

TEST REPORT

Report Number: 103479767MPK-014P Project Number: G103479767 December 05, 2018

Testing performed on **Water Pump** Marketing Name: Alpha 15-55 HWR-D

> FCC ID: OG3-HWRALPHA IC: 10447A-HWRALPHA

to

FCC Part 15 Subpart C (15.247) Industry Canada RSS-247 Issue 2 FCC Part 15, Subpart B **Industry Canada ICES-003**

For

Grundfos Holding A/S

Test Performed by: Intertek 1365 Adams Court Menlo Park, CA 94025 USA

Test Authorized by: Grundfos Holding A/S Poul Due Jensens Vej 7 8850 Bjerringbro Denmark

Prepared by:		Date:	December 05, 2018
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Reviewed by:

Date: December 05, 2018 Krishna K Vemuri

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Report No. 103479767MPK-014P		
Equipment Under Test:	Water Pump	
Trade Name:	Grundfos Holding A/S	
Marketing Name:	Alpha 15-55 HWR-D	
Applicant:	Grundfos Holding A/S	
Contact:	Allan Moos	
Address: Grundfos Holding A/S Poul Due Jensens Vej 7 8850 Bjerringbro		
Country: Denmark		
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Email:	amoos@grundfos.com	
Applicable Regulation: FCC Part 15 Subpart C (15.247) Industry Canada RSS-247 Issue 2 FCC Part 15, Subpart B Industry Canada ICES-003 Issue 6		
Date of Test:	August 30 – November 20, 2018	

We attest to the accuracy of this report:

Anderson Soungpanya Project Engineer Krishna K Vemuri Engineering Team Lead



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1.0 Summary of Tests

Test	Reference FCC	Reference Industry Canada	Result
RF Output Power	15.247(b)(3)	RSS-247, 5.4.4	Complies
6 dB Bandwidth	15.247(a)(2)	RSS-247, 5.2.1	Complies
Power Density	15.247(e)	RSS-247, 5.2.2	Complies
Out of Band Antenna Conducted Emission	15.247(d)	RSS-247, 5.5	Complies
Digital Radiated Emissions	15.109	ICES-003	Complies
Transmitter Radiated Emissions	15.247(d), 15.209, 15.205	RSS-247, 5.5	Complies
AC Line Conducted Emission	15.107 & 15.207	ICES-003 & RSS-GEN	Complies
Antenna Requirement	15.203	RSS-GEN	Complies (Internal Antenna)

EUT receive date: August 18, 2018

EUT receive condition: The pre-production version of the EUT was received in good condition

with no apparent damage. As declared by the Applicant, it is identical to

the production units.

Test start date: August 30, 2018

Test completion date: November 20, 2018

The test results in this report pertain only to the item tested.



2.0 General Information

2.1 Product Description

Grundfos Holding A/S supplied the following description of the EUT:

System Overview

Figure 1 depicts the HWR-D system with all possible types of devices and communication paths.

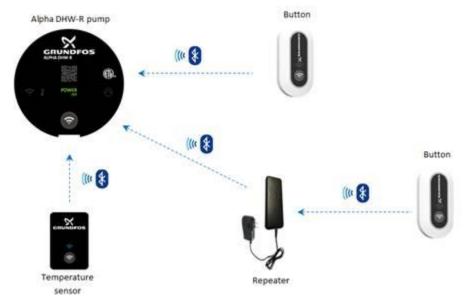


Figure 1 – Block diagram of the HWR-D system

Communication between devices is BLE and devices in the system are the following:

- Alpha 15-55 HWR-D (1)
- Temp. sensor HWR-D (1)
- Push Button HWR-D (1..10)
- Repeater HWR-D (0..*)



2.1 Product Description (continued)

Overall function specification

The purpose of the HWR-D system is to save Energy, as per "California Water Heater Regulations - Title 24". This means that contrary to running the recirculation pump permanently, thus wasting energy when hot water is not needed, this pump system is only recirculating hot water when there is a demand.

Alpha 15-55 HWR-D pump

This is the central unit in the system to control water recirculation based on inputs from Push button(s) (via repeater if needed) and temperature sensor. Furthermore, it monitors the time of recirculation to provide an extra means for shutting off recirculation. All intelligence regarding start and stop of recirculation resides in the Display Board software in the pump.

Push button HWR-D 99410377

The number of buttons in the system can be one or several depending on the physical need in the household. The button is simply a unit for activating water recirculation from remote with the extra functionality that it monitors its own battery level.

Temp. sensor HWR-D 99410349

Only one temperature sensor is needed in the system and the placement is in proximity of the pump. It measures temperature, monitors its own battery level and transmits the data to the pump.

Repeater HWR-D 99410216

A repeater is not always present in the system, or it may be necessary to have several. It has the task to relay data from the button(s) to the pump.

For more information, refer to the following product specification, declared by the manufacturer.

Information about the Water Pump 2.4 GHz radio is presented below:

	2.4 GHz faulo is presented below.		
Applicant	Grundfos Holding A/S		
Marketing Name Alpha 15-55 HWR-D			
FCC Identifier	OG3-HWRALPHA		
IC	10447A-HWRALPHA		
Type of transmission	Digital Transmission System (DTS)		
Rated RF Output	10.77 dBm		
Antenna(s) & Gain	Internal Antenna, Peak Gain: 2 dBi		
Frequency Range 2402 – 2480 MHz			
Type of modulation/data rate GFSK / 1Mbit/s			
Number of Channel(s)	40		
Applicant Name &	Grundfos Holding A/S		
Address	Poul Due Jensens Vej 7		
	8850 Bjerringbro		
	Denmark		



2.2 Related Submittal(s) Grants

None.

2.3 Test Facility

The test site used to collect the radiated data is site 1 (10-m semi-anechoic chamber). This test facility and site measurement data have been fully placed on file with the FCC, IC and A2LA accredited.

2.4 Test Methodology

Antenna conducted measurements were performed according to the FCC documents "Guidance for Performing Compliance Measurement on Digital Transmission Systems, Frequency Hopping Spread Spectrum System, and Hybrid System devices Operating under §15.247" (KDB 558074 D01 Meas Guidance v05), RSS-247 Issue 2, ANSI C63.10: 2013 and RSS-GEN Issue 5.

Radiated emissions and AC mains conducted emissions measurements were performed according to the procedures in ANSI C63.10: 2013. Radiated tests were performed at an antenna to EUT distance of 3 meters, unless stated otherwise in the "Data Sheet" of this report.

2.5 Measurement Uncertainty

Compliance with the limits was based on the results of the measurements and doesn't take into account the measurement uncertainty.

Estimated Measurement Uncertainty

	Expanded Uncertainty (k=2)			
Measurement	0.15 MHz – 1 GHz	1 GHz – 2.5 GHz	> 2.5 GHz	
RF Power and Power Density – antenna conducted	-	0.7 dB	-	
Unwanted emissions - antenna conducted	1.1 dB	1.3 dB	1.9 dB	
Bandwidth – antenna conducted	-	30 Hz	-	

	Expanded Uncertainty (k=2)			
Measurement	0.15 MHz –	30 – 200 MHz	200 MHz –	1 GHz – 18
	30MHz		1 GHz	GHz
Radiated emissions	-	4.7	4.6	5.1 dB
AC mains conducted emissions	2.1 dB	-	-	-



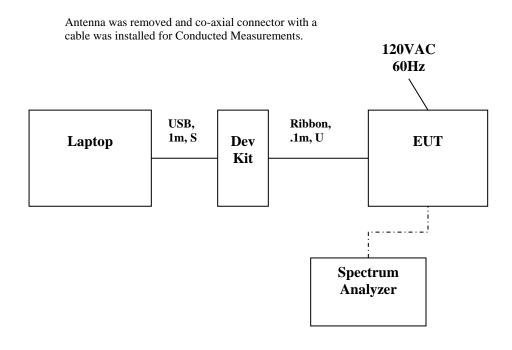
3.0 System Test Configuration

3.1 Support Equipment

Support Equipment				
Description Manufacturer Model Number				
Laptop	Pakard Bell	ENTG71BM		
Development kit	TI	CC2640R2		

3.2 Block Diagram of Test Setup

Equipment Under Test					
Description Manufacturer Marketing Name Serial Number					
Radiated Sample of Water Pump	Grundfos Holding A/S	Alpha 15-55 HWR-D	MPK1808231102-008		
Conducted Sample of Water Pump	Grundfos Holding A/S	Alpha 15-55 HWR-D	MPK1808231102-007		



S = Shielded	F = With Ferrite
U = Unshielded	m = Length in Meters

EMC Report for Grundfos Holding A/S on the Alpha 15-55 HWR-D File: 103479767MPK-014P



3.3 Justification

For radiated emission measurements the EUT is placed on a non-conductive table.

3.4 Software Exercise Program

The EUT exercise program used during radiated and conducted testing was provided by Grundfos Holding A/S

3.5 Mode of Operation during Test

As instructed by the manufacturer, the EUT's power setting was set to 0 on the low, middle and high frequencies/channels.

