




Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference



# Antenna Specifications

(UM100C)

UTStarcom		Checked By R&D RF	Checked By R&D Mech.	Checked By	Reviewed By	Approved By
	Name					
	Signature					

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Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

<b>Product Family</b>	<b>: Internal Antenna</b>	
<b>Model Name</b>	<b>: UM100C</b>	
<b>Maker Part No.</b>	<b>: 712195.0001</b>	<b>Revision: 1.0</b>
<b>Customer</b>	<b>: UT Starcom</b>	
<b>Customer Part No.</b>	<b>: 7083012306</b>	<b>Revision:</b>

## Purpose

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The product specification is a complete description of the product only together with the specification drawing.

## Approval History

REV	DATA	Previous	After	Reason
1.0	January 17, 2008.			Approval



Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

## Table of Contents

### 1. GENERAL

- 1.1 PRODUCT DESCRIPTION
- 1.2 PART NO.
- 1.3 PRINT ACCEPTANCE
- 1.4 UNIT, DEFINITIONS, AND ABBREVIATIONS
- 1.5 INTERFACE
- 1.6 CONDITIONS
- 1.7 COORDINATE SYSTEM

### 2. ELECTRICAL PROPERTIES

- 2.1 SAMPLES SIZE
- 2.2 FREQUENCY BANDS
- 2.3 IMPEDANCE
- 2.4 THE RADIO
- 2.5 VSWR
- 2.6 GAIN
- 2.7 POWER RATING
- 2.8 ELECTRICAL SPECIFICATION & TEST DATA

### 3. MECHANICAL PROPERTIES

- 3.1 SAMPLES SIZE
- 3.2 APPEARANCE
- 3.3 CTQ
- 3.4 DROP TEST
- 3.5 CONTACT FORCE
- 3.6 CONTACT STABILITY

### 4. ENVIRONMENTAL RESISTANCE PROPERTIES

- 4.1 SAMPLES SIZE
- 4.2 HIGH TEMPERATURE
- 4.3 LOW TEMPERATURE
- 4.4 HUMIDITY
- 4.5 SALT SPRAY
- 4.6 THERMAL SHOCK

### 5. PACKAGING

### 6. SPECIFICATIONS DRAWING

### 7. TEST REPORT

### 8. DIMENSION MEASUREMENT DATA

### 9. RECORDS ISSUED BY CERTIFIED TEST INSTITUTES

Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

# 1 GENERAL

## 1.1 PRODUCT DESCRIPTION

Internal monopole-Style Antenna Consisting of a Stamped Metal Radiator Heat-Staked to a Plastic Carrier.

## 1.2 PART NO.

Laird Technologies Part No. 712195.0001  
UT Starcom Part No.

## 1.3 PRINT ACCEPTANCE

Samples and a Page one drawing was sent to customer. When they are approved, the approval form should be completed, signed, and sent back to Laird Technologies before further mass production batches can be delivered.

## 1.4 UNITS, DEFINITIONS, AND ABBREVIATIONS

Unless otherwise stated, SI units are used.

Tx	Transmit Band
Rx	Receive Band
PCB	Printed Circuit Board
VSWR	Voltage Standing Wave Ratio
dBi	Antenna gain in dB (Isotropic)
CW	Continuous Wave
g	Acceleration of gravity (approx. 9.8 m/s <sup>2</sup> )
RH	Relative Humidity

### 1.4.1 “Without mechanical damage”

Implies full mechanical functionality according to specification and compliance with visual requirements according to specification drawing.

### 1.4.2 “Without permanent mechanical damage”

As above but allows reversible misalignment or deformation and minor visual damage (no through-cuts or holes).

### 1.4.3 “Unimpaired functionality”

Implies full mechanical functionality according to specification but allows visual damage (no through-cuts or holes).

Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

## 1.5 INTERFACE

All properties are guaranteed under the condition that antenna/handset interface is designed in accordance with instructions provided by Laird Technologies. The whole interface should be included in the specification. Functionality with other equipment (such as couplers etc.) is not guaranteed unless this has been agreed upon separately.

## 1.6 CONDITIONS

Unless otherwise stated all temperature tolerances are  $\pm 3^{\circ}\text{C}$  and all RH tolerances are  $\pm 5\%$  units.

Unless otherwise stated all values are valid at  $+20^{\circ}\text{C}$  and 50% RH.

Unless otherwise stated all values are valid for the radio defined in 2.4

## 1.7 COORDINATE SYSTEM

The coordinate system for the phone is defined as follows:

- Origin is in center of gravity.
- Positive X axis is perpendicular to, and directed from, front plane.
- Positive Y axis is perpendicular to, and directed from, right side plane (as seen from front).
- Positive Z axis is perpendicular to, and directed from, top plane.

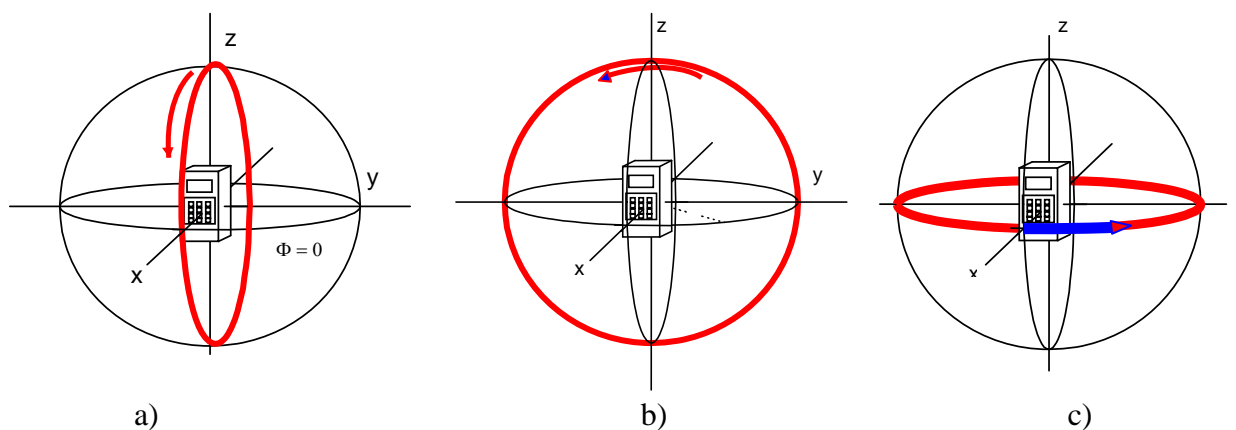


Figure 1-1: a)  $E_2$ -plane b)  $E_1$ -plane c) H-plane

Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

## 2 ELECTRICAL PROPERTIES

### 2.1 SAMPLES SIZE

All the tests will be conducted as below:

- The VSWR will be measured for 30 samples and a Cpk analysis will be conducted,
- The radiation patterns will be measured on one sample,.

### 2.2 FREQUENCY BANDS

CDMA	PCS & AWS
824 ~ 894 MHz	1710 ~ 2155 MHz

### 2.3 IMPEDANCE

2.3.1 *Nominal Value:*

50 Ohms

2.3.2 *Method*

Laird Technologies will supply engineering assistance to ensure that the impedance over the frequency bands is as close to 50 ohms as possible after matching.

### 2.4 THE RADIO

2.4.1 *Radio Revision*

Customer chassis I.D. : **UM100C**

2.4.2 *Matching circuit*

The customer provided the matching circuit used. Customer is responsible for verifying operation and performance of matching circuit.

Matching network:

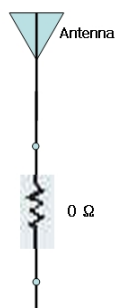


Figure 2-1 Matching Circuit

Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

## 2.5 VSWR

### 2.5.1 Method of Measurement

A 50 ohms coaxial cable is connected (soldered) to the 50 ohms feeding point on the PCB. The connection of the coaxial cable is done so as to introduce a minimum of mismatch. In the other end, the coaxial cable is connected to a network analyzer. The analyzer is calibrated so that the reference plane is at the 50 ohms feeding point. The radio, including the PCB must not in any significant way differ from the mass produced radio, e.g. the antenna feeding parts have to be equivalent to the parts in mass production. Free space means that the radio is attached to a nonconductive surface.

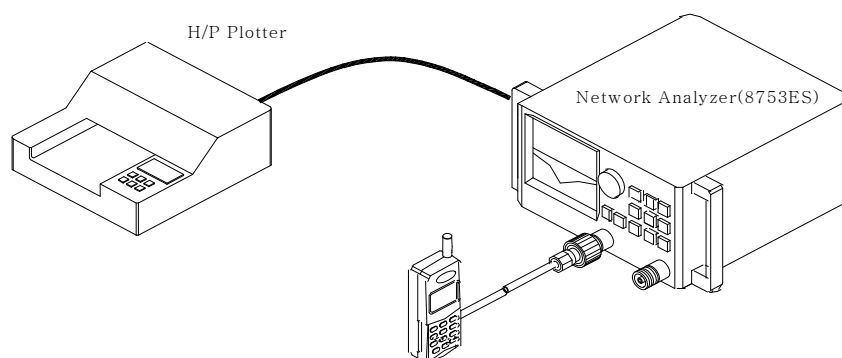


Figure 2-2 VSWR Measurement System

### 2.5.2 Electrical Performance Assurance

In order to guarantee the specified electrical performance in mass production the following procedure is used (example given for a single band antenna). During the development phase, two antennas are selected; one defining the lowest allowable resonance frequency (when measured on the handset), marked "low freq.", and one defining the highest allowable resonance frequency, marked "high freq.", see Figure 2-3. These antennas are reference antennas. These antennas are then measured on a ground plane used in mass production and define the highest and lowest allowable resonance frequencies on this ground plane and each produced antenna is automatically tested on this ground plane.

