Operating Instructions

Radar sensor for continuous level measurement

VEGAPULS 11

Two-wire 4 ... 20 mA





Document ID: 58350







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1 About this document

1.1 Function

This instruction provides all the information you need for mounting, connection and setup as well as important instructions for maintenance, fault rectification, the exchange of parts and the safety of the user. Please read this information before putting the instrument into operation and keep this manual accessible in the immediate vicinity of the device.

1.2 Target group

This operating instructions manual is directed to trained personnel. The contents of this manual must be made available to the qualified personnel and implemented.

1.3 Symbols used



□ Document ID

This symbol on the front page of this instruction refers to the Document ID. By entering the Document ID on www.vega.com you will reach the document download.



Information, note, tip: This symbol indicates helpful additional information and tips for successful work.



Note: This symbol indicates notes to prevent failures, malfunctions, damage to devices or plants.



Caution: Non-observance of the information marked with this symbol may result in personal injury.



Warning: Non-observance of the information marked with this symbol may result in serious or fatal personal injury.



Danger: Non-observance of the information marked with this symbol results in serious or fatal personal injury.



Ex applications

This symbol indicates special instructions for Ex applications.

• Lis

The dot set in front indicates a list with no implied sequence.

1 Sequence of actions

Numbers set in front indicate successive steps in a procedure.



Battery disposal

This symbol indicates special information about the disposal of batteries and accumulators.



2 For your safety

2.1 Authorised personnel

All operations described in this documentation must be carried out only by trained, qualified personnel authorised by the plant operator.

During work on and with the device, the required personal protective equipment must always be worn.

2.2 Appropriate use

VEGAPULS 11 is a sensor for continuous level measurement.

You can find detailed information about the area of application in chapter "Product description".

Operational reliability is ensured only if the instrument is properly used according to the specifications in the operating instructions manual as well as possible supplementary instructions.

2.3 Warning about incorrect use

Inappropriate or incorrect use of this product can give rise to application-specific hazards, e.g. vessel overfill through incorrect mounting or adjustment. Damage to property and persons or environmental contamination can result. Also, the protective characteristics of the instrument can be impaired.

2.4 General safety instructions

This is a state-of-the-art instrument complying with all prevailing regulations and directives. The instrument must only be operated in a technically flawless and reliable condition. The operator is responsible for the trouble-free operation of the instrument. When measuring aggressive or corrosive media that can cause a dangerous situation if the instrument malfunctions, the operator has to implement suitable measures to make sure the instrument is functioning properly.

During the entire duration of use, the user is obliged to determine the compliance of the necessary occupational safety measures with the current valid rules and regulations and also take note of new regulations.

The safety instructions in this operating instructions manual, the national installation standards as well as the valid safety regulations and accident prevention rules must be observed by the user.

For safety and warranty reasons, any invasive work on the device beyond that described in the operating instructions manual may be carried out only by personnel authorised by the manufacturer. Arbitrary conversions or modifications are explicitly forbidden. For safety reasons, only the accessory specified by the manufacturer must be used.

To avoid any danger, the safety approval markings and safety tips on the device must also be observed.

The low transmitting power of the radar sensor is far below the internationally approved limits. No health impairments are to be expected



with intended use. The band range of the transmission frequency can be found in chapter "Technical data".

2.5 EU conformity

The device fulfils the legal requirements of the applicable EU directives. By affixing the CE marking, we confirm the conformity of the instrument with these directives.

The EU conformity declaration can be found on our homepage.

2.6 Installation and operation in the USA and Canada

This information is only valid for USA and Canada. Hence the following text is only available in the English language.

Installations in the US shall comply with the relevant requirements of the National Electrical Code (ANSI/NFPA 70).

Installations in Canada shall comply with the relevant requirements of the Canadian Electrical Code.

2.7 Safety instructions for Ex areas

For Ex applications, only devices with corresponding Ex approval may be used. Observe the Ex-specific safety instructions. These are an integral part of the operating instructions and are enclosed with every device with Ex approval.



3 Product description

3.1 Configuration

Scope of delivery

The scope of delivery encompasses:

- VEGAPULS 11 radar sensor
- Information sheet "Documents and software" with:
 - Instrument serial number
 - QR code with link for direct scanning
- Information sheet "PINs and Codes" with:
 - Bluetooth access code
 - DataMatrix code with link for direct scanning
- Information sheet "Emergency unlock codes" with:
 - Bluetooth access code
 - Bluetooth unlock code
 - Device unlock code

Note:

Optional instrument features are also described in this operating instructions manual. The respective scope of delivery results from the order specification.

Scope of this operating instructions

This operating instructions manual applies to the following instrument versions:

- Hardware version from 1.0.0
- Software version from 1.0.0

Constituent parts

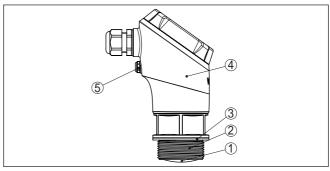


Fig. 1: Components of VEGAPULS 11

- 1 Radar antenna
- 2 Process fitting
- 3 Process seal
- 4 Electronics housing
- 5 Ventilation/pressure compensation

Type label

The type label contains the most important data for identification and use of the instrument.



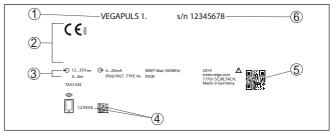


Fig. 2: Layout of the type label (example)

- 1 Instrument type
- 2 Field for approvals
- 3 Technical data
- 4 Number or DataMatrix code for Bluetooth access
- 5 QR code for device documentation
- 6 Serial number

Documents and software

Move to "www.vega.com" and enter in the search field the serial number of your instrument.

There you can find the following information about the instrument:

- Order data
- Documentation
- Software

Alternatively, you can find all via your smartphone:

- Scan the QR-code on the type label of the device or
- Enter serial number manually in the VEGA Tools app (available free of charge in the respective stores)

3.2 Principle of operation

Application area

VEGAPULS 11 is a radar sensor for continuous level measurement. It is suitable for liquids and solids in virtually all industries, particularly in the water and waste water industry.

Functional principle

The instrument emits a continuous, frequency-modulated radar signal through its antenna. The emitted signal is reflected by the medium and received by the antenna as an echo with modified frequency. The frequency change is proportional to the distance and is converted into the filling height.

3.3 Adjustment

Wireless adjustment

Devices with integrated Bluetooth module can be adjusted wirelessly via standard adjustment tools:

- Smartphone/tablet (iOS or Android operating system)
- PC/notebook with Bluetooth USB adapter (Windows operating system)



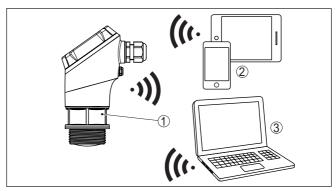


Fig. 3: Wireless connection to standard operating devices with integrated Bluetooth LE

- 1 Sensor
- 2 Smartphone/Tablet
- 3 Bluetooth USB adapter
- 4 PC/Notebook

3.4 Packaging, transport and storage

Packaging

Your instrument was protected by packaging during transport. Its capacity to handle normal loads during transport is assured by a test based on ISO 4180.