3.6 Modifications Required for Compliance

No modifications were made by the manufacturer or Intertek to the EUT in order to bring the EUT into compliance.

3.7 Additions, Deviations and Exclusions from Standards

No additions, deviations or exclusions from the standard were made.

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4.0 Measurement Results

4.1 6-dB Bandwidth and 99% Occupied Bandwidth FCC Rule: 15.247(a)(2); RSS-247, 5.2.1 and RSS-GEN;

4.1.1 Requirement

The minimum 6-dB bandwidth shall be at least 500 kHz

4.1.2 Procedure

A spectrum analyzer was connected to the antenna port of the transmitter.

For FCC 6dB Channel Bandwidth the Procedure described in the FCC Publication KDB 558074 D01 Meas Guidance v05 was used to determine the DTS occupied bandwidth. Section 11.8.1 Option 1 of ANSI 63.10 was used.

- 1. Set RBW = 100 kHz.
- 2. Set the video bandwidth (VBW) \geq 3 x RBW.
- 3. Detector = Peak.
- 4. Trace mode = max hold.
- 5. Sweep = auto couple.
- 6. Allow the trace to stabilize.
- 7. Measure the maximum width of the emission that is constrained by the frequencies associated with the two outermost amplitude points (upper and lower frequencies) that are attenuated by 6 dB relative to the maximum level measured in the fundamental emission.

For 99% power bandwidth measurement, the bandwidth was determined by using the built-in 99% occupied bandwidth function of the spectrum analyzer. The resolution bandwidth is set to 1% of the selected span as is without being below 1%. The video bandwidth shall be set to 3 times the resolution bandwidth.

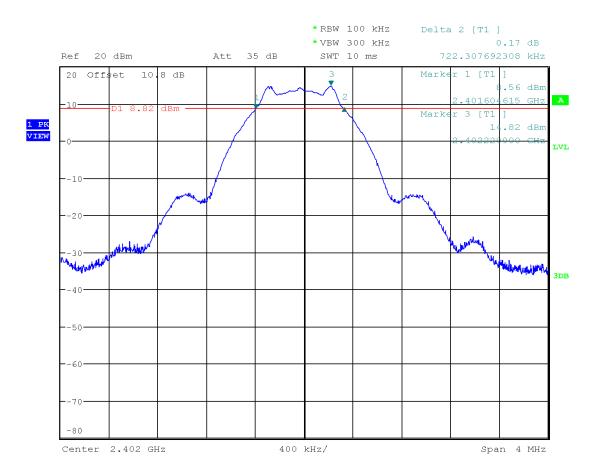
4.1.3 Test Result

Frequency (MHz)	6-dB bandwidth FCC 15,247 & RSS-GEN	Occupied bandwidth, RSS-GEN	Plot
MHz	kHz	MHz	
2402	722.308		1.1
		1.056	1.4
2440	724.359		1.2
2440		1.060	1.5
2480	743.590		1.3
		1.064	1.6

Tested By	Test Date
Anderson Soungpanya	September 4, 2018



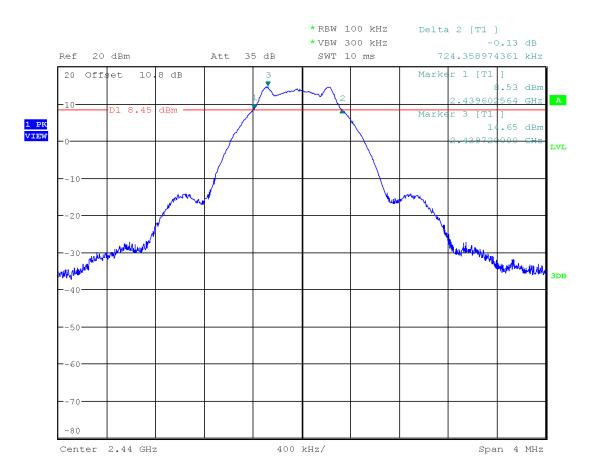
Plot 1. 1



Date: 4.SEP.2018 09:48:50



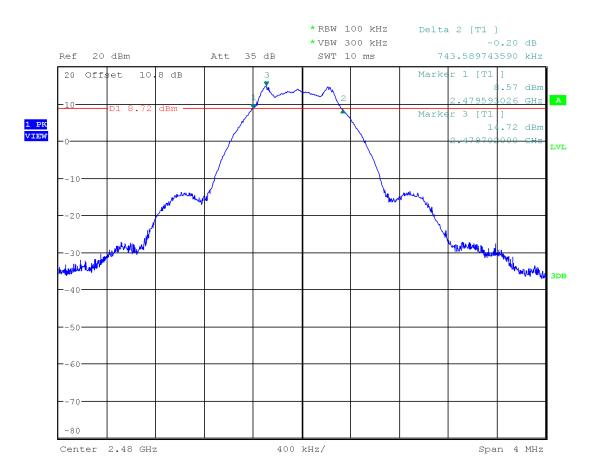
Plot 1. 2



Date: 4.SEP.2018 09:46:15



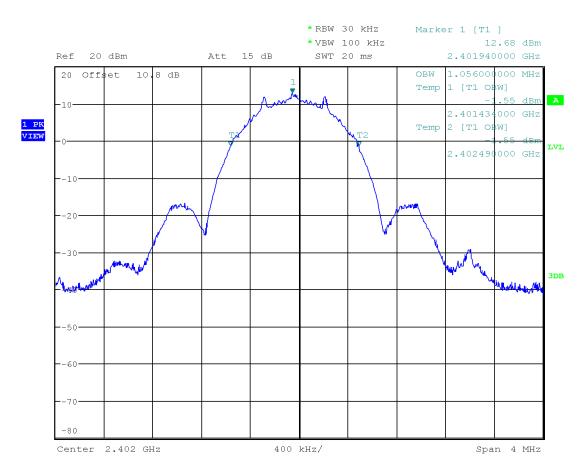
Plot 1. 3



Date: 4.SEP.2018 09:44:25



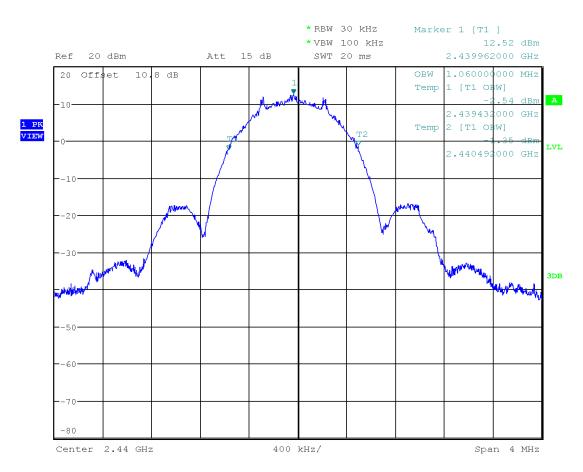
Plot 1. 4



Date: 4.SEP.2018 10:24:22



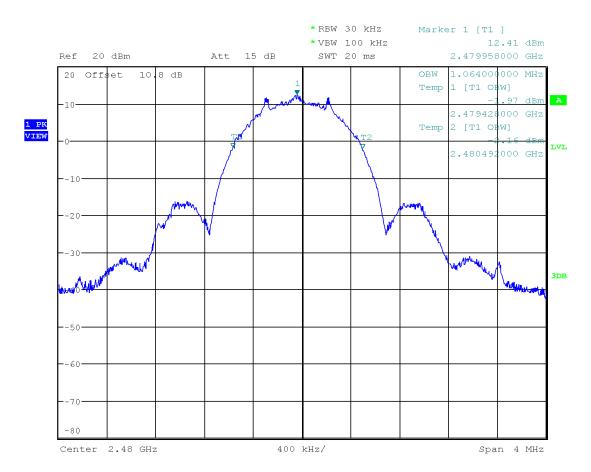
Plot 1.5



Date: 4.SEP.2018 10:31:07



Plot 1.6



Date: 4.SEP.2018 10:37:22



4.2 Maximum Peak Conducted Output Power at Antenna Terminals FCC Rule: 15.247(b)(3); RSS-247, 5.4.4;

4.2.1 Requirement

For antennas with gains of 6 dBi or less, maximum allowed transmitter output is 1 watt or 30 dBm. For antennas with gains greater than 6 dBi, transmitter output level must be decreased appropriately, by the amount in dB that the directional gain of the antenna exceeds 6 dBi.

4.2.2 Procedure

The procedure described in FCC Publication KDB 558074 D01 Meas Guidance v05 was used. Specifically, section 11.9.1.1 RBW ≥ DTS bandwidth in ANSI 63.10.

- 1. Set the RBW \geq DTS Bandwidth
- 2. Set the VBW \geq 3 x RBW
- 3. Set the span \geq 3 x RBW
- 4. Detector = Peak
- 5. Sweep time = Auto couple
- 6. Trace mode = Max Hold
- 7. Allow trace to fully stabilize
- 8. Use peak marker function to determine the peak amplitude level.

A spectrum analyzer was connected to the antenna port of the transmitter.