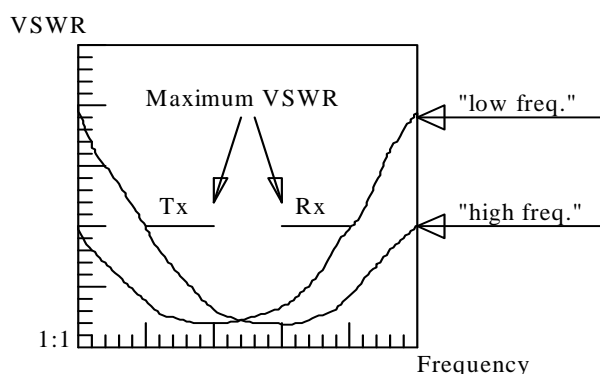


Figure 2-3 Reference antennas defining the lowest and highest

Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

## 2.6 GAIN (PEAK AND AVERAGE)

Below typical antenna gain values are based on the horn antenna measurement.

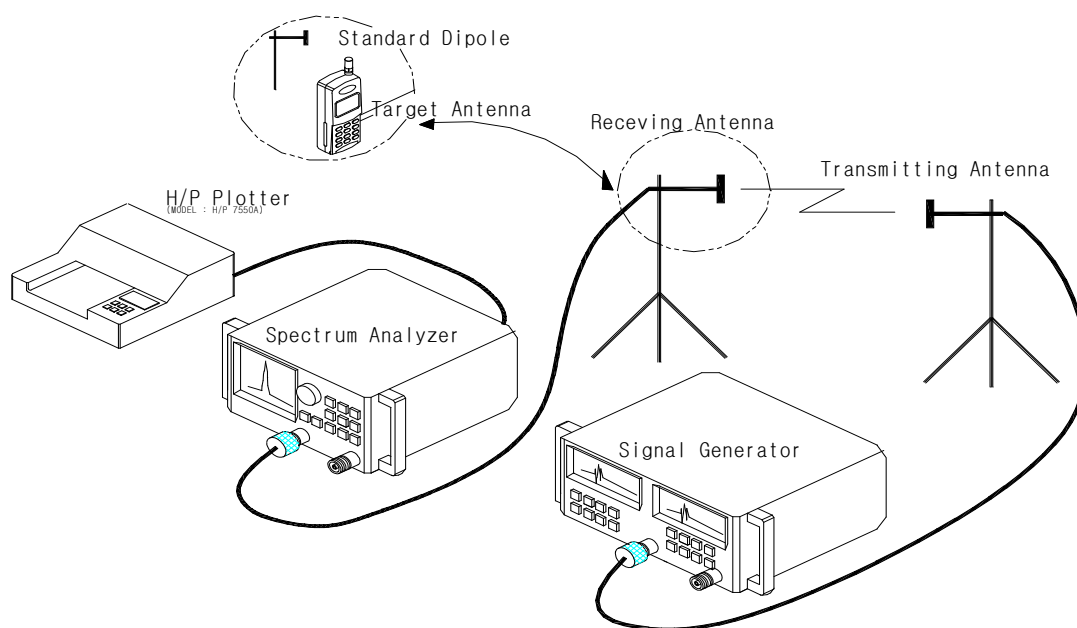


Figure 2-4 Gain Measurement System

## 2.7 POWER RATING

### 2.7.1 Maximum Value

$$P=2W \text{ (CW)}$$

### 2.7.2 Method of Measurement

The connection is done according to 2.5.1. The specified power, P, is applied for 10 minutes at the middle frequency of each Tx band defined in 2.2. Immediately after the test the VSWR is measured.

### 2.7.3 Post Test Requirements

Neither mechanical damage nor electrical performance reduction should be observed after the test.



Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

## 2.8 ELECTRICAL SPECIFICATION & TEST DATA

Electrical Spec.		CDMA		PCS & AWS	
		824 MHz (Tx)	894 MHz (Rx)	1710 MHz (AWS Rx)	2155 MHz (AWS Tx)
VSWR	set	Less than 6.0 : 1	Less than 10.5 : 1	Less than 4.0 : 1	Less than 6.0 : 1
	notebook	Less than 4.5 : 1	Less than 9.0 : 1	Less than 4.5 : 1	Less than 6.0 : 1

			CDMA		PCS		AWS	
			824~849 (Tx)	869~894 (Rx)	1850~1910 (Tx)	1930~1990 (Rx)	1710~1755 (Rx)	2110~2155 (Tx)
Avg. gain (min)	set	H	-9.0 dBi	-12.0 dBi	-5.0 dBi	-5.0 dBi	-8.0 dBi	-6.0 dBi
		E1	-12.5 dBi	-16.0 dBi	-7.0 dBi	-7.0 dBi	-9.5 dBi	-8.0 dBi
		E2	-12.0 dBi	-15.0 dBi	-7.0 dBi	-7.0 dBi	-10.0 dBi	-8.0 dBi
	Note book	H	-16.0 dBi	-18.5 dBi	-5.5 dBi	-7.0 dBi	-5.0 dBi	-8.0 dBi
		E1	-12.0 dBi	-17.0 dBi	-6.0 dBi	-7.0 dBi	-6.0 dBi	-9.0 dBi
		E2	-13.5 dBi	-18.0 dBi	-8.0 dBi	-8.5 dBi	-7.5 dBi	-10.0 dBi

(Value : More than XX dBi)

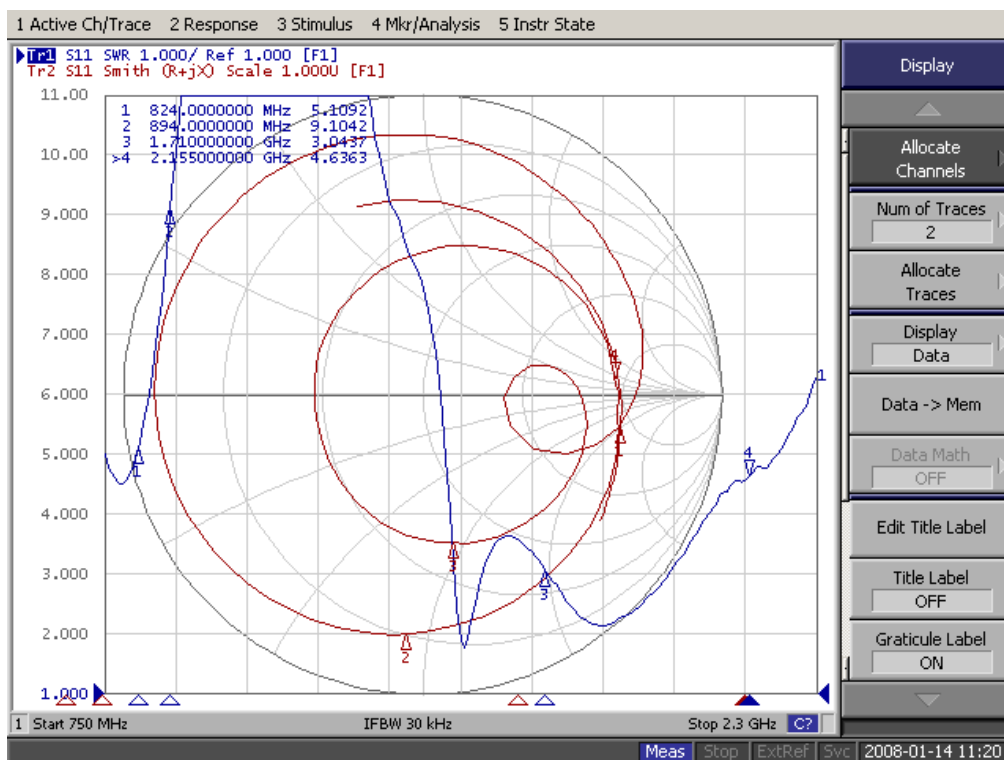
Test Data		CDMA		PCS & AWS	
		824 MHz (Tx)	894 MHz (Rx)	1710 MHz (AWS Rx)	2155 MHz (AWS Tx)
VSWR	set	Less than 5.1 : 1	Less than 9.1 : 1	Less than 3.0 : 1	Less than 4.6 : 1
	notebook	Less than 3.6 : 1	Less than 8.0 : 1	Less than 3.3 : 1	Less than 4.6 : 1

			CDMA		PCS		AWS	
			824~849 (Tx)	869~894 (Rx)	1850~1910 (Tx)	1930~1990 (Rx)	1710~1755 (Rx)	2110~2155 (Tx)
Avg. gain (min)	set	H	-8.1 dBi	-11.3 dBi	-3.8 dBi	-3.9 dBi	-6.8 dBi	-5.2 dBi
		E1	-11.5 dBi	-15.0 dBi	-5.9 dBi	-6.1 dBi	-8.4 dBi	-7.3 dBi
		E2	-10.9 dBi	-13.9 dBi	-6.3 dBi	-6.3 dBi	-8.9 dBi	-7.1 dBi
	Note book	H	-15.3 dBi	-17.6 dBi	-4.7 dBi	-5.9 dBi	-4.3 dBi	-6.9 dBi
		E1	-11.0 dBi	-15.8 dBi	-5.2 dBi	-6.2 dBi	-4.9 dBi	-8.3 dBi
		E2	-12.4 dBi	-17.2 dBi	-6.9 dBi	-7.7 dBi	-6.7 dBi	-8.8 dBi

