

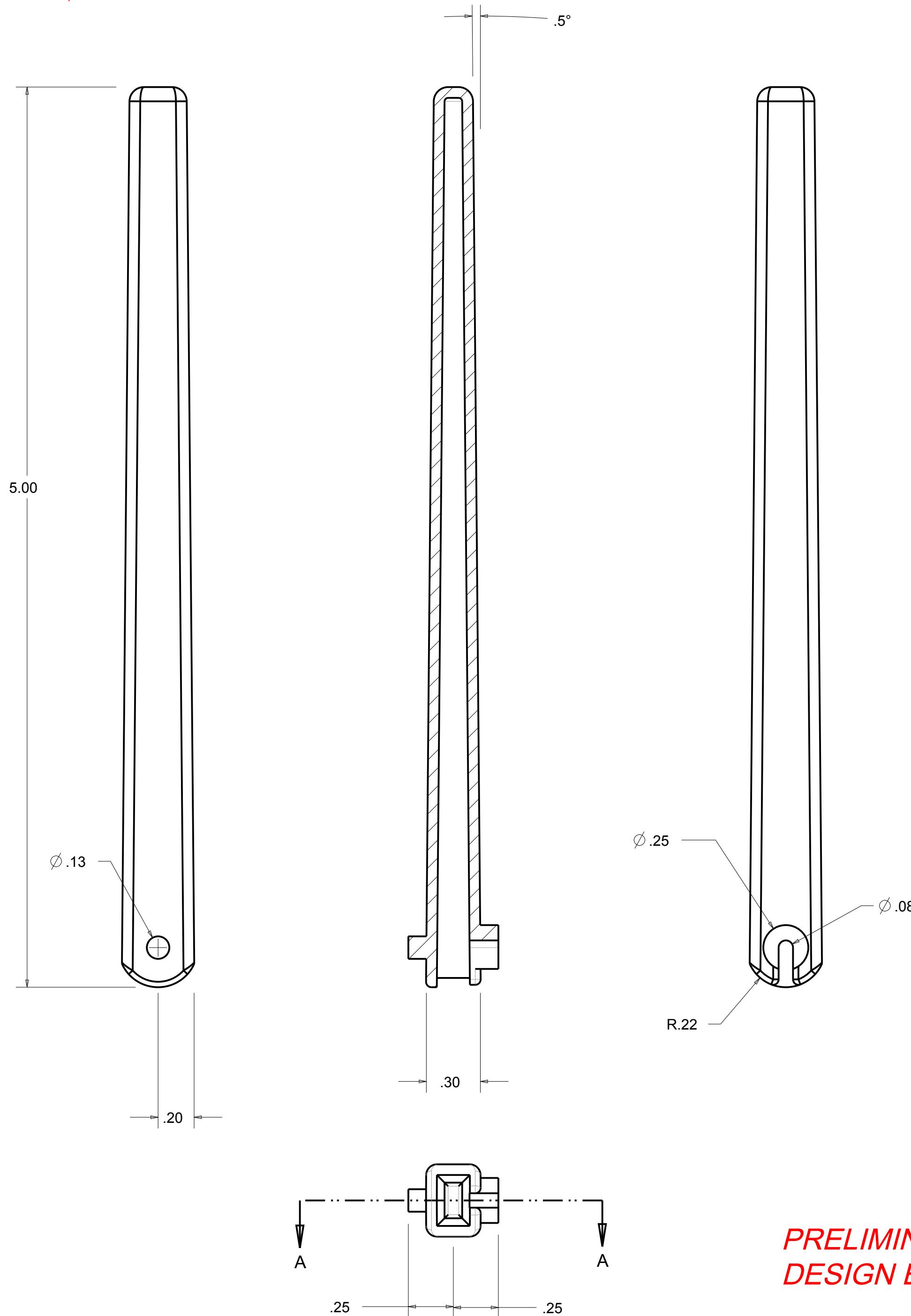
2840-819

DWG. NO.