4.2.3 Test Result

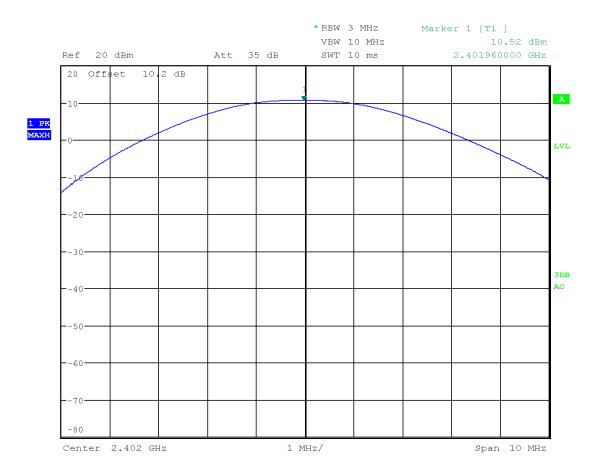
Refer to the following plots 2.1 - 2.3 for the test details.

Frequency,	Conducted Power (peak)	(Conducted Power (neak)	
MHz	dBm	mW	
2402	10.52	11.272	2.1
2440	10.77	11.940	2.2
2480	10.69	11.722	2.3

Tested By	Test Date		
Anderson Soungpanya	November 20, 2018		



Plot 2. 1



Date: 20.NOV.2018 08:15:43



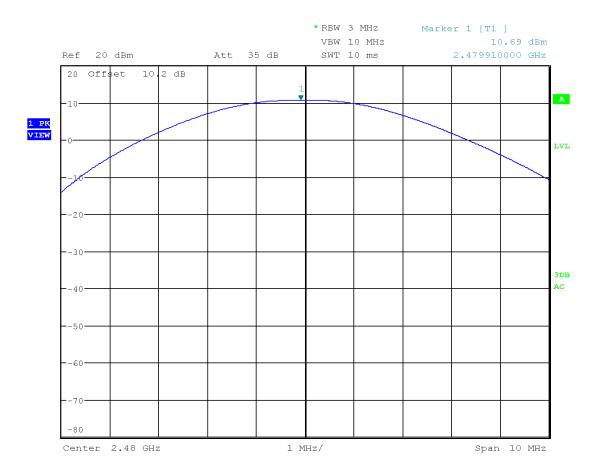
Plot 2. 2



Date: 20.NOV.2018 08:19:27



Plot 2. 3



Date: 20.NOV.2018 08:17:25



4.3 Maximum Power Spectral Density FCC: 15.247 (e); RSS-247, 5.2.2;

4.3.1 Requirement

For digitally modulated systems, the power spectral density conducted from the intentional radiator to the antenna should not be greater than 8 dBm in any 3 kHz band during any time interval of continuous transmission.

4.3.2 Procedure

The antenna port of the EUT was connected to the input of a spectrum analyzer to measure the Transmitter Power Density (PSD). The offset programmed on the analyzer is corrected to include cable loss, attenuator.

The procedure described in FCC Publication KDB 558074 D01 Meas Guidance v05, specifically section 11.10.2 Method PKPSD (peak PSD) of ANSI 63.10.

- 1. Set analyzer center frequency to DTS channel center frequency.
- 2. Set the span to 1.5 times the *DTS bandwidth*.
- 3. Set the RBW to: $3 \text{ kHz} \le \text{RBW} \le 100 \text{ kHz}$.
- 4. Set the VBW \geq 3 x RBW.
- 5. Detector = peak.
- 6. Sweep time = auto couple.
- 7. Trace mode = max hold.
- 8. Allow trace to fully stabilize.
- 9. Use the peak marker function to determine the maximum amplitude level within the RBW.
- 10. If measured value exceeds limit, reduce RBW (no less than 3 kHz) and repeat.

4.3.3 Test Result

Refer to the following plots for the test result

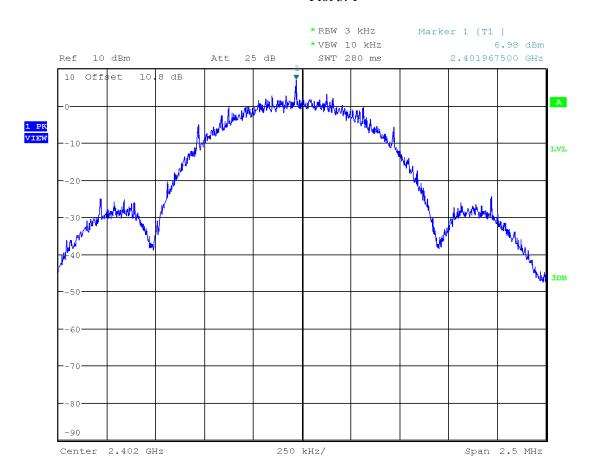
Frequency,	Maximum Power Spectral Spectral Density Density Limit		Margin	Plot
MHz	dBm	dBm	dB	
2402	6.98	8.0	-1.02	3.1
2440	6.58	8.0	-1.42	3.2
2480	6.42	8.0	-1.58	3.3

Tested By	Test Date		
Anderson Soungpanya	September 4, 2018		

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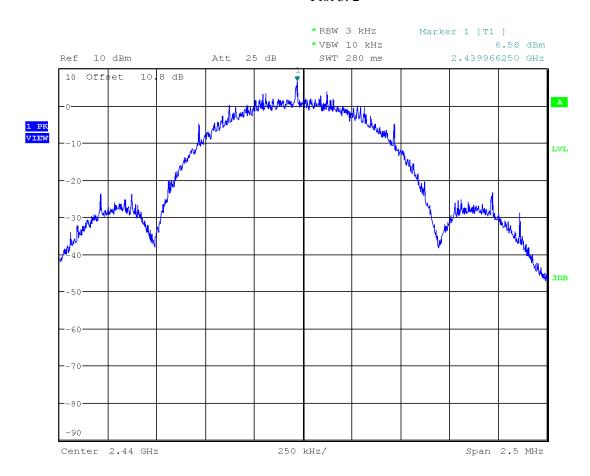
Plot 3. 1



Date: 4.SEP.2018 09:32:52



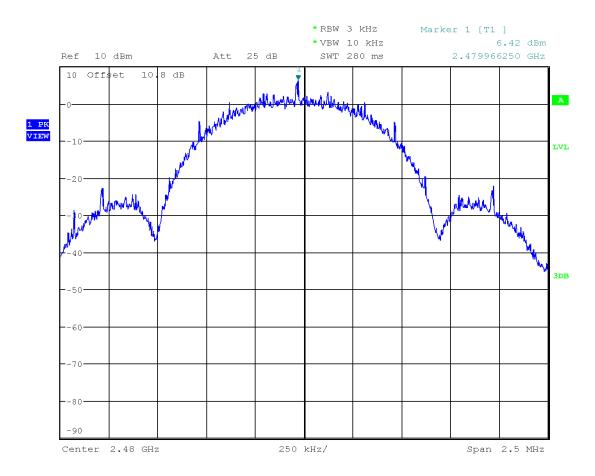
Plot 3. 2



Date: 4.SEP.2018 09:35:49



Plot 3. 3



Date: 4.SEP.2018 09:41:40



4.4 Out of Band Antenna Conducted Emission FCC: 15.247(d); RSS-247, 5.5;

4.4.1 Requirement

In any 100 kHz bandwidth outside the EUT pass-band, the RF power shall be below the maximum in-band 100 kHz emissions by at least 20 dB (if peak power of in-band emission is measured) or 30 dB (if average power of in-band emission is measured).

In addition, radiated emissions which fall in the restricted bands, as defined in § 15.205(a), must also comply with the radiated emission limits specified in § 15.209(a)

4.4.2 Procedure

The procedure described in FCC Publication KDB 558074 D01 Meas Guidance v05, specifically section 11.11 DTS Emissions in non-restricted frequency bands of ANSI 63.10.

A spectrum analyzer was connected to the antenna port of the transmitter.

- 1. Set the RBW = 100 kHz.
- 2. Set the VBW \geq 3 x RBW.
- 3. Detector = peak.
- 4. Sweep time = auto couple.
- 5. Trace mode = max hold.
- 6. Allow trace to fully stabilize.
- 7. Use the peak marker function to determine the maximum amplitude level.

The unwanted emissions were measured from 30 MHz to 25 GHz. Plots below are corrected for cable loss and then compared to the limits.

4.4.3 Test Result

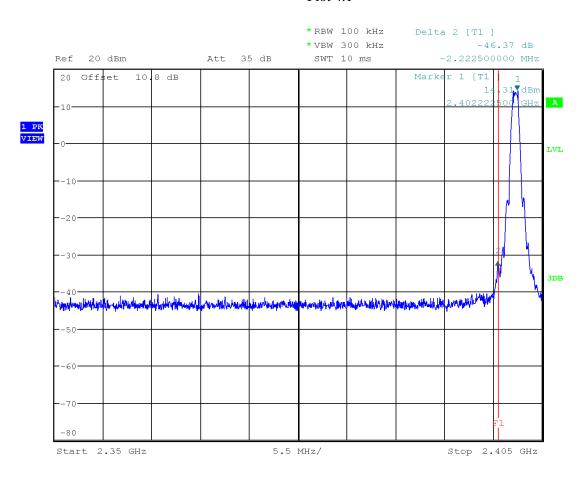
Refer to the following plots 4.1 - 4.5 for unwanted conducted emissions. Plot 4.1 & 4.2 shows the delta marker greater than -20dBc at the band edge. Plot 4.3-4.5 shows the delta -20dB attenuation limit line.

