)	
EN 61 508-1-7:2010 Requirements for SIL 3	
EN 62061 :2021 Requirements for SIL 3 UL 1998 :2013	
EN 60204-1 :2018	
EN 60204-32 :2008	
The wireless safety stop (stop category 0 or 1), the local emergency sto	
(stop category 0) and enabling switch function (stop category 0) of RSRI	
equipment can be used in applications up to Category 4 (PLe) according t	
EN ISO 13849-1 :2015 and SIL 3 according to EN IEC 62061 :2021 and EN	
61508-1-7 :2010.	
The notified body No. 0123:	
TÜV SÜD Porduct Service GmbH	
Ridmerstraße 65	
D-80339 München	
Germany	
Has issued an EC-Type examination no M6A 035304 0009 Rev02 reflectin	
compliance with the standards.	
IEC 61010-1 :2010	
EN 62479 :2010	
EN 60204-1 :2018	
EN 60204-32 :2008 NFPA 79 :2018	
222175.2020	
EN IEC 62061 :2021	
EN 301 489,3 V2.1.1	
EN 301 489-1 V2.2.3 EN IEC 61000-6-2 :2019	
EN 18C 01000-6-2 :2019 EN 61000-6-7 :2015	
EN 61326-3-1:2017	
EN IEC 61 326-1:2021	
EN 300 220-2 V3.1.1	
• frequency Band 433.05-434.79 MHz	
EN 300 440-2 V2.1.1	
frequency Band 2400-2483.5 MHz	
DIRECTIVE 2011/65/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 8 June 2011 related to the limitation of use of certain dangerous substances in electrical and electronic equipment (RoHS)	
n electrical and electronic equipment (RoHS)	

It is important that the component is subject to correct installation, maintenance and use conforming to its intended purpose, to the applicable regulations and standards, to the supplier's instructions, user manual and to the accepted rules of the art.

Name, function and address of the person authorised to compile the technical file: Laurent Damon, Technical Manager - JAY électronique ZAC la Bâtie, rue Champrond 38334 St Ismier-France

Issued at: Saint Ismier, FRANCE, 2023/11/17.

Signature: signed on original

354740C

DECLARATION UE DE CONFORMITE ORIGINAL



Le fabricant:

JAY électronique ZAC la Bâtie, rue Champrond 38334 ST ISMIER Cedex FRANCE

Déclare que pour le récepteur suivant :

Série RS RSRGxxxx-x

Est en conformité aux exigences des directives suivantes et que cette conformité a été vérifiée selon les normes suivantes :

Directives DIRECTIVE 2006/42/CE DU PARLEMENT EUROPÉEN ET DU CONSEIL du 17 mai 2006 relative aux machines et modifiant la directive 95/16/CE	Normes Hamonisées & Autres normes ENISO 13849-1: 2015 Exigences pour le niveau de performance PL e (Catégorie 4) EN 61508-1-7: 2010 Exigences pour le SIL 3 EN IEC 62061: 2021 Exigences pour le SIL 3 UL 1998: 2013 IEC 60204-1: 2016 EN 60204-32: 2008
Déclaration individuelle de conformité	La fonction d'arrêt d'urgence sans fil (arrêt de catégorie 0 ou catégorie 1), la function d'arrêt d'urgence filaire (arrêt catégorie 0) et la poignée de validation (arrêt de catégorie 0) du RSRG peuvent être utilisé dans de applications jusqu'à la Catégorie 4 (PL e) selon EN ISO 13849-1 :2015 e SIL 3 selon l'EN IEC 62061 :2021 et l'EN 61508-1-7 :2010.
Preuve de conformité	L'organisme notifié n°0123 : TÜV SÜD Product Service GmbH Ridlerstraße 65 D-80339 München Germany
	A délivré un examen CE de type n° $\bf M6A$ 035304 0009 Rev02 sur la base de la conformité aux normes.
DIRECTIVE 2014/35/UE DU PARLEMENT EUROPÉEN ET DU CONSEIL du 26 février 2014 relative à l'harmonisation des législations des États membres concernant la mise à disposition sur le marché du matériel électrique destiné à être employé dans certaines limites de tension	IEC 61010-1 :2010 EN 62479 :2010 IEC 60204-1 :2016 EN 60204-32 :2008 NFPA 79 :2018
DIRECTIVE 2014/30/UE DU PARLEMENT EUROPÉEN ET DU CONSEIL du 26 février 2014 relative à l'harmonisation des législations des États membres concernant la compatibilité électromagnétique (refonte)	EN IEC 62061 : 2021 EN 301 489.3 V2.1.1 EN 301 489-1 V2.2.3 EN IEC 61000-6-2 : 2019 EN 61000-6-7 : 2015 EN 61326-3-1: 2017 EN 61326-1: 2013
DIRECTIVE 2014/53/UE DU PARLEMENT EUROPÉEN ET DU CONSEIL du 16 avril 2014 relative à l'harmonisation des législations des États membres concernant la mise à disposition sur le marché d'équipements radioélectriques et abrogeant la directive 1999/5/CE	EN 300 440 V2.1.1 • frequency Band 2400-2483.5 MHz

du 8 juin 2011, relative à la limitation de l'utilisation de certaines substances dangereuses dans les équipements électriques et électroniques (RoHS)

DIRECTIVE 2012/19/UE DU PARLEMENT EUROPEEN ET DU CONSEIL

du 4 juillet 2012, relative aux déchets d'équipements électriques et électroniques (DEEE)

Il est important que le produit soit soumis à une installation, une maintenance et une utilisation correctes conformément à sa destination, aux réglementations et normes applicables, aux instructions du fournisseur, au manuel d'utilisation et aux règles de l'art reconnues.