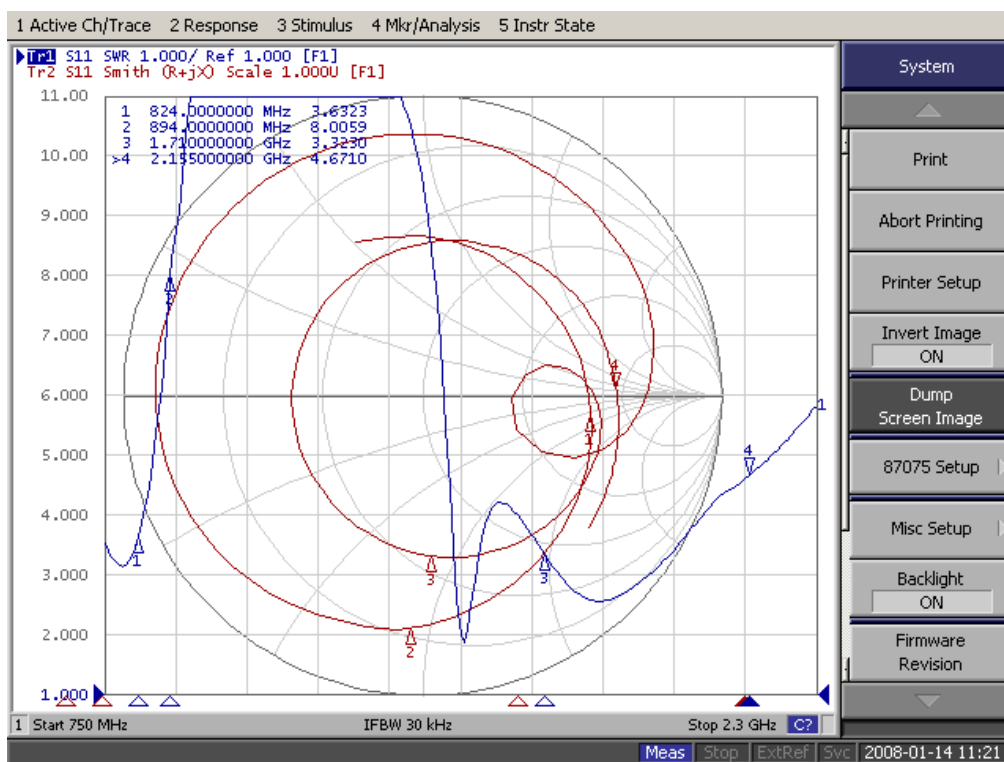
(Value : More than XX dBi)

Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

## - VSWR & SMITH CHART



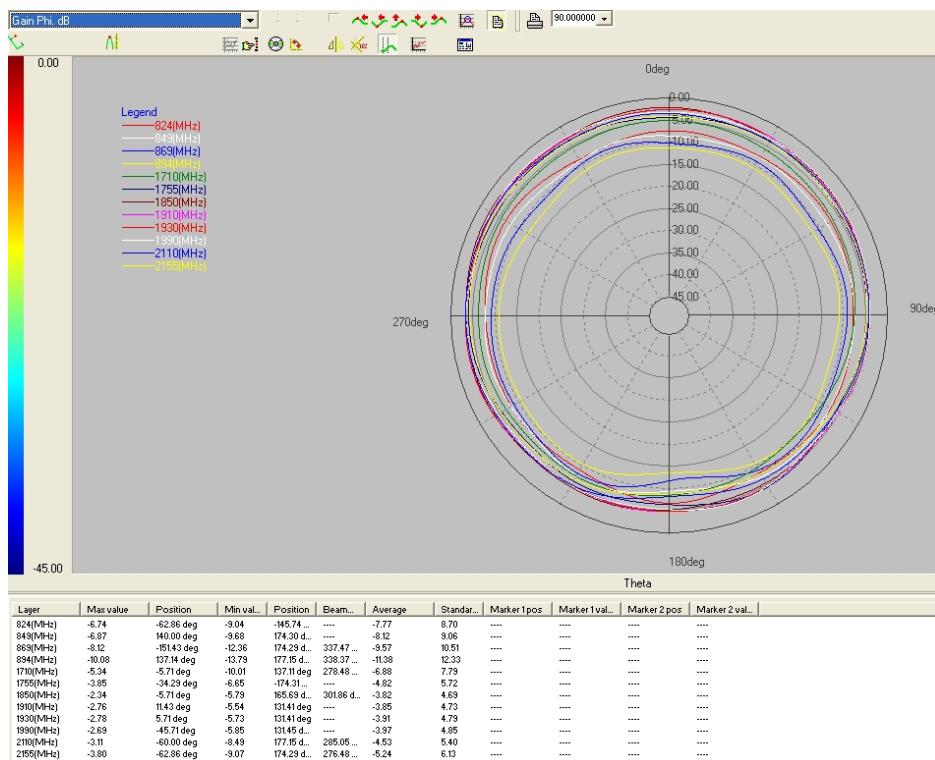
SET



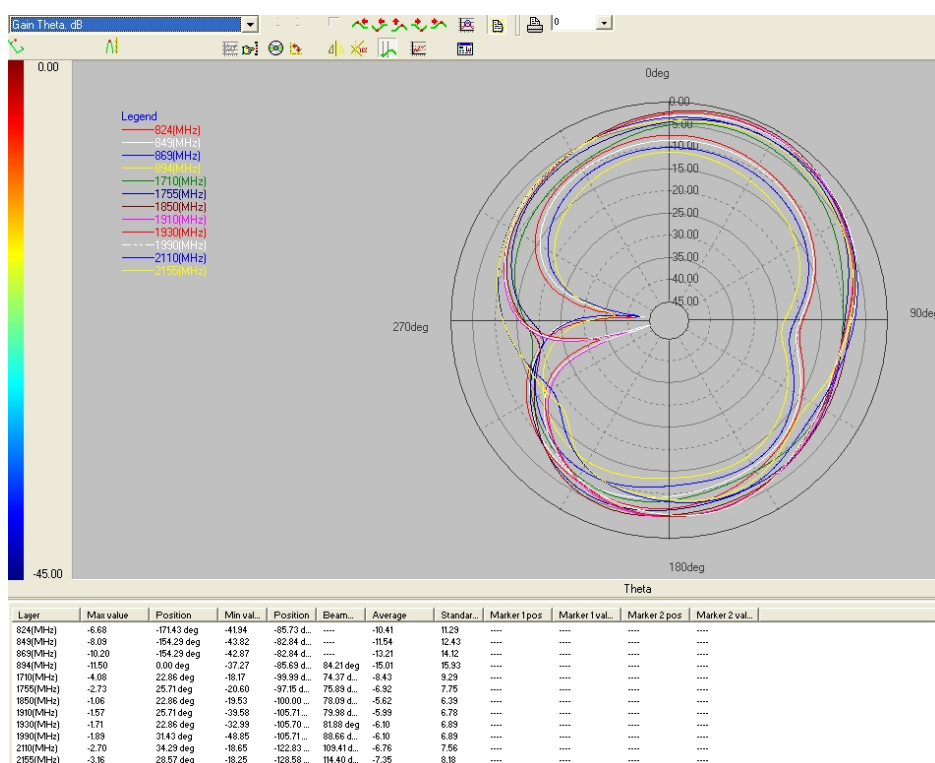
NOTEBOOK

Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

## -Radiation Pattern (-SET)

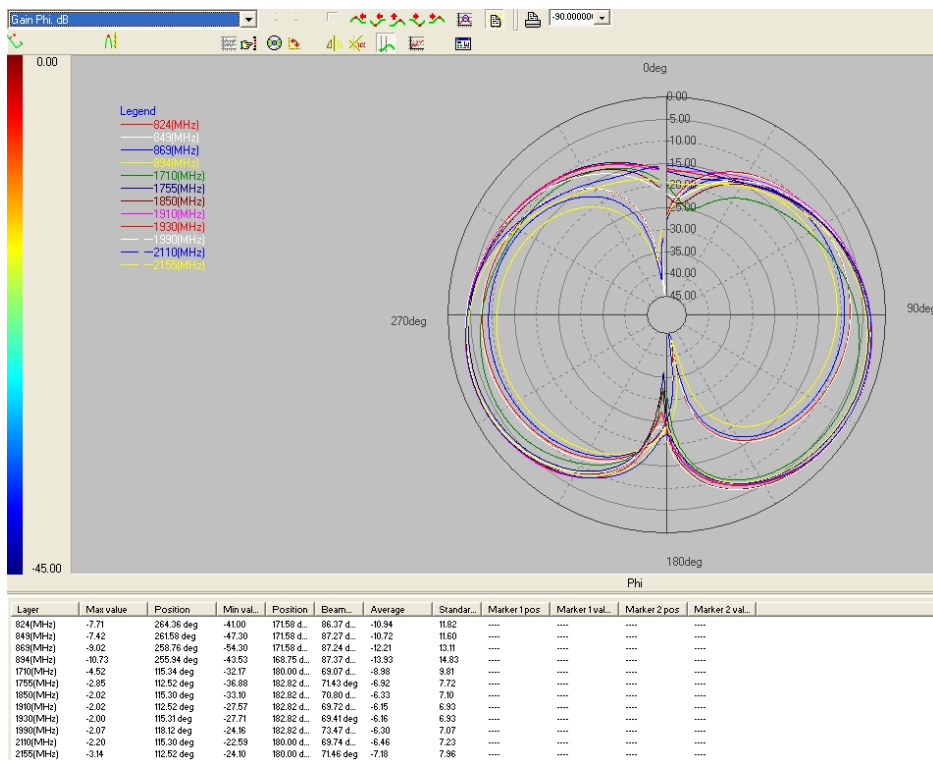


## H-plane



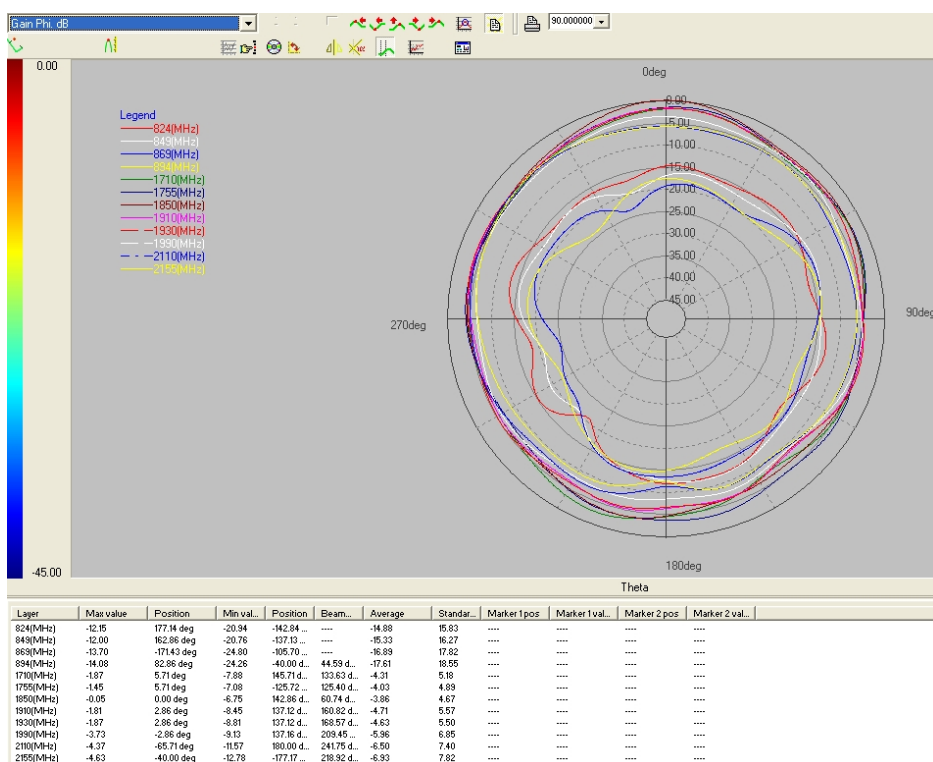
## E1-plane

Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference



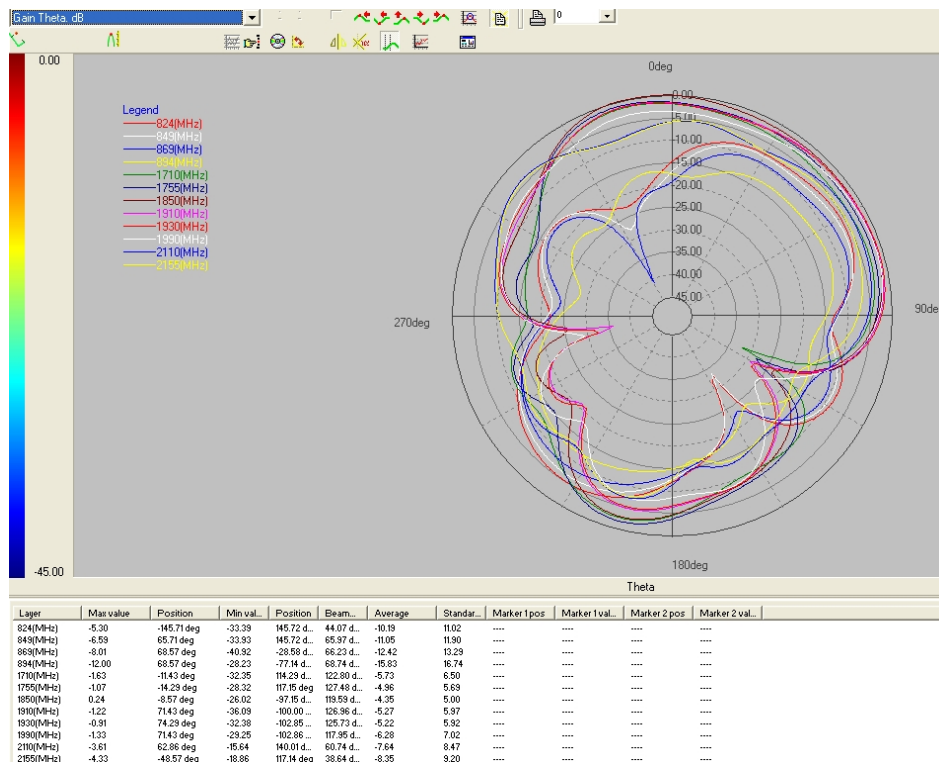
E2-plane

## -Radiation Pattern (-NOTEBOOK)

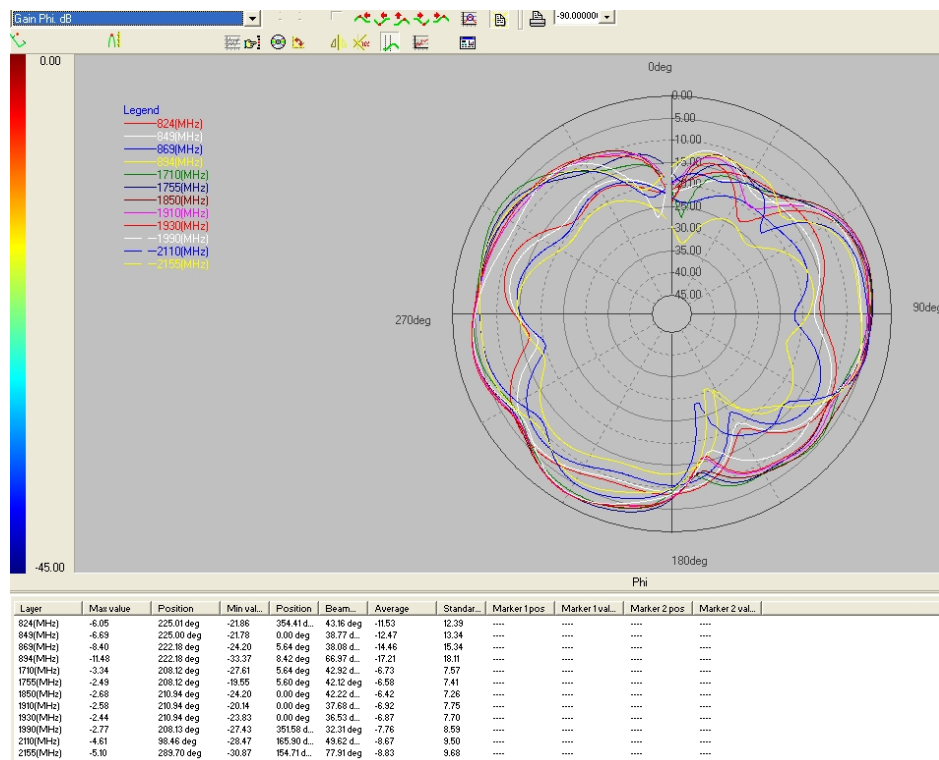


H-plane

Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference



E1-plane



E2-plane

Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

## 3 MECHANICAL PROPERTIES

### 3.1 SAMPLES SIZE

All the tests will be conducted on 5 samples.

### 3.2 APPEARANCE

The appearance shall be according to specification drawing (see 6).

### 3.3 DROP TEST

#### 3.3.1 Post Test Requirements

The antenna satisfies the electrical data.

#### 3.3.2 Procedure

The antenna is assembled to mobile phone provided by UTStarcom, Should with standard 3drop per every each 6side from 1.5m heights on to a steel plate.

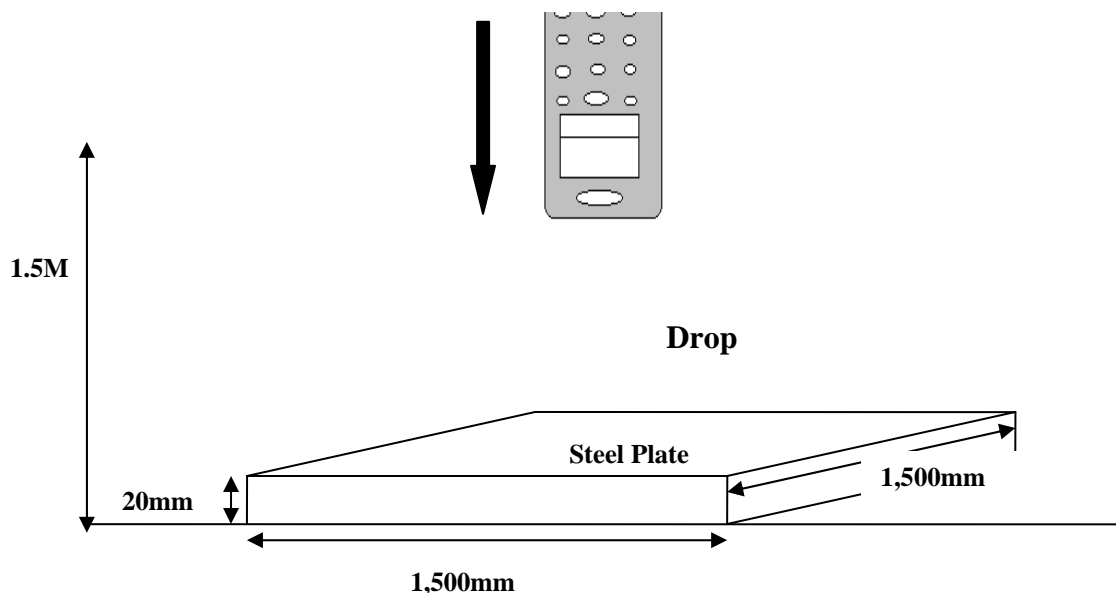


Figure 3-1: Drop

Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

### 3.4 CONTACT FORCE TEST

#### 3.4.1 Post Test Requirements

The antenna satisfies the electrical and mechanical data.