Tested By	Test Date		
Anderson Soungpanya	September 4, 2018		

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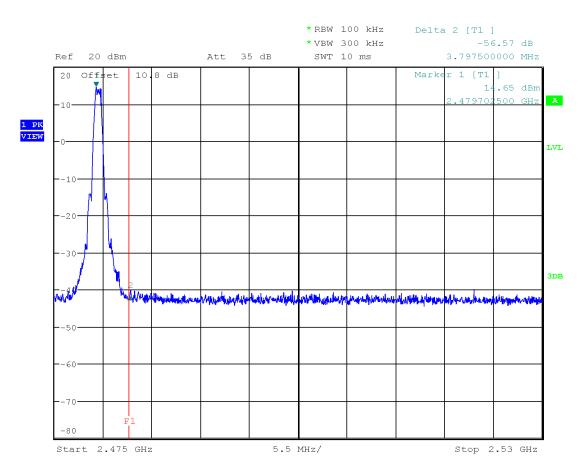
Tx @ Low Channel, 2400 MHz Band Edge Plot 4.1



Date: 4.SEP.2018 10:41:53



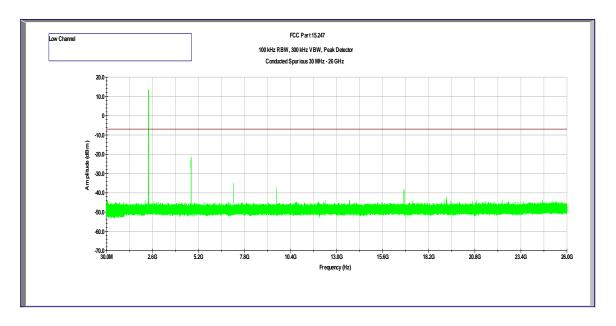
Tx @ Low Channel, 2483.5 MHz Band Edge Plot 4.2



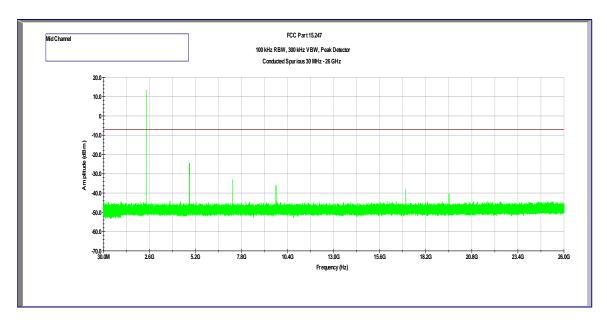
Date: 4.SEP.2018 10:40:16



Tx @ Low Channel, 2402 MHz 30MHz -26GHz Conducted Spurious Plot 4.3

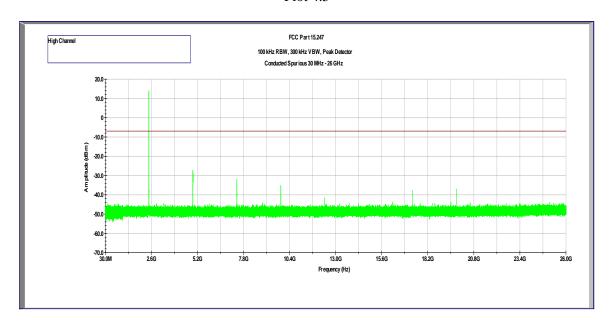


Tx @ Mid Channel, 2440 MHz 30MHz -26GHz Conducted Spurious Plot 4.4





Tx @ High Channel, 2480 MHz 30MHz -26GHz Conducted Spurious Plot 4.5





4.5 Transmitter Radiated Emissions

FCC Rules: 15.247(d), 15.209, 15.205; RSS-247, 5.5;

4.5.1 Requirement

Radiated emissions which fall in the restricted bands, as defined in §15.205(a), must also comply with the radiated emission limits specified in §15.209(a) (see §15.205(c)).

For out of band radiated emissions (except for frequencies in restricted bands), in any 100 kHz bandwidths outside the EUT pass-band, the RF power shall be at least 20dB (peak) or 30 dB (average) below that of the maximum in-band 100 kHz emissions.

4.5.2 Procedure

Radiated emission measurements were performed from 30 MHz to 25 GHz according to the procedure described in ANSI C63.10: 2013. Spectrum Analyzer Resolution Bandwidth is 100 kHz or greater for frequencies 30 MHz to 1000 MHz, 1 MHz for frequencies above 1000 MHz. Above 1000 MHz Peak and Average measurements were performed.

The EUT is placed on a plastic turntable that is 80 cm in height for below 1000MHz and 1.5m in height for above 1GHz. If the EUT attaches to peripherals, they are connected and operational (as typical as possible). During testing, all cables were manipulated to produce worst-case emissions. The signal is maximized through rotation. The antenna height and polarization are varied during the search for maximum signal level. The antenna height is varied from 1 to 4 meters.

Radiated emissions are taken at 3 meters for frequencies above 1 GHz and at 10 meters for frequencies below 1 GHz.

Measurements made from 1 GHz to 18GHz had a 2.4-2.5GHz notch filter in place. A preamp was used from 30MHz to 26GHz.

All measurements were made with a Peak Detector and compared to QP limits for 30MHz-1GHz and Average limits for 1GHz-26GHz.

Radiated measurements were performed on the X, Y and Z orientation of the EUT. Data is presented with the worst-case configuration (the configuration which resulted in the highest emission levels).



4.5.3 Field Strength Calculation

Field Strength Calculation

The field strength is calculated by adding the Antenna Factor and Cable Factor, and subtracting the Amplifier Gain (if any) from the measured reading. The basic equation with a sample calculation is as follows:

FS = RA + AF + CF - AG; if measurement is performed at a distance other than specified in the rule, a Distance Correction Factor (DCF) shall be added.

Where $FS = Field Strength in dB(\mu V/m)$

 $RA = Receiver \ Amplitude \ (including \ preamplifier) \ in \ dB(\mu V); \ AF = Antenna \ Factor \ in \ dB(1/m)$

CF = Cable Attenuation Factor in dB; AG = Amplifier Gain in dB

Assume a receiver reading of 52.0 dB(μ V) is obtained. The antennas factor of 7.4 dB(1/m) and cable factor of 1.6 dB is added. The amplifier gain of 29 dB is subtracted, giving field strength of 32 dB(μ V/m). This value in dB(μ V/m) was converted to its corresponding level in μ V/m.

 $RA = 52.0 dB(\mu V)$

AF = 7.4 dB(1/m)

CF = 1.6 dB

 $AG = 29.0 \, dB$

 $FS = 52.0+7.4+1.6-29.0 = 32 dB(\mu V/m).$

Level in $\mu V/m = Common Antilogarithm [(32 dB \mu V/m)/20] = 39.8 \mu V/m$.

EMC Report for Grundfos Holding A/S on the Alpha 15-55 HWR-D File: 103479767MPK-014P



4.5.4 Antenna-port conducted measurements

Antenna-port conducted measurements may also be used as an alternative to radiated measurements for demonstrating compliance in the restricted frequency bands. If conducted measurements are performed, then proper impedance matching must be ensured and an additional radiated test for cabinet/case spurious emissions is required.

4.5.5 General Procedure for conducted measurements in restricted bands

- a) Measure the conducted output power (in dBm) using the detector specified for determining quasi-peak, peak, and average conducted output power, respectively.
- b) Add the maximum transmit antenna gain (in dBi) to the measured output power level to determine the EIRP level (see 12.2.5 for guidance on determining the applicable antenna gain)
- c) Add the appropriate maximum ground reflection factor to the EIRP level (6 dB for frequencies \leq 30 MHz, 4.7 dB for frequencies between 30 MHz and 1000 MHz, inclusive and 0 dB for frequencies > 1000 MHz).
- d) For devices with multiple antenna-ports, measure the power of each individual chain and sum the EIRP of all chains in linear terms (*e.g.*, Watts, mW).
- e) Convert the resultant EIRP level to an equivalent electric field strength using the following relationship:

E = EIRP - 20log D + 104.8 + DCF (DCF for Average measurements)

where:

 $E = electric field strength in dB\mu V/m$,

EIRP = equivalent isotropic radiated power in dBm

D = specified measurement distance in meters.

