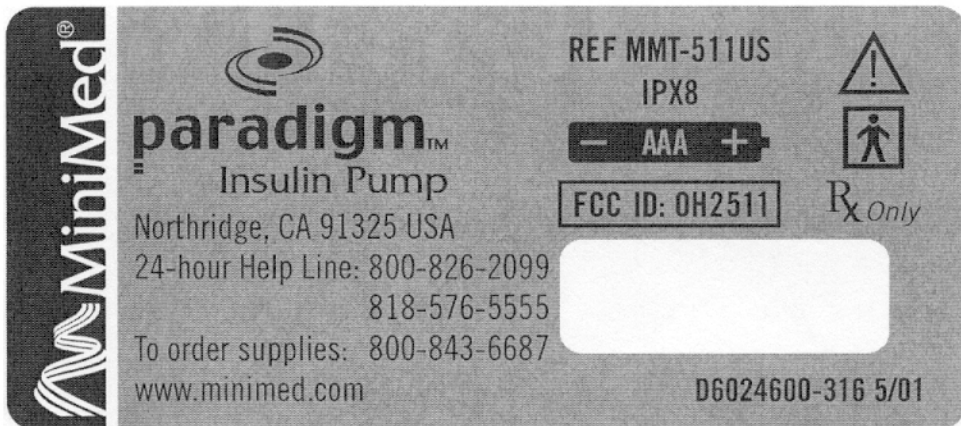


1X



2X

Composite

SH 1 of 5, DMP6024600-316 REV - 5/01

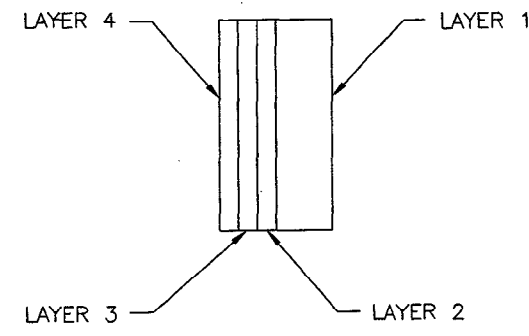
THIS DRAWING CONTAINS DESIGNS AND OTHER INFORMATION WHICH ARE THE PROPERTY OF MINIMED. THIS DRAWING, AND THE DESIGNS AND OTHER INFORMATION CONTAINED THEREIN, MAY NOT, IN WHOLE OR IN PART, BE DUPLICATED OR DISCLOSED OR USED FOR THE MANUFACTURE OF THE PART DISCLOSED HEREIN OR FOR ANY OTHER PURPOSE WITHOUT THE PRIOR WRITTEN PERMISSION OF MINIMED.

REVISIONS				
REV	DESCRIPTION	E.C.O.	DRAWN	DATE
B	SEE ECO		EI 892	3/21/01

QUALITY REQUIREMENTS

NOTE: THE FOLLOWING FOR MINIMED RECEIVING INSPECTION USE FOR SUPPLIER REFERENCE ONLY.

- 1.0 REFERENCE DOCUMENTS:
 - 1.1 DIM1002
 - 1.1 DIM1013
 - 1.2 DIM1500
- 2.0 INSPECTION NOTES:
 - 2.1 EQUIPMENT $\langle xx \rangle$ A3, T3, B1
 - 2.2 SAMPLING $\langle kx-xx \rangle$ S4-1.0
 - 2.3 INSPECT ARTWORK AND COLOR PER NOTES $\triangle 1, \triangle 6, \triangle 7, \triangle 8, \triangle 9, \triangle 10$ & $\triangle 11$
 - 2.4 VISUAL INSPECTION PER NOTE $\triangle 12$
- 3.0 CERTIFICATION REQUIREMENTS:
 - 3.1 CERTIFICATION OF MATERIALS REQUIRED.