The packaging consists of environment-friendly, recyclable cardboard. For special versions, PE foam or PE foil is also used. Dispose of the packaging material via specialised recycling companies.

Transport

Transport must be carried out in due consideration of the notes on the transport packaging. Nonobservance of these instructions can cause damage to the device.

Transport inspection

The delivery must be checked for completeness and possible transit damage immediately at receipt. Ascertained transit damage or concealed defects must be appropriately dealt with.

Storage

Up to the time of installation, the packages must be left closed and stored according to the orientation and storage markings on the outside.

Unless otherwise indicated, the packages must be stored only under the following conditions:

- Not in the open
- Dry and dust free
- Not exposed to corrosive media
- Protected against solar radiation
- Avoiding mechanical shock and vibration

Storage and transport temperature

The permissible storage and transport temperatures can be found in chapter "Supplement - Technical data - Ambient conditions"



3.5 Accessories

Flanges Screwed flanges are available in different versions according to the

following standards: DIN 2501, EN 1092-1, BS 10, ASME B 16.5,

JIS B 2210-1984, GOST 12821-80.

Welded sockets and adapters

Welded sockets are used to connect the sensors to the process.

Threaded adapters enable simple adaptation of sensors with standard threaded fittings, e.g. to process-side hygiene connections.

Mounting accessories

The mounting accessories include e.g. bracket and mounting bracket and are used for stable mounting of the sensor at the measuring point. The parts are available in various versions and sizes.



4 Mounting

4.1 General instructions

Ambient conditions

The instrument is suitable for standard and extended ambient conditions acc. to DIN/EN/IEC/ANSI/ISA/UL/CSA 61010-1. It can be used indoors as well as outdoors.

Process conditions



Note

For safety reasons, the instrument must only be operated within the permissible process conditions. You can find detailed information on the process conditions in chapter "*Technical data*" of the operating instructions or on the type label.

Hence make sure before mounting that all parts of the instrument exposed to the process are suitable for the existing process conditions.

These are mainly:

- · Active measuring component
- Process fitting
- Process seal

Process conditions in particular are:

- Process pressure
- Process temperature
- · Chemical properties of the medium
- Abrasion and mechanical influences

Protection against moisture

Protect your instrument against moisture ingress through the following measures:

- Use a suitable connection cable (see chapter "Connecting to power supply")
- Tighten the cable gland or plug connector
- Lead the connection cable downward in front of the cable entry or plug connector

This applies mainly to outdoor installations, in areas where high humidity is expected (e.g. through cleaning processes) and on cooled or heated vessels.



Note:

Make sure that the degree of contamination specified in chapter "Technical data" meets the existing ambient conditions.



Note

Make sure that during installation or maintenance no moisture or dirt can get inside the instrument.

To maintain the housing protection, make sure that the housing lid is closed during operation and locked, if necessary.



Polarisation

4.2 Mounting instructions

Radar sensors for level measurement emit electromagnetic waves. The polarization is the direction of the electrical component of these waves.

The polarization direction is marked on the housing, see following drawing:

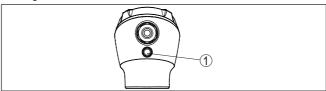


Fig. 4: Position of the polarisation

1 Marking of the polarisation

i

Note

When the housing is rotated, the direction of polarization changes and hence the influence of the false echo on the measured value. Please keep this in mind when mounting or making changes later.

Installation position

When mounting the sensor, keep a distance of at least 200 mm (7.874 in) from the vessel wall. If the sensor is installed in the center of dished or round vessel tops, multiple echoes can arise. However, these can be suppressed by an appropriate adjustment (see chapter "Set up").

If you cannot maintain this distance, you should carry out a false signal suppression during setup. This applies particularly if buildup on the vessel wall is expected. In such cases, we recommend repeating the false signal suppression at a later date with existing buildup.

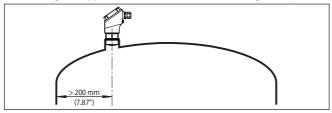


Fig. 5: Mounting of the radar sensor on round vessel tops

In vessels with conical bottom it can be advantageous to mount the sensor in the centre of the vessel, as measurement is then possible down to the bottom.



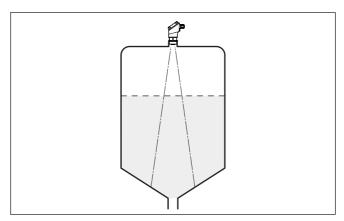


Fig. 6: Mounting of the radar sensor on vessels with conical bottom

Reference plane

The lower side of the radar antenna is the beginning of the measuring range. It is at the same time the reference plane for the min./max. adjustment, see following diagram:

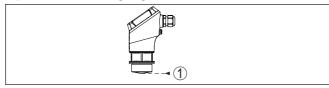


Fig. 7: Reference plane

1 Reference plane

Inflowing medium

Do not mount the instruments in or above the filling stream. Make sure that you detect the product surface, not the inflowing product.

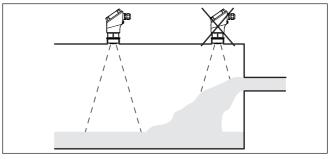


Fig. 8: Mounting of the radar sensor with inflowing medium

Threaded socket und socket piece

With threaded connection, the antenna end should protrude at least 5 mm (0.2 in) out of the socket.



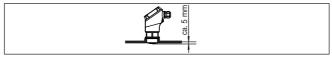


Fig. 9: Thread mounting

If the reflective properties of the medium are good, you can mount VEGAPULS 11 on sockets longer than the antenna. The socket end should be smooth and burr-free, if possible also rounded.

You will find recommended values for socket heights in the following illustration or the table. The values come from typical applications. Deviating from the proposed dimensions, also longer sockets are possible, however the local conditions must be taken into account.



Fig. 10: Socket mounting

| Socket diameter d | | Socket length h | |
|-------------------|-----|-----------------|-----------|
| 40 mm | 1½" | ≤ 150 mm | ≤ 5.9 in |
| 50 mm | 2" | ≤ 200 mm | ≤ 7.9 in |
| 80 mm | 3" | ≤ 300 mm | ≤ 11.8 in |
| 100 mm | 4" | ≤ 400 mm | ≤ 15.8 in |
| 150 mm | 6" | ≤ 600 mm | ≤ 23.6 in |



Note:

When mounting on longer sockets, we recommend carrying out a false signal suppression (see chapter "Parameter adjustment").

Vessel installations

The mounting location of the radar sensor should be a place where no other equipment or fixtures cross the path of the radar signals.