DCF = Duty Cycle Correction Factor

- f) Compare the resultant electric field strength level to the applicable limit.
- g) Perform radiated spurious emission test

4.5.6 Test Results

Tested By	Test Date		
Anderson Soungpanya	September 5 – November 16, 2018		

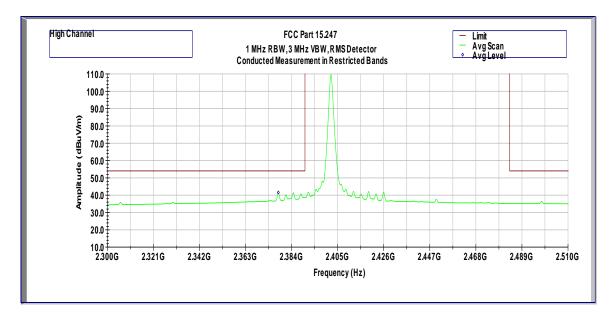
Conducted Out-of-Band Spurious Emissions at the Band Edge were made with the consideration of cable loss and the addition of a 2dBi Antenna.

EMC Report for Grundfos Holding A/S on the Alpha 15-55 HWR-D



Test Results: 15.209/15.205 Radiated Restricted Band Emissions

Conducted Out-of-Band Spurious Emissions at the Band Edge – Tx @ 2402 MHz, Average

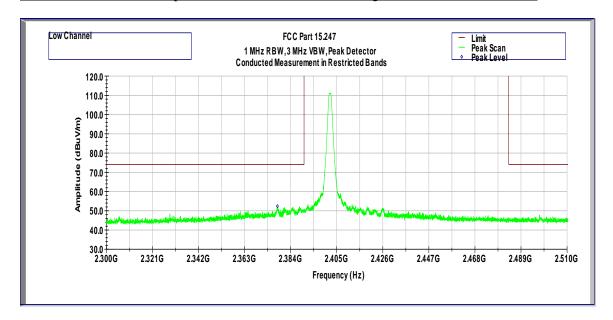


Frequency	Corrected Amplitude	Limit	Margin	Detector	Results
GHz	dB(μV/m)	dB(μV/m)	dB		
2.378	41.56	54	-12.440	RMS	Pass

EMC Report for Grundfos Holding A/S on the Alpha 15-55 HWR-D File: 103479767MPK-014P



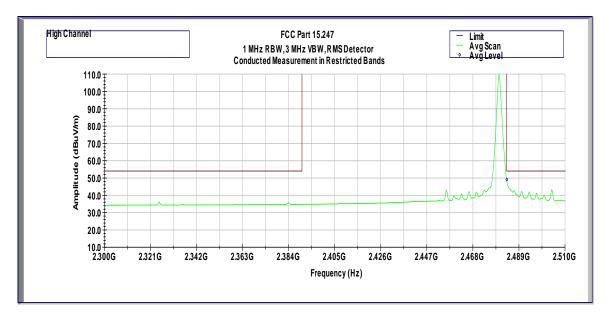
Conducted Out-of-Band Spurious Emissions at the Band Edge – Tx @ 2402 MHz, Peak



Frequency	Corrected Amplitude	Limit	Margin	Detector	Results
GHz	dB(μV/m)	$dB(\mu V/m)$	dB		
2.378	52.4	74	-21.6	Peak	Pass



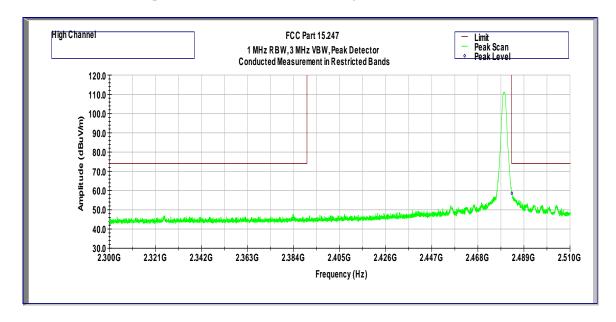
Conducted Out-of-Band Spurious Emissions at the Band Edge - Tx @ 2480 MHz, Average



Frequency	Corrected Amplitude	Limit	Margin	Detector	Results
GHz	dB(μV/m)	dB(μV/m)	dB		
2.4835	49.07	54	-4.93	RMS	Pass



Conducted Out-of-Band Spurious Emissions at the Band Edge – Tx @ 2480 MHz, Peak

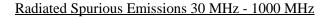


Frequency	Corrected Amplitude	Limit	Margin	Detector	Results
GHz	dB(μV/m)	dB(μV/m)	dB		
2.4835	58.60	74	-15.40	Peak	Pass



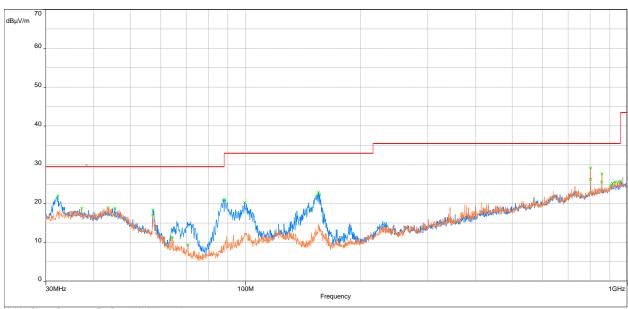
Out-of-Band Radiated Spurious Emissions

Test Results: 15.209 Radiated Spurious Emissions Low Channel, Tx at 2402MHz





Peak (Peak /Lim. QPeak) (Horizonta
 Peak (Peak /Lim. QPeak) (Vertical)



Model: ; Client: ; Comments: ; Test Date: 09/05/2018 06:29

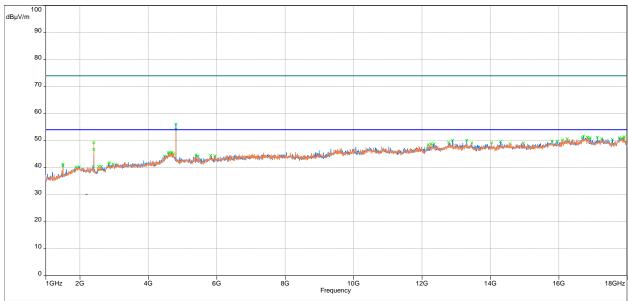


Radiated Spurious Emissions 1000 - 18000 MHz, Peak Scan vs Avg & Peak Limit

FCC Part 15/FCC Part 15.209 1GHz to 40GHz - Average/3.0m/
FCC Part 15/FCC Part 15.209 1GHz to 40GHz - Peak/3.0m/
Meas.Peak (Horizontal)
Meas.Peak (Vertical)

Peak (Peak/Lim. Average) (Horizontal)

Yeak (Peak /Lim. Average) (Horizonta
 Peak (Peak /Lim. Average) (Vertical)



Model: ; Client: ; Comments: ; Test Date: 11/16/2018 09:21

Frequency	Average @ 3m	Limit @ 3m	Margin	Angle	Height	Polarization	Correction
MHz	$dB(\mu V/m)$	$dB(\mu V/m)$	(dB)	(°)	(m)	Polarization	(dB)
4803.451	49.93	54	-4.07	341	3.02	Vertical	-7.25

Note: Radiated emission measurements were performed up to 25 GHz. No Emissions were identified when scanned from $18-25 \ GHz$

Note: FS@3m = RA + AF + CF - Preamp

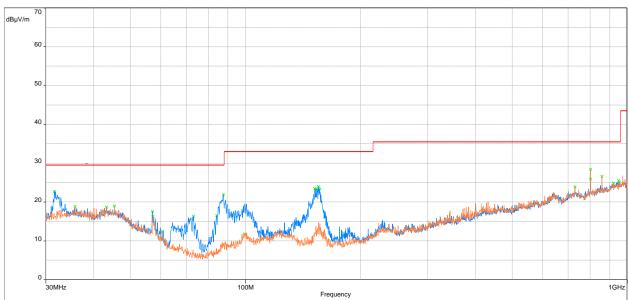
Results Complies



Test Results: 15.209 Radiated Spurious Emissions Mid Channel, Tx at 2440MHz

Radiated Spurious Emissions 30 MHz - 1000 MHz





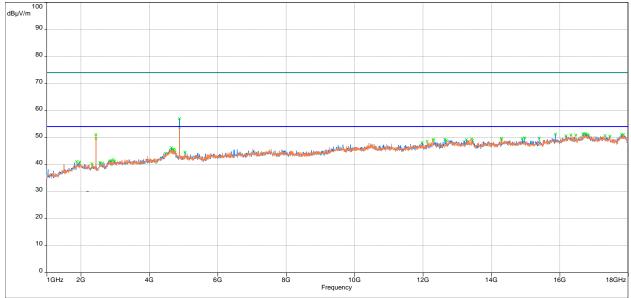
Model: ; Client: ; Comments: ; Test Date: 09/05/2018 06:39



Radiated Spurious Emissions 1000 - 18000 MHz, Peak Scan vs Avg & Peak Limit



Peak (Peak /Lim. Average) (Vertical)



Model: ; Client: ; Comments: ; Test Date: 11/16/2018 09:32

Frequency	Average @ 3m	Limit @ 3m	Margin	Angle	Height	Polarization	Correction
MHz	$dB(\mu V/m)$	$dB(\mu V/m)$	(dB)	(°)	(m)	Polarization	(dB)
4879.967	51.47	54	-2.53	334	2.79	Vertical	-7.24