Nom, Fonction et adresse de la personne autorisée à constituer le dossier technique (2006/42 annexe II §2), Laurent Damon, Responsable Technique - JAY électronique ZAC la Bâtie, rue Champrond 38334 St Ismier-France

Fait à : Saint Ismier, FRANCE, 10/11/2023.

Signature:

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Translated from French

DECLARATION EU OF CONFORMITY



The manufacturer

JAY Electronique ZAC la Bâtie, rue Champrond 38334 ST ISMIER Cedex FRANCE

Declares that for the following receiver set:

RS Series RSRGxxxx-x

is in conformity with the requirements of the following directives and conformity was checked in accordance with the following standards:

Directives	Harmoni sed Standards & Other standards	
DIRECTIVE 2006/42/EC OF THE EUROPEAN PARLIAMENT AND	EN ISO 13849-1 :2015 Requirements for performance level PL e (Category 4)	
OF THE COUNCIL	EN 61 508-1-7 :2010 Requirements for SIL 3	
of 17 May 2006 on machinery, and amending Directive 95/16/EC	EN IEC 62061 :2021 Requirements for SIL 3	
	UL 1998 :2013 IBC 60204-1 :2016	
	EN 60204-1 :2010 EN 60204-32 :2008	
Individual declaration of conformity	The wireless safety stop (stop category 0 or 1), the local emergency stop	
M)	(stop category 0) and enabling switch function (stop category 0) of RSRG	
	equipment can be used in applications up to Category 4 (PLe) according to	
	EN ISO 13849-1 :2015 and SIL 3 according to EN IEC 62061 :2021 and EN	
	61508-1-7 :2010.	
Conformity evidence	The notified body No. 0123:	
	TÜV SÜD Product Service GmbH	
	Ridlerstraße 65	
	D-803.39 München	
	Germany	
	German,	
	Has issued an EC-Type examination no M6A 035304 0009 Rev02 reflecting	
	compliance with the standards.	
	\$200004600 ★ 24400000 \$20000000000000000000000000000	
DIRECTIVE 2014/35/EU OF THE EUROPEAN PARLIAMENT AND	IEC 61010-1 :2010	
OF THE COUNCIL	EN 62479 :2010	
of 26 February 2014 on the harmonisation of the laws of the Member States	IEC 602041:2016	
relating to the making available on the market of electrical equipment	EN 60204-32 :2008 NFPA 79 :2018	
designed for use within certain voltage limits	2422177.2020	
DIRECTIVE 2014/30/EU OF THE EUROPEAN PARLIAMENT AND	ENIEC 62061: 2021	
OF THE COUNCIL	EN 301 489,3 V2.1.1	
of 26 February 2014 on the harmonisation of the laws of the Member States	EN 301 489-1 V2.2.3	
relating to electromagnetic compatibility (recast)	EN IEC 61000-6-2 :2019	
2.0.1	EN 61000-6-7 :2015 EN 61326-3-1:2017	
	EN 61326-1:2013	
DIRECTIVE 2014/53/EU OF THE EUROPEAN PARLIAMENT AND	EN 300 440 V2.1.1	
OF THE COUNCIL	 frequency Band 2400-2483.5 MHz 	
of 16 April 2014 on the harmonisation of the laws of the Member States	Germanian and Committee Co	
relating to the making available on the market of radio equipment and		
repealing Directive 1999/5/EC		
DIDECTOR ANALYS THE OF THE PUR ORDER VIDEOUS AND ANALYSIS AND OR	E THE COLLYGIA	
DIRECTIVE 2011/65/EU OF THE EUROPEAN PARLIAMENT AND OI of 8 June 2011 related to the limitation of use of certain dangerous substances in the contract of the		
DIRECTIVE 2012/19/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL		
of 4 July 2012 related to electrical and electronic equipment waste (WEEE)		

It is important that the component is subject to correct installation, maintenance and use conforming to its intended purpose, to the applicable regulations and standards, to the supplier's instructions, user manual and to the accepted rules of the art.

Name, function and address of the person authorised to compile the technical file: Laurent Damon, Technical Manager - JAY électronique ZAC la Bâtie, rue Champrond 38334 St Ismier-France

Issued at: Saint Ismier, FRANCE, 2023/11/10.

Signature: signed on original

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Tel: +33 (0)4 76 41 44 00 www.jay-electronique.com

support.technique.jay@conductix.com



Active radio link between transmitter and receiver

(Receiver indicator light feedback)

OKEquipment operating

RADIOSAFE (RS)

Appendix, installation manual 355010