Vessel installations, such as e.g. ladders, limit switches, heating spirals, struts, etc., can cause false echoes and impair the useful echo. Make sure when planning your measuring point that the radar sensor has a "clear view" to the measured product.

In case of existing vessel installations, a false signal suppression should be carried out during setup.

If large vessel installations such as struts or supports cause false echoes, these can be attenuated through supplementary measures. Small, inclined sheet metal baffles above the installations scatter the radar signals and prevent direct interfering reflections.





Fig. 11: Cover flat, large-area profiles with deflectors

Sensor orientation

In liquids, direct the sensor as perpendicular as possible to the product surface to achieve optimum measurement results.

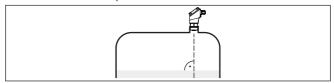


Fig. 12: Alignment in liquids

Agitators

If there are agitators in the vessel, a false signal suppression should be carried out with the agitators in motion. This ensures that the interfering reflections from the agitators are saved with the blades in different positions.

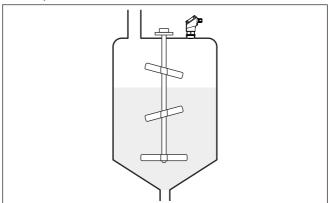


Fig. 13: Agitators

Foam generation

Through the action of filling, stirring and other processes in the vessel, compact foams which considerably damp the emitted signals may form on the product surface.

If foams lead to measurement errors, you should use the biggest possible radar antennas or sensors with guided radar.

4.3 Measurement setup - Flow

In general, the following must be observed while mounting the sensor:



- Mounting the sensor on the upstream or inlet side
- Installation in the centre of the flume and vertical to the liquid surface
- Distance to the overfall orifice or Venturi flume
- Min. distance to the max. height of damming for optimum accuracy: 250 mm (9.843 in)¹⁾

Detailed project planning data can be found at the channel manufacturers and in the technical literature.

The measurement can be individually configured for the respective flume via a PC/notebook and PACTware/DTM. The measurement can be individually configured for the respective flume via a PC/notebook and PACTware/DTM.

The following examples serve as an overview for flow measurement.

Rectangular overfall

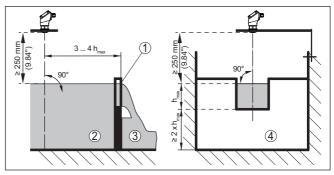


Fig. 14: Flow measurement with rectangular flume: $h_{max} = max$. filling of the rectangular flume

- 1 Overflow orifice (side view)
- 2 Headwater
- 3 Tailwater
- 4 Overfall orifice (view from tailwater)

¹⁾ At smaller distances the measuring accuracy is reduced, see Technical data.



Khafagi-Venturi flume

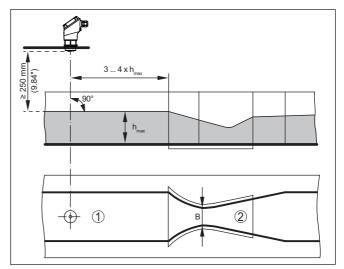


Fig. 15: Flow measurement with Khafagi-Venturi flume: $h_{max} = max$. filling of the flume; B = tightest constriction in the flume

- 1 Position sensor
- 2 Venturi flume



5 Connecting to power supply

Preparing the connection

Safety instructions

Always keep in mind the following safety instructions:

- Carry out electrical connection by trained, qualified personnel authorised by the plant operator
- If overvoltage surges are expected, overvoltage arresters should be installed



Warning:

Only connect or disconnect in de-energized state.

Voltage supply



Note:

The data for power supply are specified in chapter "Technical data".

Power the instrument via an energy-limited circuit (power max. 100 W) acc. to IEC 61010-1, e.g.

- Class 2 power supply unit (acc. to UL1310)
- SELV power supply unit (safety extra-low voltage) with suitable internal or external limitation of the output current

Keep in mind the following additional factors that influence the operating voltage:

- Lower output voltage of the power supply unit under nominal load (e.g. with a sensor current of 20.5 mA or 22 mA in case of fault)
- Influence of additional instruments in the circuit (see load values in chapter "Technical data")

Connection cable

Use cable with round cross section for instruments with housing and cable gland. To ensure the seal effect of the cable gland (IP protection rating), find out which cable outer diameter the cable gland is suitable for.

The instrument is connected with standard two-wire cable. If electromagnetic interference is expected which is above the test values of EN 61326-1 for industrial areas, screened cable should be used.



Note:

Screened cable generally necessary in HART multidrop mode.

Note:

If the temperatures are too high, the cable insulation can be damaged. Hence keep apart from the ambient temperature also the selfheating of the instrument for the temperature resistance of the cable in the connection compartment in mind²⁾.

Cable gland

Metric threads

In the case of instrument housings with metric thread, the cable gland is screwed in at the factory. It is sealed with plastic plugs as transport protection.

²⁾ With an ambient temperature ≥ 50 °C (122 °F) the connection cable should be suitable for a temperature which is at least 20 °C (36 °F) higher.



You have to remove this plug before electrical connection.

NPT thread

In the case of instrument housings with self-sealing NPT threads, it is not possible to have the cable entry screwed in at the factory. The free opening for the cable gland is therefore covered with a red dust protection cap as transport protection.



Note

Prior to setup you have to replace this protective cap with an approved NPT cable gland or close the opening with a suitable blind plug.



Note:

Do not use grease when screwing in the NPT cable gland or a conduit steel pipe.

Maximum torque see chapter "Technical data".

Cable screening and grounding

If shielded cable is required, we recommend that the cable screening be connected to ground potential on one side of the supply side.

In Ex systems, the grounding is carried out according to the installation regulations.

5.2 Connecting

Connection technology

The voltage supply and signal output are connected via the springloaded terminals in the housing.



Note:

Fixed conductors and flexible conductors with ferrules can be inserted directly into the terminal openings. In the case of flexible conductors for opening the terminals, use a screwdriver (3 mm blade width) to push the actuator lever away from the terminal opening (snaps into place). To unlock, press the actuator lever slightly from behind to close the terminals again.





Fig. 16: Connection

You can find further information on the max. wire cross-section under "Technical data - Electromechanical data".

Connecting

Connect the instrument as described in the following wiring plan.

5.3 Wiring plan

Electronics and connection compartment

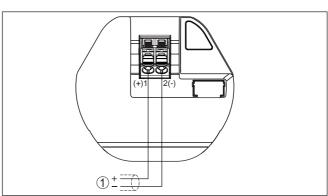


Fig. 17: Connection compartment VEGAPULS 11

1 Voltage supply, signal output



5.4 Switch-on phase

After connection to the power supply, the device carries out a self-test:

- Internal check of the electronics
- · Output signal is set to failure

The current measured value is then output on the signal cable.



6 Access protection

6.1 Bluetooth radio interface

Devices with a Bluetooth radio interface are protected against unwanted access from outside. This means that only authorized persons can receive measured and status values and change device settings via this interface.