#### 3.4.2 Procedure

Measure reaction force of the antenna spring contacts with  $250 \pm 150$ gf .

Place the antenna on the contact force measuring device, fix the antenna, and press on the top contact point to the height of pcb contact area. The force shall be  $250 \pm 150$ gf.



Figure 3-2: Contact Force

### 3.5 CONTACT RESTITUTION TEST

#### 3.5.1 Post Test Requirements

The antenna satisfies the electrical and mechanical data.

#### 3.5.2 Procedure

Measure reaction force of the antenna spring contacts with overlap by 500 times. And than deformation is not more than 20%.

Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

## 4 ENVIRONMENTAL RESISTANCE PROPERTIES

### 4.1 SAMPLES SIZE

All the tests will be conducted on 5 samples.

### 4.2 HIGH TEMPERATURE TEST

Temperature	+ 70 °C
Time	48 hours

#### 4.2.1 Post Test Requirements

No visual, fitting or mold changes have been observed after the test. The antenna satisfied the electrical data.

#### 4.2.2 Procedure

Set temperature to +70 °C. Keep the temperature for 48 hours. and then return to normal temperature & humidity for 2hours.

### 4.3 LOW TEMPERATURE

Temperature	-40 °C
Time	48 hours

#### 4.3.1 Post Test Requirements

No visual, fitting or mold changes have been observed after the test. The antenna satisfied the electrical data.

#### 4.3.2 Procedure

Set temperature to -40 °C. Keep the temperature for 48 hours. and then return to normal temperature & humidity for 2hours.



Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

## 4.4 HUMIDITY

4.4.1 *Condition: +70°C / 93% RH / 48HOURS*

4.4.2 *Post Test Requirements*

No visual, fitting or mold changes have been observed after the test. The antenna satisfied the electrical data.

4.4.3 *Procedure*

Set temperature & humidity to +70°C/93%. Keep the temperature & humidity for 48 hours. and then return to normal temperature & humidity for 2hours.

## 4.5 SALT SPRAY

4.5.1 *Post Test Requirements*

No visual, fitting or mold changes have been observed after the test. The antenna satisfied the electrical data.

4.5.2 *Procedure*

The antenna is placed in an atmosphere saturated by 5% (by weight) sodium chloride solution for 48 hours at +35°C.

## 4.6 THERMAL SHOCK

4.6.1 *Post Test Requirements*

No visual, fitting or mold changes have been observed after the test. The antenna satisfied the electrical data.

4.6.2 *Procedure*

The antenna is placed in a climatic chamber.

The temperature is cycled as follows: The temperature is kept constant at -40°C for 1 hour and is kept constant at +85°C for another 1 hour. This procedure is repeated 24 times. and then return to normal temperature & humidity for 2hours.

Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

## 5. PACKAGING

Antenna to be individually placed in compartmentalized plastic tray.  
All the sizes and quantities are to be decided.

- 1 Tray = 60 Antennas
- 1 Box = 22 Tray = 1,320 Antennas

-		Quantity	Size	Remark
1	Tray	22/1,320	380 X 280 X 160 (mm)	60EA Antennas Add empty tray above top of product
2	Carton Box	1/1,320	415 X 305 X 255 (mm)	22EA Tray = 1,320EA Antennas
3	Pad	2/1,320	385 X 285 (mm)	-

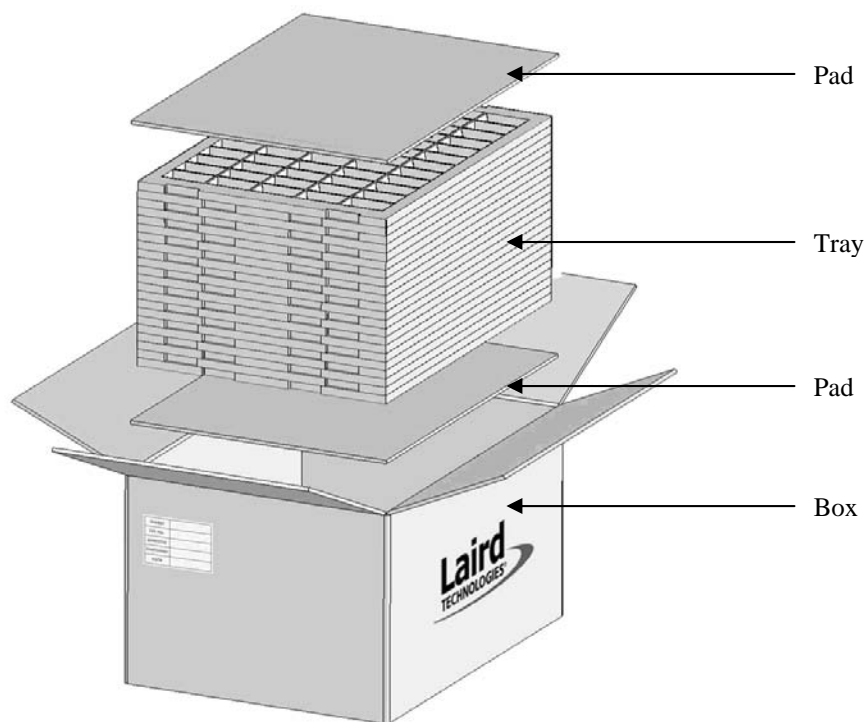


Figure 5-1: Packing



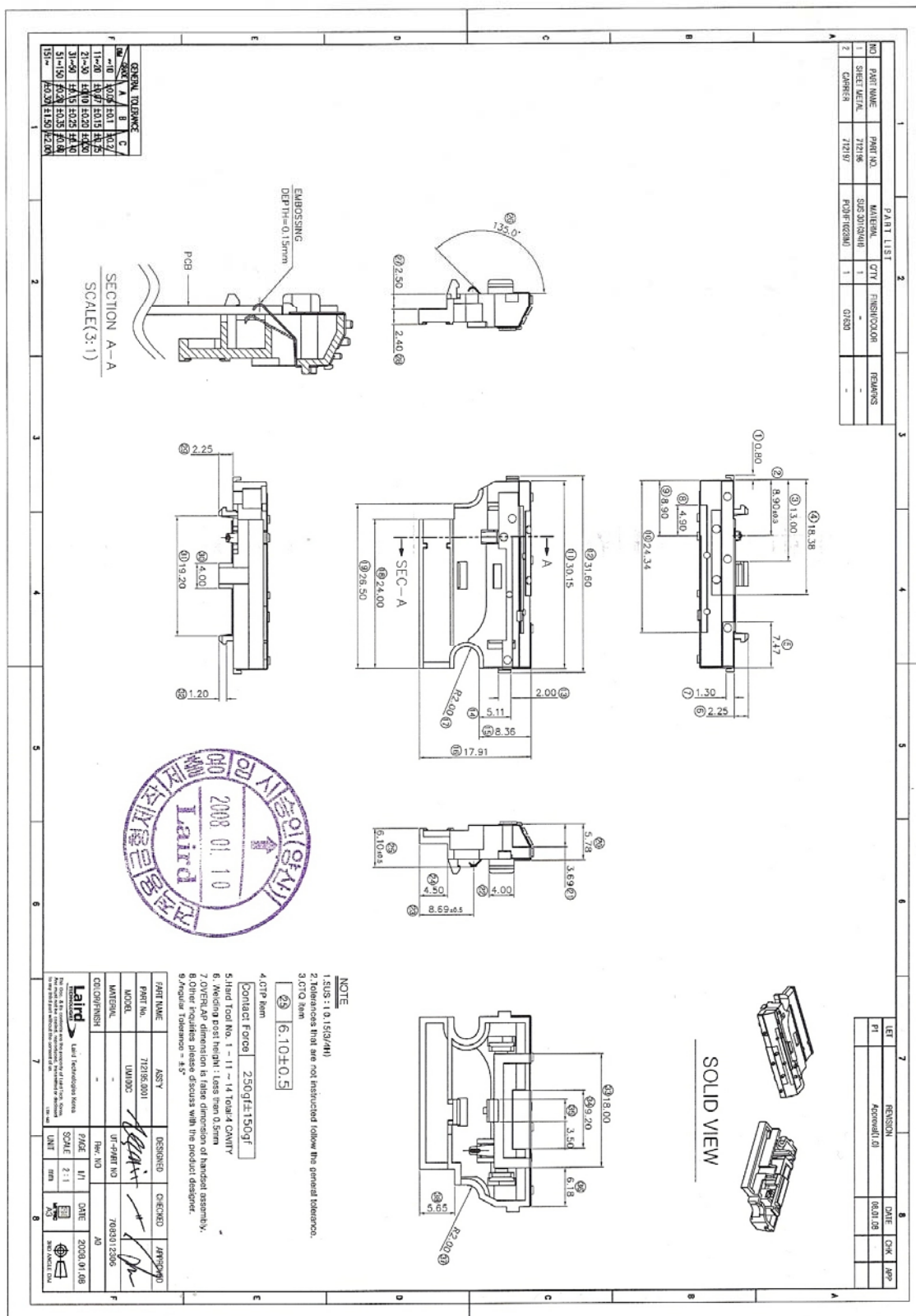
Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