LAYERING FOR BOTH LABELS

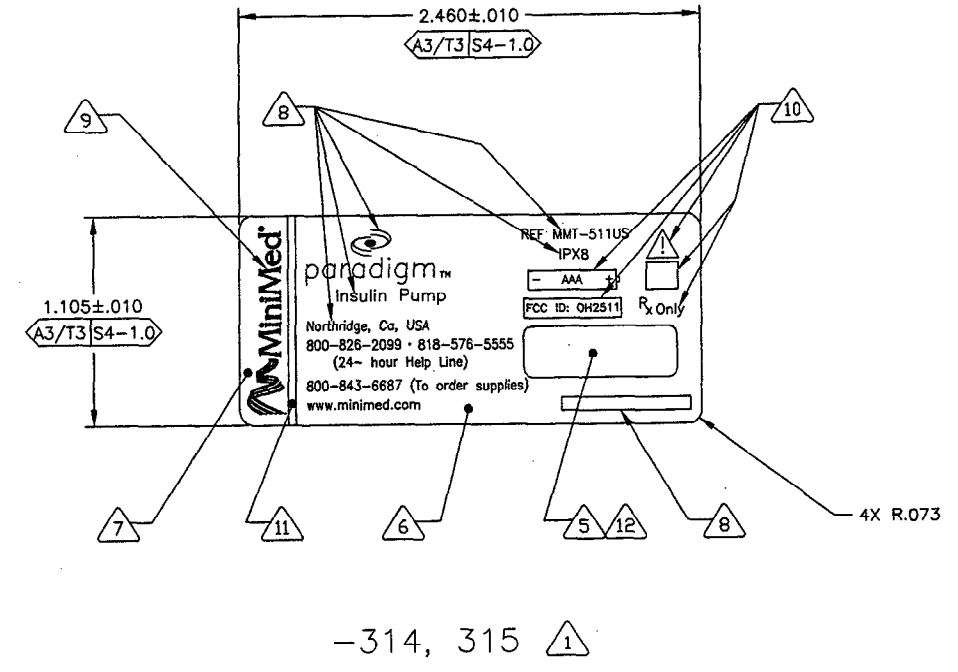
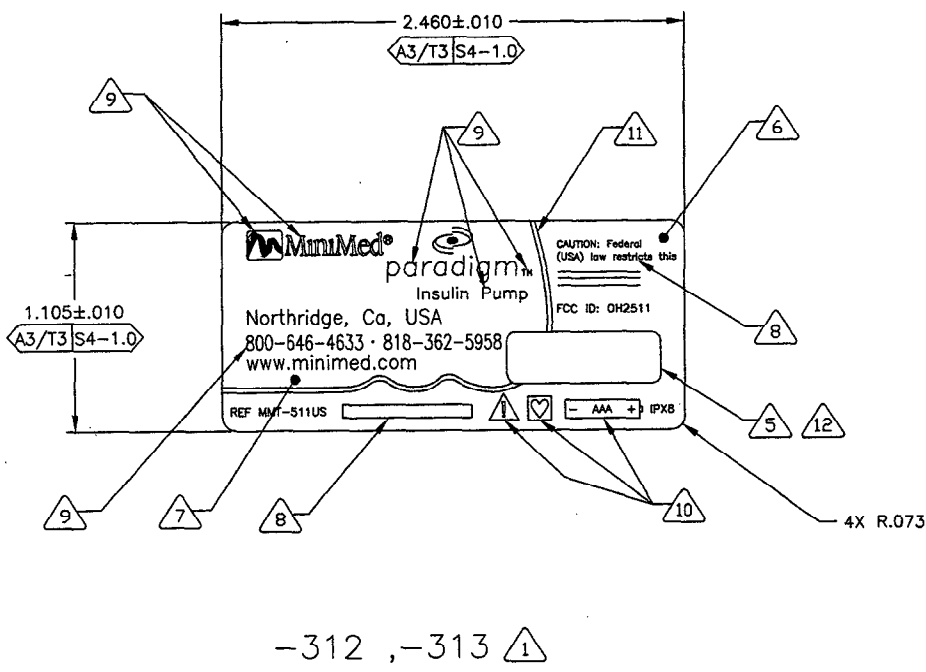