Bluetooth access code

A Bluetooth access code is required to establish Bluetooth communication via the adjustment tool (smartphone/tablet/notebook). This code must be entered once when Bluetooth communication is established for the first time in the operating device. It is then stored in the adjustment tool and does not have to be entered again.

The Bluetooth access code is individual for each device. It is printed on the device housing and is also supplied with the device in the information sheet "PINs and Codes". It can be changed by the user after the first connection has been established. If the Bluetooth access code has not been entered correctly, a new entry can only be made after a waiting period has elapsed. The waiting time increases with each additional incorrect entry.

If the user has a "myVEGA" account, the Bluetooth access code is additionally stored in his account under "PINs and Codes". This greatly simplifies the use of additional adjustment tools, as all Bluetooth access codes are automatically synchronized when connected to the "myVEGA" account

Emergency Bluetooth unlock code

The emergency Bluetooth unlock code enables Bluetooth communication to be established in the event that the Bluetooth access code is no longer known. It can't be changed. The "Emergency Bluetooth unlock code" can also be found in information sheet "*Emergency codes*". If this document is lost, the emergency Bluetooth unlock code can be retrieved from your VEGA contact person after legitimation. The storage and transmission of Bluetooth access codes is always encrypted (SHA 56 algorithm).

6.2 Protection of the parameterization

The settings (parameters) of the device can be protected against unwanted changes. The device is not locked on delivery, all settings can be made.

Device code

To protect the parameterization, the device can be locked by the user with the aid of a freely selectable device code. The settings (parameters) can then only be read out, but not changed. The device code is also stored in the adjustment tool. However, it must be re-entered for each unlocking. When using the VEGA Tools app, the stored device code is then suggested to the user for unlocking.

If the user has a "myVEGA" account, the device code is additionally stored in his account under "PINs and Codes". This greatly simplifies the setup of additional operating devices, as all device codes are automatically synchronized when connected to the "myVEGA" account.



code

Emergency device unlock The emergency device unlock code allows unlocking the devices in case the device code is no longer known. It can't be changed. The emergency device unlock code can also be found on the supplied information sheet "Emergency codes". If this document is lost, the emergency device unlock code can be retrieved from your VEGA contact person after legitimation. The storage and transmission of the device codes is always encrypted (SHA 256 algorithm).



7 Setup with smartphone/tablet (Bluetooth)

7.1 Preparations

System requirements

Make sure that your smartphone/tablet meets the following system requirements:

- Operating system: iOS 8 or newer
- Operating system: Android 4.3 or newer
- Bluetooth 4.0 LE or newer

Download the VEGA Tools app from the "Apple App Store", "Google Play Store" or "Baidu Store" to your smartphone or tablet.

7.2 Connecting

Connecting ...

Start the VEGA Tools app and select the function "Setup". The smartphone/tablet searches automatically for Bluetooth-capable instruments in the area.

The message "Searching ..." is displayed.

The devices found are listed and the search is automatically continued continuously.

Select the requested instrument in the device list.

Authenticate

For the first connection, the operating device and the sensor must authenticate each other. After successful authentication, the next connection functions without authentication.

iOS

During the pairing process, the following message is displayed: "Pairing request (Bluetooth), e.g. 12345678 wants to pair with your iPad/iPhone". Press "Pair".

Android

The coupling passes through automatically.

Enter Bluetooth access code

For authentication, enter the 6-digit Bluetooth access code in the next menu window or scan it via the bar code (DataMatrix). You can find the code on the outside of the device housing and on the information sheet "PINs and Codes" in the device packaging.

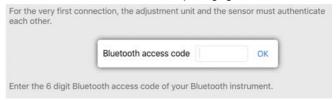


Fig. 18: Enter Bluetooth access code



Note:

If an incorrect code is entered, the code can only be entered again after a delay time. This time gets longer after each incorrect entry.



The message "Waiting for authentication" is displayed on the smart-phone/tablet.

Connected

After connection, the sensor adjustment menu is displayed on the respective adjustment instrument.

If the Bluetooth connection is interrupted, e.g. due to a too large distance between the two devices, this is displayed on the operating device. The message disappears when the connection is restored.

Change device code

Parameter adjustment of the device is only possible if the parameter protection is deactivated. When delivered, parameter protection is deactivated by default and can be activated at any time.

It is recommended to enter a personal 6-digit device code. To do this, go to menu "Extended functions", "Access protection", menu item "Protection of the parameter adjustment".

7.3 Parameter adjustment

Enter parameters

The sensor adjustment menu is divided into two areas, which are arranged next to each other or one below the other, depending on the adjustment tool.

- Navigation section
- Menu item display

The selected menu item can be recognized by the colour change.

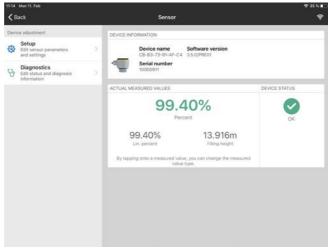


Fig. 19: Example of an app view - Setup sensor adjustment

Enter the requested parameters and confirm via the keyboard or the editing field. The settings are then active in the sensor.

Close the app to terminate connection.



8 Setup with PC/notebook (Bluetooth)

8.1 Preparations

System requirements

Make sure that your PC/notebook meets the following system requirements:

- Operating system Windows 10
- DTM Collection 12/2019 or newer
- Bluetooth 4.0 LE or newer

Activate Bluetooth connection

Activate the Bluetooth connection via the VEGA project assistant.



Note:

Older systems do not always have an integrated Bluetooth LE. In these cases, a Bluetooth USB adapter is required.

Activate the Bluetooth USB adapter via the VEGA project assistant (see supplementary instructions "Bluetooth USB adapter").

After activating the integrated Bluetooth or the Bluetooth USB adapter, devices with Bluetooth are found and created in the project tree.

8.2 Connecting

Connecting ...

Select the requested sensor for the online parameter adjustment in the project tree.

Authenticate

The window "Authentication" is displayed. For the first connection, the operating device and the sensor must authenticate each other. After successful authentication, the next connection functions without authentication.

Enter Bluetooth access code

For authentication, enter in the next menu window the 6-digit Bluetooth access code:

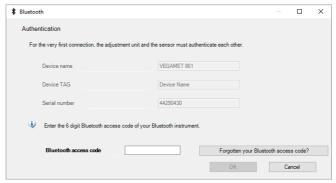


Fig. 20: Enter Bluetooth access code

You can find the code on the outside of the device housing and on the information sheet "*PINs and Codes*" in the device packaging.





Note:

If an incorrect code is entered, the code can only be entered again after a delay time. This time gets longer after each incorrect entry.

The message "Waiting for authentication" is displayed on the PC/notebook.

Connected

After connection, the sensor DTM appears.

If the connection is interrupted, e.g. due to a too large distance between sensor and operating device, this is displayed on the operating device. The message disappears when the connection is restored.

