


Group 4 Systems Limited. Challenge House, Northway Lane, Newtown Industrial Estate, Tewkesbury, Gloucestershire. GL20 8JG				PARTS LIST 7000-5080-1X NO. 7000-5080-2X		TITLE S680 PROX RDR C/LOOP PCB ASSEMBLY (INST/DIST)		SH 1	OF 2
FIRST USED ON	ASSY. NO.		DRAWN SCV		CHECKED	APPROVED			
ISSUE	PA	XG			LABOUR HOURS				
C/N NO.	5898	6003			ASSY	• 0 1 6 7			
DATE	19/3/99	1/4/99			INSP	•			
INITIALS	A				TEST	• 0 3 9 3			
ITEM	PART OR STOCK NO.	DESCRIPTION			QTY.	REMARKS			
1	4000-4113	PCB, Issue B			1	-			
5	7000-5085	Processor Kit (68HC711D3)			1	IC9			
10	0115-0001SM	Zero Ohm Link			5	R4, 5, 41, 49, 52			
11	0115-2032SM	Resistor, 1/4W, 5%, 22			2	R33, 34			
12	0115-2056SM	Resistor, 1/4W, 5%, 220			3	R23, 28, 29			
13	0115-2060SM	Resistor, 1/4W, 5%, 330			1	R22			
14	0115-1072SM	Resistor, 1/10W, 5%, 1k			2	R51, 53			
15	0116-1821SM	Resistor, 1/10W, 1%, 1.82k			1	R8			
16	0116-2551SM	Resistor, 1/10W, 1%, 2.55k			1	R17			
17	0116-2741SM	Resistor, 1/10W, 1%, 2.74k			1	R20			
18	0116-3831SM	Resistor, 1/10W, 1%, 3.83k			3	R7, 10, 54			
19	0115-1088SM	Resistor, 1/10W, 5%, 4.7k			4	R13, 24, 40, 45			
20	0115-1096SM	Resistor, 1/10W, 5%, 10k			7	R14, 15, 18, 36, 37, 39, 48			
21	0116-2002SM	Resistor, 1/10W, 1%, 20k			1	R55			
22	0116-4022SM	Resistor, 1/10W, 1%, 40.2k			1	R16			
23	0116-4322SM	Resistor, 1/10W, 1%, 43.2k			1	R21			
24	0115-1120SM	Resistor, 1/10W, 5%, 100k			9	R9, 12, 35, 38, 42-44, 46, 47			
25	0115-1128SM	Resistor, 1/10W, 5%, 220k			1	R19			
26	0115-1136SM	Resistor, 1/10W, 5%, 470k			1	R11			
27	0115-1144SM	Resistor, 1/10W, 5%, 1M			1	R25			
28	0115-1168SM	Resistor, 1/10W, 5%, 10M			1	R56			
REFERENCE DOCUMENTS									
ASSEMBLY DRAWING		7000-5080		TEST PROCEDURE(S)		None			
CIRCUIT DIAGRAM		7200-5080							

GROUP 4 LABEL DATA