## 6. SPECIFICATIONS DRAWINGS

No.	PART NAME	Material	Part No.	Quantity
1	Carrier	PC	712197	1
2	Sheet Metal	SUS	712196	1

**[Part List]**



Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference



**[Assembly Drawing]**

Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

## 7. TEST REPORT

<b>Test Report</b>				Tested By	Approved By
					
<b>1. Test Summary</b>				Date	<b>16-Jan-08</b>
Report No	2008-B4-TR002	Test Date	1/11 ~ 1/16	Tested By	Kisu Byun
Test Purpose	Qualification for UM100C, Internal Antenna				
Model	UM100C	Type	Internal Antenna	Customer	UTstarcom
Test Category	<input checked="" type="checkbox"/> Electrical <input checked="" type="checkbox"/> Mechanical <input checked="" type="checkbox"/> Environmental <input type="checkbox"/> Coating Requirements				
Parts Description	1. Carrier : PC HF1023IM (G7630)         2. Sheet Metal : SUS 301				
Test Result	<input checked="" type="checkbox"/> ACCEPT <input type="checkbox"/> REJECT				
<b>2. Test Requirements</b>					
No	Test	Test Method & Conditions	Requirements	Result	
1	DROP TEST	Antenna Specifications 3.3	– Meet the all test requirements.  – There shall be no visual deterioration, and unbroken without any deformation.  – No Appreciable Degradation Pre / Post Electrical Performance	OK	
2	CONTACT FORCE TEST	Antenna Specifications 3.4		OK	
3	CONTACT RESTITUTION TEST	Antenna Specifications 3.5		OK	
4	HIGH TEMPERATURE TEST	Antenna Specifications 4.2		OK	
5	LOW TEMPERATURE TEST	Antenna Specifications 4.3		OK	
6	HUMIDITY TEST	Antenna Specifications 4.4		OK	
7	SALT SPRAY TEST	Antenna Specifications 4.5		OK	
8	THERMAL SHOCK TEST	Antenna Specifications 4.6		OK	
<b>3. Remark</b>					

Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

TEST RESULT											Page	1/8
1. Drop Test												
1) Test Requirements												
Test		Test Method & Conditions				Requirements						
DROP TEST		<div>● Height : 1.5mm</div> <div>● Weight : 32.6g</div> <div>● Cycle : 3Cycle (Total 18 Times)</div>				<div>● Meet the All Test Requirements.</div> <div>● There shall be no visual deterioration, and unbroken without any deformation.</div> <div>● No Appreciable Degradation Pre / Post Electrical Performance</div>						
Equipment		Drop Tester										
2) Test Result												
- SET												
No	Sample	Before (VSWR)				After (VSWR)				Result		
		Set				Set				Visual	Electrical	
		824Mhz	894Mhz	1710Mhz	2155Mhz	824Mhz	894Mhz	1710Mhz	2155Mhz			
		6.0:1	10.5:1	4.0:1	6.0:1	6.0:1	10.5:1	4.0:1	6.0:1			
1	X1	4.823	8.581	2.290	4.460	4.959	9.082	3.030	4.526	OK	OK	
	X2	4.883	8.769	2.820	4.803	5.012	9.062	2.958	4.574	OK	OK	
	X3	4.914	9.017	3.011	4.431	4.579	8.925	2.929	4.513	OK	OK	
	X4	4.831	9.029	2.681	4.499	4.681	8.967	2.377	4.654	OK	OK	
	X5	4.673	8.568	2.816	4.474	4.971	8.674	2.927	4.600	OK	OK	
USL		6.0	10.5	4.0	6.0	6.0	10.5	4.0	6.0			
LSL												
X		4.825	8.793	2.724	4.533	4.840	8.942	2.844	4.573			
Max		4.914	9.029	3.011	4.803	5.012	9.082	3.030	4.654			
Min		4.673	8.568	2.290	4.431	4.579	8.674	2.377	4.513			
R		0.241	0.461	0.721	0.372	0.433	0.408	0.653	0.141			
StDev		0.093	0.225	0.269	0.153	0.196	0.163	0.264	0.057			



Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

TEST RESULT						Page	2/8	
2. Contact Force Test								
1) Test Requirements								
Test		Test Method & Conditions				Requirements		
CONTACT FORCE TEST		● Force shall be 250±150gf ● press on the top contact point to the height of PCB contact area.				● Meet the All Test Requirements. ● There shall be no visual deterioration, and unbroken without any deformation. ● No Appreciable Degradation Pre / Post Electrical Performance		
Equipment		Contact Force Tester						
2) Test Result								
Inspection		Spec	X1	X2	X3	X4	X5	Remark
Force Data	Contact A	250gf ± 150gf	2.55	2.93	247	214	222	
Visual			OK	OK	OK	OK	OK	
Result			OK	OK	OK	OK	OK	



Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

<b>TEST RESULT</b>											Page 3/8
<b>3. Contact Restitution Test</b>											
<b>1) Test Requirements</b>											
Test	Test Method & Conditions						Requirements				
CONTACT RESTITUTION TEST	<ul style="list-style-type: none"> <li>● Cycle : 500 Times</li> <li>● Deformation is not more than 20%</li> </ul>						<ul style="list-style-type: none"> <li>● Meet the All Test Requirements.</li> <li>● There shall be no visual deterioration, and unbroken without any deformation.</li> <li>● No Appreciable Degradation Pre / Post Electrical Performance</li> </ul>				
Equipment	Contact Force Tester										
<b>2) Test Result</b>											
Inspection	1		2		3		4		5		Remark
Visual	OK		OK		OK		OK		OK		
Contact Position	Contact A		Contact A		Contact A		Contact A		Contact A		
Before	1.15		1.16		1.08		1.10		1.19		
After (500 Times)	0.98		1.00		0.94		0.93		1.02		
Deformation Ratio	17.0%	0.0%	16.0%	0.0%	14.0%	0.0%	17.0%	0.0%	17.0%	0.0%	
<b>Visual</b>	OK		OK		OK		OK		OK		
<b>Result</b>	OK		OK		OK		OK		OK		



Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

## TEST RESULT

Page

4/8

### 4. High Temperature Test

#### 1) Test Requirements

Test	Test Method & Conditions	Requirements
HIGH TEMPERATURE TEST	<ul style="list-style-type: none"> <li>● Temperature : +70℃</li> <li>● Times : 48 hours.</li> <li>● And then return to normal temperature &amp; humidity for 2hours.</li> </ul>	<ul style="list-style-type: none"> <li>● Meet the All Test Requirements.</li> <li>● There shall be no visual deterioration, corrosion, oxidation cracking or deformation.</li> <li>● No Appreciable Degradation Pre / Post Electrical Performance</li> </ul>
Equipment	High Temperature Chamber	

#### 2) Test Result

##### - SET

No	Sample	Before (VSWR)				After (VSWR)				Result	
		Set				Set				Visual	Electrical
		824Mhz	894Mhz	1710Mhz	2155Mhz	824Mhz	894Mhz	1710Mhz	2155Mhz		
		6.0:1	10.5:1	4.0:1	6.0:1	6.0:1	10.5:1	4.0:1	6.0:1		
4	X1	4.688	8.533	2.664	4.391	4.682	8.490	2.655	4.716	OK	OK
	X2	4.918	8.671	2.967	4.845	4.827	8.893	3.049	4.771	OK	OK
	X3	4.939	8.934	2.567	4.761	4.940	8.623	2.559	4.551	OK	OK
	X4	4.981	8.799	3.059	4.758	4.697	8.929	2.525	4.386	OK	OK
	X5	4.577	9.165	2.893	4.642	4.858	8.844	2.481	4.457	OK	OK
USL		6.0	10.5	4.0	6.0	6.0	10.5	4.0	6.0		
LSL											
X		4.821	8.820	2.830	4.679	4.801	8.756	2.654	4.576		
Max		4.981	9.165	3.059	4.845	4.940	8.929	3.049	4.771		
Min		4.577	8.533	2.567	4.391	4.682	8.490	2.481	4.386		
R		0.404	0.632	0.492	0.454	0.258	0.439	0.568	0.385		
StDev		0.178	0.243	0.207	0.177	0.110	0.190	0.230	0.165		

Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

## TEST RESULT

Page

5/8

### 5. Low Temperature Test

#### 1) Test Requirements

Test	Test Method & Conditions	Requirements
LOW TEMPERATURE TEST	<ul style="list-style-type: none"> <li>● Temperature : -40℃</li> <li>● Times : 48 hours.</li> <li>● And then return to normal temperature &amp; humidity for 2hours.</li> </ul>	<ul style="list-style-type: none"> <li>● Meet the All Test Requirements.</li> <li>● There shall be no visual deterioration, corrosion, oxidation cracking or deformation.</li> <li>● No Appreciable Degradation Pre / Post Electrical Performance</li> </ul>
Equipment	Low Temperature Chamber	

#### 2) Test Result

##### - SET

No	Sample	Before (VSWR)				After (VSWR)				Result	
		Set				Set				Visual	Electrical
		824Mhz	894Mhz	1710Mhz	2155Mhz	824Mhz	894Mhz	1710Mhz	2155Mhz		
		6.0:1	10.5:1	4.0:1	6.0:1	6.0:1	10.5:1	4.0:1	6.0:1		
5	X1	4.713	9.116	2.991	4.390	4.661	8.584	2.346	4.400	OK	OK
	X2	4.663	8.705	2.321	4.493	4.973	9.053	2.769	4.779	OK	OK
	X3	4.932	8.815	2.648	4.571	4.696	8.989	2.909	4.708	OK	OK
	X4	4.594	8.681	2.444	4.400	4.553	9.178	2.655	4.388	OK	OK
	X5	4.885	8.776	2.879	4.661	4.716	9.150	2.507	4.397	OK	OK
USL		6.0	10.5	4.0	6.0	6.0	10.5	4.0	6.0		
LSL											
X		4.757	8.819	2.657	4.503	4.720	8.991	2.637	4.534		
Max		4.932	9.116	2.991	4.661	4.973	9.178	2.909	4.779		
Min		4.594	8.681	2.321	4.390	4.553	8.584	2.346	4.388		
R		0.338	0.435	0.670	0.271	0.420	0.594	0.563	0.391		
StDev		0.145	0.175	0.282	0.115	0.155	0.240	0.220	0.193		

Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

## TEST RESULT

Page

6/8

### 6. Humidity Test

#### 1) Test Requirements

Test	Test Method & Conditions	Requirements
HUMIDITY TEST	<ul style="list-style-type: none"> <li>● Temperature : +70℃</li> <li>● Humidity : 93%</li> <li>● Times : 48 hours.</li> <li>● And then return to normal temperature &amp; humidity for 2hours.</li> </ul>	<ul style="list-style-type: none"> <li>● Meet the All Test Requirements.</li> <li>● There shall be no visual deterioration, corrosion, oxidation cracking or deformation.</li> <li>● No Appreciable Degradation Pre / Post Electrical Performance</li> </ul>
Equipment	Temperature & Humidity Chamber	

#### 2) Test Result

##### - SET

No	Sample	Before (VSWR)				After (VSWR)				Result	
		Set				Set				Visual	Electrical
		824Mhz	894Mhz	1710Mhz	2155Mhz	824Mhz	894Mhz	1710Mhz	2155Mhz		
		6.0:1	10.5:1	4.0:1	6.0:1	6.0:1	10.5:1	4.0:1	6.0:1		
6	X1	5.032	8.909	2.880	4.637	4.783	9.172	2.412	4.787	OK	OK
	X2	4.603	8.791	2.970	4.435	4.737	9.038	2.913	4.676	OK	OK
	X3	4.791	8.930	2.459	4.546	4.764	8.962	2.789	4.763	OK	OK
	X4	4.845	8.978	2.931	4.648	4.667	8.631	2.731	4.842	OK	OK
	X5	4.601	9.150	2.458	4.638	4.637	8.767	2.978	4.872	OK	OK
	USL	6.0	10.5	4.0	6.0	6.0	10.5	4.0	6.0		
	LSL										
	X	4.774	8.952	2.740	4.581	4.718	8.914	2.765	4.788		
	Max	5.032	9.150	2.970	4.648	4.783	9.172	2.978	4.872		
	Min	4.601	8.791	2.458	4.435	4.637	8.631	2.412	4.676		
	R	0.431	0.359	0.512	0.213	0.146	0.541	0.566	0.196		
	StDev	0.181	0.131	0.259	0.091	0.063	0.216	0.220	0.076		

Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

## TEST RESULT

Page

7/8

### 7. Salt Spray Test

#### 1) Test Requirements

Test	Test Method & Conditions	Requirements
SALT SPRAY TEST	<ul style="list-style-type: none"> <li>● Temperature : +35℃</li> <li>● Salinity : NaCl solution 5% by weight.</li> <li>● Times : 48 hours.</li> </ul>	<ul style="list-style-type: none"> <li>● Meet the All Test Requirements.</li> <li>● There shall be no visual deterioration, corrosion, oxidation cracking or deformation.</li> <li>● No Appreciable Degradation Pre / Post Electrical Performance</li> </ul>
Equipment	Salt Spray Chamber	

#### 2) Test Result

##### - SET

No	Sample	Before (VSWR)				After (VSWR)				Result	
		Set				Set				Visual	Electrical
		824Mhz	894Mhz	1710Mhz	2155Mhz	824Mhz	894Mhz	1710Mhz	2155Mhz		
		6.0:1	10.5:1	4.0:1	6.0:1	6.0:1	10.5:1	4.0:1	6.0:1		
7	X1	4.868	8.507	3.045	4.605	4.869	8.968	2.351	4.853	OK	OK
	X2	4.850	8.950	2.944	4.636	4.810	8.681	2.581	4.834	OK	OK
	X3	4.740	8.918	2.869	4.728	4.627	8.791	2.924	4.466	OK	OK
	X4	4.795	8.659	3.024	4.806	5.024	8.490	2.515	4.375	OK	OK
	X5	4.799	8.693	2.372	4.786	4.727	8.609	2.672	4.513	OK	OK
	USL	6.0	10.5	4.0	6.0	6.0	10.5	4.0	6.0		
	LSL										
	X	4.810	8.745	2.851	4.712	4.811	8.708	2.609	4.608		
	Max	4.868	8.950	3.045	4.806	5.024	8.968	2.924	4.853		
	Min	4.740	8.507	2.372	4.605	4.627	8.490	2.351	4.375		
	R	0.128	0.443	0.673	0.201	0.397	0.478	0.573	0.478		
	StDev	0.051	0.186	0.277	0.089	0.150	0.182	0.212	0.221		

Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

## TEST RESULT

Page

8/8

### 8. Thermal Shock Test

#### 1) Test Requirements

Test	Test Method & Conditions	Requirements
THERMAL SHOCK TEST	<ul style="list-style-type: none"> <li>● Temperature : -40℃(1hr) / +85℃(1hr)</li> <li>● Cycle : 24 Cycle</li> <li>● And then return to normal temperature &amp; humidity for 2hours.</li> </ul>	<ul style="list-style-type: none"> <li>● Meet the All Test Requirements.</li> <li>● There shall be no visual deterioration, corrosion, oxidation cracking or deformation.</li> <li>● No Appreciable Degradation Pre / Post Electrical Performance</li> </ul>
Equipment	Thermal Shock Chamber	

#### 2) Test Result

##### - SET

No	Sample	Before (VSWR)				After (VSWR)				Result	
		Set				Set				Visual	Electrical
		824Mhz	894Mhz	1710Mhz	2155Mhz	824Mhz	894Mhz	1710Mhz	2155Mhz		
		6.0:1	10.5:1	4.0:1	6.0:1	6.0:1	10.5:1	4.0:1	6.0:1		
8	X1	4.752	8.813	2.833	4.473	4.798	8.537	2.778	4.507	OK	OK
	X2	4.761	8.960	2.729	4.640	4.924	8.734	2.478	4.381	OK	OK
	X3	4.920	9.169	2.494	4.578	4.642	9.137	3.045	4.646	OK	OK
	X4	4.822	9.193	2.782	4.813	4.896	9.147	2.297	4.597	OK	OK
	X5	4.727	8.750	2.681	4.617	4.557	8.968	2.305	4.420	OK	OK
	USL	6.0	10.5	4.0	6.0	6.0	10.5	4.0	6.0		
	LSL										
	X	4.796	8.977	2.704	4.624	4.763	8.905	2.581	4.510		
	Max	4.920	9.193	2.833	4.813	4.924	9.147	3.045	4.646		
	Min	4.727	8.750	2.494	4.473	4.557	8.537	2.297	4.381		
	R	0.193	0.443	0.339	0.340	0.367	0.610	0.748	0.265		
	StDev	0.077	0.201	0.130	0.123	0.160	0.265	0.325	0.113		

Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

## 8. DIMENSION MEASUREMENT DATA

UM100C _ Dimension Measurement Data													
Dimension												Visual	Result
No.	-	-	-	-	-	-	CTQ	-	-	-	-		
	2	6	12	16	18	23	25	29	30	31	32		
Spec.	8.90	2.25	31.60	17.90	24.00	8.69	6.10	2.25	4.00	19.20	1.20		
Print tol(+)	0.3	0.1	0.25	0.15	0.2	0.5	0.5	0.1	0.1	0.15	0.1		
Print tol(-)	0.3	0.1	0.25	0.15	0.2	0.5	0.5	0.1	0.1	0.15	0.1		
Instrument	V/M	V/C	V/C	V/M	V/C	V/M	V/M	V/C	V/C	V/C	V/C		
1	8.92	2.24	31.55	17.98	24.04	8.87	5.97	2.24	3.97	19.20	1.20	OK	OK
2	8.87	2.22	31.57	18.02	24.03	8.91	6.03	2.23	3.98	19.20	1.20	OK	OK
3	8.87	2.24	31.58	17.98	24.05	8.87	5.94	2.23	3.97	19.21	1.21	OK	OK
4	8.84	2.23	31.56	17.99	24.03	8.84	5.94	2.23	3.97	19.23	1.20	OK	OK
5	8.83	2.22	31.57	17.97	24.03	8.86	6.03	2.23	3.99	19.22	1.20	OK	OK
6	8.85	2.24	31.56	17.98	24.03	8.90	6.04	2.22	3.99	19.21	1.21	OK	OK
7	8.82	2.23	31.55	18.00	24.04	8.94	5.99	2.22	3.99	19.19	1.19	OK	OK
8	8.84	2.24	31.57	18.03	24.02	8.69	5.91	2.23	3.98	19.20	1.20	OK	OK
9	8.88	2.23	31.57	18.00	24.02	8.87	6.07	2.23	3.98	19.22	1.21	OK	OK
10	8.85	2.24	31.57	18.01	24.04	8.93	6.02	2.23	3.97	19.22	1.20	OK	OK
11	8.89	2.24	31.57	18.02	24.03	8.94	6.07	2.24	3.99	19.20	1.22	OK	OK
12	8.81	2.24	31.55	17.99	24.03	8.83	5.98	2.22	3.99	19.23	1.21	OK	OK
13	8.83	2.24	31.55	17.98	24.03	8.86	6.02	2.23	3.97	19.20	1.21	OK	OK
14	8.87	2.23	31.58	17.97	24.05	8.85	6.01	2.22	3.98	19.23	1.20	OK	OK
15	8.87	2.23	31.57	18.01	24.02	8.93	6.09	2.23	3.97	19.22	1.20	OK	OK
16	8.86	2.24	31.54	18.00	24.04	8.89	5.99	2.24	3.98	19.23	1.19	OK	OK
17	8.87	2.23	31.54	17.99	24.02	8.77	5.95	2.23	3.98	19.19	1.20	OK	OK
18	8.87	2.24	31.54	18.00	24.03	8.78	5.95	2.23	3.98	19.19	1.21	OK	OK
19	8.95	2.23	31.56	18.02	24.04	8.78	6.07	2.23	3.99	19.21	1.20	OK	OK
20	8.82	2.22	31.58	18.00	24.02	8.75	5.96	2.24	3.97	19.23	1.20	OK	OK
USL	9.20	2.35	31.85	18.05	24.20	9.19	6.60	2.35	4.10	19.35	1.30		
LSL	8.60	2.15	31.35	17.75	23.80	8.19	5.60	2.15	3.90	19.05	1.10		
Xbar	8.861	2.235	31.562	17.997	24.032	8.869	6.030	2.232	3.980	19.212	1.203		
Max	8.95	2.24	31.58	18.03	24.05	8.94	6.09	2.24	3.99	19.23	1.22		
Min	8.81	2.22	31.54	17.97	24.02	8.69	5.91	2.22	3.97	19.19	1.19		
R	0.14	0.02	0.04	0.06	0.03	0.25	0.18	0.02	0.02	0.04	0.03		
StDev	0.034	0.007	0.013	0.018	0.010	0.069	0.052	0.006	0.008	0.015	0.007		
Cpk	2.55	3.74	5.23	1.01	5.89	1.63	2.60	4.11	3.21	3.16	4.41		

Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

## 9. RECORDS ISSUED BY CERTIFIED TEST INSTITUTES

### 9.1 Carrier(1/3)



**Test Report No.** F690501/LF-CTSAYA07-28055R1

**Issued Date:** December 17, 2007 **Page** 1 of 3

**To:** DAE SANG  
783 Wonsi-dong  
Danwon-gu  
Ansan-city  
GYEONGGI-DO 429-110  
Korea

The following merchandise was submitted and identified by the client as :

**Product Name** : HF1023IM(G7630)  
**SGS File No.** : AYA07-28055R1  
**Received Date** : December 11, 2007  
**Test Performing Date** : December 12, 2007  
**Test Performed** : SGS Testing Korea tested the sample(s) selected by applicant with following results  
**Test Results** : For further details, please refer to following page(s)  
**Buyer(s)** : SAMSUNG, LG  
**Comments** : This Report cancels and supersedes the Report No. F690501/LF-CTSAYA07-28055 dated December 17, 2007 issued by SGS Testing Korea Co., Ltd.  
The sample description (or commodity) had changed from PC to HF1023IM-G7630by client's request.

Pluto Kim  
Monet Jeong  
Billy Oh / Testing Person

SGS Testing Korea Co. Ltd.



Jeff Jang / Chemical Lab Mgr

Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

## 9.1 Carrier(2/3)



**Test Report No.** F690501/LF-CTSAYA07-28055R1

Issued Date: December 17, 2007 Page 2 of 3

Sample No. : AYA07-28055R1.001

Sample Description : HF1023IM(G7630)

Item No./Part No. : HF1023IM(G7630)

### Heavy Metals

Test Items	Unit	Test Method	MDL	Results
Cadmium (Cd)	mg/kg	US EPA 3052(1996), US EPA 6010B(1996), ICP	0.5	N.D.
Lead (Pb)	mg/kg	US EPA 3052(1996), US EPA 6010B(1996), ICP	5	N.D.
Mercury (Hg)	mg/kg	US EPA 3052(1996), US EPA 6010B(1996), ICP	2	N.D.
Hexavalent Chromium (Cr VI)	mg/kg	US EPA 3060A(1996), US EPA 7196A(1992), UV	1	N.D.

### Flame Retardants-PBBs/PBDEs

Test Items	Unit	Test Method	MDL	Results
Monobromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Dibromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Tri bromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Tetrabromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Pentabromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Hexabromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Heptabromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Octabromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Nonabromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Decabromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Monobromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Dibromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Tri bromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Tetrabromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Pentabromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Hexabromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Heptabromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Octabromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Nonabromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Decabromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.

NOTE: (1) N.D. = Not detected.(<MDL)  
(2) mg/kg = ppm  
(3) MDL = Method Detection Limit  
(4) - = No regulation  
(5) \*\* = Qualitative analysis (No Unit)  
(6) Negative = Undetectable / Positive = Detectable

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Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

## 9.1 Carrier(3/3)



**Test Report No.** F690501/LF-CTSAYA07-28055R1

**Issued Date:** December 17, 2007 **Page** 3 of 3



\*\*\* End \*\*\*

NOTE: (1) N.D. = Not detected.(<MDL)  
(2) mg/kg = ppm  
(3) MDL = Method Detection Limit  
(4) - = No regulation  
(5) \*\* = Qualitative analysis (No Unit)  
(6) Negative = Undetectable / Positive = Detectable

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F052 Version2

Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

## 9.2 Sheet Metal(1/4)



**Test Report No. F690501/LF-CTSAYA07-25043**

Issued Date: November 14, 2007 Page 1 of 4

To: TAIHAN STAINLESS STEEL CO., LTD  
603 Seonggok-dong  
Danwon-gu  
Ansan-city  
GYEONGGI-DO  
Korea

The following merchandise was submitted and identified by the client as :

Product Name : STS301  
SGS File No. : AYA07-25043  
Received Date : November 08, 2007  
Test Performing Date : November 09, 2007  
Test Performed : SGS Testing Korea tested the sample(s) selected by applicant with following results  
Test Results : For further details, please refer to following page(s)  
Buyer(s) : LG,SAMSUNG

Pluto Kim  
Monet Jeong  
Billy Oh / Testing Person

SGS Testing Korea Co. Ltd.

*Jeff Jang*

Jeff Jang / Chemical Lab Mgr

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F052 Version2

Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

## 9.2 Sheet Metal(2/4)



**Test Report No. F690501/LF-CTSAYA07-25043**

Issued Date: November 14, 2007 Page 2 of 4

Sample No. : AYA07-25043.001  
Sample Description : STS301  
Style/Item No. : N/A  
Comments : Material is stainless steel.

### Heavy Metals

Test Items	Unit	Test Method	MDL	Results
Cadmium (Cd)	mg/kg	US EPA 3052(1996), US EPA 6010B(1996), ICP	0.5	N.D.
Lead (Pb)	mg/kg	US EPA 3052(1996), US EPA 6010B(1996), ICP	5	N.D.
Mercury (Hg)	mg/kg	US EPA 3052(1996), US EPA 6010B(1996), ICP	2	N.D.
Hexavalent Chromium (Cr VI)	mg/kg	US EPA 3060A(1996), US EPA 7196A(1992), UV	1	N.D.

### Flame Retardants-PBBs/PBDEs

Test Items	Unit	Test Method	MDL	Results
Monobromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Dibromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Tribromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Tetrabromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Pentabromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Hexabromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Heptabromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Octabromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Nonabromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Decabromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Monobromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Dibromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Tribromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Tetrabromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Pentabromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Hexabromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Heptabromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Octabromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Nonabromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Decabromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.

NOTE: (1) N.D. = Not detected.(<MDL)  
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(3) MDL = Method Detection Limit  
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Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

## 9.2 Sheet Metal(3/4)

**SGS**

Test Report No. F690501/LF-CTSAYA07-25043

Issued Date: November 14, 2007 Page 3 of 4

Picture of Sample as Received:

Sample Color : Silver



- NOTE:
- (1) N.D. = Not detected (<MDL)
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F052 Version2

Specification No. 2007-B4-PS002	Description UM100C Antenna Product Specification		
Customer UT Starcom	Date January 17, 2008	Rev 1.0	Reference

## 9.2 Sheet Metal(4/4)

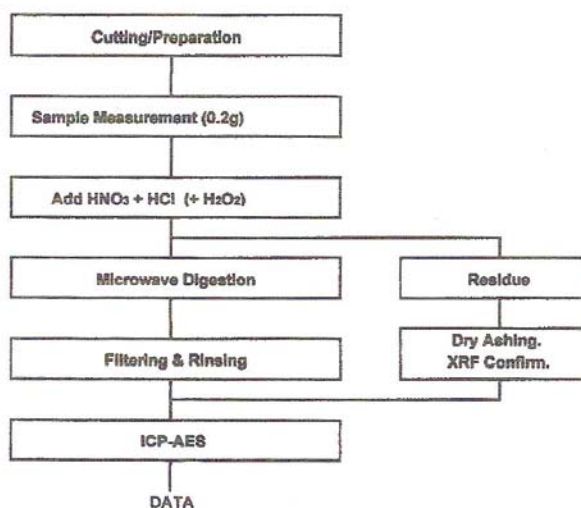


Test Report No. F690501/LF-CTSAYA07-25043

Issued Date: November 14, 2007 Page 4 of 4

### Flow Chart of Digestion

(EPA 3052 for Cd, Pb)



The samples were dissolved totally by pre-conditioning method according to above flow chart.

Operator Dami Yeom

Section Chief Jeff Jang

\*\*\* End \*\*\*

- NOTE:
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