Change device code

Parameter adjustment of the device is only possible if the parameter protection is deactivated. When delivered, parameter protection is deactivated by default and can be activated at any time.

It is recommended to enter a personal 6-digit device code. To do this, go to menu "Extended functions", "Access protection", menu item "Protection of the parameter adjustment".

8.3 Parameter adjustment

Prerequisites

For parameter adjustment of the instrument via a Windows PC, the configuration software PACTware and a suitable instrument driver (DTM) according to FDT standard are required. The latest PACTware version as well as all available DTMs are compiled in a DTM Collection. The DTMs can also be integrated into other frame applications according to FDT standard.

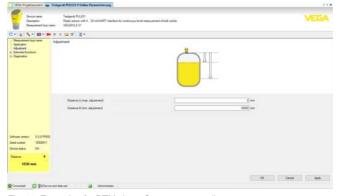


Fig. 21: Example of a DTM view - Setup, sensor adjustment



Main menu

9 Menu overview

| Menu item | Selection | Basic settings |
|------------------------|--|----------------------------|
| Measurement loop name | Alphanumeric characters | Sensor |
| Medium | Liquid | Liquid |
| | Bulk solid | |
| Application liquid | Storage tank, agitator tank, dosing tank, pumping station/pump shaft, rain overflow basin, tank/ collection basin, plastic tank (measurement through tank top), mobile plastic tank (IBC), level measurement in waters, flow measurement flume/overflow, demonstration | Storage tank |
| Application bulk solid | Silo (slim and high), bunker (large volume), stockpile (point measurement/profile detection), crusher, demonstration | Silo (slender and high) |
| Units | Distance unit of the device | Distance in m |
| | Temperature unit of the instru- ment | Temperature in °C |
| Adjustment | Max. adjustment (distance A) | Max. adjustment |
| | Min. adjustment (distance B) | 8,000 m |
| | | Min. adjustment 0,000 m |

Extended functions

| Menu item | Selection | Basic settings |
|-------------------|------------------------------------|--|
| Damping | Integration time | 0 s |
| Current output | Output characteristics | 4 20 mA |
| | Current range | Min. current 3.8 mA and max. current 20.5 mA |
| | Reaction when malfunctions occur | Failure mode < 3.6 mA |
| Linearisation | Linearisation type | Linear |
| Scaling | Scaling size | 0 % correspond to 0 I |
| | Scaling unit | 100 % correspond |
| | Scaling format | to 100 l |
| Display | Menu language | English |
| | Displayed value | Filling height |
| | Backlight | On |
| Access protection | Bluetooth access code | - |
| | Protection of the parameterization | Deactivated |



| Menu item | Selection | Basic settings |
|-------------------|---------------------------------|----------------|
| False signal sup- | False signal suppression | 0 m |
| pression | Sounded distance to the medium | 0 m |
| Reset | Delivery status, basic settings | - |

Diagnostics

| Menu item | Selection | Basic settings |
|-----------------------------|---|----------------|
| Status | Sensor status | - |
| | Measured value status | |
| | Status output | |
| | Status additional measured values | |
| Echo curve | Indication of echo curve | - |
| Peak value indicator | Pointer function distance, measurement reliability, meas. rate, electronic temperature | - |
| Measured values | Measured values | - |
| | Additional measured values | |
| | Outputs | |
| Sensor information | Device name, serial number, hardware/software version, de- vice revision, factory calibration date | - |
| Sensor character- istics | Sensor features from order text | - |
| Simulation | Measured value | - |
| | Simulation value | |
| Measured value memory (DTM) | Indication measured value memory from DTM | |



10 Diagnostics and servicing

10.1 Maintenance

Maintenance

If the device is used properly, no special maintenance is required in normal operation.

Precaution measures against buildup

In some applications, buildup on the antenna system can influence the measuring result. Depending on the sensor and application, take measures to avoid heavy soiling of the antenna system. If necessary, clean the antenna system in certain intervals.

Cleaning

The cleaning helps that the type label and markings on the instrument are visible.

Take note of the following:

- Use only cleaning agents which do not corrode the housings, type label and seals
- Use only cleaning methods corresponding to the housing protection rating

10.2 Rectify faults

Reaction when malfunction occurs

The operator of the system is responsible for taking suitable measures to rectify faults.

Causes of malfunction

The device offers maximum reliability. Nevertheless, faults can occur during operation. These may be caused by the following, e.g.:

- Sensor
- Process
- Voltage supply
- Signal processing

Fault rectification

The first measures are:

- Evaluation of fault messages
- Checking the output signal
- Treatment of measurement errors

A smartphone/tablet with the VEGA Tools app or a PC/notebook with the software PACTware and the suitable DTM offer you further comprehensive diagnostic possibilities. In many cases, the causes can be determined in this way and the faults eliminated.

Reaction after fault rectification

Depending on the reason for the fault and the measures taken, the steps described in chapter "Setup" must be carried out again or must be checked for plausibility and completeness.

24 hour service hotline

Should these measures not be successful, please call in urgent cases the VEGA service hotline under the phone no. +49 1805 858550.

The hotline is also available outside normal working hours, seven days a week around the clock.



Since we offer this service worldwide, the support is provided in English. The service itself is free of charge, the only costs involved are the normal call charges.

10.3 Diagnosis, fault messages

4 ... 20 mA signal

Connect a multimeter in the suitable measuring range according to the wiring plan. The following table describes possible errors in the current signal and helps to eliminate them:

| Error | Cause | Rectification |
|---|---|--|
| 4 20 mA signal not stable | Fluctuating measured value | Set damping |
| 4 20 mA signal missing | Electrical connection faulty | Check connection, correct, if necessary |
| | Voltage supply missing | Check cables for breaks; repair if necessary |
| | Operating voltage too low, load resistance too high | Check, adapt if necessary |
| Current signal greater than 22 mA, less than 3.6 mA | Sensor electronics defective | Replace device or send in for repair depending on device version |

LED illuminated ring

The LED illuminated ring on the device (see chapter "Configuration") indicates the operating status of the device. This enables simple onsite diagnosis without the need for tools.

| Colour ³⁾ | Permanent light | Flashing |
|----------------------|--------------------------------|---|
| Green | Operation without interference | Message "Maintenance" is displayed |
| Yellow | Operation without interference | - |
| Red | Operation with interference | Message acc. to to NE 107 "Function check", "Out of specification" or "Simulation state" is displayed |

10.4 Status messages according to NE 107

The instrument features self-monitoring and diagnostics according to NE 107 and VDI/VDE 2650. In addition to the status messages in the following tables there are more detailed error messages available under the menu item "Diagnostics" via the respective adjustment module.