Note: Radiated emission measurements were performed up to 25 GHz. No Emissions were identified when scanned from $18-25 \ GHz$

Note: FS@3m = RA + AF + CF - Preamp

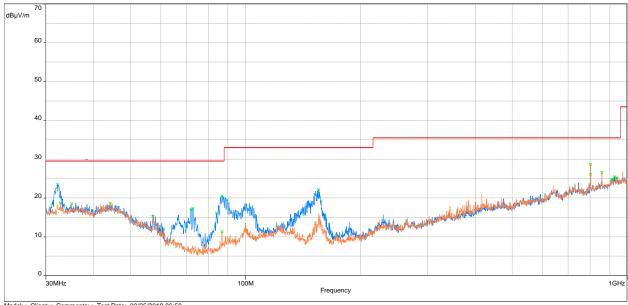
Results Complies



Test Results: 15.209 Radiated Spurious Emissions High Channel, Tx at 2480MHz

Radiated Spurious Emissions 30 MHz - 1000 MHz





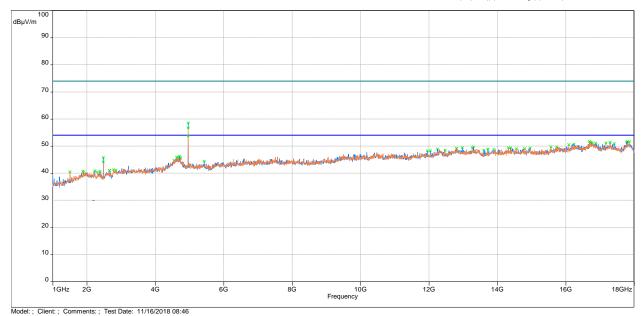


Radiated Spurious Emissions 1000 - 18000 MHz, Peak Scan vs Avg & Peak Limit

FCC Part 15/FCC Part 15.209 1GHz to 40GHz - Average/3.0m/
FCC Part 15/FCC Part 15.209 1GHz to 40GHz - Peak/3.0m/
Meas.Peak (Horizontal)
Meas.Peak (Vertical)

Peak (Peak /Lim. Average) (Horizontal)

Peak (Peak /Lim. Average) (Vertical)FS (dB(uV/m)) (Final Average) (Vertical)



Frequency	Average @ 3m	Limit @ 3m	Margin	Angle	Height	Polarization	Correction
MHz	$dB(\mu V/m)$	$dB(\mu V/m)$	(dB)	(°)	(m)	Polarization	(dB)
4960.446	53.74	54	-0.26	289	1.90	Vertical	-8.03

Note: Radiated emission measurements were performed up to 25 GHz. No Emissions were identified when scanned from $18-25 \ GHz$

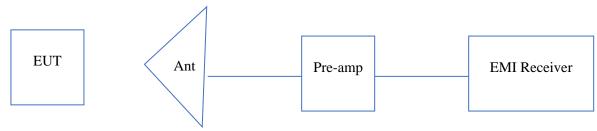
Note: FS@3m = RA + AF + CF - Preamp

Results Complies



4.5.7 Test Setup Configuration

The following show the testing configurations used.





4.6 Radiated Emissions from Digital Parts

FCC Ref: 15.109, ICES 003

4.6.1 Requirement

Limits for Electromagnetic Radiated Emissions FCC Section 15.109(b), ICES 003*, RSS GEN

Frequency (MHz)	Class A at 10m dB(μV/m)	Class B at 3m dB(μV/m)
30-88	39	40.0
88-216	43.5	43.5
216-960	46.4	46.0
Above 960	49.5	54.0

^{*} According to FCC Part 15.109(g) an alternative to the radiated emission limits shown above, digital devices may be shown to comply with the limit of CISPR Pub. 22



4.6.2 **Procedures**

Measurements are conducted with a quasi-peak detector instrument in the frequency range of 30 MHz to 1000 MHz and with the average detector instrument in the frequency range above 1000 MHz. The measuring receiver meets the requirements of Section One of CISPR 16 and the measuring antenna correlates to a balanced dipole.

Measurements of the radiated field are made with the antenna located at a distance of 10 meters from the EUT. If the field-strength measurements at 10m cannot be made because of high ambient noise level or for other reasons, measurements of Class B equipment may be made at a closer distance, for example 3m. An inverse proportionality factor of 20 dB per decade should be used to normalize the measured data or limit line to the specified distance for determining compliance.

The antenna is adjusted between 1m and 4m in height above the ground plane for maximum meter reading at each test frequency.

The antenna-to-EUT azimuth is varied during the measurement to find the maximum field-strength readings.

The antenna-to-EUT polarization (horizontal and vertical) is varied during the measurements to find the maximum field-strength readings.

The EUT, where intended for tabletop use, is placed on a table whose top is 0.8m above the ground plane. The table is constructed of non-conductive materials. Its dimensions are 1m by 1.5m, but may be extended for a larger EUT.

Floor standing EUT are placed on a horizontal metal ground plane and isolated from the ground plane by resting on an insulating material.

Equipment setup for radiated disturbance tests followed the guidelines of ANSI C63.4: 2014

4.6.3 Test Results

Radiated emission measurements were performed from 30 MHz to 1000 MHz. The data on the following pages list the significant emission frequencies, the limit and the margin of compliance.

An inverse proportionality factor of 20 dB per decade was used to normalize the limit line of 30MHz to 1000MHz to the specified distance for determining compliance

Note: Radiated emission measurements were performed up to 25GHz. No Emissions were identified when scanned from 18-25 GHz.

Tested By	Test Date		
Anderson Soungpanya	August 30 & November 16, 2018		

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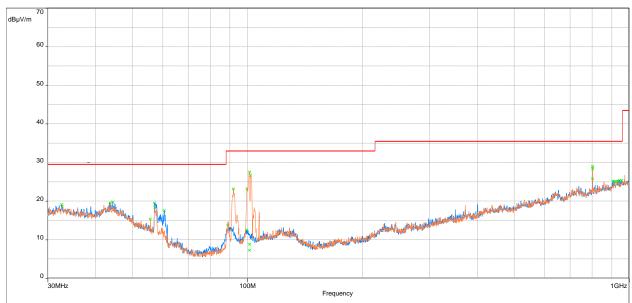
Test Results: Radiated Emissions 30 MHz - 1000

FCC Part 15/FCC Part 15.109 30M-40GHz B - QPeak/10.0m/ Meas.Peak (Horizontal)

Meas.Peak (Vertical)

- Peak (Peak /Lim. QPeak) (Horizontal)
- Peak (Peak /Lim. QPeak) (Vertical) FS (Final QP) (Horizontal)





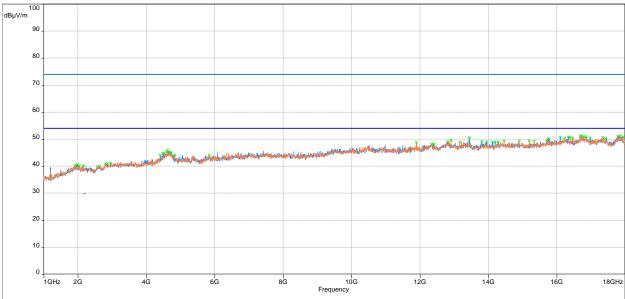
Model: ; Client: ; Comments: ; Test Date: 08/30/2018 08:31

Frequency MHz	FS@10m dB(µV/m)	Limit@10m dB(µV/m)	Margin (dB)	Azimuth (deg)	Height (m)	Polarity	RA (dBuV)	Correction (dB)
44.356	19.74	29.5	-9.76	22	2.09	Vertical	29.26	-3.49
57.127	19.47	29.5	-10.03	154	4.00	Vertical	34.77	-15.3
91.886	23.11	33	-9.89	153	1.98	Horizontal	40.96	-17.85
101.277	7.21	33	-25.79	124	3.18	Horizontal	23.27	-15.77
101.293	8.79	33	-24.21	127	3.37	Horizontal	24.58	-15.77
801.810	28.33	35.5	-7.17	150	1.43	Horizontal	31.82	-3.49
Result:	Compli	es by 7.07 dB			-	-		



Radiated Spurious Emissions 1000 - 18000 MHz, Peak Scan vs Average & Peak Limit



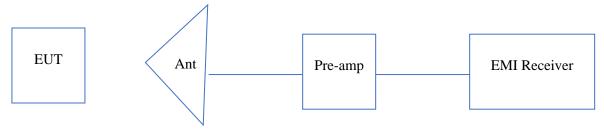


Model: ; Client: ; Comments: ; Test Date: 11/16/2018 11:54



4.6.4 Test Setup Configuration

The following photographs show the testing configurations used.





4.7 AC Line Conducted Emission FCC: 15.207, 15.107; RSS-GEN;

4.7.1 Requirement

Frequency Band	Class B Lin	nit dB(µV)	Class A Limit dB(μV)	
MHz	Quasi-Peak	Average	Quasi-Peak	Average
0.15-0.50	66 to 56 *	56 to 46 *	79	66
0.50-5.00	56	46	73	60
5.00-30.00	60	50	73	60

Note: *Decreases linearly with the logarithm of the frequency At the transition frequency the lower limit applies.