TABLE 1 $\triangle 1$ $\triangle 2$

PART NUMBER	PART REV	PRIMARY BACKGROUND COLOR $\triangle 6$	SECONDARY BACKGROUND COLOR $\triangle 7$	PRIMARY COPY COLOR $\triangle 8$	SECONDARY COPY COLOR $\triangle 9$	PRIMARY ICON COLOR $\triangle 10$	PRIMARY BORDER COLOR $\triangle 11$	ARTWORK PN	DATE REV	ARTWORK REV	COUNTRY	ECO NO.
D6024600-312	-	NELSON NAME PLATE S-221 (PMS 432C)	NELSON NAME PLATE S-6A (PMS 429)	WHITE	NELSON NAME PLATE S-221 (PMS 432C)	WHITE	WHITE	DMP6024600-312	8/00	-	USA/CANADA	EH868
D6024600-313	-	NELSON NAME PLATE S-221 (PMS 432C)	NELSON NAME PLATE S-6A (PMS 429)	WHITE	NELSON NAME PLATE S-221 (PMS 432C)	WHITE	WHITE	DMP6024600-313	12/00	-	USA/CANADA	EH868
D6024600-314	-	NELSON NAME PLATE S-6A (PMS 429)	NELSON NAME PLATE S-221 (PMS 432C)	NELSON NAME PLATE S-221 (PMS 432C)	WHITE	NELSON NAME PLATE S-221 (PMS 432C)	WHITE	DMP6024600-314	1/01	-	USA/CANADA	EI243
D6024600-315	-	NELSON NAME PLATE S-6A (PMS 429)	NELSON NAME PLATE S-221 (PMS 432C)	NELSON NAME PLATE S-221 (PMS 432C)	WHITE	NELSON NAME PLATE S-221 (PMS 432C)	WHITE	DMP6024600-315	3/01	-	USA/CANADA	EI 892
D6024600-3E1	-	NELSON NAME PLATE S-221 (PMS 432C)	NELSON NAME PLATE S-6A (PMS 429)	WHITE	NELSON NAME PLATE S-221 (PMS 432C)	WHITE	WHITE	DMP6024600-3E1	6/00	-	EUROPEAN UNION	EH868

- $\triangle 12$ AREA TO INCLUDE ADHESIVE. $\langle VISUAL \rangle$
- $\triangle 11$ BACKGROUND COLOR TO BE WHITE.
- $\triangle 10$ BORDER COLOR TO BE WHITE.
- $\triangle 9$ COPY COLOR: PMS432
- $\triangle 8$ COPY COLOR TO BE WHITE.
- $\triangle 7$ BACKGROUND COLOR: PMS429
- $\triangle 6$ BACKGROUND COLOR: PMS432.
- $\triangle 5$ AREA TO BE TRANSPARENT WITH NO TEXTURE.

4. TOTAL THICKNESS (LAYER 1-3) NOT TO EXCEED .010. $\langle B1/A3 \rangle$

- 3. MATERIAL: LAYER 1. AUTOTEX 2V6, .006 THK. POLYESTER.
- 2. INK
- 3. 3M 467 ADHESIVE (.002 THK)
- 4. PAPER BACKING.

$\triangle 2$ VENDOR: USE PART NUMBER AND PART REVISION SHOWN IN TABLE 1 TO CERTIFY PARTS. REVISION SHOWN IN TITLE BLOCK IS FOR MINIMED USE ONLY.

$\triangle 1$ DRAWING SHOWN FOR EXAMPLE ONLY. FOR SPECIFIC ARTWORK, SEE DMP PART NO. IN TABLE 1.

NOTES: UNLESS OTHERWISE SPECIFIED

UNLESS OTHERWISE SPECIFIED ALL DIM ARE IN INCHES ALL DIM APPLY AFTER FINISH		DRAWN	EG	DATE	10/12/99		TITLE LABEL, REAR, PUMP, PARADIGM
TOLERANCES		CHECKED	JC	DATE	10/12/99		
DECIMAL .XX ± .01 .XXX ± .015 .XXXX ± .		APPROVED	RP	DATE	10/13/99		
ANGLES FRACTIONS ± ±		APPROVED	JD	DATE	10/13/99		
SURFACE FINISH PER ANSI B46.1		APPROVED	N/A	DATE	-	SIZE CAGE CODE D	DRAWING NUMBER D6024600
BREAK ALL EDGES PER ANSI B46.1		APPLICATION		SCALE 2/1		DO NOT SCALE DRAWING	SHEET 1 OF 1