Status messages

The status messages are divided into the following categories:

- Failure
- Function check
- Out of specification
- Maintenance requirement

and explained by pictographs:

³⁾ Adjustable via VEGA Tools app or PACTware/DTM



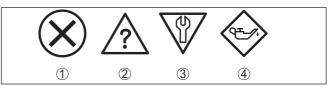


Fig. 22: Pictographs of the status messages

- 1 Failure red
- 2 Out of specification yellow
- 3 Function check orange
- 4 Maintenance blue

Failure: Due to a malfunction in the instrument, a fault message is output.

This status message is always active. It cannot be deactivated by the user.

Function check: The instrument is being worked on, the measured value is temporarily invalid (for example during simulation).

This status message is inactive by default.

Out of specification: The measured value is unreliable because an instrument specification was exceeded (e.g. electronics temperature).

This status message is inactive by default.

Maintenance: Due to external influences, the instrument function is limited. The measurement is affected, but the measured value is still valid. Plan in maintenance for the instrument because a failure is expected in the near future (e.g. due to buildup).

This status message is inactive by default.

Failure

| Code | Cause | Rectification |
|----------------------------------|--|--|
| Text message | | |
| F013 | No measured value in the switch-on | Check or correct installation and/or pa- |
| no measured value | phase or during operation | rameter settings |
| available | | Clean the antenna system |
| F017 | Adjustment not within specification | Change adjustment according to the limit |
| Adjustment span too small | | values (difference between min. and max. ≥ 10 mm) |
| F025 | Index markers are not continuously rising, | Check linearisation table |
| Error in the linearization table | for example illogical value pairs | Delete table/Create new |
| F036 | Checksum error if software update failed | Repeat software update |
| No operable software | or aborted | Send instrument for repair |
| F040 | Limit value exceeded in signal processing | Restart instrument |
| Error in the electronics | Hardware error | Send instrument for repair |
| F080 | General software error | Restart instrument |
| General software error | | |



| Code | Cause | Rectification |
|--------------------------------|--|--|
| Text message | | |
| F105 | The instrument is still in the start phase, | Wait for the end of the switch-on phase |
| Determine measured value | the measured value could not yet be determined | Duration up to 3 minutes depending on the measurement environment and pa- rameter settings |
| F260 | Checksum error in the calibration values | Send instrument for repair |
| Error in the calibration | Error in the EEPROM | |
| F261 | Error during setup | Repeat setup |
| Error in the instrument | False signal suppression faulty | Carry out a reset |
| settings | Error when carrying out a reset | |
| F265 | Program sequence of the measuring func- | Device restarts automatically |
| Measurement function disturbed | tion disturbed | |

Function check

| Code | Cause | Rectification |
|-------------------|------------------------|---|
| Text message | | |
| C700 | A simulation is active | Finish simulation |
| Simulation active | | Wait for the automatic end after 60 mins. |

Out of specification

| Code | Cause | Rectification |
|---------------------------------------|--|--|
| Text message | | |
| S600 | Temperature of the electronics in the non- | Check ambient temperature |
| Impermissible electronics temperature | specified range | Insulate electronics |
| S601 | Danger of vessel overfilling | Make sure that there is no further filling |
| Overfilling | | Check level in the vessel |
| S603 | Terminal voltage too small | Check terminal voltage, increase operat- |
| Impermissible operating voltage | | ing voltage |

Maintenance

| Code | Cause | Rectification |
|------------------------------|-----------------|----------------------------|
| Text message | | |
| M500 | | |
| Error in the delivery status | | |
| M501 | | |
| Error in the delivery status | | |
| M504 | Hardware defect | Check connections |
| Error at a device inter- | | Exchanging the electronics |
| face | | Send instrument for repair |

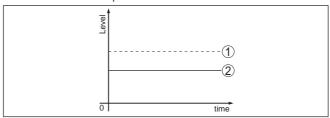


| Code | Cause | Rectification |
|---|---------------------------------------|--|
| Text message | | |
| M505 | Sensor does not detect an echo during | Clean the antenna |
| No echo available | operation | Use a more suitable antenna/sensor |
| | Antenna dirty or defective | Remove possible false echoes |
| | | Optimize sensor position and orientation |
| M507 | Error during setup | Carry out reset and repeat setup |
| Error in the instrument | Error when carrying out a reset | |
| settings | False signal suppression faulty | |
| M508 | | |
| Data error in program memory Bluetooth con- | | |
| troller | | |
| M509 | | |
| Software update | | |
| M510 | | |
| No communication with the sensor | | |

10.5 Treatment of measurement errors

The tables below give typical examples of application-related measurement errors.

The images in column "Error description" show the actual level as a dashed line and the output level as a solid line.



- 1 Real level
- 2 Level displayed by the sensor

i

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Note:

If the output level is constant, the cause could also be the fault setting of the current output to "Hold value".

If the level is too low, the reason could be a line resistance that is too high



Liquids: Measurement error at constant level

| Fault description | Cause | Rectification |
|---|---|---|
| Measured value shows a too | Min./max. adjustment not correct | Adapt min./max. adjustment |
| low or too high level | Incorrect linearisation curve | Adapt linearisation curve |
| Measured value jumps to- wards 100 % | Due to the process, the amplitude of the level echo sinks | Carry out a false signal suppression |
| Total | A false signal suppression was not carried out | |
| | Amplitude or position of a false signal has changed (e.g. condensation, build-up); false signal suppression no longer matches actual conditions | Determine the reason for the changed false signals, carry out false signal suppression, e.g. with condensation. |

Liquids: Measurement error during filling

| Fault description | Cause | Rectification |
|--|--|--|
| Measured value remains un- changed during filling | False signals in the close range too big or level echo too small | Eliminate false signals in the close range |
| To | Strong foam or spout generation Max. adjustment not correct | Check measuring point: Antenna should protrude out of the threaded mounting socket, possible false echoes through flange socket? |
| | | Remove contamination on the antenna |
| | | In case of interferences due to instal- lations in the close range, change polarisation direction |
| | | Create a new false signal suppression |
| | | Adapt max. adjustment |
| Measured value jumps to- wards 0 % during filling | The level echo cannot be distinguished from the false signal at a false signal position (jumps to multiple echo) | In case of interferences due to instal- lations in the close range: Change polarisation direction |
| | | Chose a more suitable installation position |
| Measured value jumps towards 100 % during filling | Due to strong turbulence and foam generation during filling, the amplitude of the level echo sinks. Measured value jumps to false signal | Carry out a false signal suppression |



| Fault description | Cause | Rectification |
|---|--|---|
| Measured value jumps sporadically to 100 % during filling | Varying condensation or contamination on the antenna | Carry out a false signal suppression or increase false signal suppression with condensation/contamination in the close range by editing |
| Measured value jumps to ≥ 100 % or 0 m distance | Level echo is no longer detected in the close range due to foam generation or false signals in the close range. The sensor goes into overfill protection mode. The max. level (0 m distance) as well as the status message "Overfill protection" are output. | Check measuring point: Antenna should protrude out of the threaded mounting socket, possible false echoes through flange socket? Remove contamination on the antenna |