4.7.2 Procedure

Measurements are carried out using quasi-peak and average detector receivers in accordance with CISPR 16. An AMN is required to provide a defined impedance at high frequencies across the power feed at the point of measurement of terminal voltage and also to provide isolation of the circuit under test from the ambient noise on the power lines. An AMN as defined in CISPR 16 shall be used.

The EUT is located so that the distance between the boundary of the EUT and the closest surface of the AMN is 0.8m.

Where a flexible mains cord is provided by the manufacturer, this shall be 1m long or if in excess of 1m, the excess cable is folded back and forth as far as possible so as to form a bundle not exceeding 0.4m in length.

The EUT is arranged and connected with cables terminated in accordance with the product specification.

Conducted disturbance is measured between the phase lead and the reference ground, and between the neutral lead and the reference ground. Both measured values are reported.

The EUT, where intended for tabletop use, is placed on a table whose top is 0.8m above the ground plane. A vertical, metal reference plane is placed 0.4m from the EUT. The vertical metal reference-plane is at least 2m by 2m. The EUT shall be kept at least 0.8m from any other metal surface or other ground plane not being part of the EUT. The table is constructed of non-conductive materials. Its dimensions are 1m by 1.5m, but may be extended for larger EUT.

Floor standing EUT are placed on a horizontal metal ground plane and isolated from the ground plane by resting on an insulating material. The metal ground plane extends at least 0.5m beyond the boundaries of the EUT and has minimum dimensions of 2m by 2m.

Equipment setup for conducted disturbance tests followed the guidelines of ANSI C63.4:2014.

Tested By	Test Date
Anderson Soungpanya	November 15, 2018

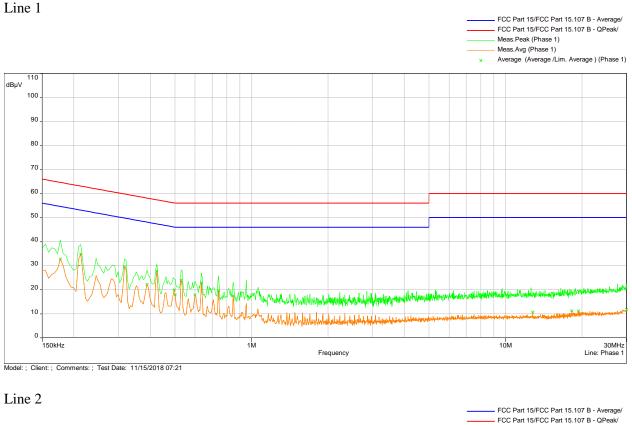
EMC Report for Grundfos Holding A/S on the Alpha 15-55 HWR-D

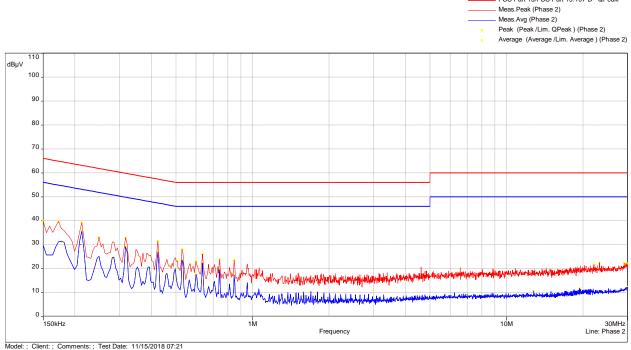
File: 103479767MPK-014P Page 49 of 57



4.7.3 Test Results

FCC Part 15B Conducted Disturbances, 120V 60Hz, Transmitter Off







	Quasi-Peak Table							
Frequency	Q.Peak	Limit	Margin		Correction			
(MHz)	(dBµV)	(dBµV)	(dB)	Comment	(dB)			
0.150	39.81	66.00	-26.19	Phase 2	11.55			
0.173	39.63	64.84	-25.21	Phase 2	11.56			
0.177	40.55	64.63	-24.08	Phase 1	11.56			
0.213	39.20	63.09	-23.89	Phase 2	11.56			
0.213	38.85	63.09	-24.24	Phase 1	11.56			
0.245	32.99	61.94	-28.95	Phase 1	11.55			
0.249	33.01	61.79	-28.78	Phase 2	11.57			
0.317	32.86	59.80	-26.94	Phase 1	11.58			
0.317	32.81	59.80	-26.99	Phase 2	11.58			
0.389	28.17	58.10	-29.92	Phase 1	11.59			
0.425	30.67	57.36	-26.69	Phase 1	11.61			
0.425	31.48	57.36	-25.88	Phase 2	11.61			
0.506	23.15	56.00	-32.85	Phase 2	11.60			
0.528	28.00	56.00	-28.00	Phase 2	11.61			
0.533	28.22	56.00	-27.78	Phase 1	11.60			
0.600	23.49	56.00	-32.51	Phase 1	11.61			
0.600	22.99	56.00	-33.01	Phase 2	11.61			
0.636	26.90	56.00	-29.10	Phase 1	11.61			
0.636	26.03	56.00	-29.97	Phase 2	11.61			
0.744	25.79	56.00	-30.21	Phase 1	11.63			
0.744	23.80	56.00	-32.20	Phase 2	11.63			
0.848	23.54	56.00	-32.46	Phase 2	11.64			
0.848	23.11	56.00	-32.89	Phase 1	11.64			
0.956	23.86	56.00	-32.14	Phase 1	11.63			
22.092	21.64	60.00	-38.36	Phase 2	12.15			
23.222	22.43	60.00	-37.57	Phase 2	12.19			
25.652	21.18	60.00	-38.82	Phase 1	12.21			
27.560	22.41	60.00	-37.59	Phase 1	12.24			
28.604	21.26	60.00	-38.74	Phase 1	12.26			
28.910	21.90	60.00	-38.10	Phase 1	12.27			
29.049	22.27	60.00	-37.73	Phase 2	12.27			
29.247	21.58	60.00	-38.42	Phase 1	12.27			
29.486	22.01	60.00	-37.99	Phase 2	12.28			
29.594	21.95	60.00	-38.05	Phase 2	12.28			
29.792	22.03	60.00	-37.97	Phase 2	12.28			
29.891	22.57	60.00	-37.43	Phase 1	12.28			

EMC Report for Grundfos Holding A/S on the Alpha 15-55 HWR-D File: 103479767MPK-014P

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	Average Table							
Frequency	Average	Limit	Margin		Correction			
(MHz)	(dBµV)	(dBµV)	(dB)	Comment	(dB)			
0.177	32.66	54.63	-21.96	Phase 1	11.56			
0.177	31.26	54.63	-23.37	Phase 2	11.56			
0.213	34.81	53.09	-18.28	Phase 1	11.56			
0.213	35.54	53.09	-17.54	Phase 2	11.56			
0.285	24.58	50.67	-26.09	Phase 2	11.57			
0.317	29.47	49.80	-20.33	Phase 1	11.58			
0.317	29.11	49.80	-20.69	Phase 2	11.58			
0.389	22.18	48.10	-25.92	Phase 1	11.59			
0.425	27.67	47.36	-19.69	Phase 1	11.61			
0.425	26.77	47.36	-20.59	Phase 2	11.61			
0.497	19.94	46.06	-26.12	Phase 1	11.60			
0.497	19.92	46.06	-26.14	Phase 2	11.60			
0.501	17.81	46.00	-28.19	Phase 1	11.60			
0.501	16.07	46.00	-29.93	Phase 2	11.60			
0.528	23.45	46.00	-22.55	Phase 2	11.61			
0.528	23.94	46.00	-22.06	Phase 1	11.61			
0.600	17.48	46.00	-28.52	Phase 2	11.61			
0.600	17.82	46.00	-28.18	Phase 1	11.61			
0.636	22.17	46.00	-23.83	Phase 2	11.61			
0.636	22.80	46.00	-23.20	Phase 1	11.61			
0.744	19.42	46.00	-26.58	Phase 2	11.63			
0.744	19.57	46.00	-26.43	Phase 1	11.63			
0.848	17.15	46.00	-28.85	Phase 2	11.64			
0.848	17.47	46.00	-28.53	Phase 1	11.64			
12.800	10.69	50.00	-39.31	Phase 1	12.03			
12.800	10.56	50.00	-39.44	Phase 2	12.03			
18.231	11.22	50.00	-38.78	Phase 1	12.11			
19.401	11.15	50.00	-38.85	Phase 1	12.12			
19.401	11.63	50.00	-38.37	Phase 2	12.12			
19.613	11.30	50.00	-38.70	Phase 2	12.13			
29.999	11.76	50.00	-38.24	Phase 1	12.28			
30.000	12.14	50.00	-37.86	Phase 2	12.28			