PRE PRODUCTION REVISIONS (PROJECT):  
 01) 11/27/12 MWM - FIRST DRAFT  
 02) 04/12/13 MWM - CHANGED MATERIAL  
 03) 05/17/13 MWM - RELEASE FOR TOOLING

REV	ECO ECR	REVISION	APRVD. BY	DATE

APPROVAL SIGNATURES ON FILE



NOTES:

1. MATERIAL: THERMOPLASTIC ELASTOMER 70+/-10 SHORE A  
COLOR: BLACK  
MOLD SHRINKAGE: .XXX
2. FINISH: CAVITY: SPE/SPI #D-1  
CORE: SPE/SPI #B-2
3. MAXIMUM PART FLASH .005
4. MAXIMUM PART MISMATCH .005
5. ELLIPTICAL BOXED DIMENSIONS REQUIRE DEMONSTRATED  
PROCESS CAPABILITY (Cpk/Ppk) >1.33 WITH ACCEPTABLE  
GAGE R & R.
6. 1st ARTICLE INSPECTION: MEASURE ALL DIMENSIONS (1 pc)
7. PART VOLUME = 0.285 in 3
8. PART WEIGHT = 4.9 GR (or 0.011 LB)
9. PART TO BE FREE OF DIRT, GREASE, OIL OR  
ANY FOREIGN MATERIAL
10. CHECK CRITICAL DIMENSIONS FROM EACH  
CAVITY AT THE BEGINNING OF EACH PRODUCTION  
RUN AND AT THE START OF EACH SHIFT.
11. EACH MATERIAL LOT TO BE NOTCHED IZOD TESTED  
PER ASTM D256, ISO 180. OR CERTIFICATE OF  
COMPLIANCE ON FILE FROM SUPPLIER.
12. NO CONTAMINATION PARTICLES, FLOW LINES, OR  
BURN MARKS ALLOWED ON "A" SURFACES. 3 PER  
INCH PERMITTED ON "B" SURFACES. CHECK EACH  
CAVITY AT THE BEGINNING OF EACH PRODUCTION  
RUN AND AT THE START OF EACH SHIFT.
13. PART MUST MATCH GOJO APPROVED COLOR CHIP.  
CHECK EACH CAVITY AT THE BEGINNING OF EACH  
PRODUCTION RUN AND AT THE START OF EACH SHIFT.
14. SHIPPING REQUIREMENTS:  
CAREFULLY PACKED TO AVOID DAMAGE IN QUANTITIES, IN  
UNIFORM SIZED SHIPPING CONTAINERS ON UNIFORM SIZED  
PALLET (48" LENGTH X 40" WIDTH X 66" TALL) CARTONS  
TO BE MARKED CLEARLY IN 1" HIGH MINIMUM LETTERS.  
WITH QUANTITY, GOJO PART, LOT, AND P.O. NUMBER.

INTERPRET DRAWING PER ASME Y14.100 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	TITLE: ANTENNA SHEATH STATE: Developmental		
TOLERANCES:	THIS DRAWING IS THE PROPERTY OF GOJO INDUSTRIES, INC. ONE GOJO PLAZA, SUITE 500 AKRON, OH 44311 AND IS LOANED UPON CONDITION THAT IT IS NOT TO BE REPRODUCED OR COPIED IN WHOLE OR PART, OR USED FOR FURNISHING INFORMATION TO OTHERS OR FOR ANY OTHER PURPOSE DETERMINED TO THE INTEREST OF GOJO INDUSTRIES, INC. AND WILL BE RETURNED UPON REQUEST		
DECIMALS: X.X ± 0.1 X.XX ± 0.01 X.XXX ± 0.001	DRAWN BY: M. MOORE DATE: 11/27/12		
FRACTIONS: XXX ± 1/32	SCALE: 2:1	SHEET	1 of 1
ANGLES: XX ± 0.5 XXX ± 0.50	DO NOT SCALE	SIZE	DWG. NO. 2840-819
CHKD BY: M. MOORE DATE: 11/27/12	C	REV. 1	