Liquids: Measurement error during emptying

| Fault description | Cause | Rectification |
|---|---|--|
| Measured value remains unchanged in the close range during emptying | False signal larger than the level echo Level echo too small | Check measuring point: Antenna should protrude out of the threaded mounting socket, possible false echoes through flange socket? |
| | | Remove contamination on the antenna |
| ō) Grea | | In case of interferences due to instal- lations in the close range: Change polarisation direction |
| | | After eliminating the false signals, the false signal suppression must be deleted. Carry out a new false signal suppression |
| Measured value jumps spo- radically towards 100 % during emptying | Varying condensation or contamination on the antenna | Carry out false signal suppression or increase false signal suppression in the close range by editing |
| | | With bulk solids, use radar sensor with purging air connection |

Bulk solids: Measurement error at constant level

| Fault description | Cause | Rectification |
|----------------------------|----------------------------------|----------------------------|
| Measured value shows a too | Min./max. adjustment not correct | Adapt min./max. adjustment |
| low or too high level | Incorrect linearisation curve | Adapt linearisation curve |



| Fault description | Cause | Rectification |
|---|---|---|
| Measured value jumps to- wards 100 % | Due to the process, the amplitude of the product echo decreases | Carry out a false signal suppression |
| [See ed. | A false signal suppression was not carried out | |
| G Sind | Amplitude or position of a false signal has changed (e.g. condensation, build-up); false signal suppression no longer matches actual conditions | Determine the reason for the changed false signals, carry out false signal suppression, e.g. with condensation. |

Bulk solids: Measurement error during filling

| Fault description | Cause | Rectification |
|--|--|---|
| Measured value jumps to- wards 0 % during filling | The level echo cannot be distinguished from the false signal at a false signal position (jumps to multiple echo) | Remove/reduce false signal: minimize interfering installations by changing the polarization direction |
| | | Chose a more suitable installation position |
| 5 Similar | Transverse reflection from an extraction funnel, amplitude of the transverse reflection larger than the level echo | Direct sensor to the opposite fun- nel wall, avoid crossing with the filling stream |
| Measured value fluctuates around 10 20 % | Various echoes from an uneven product surface, e.g. a material cone | Check parameter "Type of medium" and adapt, if necessary |
| and the state of t | | Optimize installation position and sensor orientation |
| THE STATE OF THE S | Reflections from the product surface via the vessel wall (deflection) | Select a more suitable installation po- sition, optimize sensor orientation, e.g. with a swivelling holder |
| Measured value jumps sporadically to 100 % during filling | Changing condensation or contamination on the antenna | Carry out a false signal suppression or increase false signal suppression with condensation/contamination in the close range by editing |

Bulk solids: Measurement error during emptying

| Fault description | Cause | Rectification |
|---|--|---|
| Measured value remains un- changed in the close range during emptying | False signal greater than level echo or level echo too small | Eliminate false signals in the close range. Check: Antenna must protrude out of the socket |
| I No. | | Remove contamination on the antenna |
| o Sma | | Minimize interfering installations in the close range by changing the polarization direction |
| | | After eliminating the false signals, the false signal suppression must be deleted. Carry out a new false signal suppression |



| Fault description | Cause | Rectification |
|--|--|---|
| Measured value jumps spo- radically towards 100 % during emptying | Changing condensation or contamination on the antenna | Carry out false signal suppression or increase false signal suppression in the close range by editing |
| 5 | | |
| Measured value fluctuates around 10 20 % | Various echoes from an uneven product surface, e.g. an extraction funnel | Check parameter "Type of medium" and adapt, if necessary |
| To Republish the state of the s | Reflections from the product surface via the vessel wall (deflection) | Optimize installation position and sensor orientation |

10.6 Software update

The device software is updated via Bluetooth.

The following components are required:

- Instrument
- Voltage supply
- PC/notebook with PACTware/DTM and Bluetooth USB adapter
- Current instrument software as file

You can find the current instrument software as well as detailed information on the procedure in the download area of our homepage.



Caution:

Instruments with approvals can be bound to certain software versions. Therefore make sure that the approval is still effective after a software update is carried out.

You can find detailed information in the download area on our homepage.

10.7 How to proceed if a repair is necessary

You can find an instrument return form as well as detailed information about the procedure in the download area of our homepage. By doing this you help us carry out the repair quickly and without having to call back for needed information.

In case of repair, proceed as follows:

- Print and fill out one form per instrument
- Clean the instrument and pack it damage-proof
- Attach the completed form and, if need be, also a safety data sheet outside on the packaging
- Ask the agency serving you to get the address for the return shipment. You can find the agency on our homepage.



11 Dismount

11.1 Dismounting steps



Warning:

Before dismounting, be aware of dangerous process conditions such as e.g. pressure in the vessel or pipeline, high temperatures, corrosive or toxic media etc.

Take note of chapters "Mounting" and "Connecting to voltage supply" and carry out the listed steps in reverse order.

11.2 Disposal

The device is made of recyclable materials. For this reason, it should be disposed of by a specialist recycling company. Observe the applicable national regulations.



12 Certificates and approvals

12.1 Environmental instructions

Objective and measures

Protection of the environment is one of our most important duties. That is why we have introduced an environment management system with the goal of continuously improving company environmental protection. The environment management system is certified according to DIN EN ISO 14001.

Please help us fulfil this obligation by observing the environmental instructions in this manual:

- Chapter "Packaging, transport and storage"
- Chapter "Disposal"



13 Supplement

13.1 Technical data

Note for approved instruments

The technical data in the respective safety instructions which are included in delivery are valid for approved instruments (e.g. with Ex approval). These data can differ from the data listed herein, for example regarding the process conditions or the voltage supply.

All approval documents can be downloaded from our homepage.

| Materials and weights | |
|--|---|
| Materials, wetted parts | |
| - Antenna | PP |
| - Process fitting | PP |
| - Process seal | Klingersil C-4400 |
| Materials, non-wetted parts | |
| - Housing | Plastic PBT (Polyester) |
| - Housing seals | O-rings (silicone) |
| - Cable gland | PA |
| Sealing, cable gland | NBR |
| - Blind plug, cable gland | PA |
| Weight | 0.7 kg (1.543 lbs) |
| Torques | |
| Max. torque mounting boss | 7 Nm (5.163 lbf ft) |
| Max. torque for NPT cable glands and Conduit tubes | 10 Nm (7.376 lbf ft) |
| Input variable | |
| Measured variable | The measured variable is the distance between the antenna edge of the sensor and the product surface. The antenna edge is also the reference plane for the measurement. |