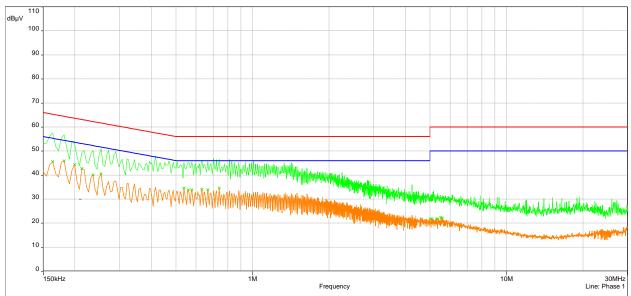
Result:	Complies by -17.54dB



FCC Part 15.207 Conducted Disturbances, 120V 60Hz, Transmitter On Line 1

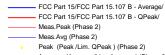




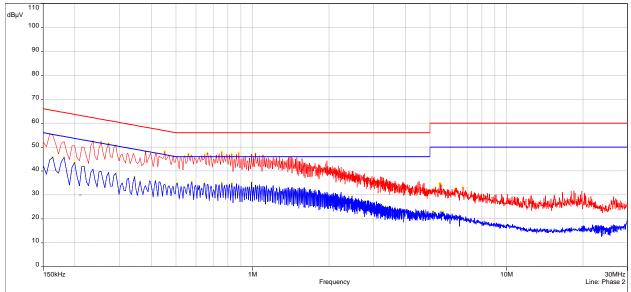


Model: ; Client: ; Comments: ; Test Date: 11/15/2018 07:34





Average (Average /Lim. Average) (Phase 2)



Model: ; Client: ; Comments: ; Test Date: 11/15/2018 07:34



	Quasi-Peak Table								
Frequency	Q.Peak	Limit	Margin		Correction				
(MHz)	(dBµV)	(dBµV)	(dB)	Comment	(dB)				
0.164	57.52	65.28	-7.77	Phase 1	11.56				
0.182	56.71	64.42	-7.71	Phase 1	11.57				
0.195	54.07	63.82	-9.76	Phase 1	11.57				
0.236	52.55	62.25	-9.70	Phase 2	11.55				
0.254	52.33	61.64	-9.32	Phase 2	11.58				
0.254	50.98	61.64	-10.66	Phase 1	11.58				
0.272	51.50	61.07	-9.57	Phase 2	11.58				
0.290	50.59	60.54	-9.95	Phase 2	11.57				
0.380	48.30	58.29	-9.99	Phase 2	11.59				
0.416	47.77	57.54	-9.77	Phase 1	11.60				
0.452	48.23	56.85	-8.62	Phase 2	11.60				
0.470	45.90	56.52	-10.62	Phase 1	11.62				
0.560	47.25	56.00	-8.75	Phase 2	11.59				
0.632	46.15	56.00	-9.85	Phase 1	11.61				
0.663	47.54	56.00	-8.46	Phase 2	11.62				
0.704	46.87	56.00	-9.13	Phase 1	11.63				
0.722	46.38	56.00	-9.62	Phase 1	11.63				
0.740	46.52	56.00	-9.48	Phase 1	11.63				
0.758	48.00	56.00	-8.00	Phase 2	11.63				
0.812	46.41	56.00	-9.59	Phase 1	11.63				
0.830	45.80	56.00	-10.20	Phase 1	11.64				
0.830	47.09	56.00	-8.91	Phase 2	11.64				
0.884	47.59	56.00	-8.41	Phase 2	11.64				
1.028	47.32	56.00	-8.68	Phase 2	11.65				
5.042	31.89	60.00	-28.11	Phase 1	11.82				
5.118	31.88	60.00	-28.12	Phase 1	11.82				
5.136	32.94	60.00	-27.06	Phase 1	11.82				
5.172	33.46	60.00	-26.54	Phase 1	11.82				
5.208	31.95	60.00	-28.05	Phase 1	11.82				
5.262	33.19	60.00	-26.81	Phase 2	11.82				
5.370	32.18	60.00	-27.82	Phase 1	11.83				
5.478	35.01	60.00	-24.99	Phase 2	11.84				
5.514	33.98	60.00	-26.02	Phase 2	11.84				
5.532	34.34	60.00	-25.66	Phase 2	11.84				
6.288	32.89	60.00	-27.11	Phase 2	11.86				
6.738	33.20	60.00	-26.80	Phase 2	11.90				



Average Table					
Frequency	Average	Limit	Margin		Correction
(MHz)	(dBµV)	(dBµV)	(dB)	Comment	(dB)
0.164	45.62	55.28	-9.66	Phase 1	11.56
0.164	45.76	55.28	-9.52	Phase 2	11.56
0.182	45.89	54.42	-8.53	Phase 1	11.57
0.182	45.64	54.42	-8.77	Phase 2	11.57
0.200	44.29	53.63	-9.34	Phase 1	11.56
0.200	43.51	53.63	-10.12	Phase 2	11.56
0.213	42.68	53.09	-10.41	Phase 1	11.56
0.218	41.98	52.91	-10.94	Phase 2	11.57
0.236	40.04	52.25	-12.21	Phase 1	11.55
0.254	40.52	51.64	-11.12	Phase 1	11.58
0.290	39.10	50.54	-11.44	Phase 2	11.57
0.344	37.66	49.12	-11.46	Phase 2	11.57
0.506	35.00	46.00	-11.00	Phase 2	11.60
0.537	34.56	46.00	-11.44	Phase 1	11.60
0.560	33.76	46.00	-12.24	Phase 1	11.59
0.578	33.91	46.00	-12.09	Phase 1	11.61
0.578	35.51	46.00	-10.49	Phase 2	11.61
0.632	34.05	46.00	-11.95	Phase 1	11.61
0.645	34.85	46.00	-11.15	Phase 2	11.61
0.668	33.85	46.00	-12.15	Phase 1	11.63
0.740	34.53	46.00	-11.47	Phase 1	11.63
0.758	35.03	46.00	-10.97	Phase 2	11.63
0.830	34.91	46.00	-11.09	Phase 2	11.64
0.992	35.29	46.00	-10.71	Phase 2	11.63
5.010	21.70	50.00	-28.30	Phase 1	11.83
5.082	21.75	50.00	-28.25	Phase 1	11.82
5.136	23.27	50.00	-26.73	Phase 2	11.82
5.208	22.78	50.00	-27.22	Phase 2	11.82
5.244	22.65	50.00	-27.35	Phase 2	11.82
5.298	21.66	50.00	-28.34	Phase 1	11.82
5.370	21.73	50.00	-28.27	Phase 1	11.83
5.514	22.36	50.00	-27.64	Phase 1	11.84
5.514	23.05	50.00	-26.95	Phase 2	11.84
5.586	22.84	50.00	-27.16	Phase 2	11.85
5.586	22.07	50.00	-27.93	Phase 1	11.85
5.640	22.92	50.00	-27.08	Phase 2	11.86

Result: Complies by -8.53dB



5.0 List of Test Equipment

Measurement equipment used for emission compliance testing utilized the equipment on the following list:

Equipment	Manufacturer	Model/Type	Asset No.	Calibration Interval	Cal Due
Bi-Log Antenna	Teseq	CBL 6111D	ITS 01058	12	09/20/19
Pre-Amplifier	Sonoma Instrument	310N	ITS 0942	12	01/26/19
EMI Receiver	Rohde and Schwarz	ESU	ITS 00961	12	10/26/19
Active Horn Antenna	ETS-Lindgren	3117-PA	ITS 01636	12	01/11/19
Spectrum Analyzer	Rohde and Schwarz	FSU	ITS 00913	12	01/24/19
Horn Antenna (10-40 GHz)	ETS-Lindgren	3116C	ITS 01376	12	04/25/19
Pre-Amplifier (18-40GHz)	Miteq	TTA1840-35-S-M	ITS 01393	12	01/19/19
LISN	Com Power	LIN-115A	ITS 01283	12	10/03/19
BI-Log Antenna	Antenna Research	LPB-2513	ITS 00355	12	02/21/19
Notch Filter	Micro-Tronics	BRM50702	ITS 01166	12	03/10/19
RF Cable	Megaphase	EMC1-K1K1-236	ITS 01538	12	06/25/19
RF Cable	Megaphase	TM40-K1K1-59	ITS 01657	12	06/26/19
RF Cable	TRU Corporation	TRU CORE 300	ITS 01330	12	11/29/18
RF Cable	TRU Corporation	TRU CORE 300	ITS 01465	12	08/16/19
RF Cable	TRU Corporation	TRU CORE 300	ITS 01470	12	08/16/19
Attenuator	Mini Circuits	BW-S10W5+	ITS 01582	12	10/07/19

[#] No Calibration required

Software used for emission compliance testing utilized the following:

Name	Manufacturer	Version	Template/Profile
Tile	Quantum Change	3.4.K.22	Conducted Spurious_30M-26GHz
BAT-EMC	Nexio	3.16.0.64	103479767_Grundfos.bpp
RS Commander	Rohde Schwarz	1.6.4	Not Applicable (Screen grabber)



6.0 Document History

Revision/ Job Number	Writer Initials	Reviewers Initials	Date	Change
1.0 / G103479767	AS	KV	December 05, 2018	Original document

END OF REPORT