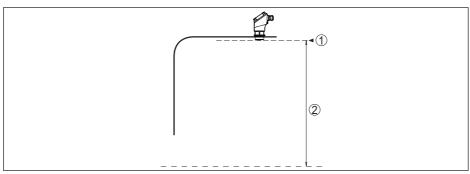


Fig. 23: Data of the input variable

- 1 Reference plane
- Measured variable, max. measuring range

Max. measuring range⁴⁾ 8 m (26.25 ft)
Recommended measuring range⁵⁾ up to 5 m (16.4 ft)

| | | ase |
|--|--|-----|
| | | |
| | | |

Run-up time with operating voltage U_B < 10 s Staring current (for run-up time) \leq 3.6 mA

Output variable

Output signal 4 ... 20 mA

Range of the output signal 3.8 ... 20.5 mA (default setting)

Signal resolution 0.3 µA

Resolution, digital 1 mm (0.039 in)

Fault signal, current output (adjustable) mA-value unchanged 20.5 mA, 22 mA, < 3.6 mA

Max. output current 22 mA

Load See load resistance under Power supply

Starting current ≤ 3.6 mA; ≤ 10 mA for 5 ms after switching on

Damping (63 % of the input variable), 0 ... 999 s

adjustable

Deviation (according to DIN EN 60770-1)

Process reference conditions according to DIN EN 61298-1

- Temperature +18 ... +30 °C (+64 ... +86 °F)

- Relative humidity 45 ... 75 %

- Air pressure 860 ... 1060 mbar/86 ... 106 kPa (12.5 ... 15.4 psig)

Installation reference conditions

Distance to installations200 mm (7.874 in)ReflectorFlat plate reflector

- 4) Depending on application and medium
- 5) With bulk solids



- False reflections Biggest false signal, 20 dB smaller than the useful signal

 \leq 5 mm (meas, distance > 0.25 m/0.8202 ft) Deviation with liquids

Non-repeatability⁶⁾ < 5 mm

Deviation with bulk solids The values depend to a great extent on the application.

Binding specifications are thus not possible.

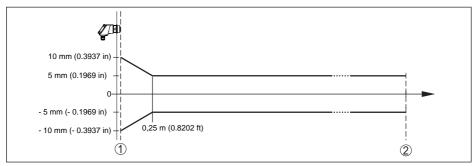


Fig. 24: Deviation under reference conditions

- Antenna edge, reference plane
- Recommended measuring range

Variables influencing measurement accuracy

< 0.03~%/10~K relating to the 16 mA span or $\leq 0.3~\%$ Temperature drift - Current output

Deviation in the current output due to $< 15 \mu A$ digital/analogue conversion

Additional deviation through electromagnetic interference

- According to NAMUR NE 21 $< 80 \mu A$

- According to EN 61326-1 None

According to IACS E10 (shipbuilding)/ < 250 μA

IEC 60945

Characteristics and performance data

W-band (80 GHz technology) Measuring frequency

Measuring cycle time7) ≤ 250 ms Step response time8) ≤3s 8° Beam angle9)

Emitted HF power (depending on the parameter setting)¹⁰⁾

- Average spectral transmission power -3 dBm/MHz EIRP

density

- +34 dBm/50 MHz EIRP Max. spectral transmission power
- density

- 6) Already included in the meas. deviation
- 7) With operating voltage $U_p \ge 24 \text{ V DC}$
- ⁸⁾ Time span after a sudden distance change from 1 m to 5 m until the output signal reaches 90 % of the final value for the first time (IEC 61298-2). Valid with operating voltage $U_{\rm g} \ge 24$ V DC.
- 9) Outside the specified beam angle, the energy level of the radar signal is 50% (-3 dB) less.
- 10) EIRP: Equivalent Isotropic Radiated Power



 $< 3 \mu W/cm^2$ - Max. power density at a distance of

1 m

| Ambient conditions |
|--------------------|
|--------------------|

Ambient temperature -40 ... +60 °C (-40 ... +140 °F) -40 ... +80 °C (-40 ... +176 °F) Storage and transport temperature

Mechanical environmental conditions

Sinusoidal vibrations Class 4M8 acc. to IEC 60271-3-4

Impacts 50 g, 2.3 ms according to EN 60068-2-27 (mechanical

shock)

IK07 acc. to IEC 62262 Impact resistance

Process conditions

For the process conditions, please also note the specifications on the type label. The lowest value (amount) always applies.

-40 ... +60 °C (-40 ... +140 °F) Process temperature

Process pressure -1 ... 3 bar (-100 ... 200 kPa/-14.5 ... 43.51 psig)

Electromechanical data

Cable entry

 Options M20 x 1.5; ½ NPT

- Cable gland M20 x 1.5 (cable diameter 5 ... 9 mm)

- Closing cap

Wire cross-section (spring-loaded terminals)

- Massive wire, stranded wire 0.2 mm² (AWG 24) ... 2.5 mm² (AWG 14)

0.2 mm² (AWG 24) ... 1.5 mm² (AWG 16) - Stranded wire with end sleeve

Bluetooth interface

Bluetooth standard Bluetooth 5.0 (downward compatible to Bluetooth

4.0 LE) Max. participants 1

Effective range¹¹⁾ max. 25 m (82 ft)

Voltage supply

12 ... 35 V DC Operating voltage U. Integrated

Reverse voltage protection

Permissible residual ripple

- for 12 V < U $_{\rm B}$ < 18 V $\leq 0.7 \, V_{\text{eff}} \, (16 \, \dots \, 400 \, \text{Hz})$

- for 18 V < U_D < 35 V ≤ 1 V_{off} (16 ... 400 Hz)

Load resistor

 Calculation (U_R - U_{min})/0.022 A

- Example - with U_B= 24 V DC $(24 \text{ V} - 12 \text{ V})/0.022 \text{ A} = 545 \Omega$

11) Depending on the local conditions



Electrical protective measures

Potential separation Electronics potential free up to 500 V AC

Protection rating IP66/IP67 acc. to IEC 60529, Type 4X acc. to UL 50

Altitude above sea level 5000 m (16404 ft)

Protection class III
Pollution degree 4

13.2 Dimensions

VEGAPULS 11

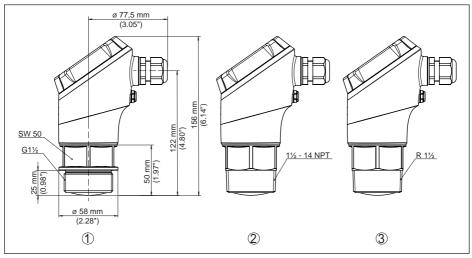


Fig. 25: Dimensions VEGAPULS 11

- 1 Thread G11/2
- 2 Thread 1½ NPT
- 3 Thread R11/2



13.3 Industrial property rights

VEGA product lines are global protected by industrial property rights. Further information see www.vega.com.

VEGA Produktfamilien sind weltweit geschützt durch gewerbliche Schutzrechte.

Nähere Informationen unter www.vega.com.

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13.4 Hash function acc. to mbed TLS

mbed TLS: Copyright (C) 2006-2015, ARM Limited, All Rights Reserved SPDX-License-Identifier: Apache-2.0

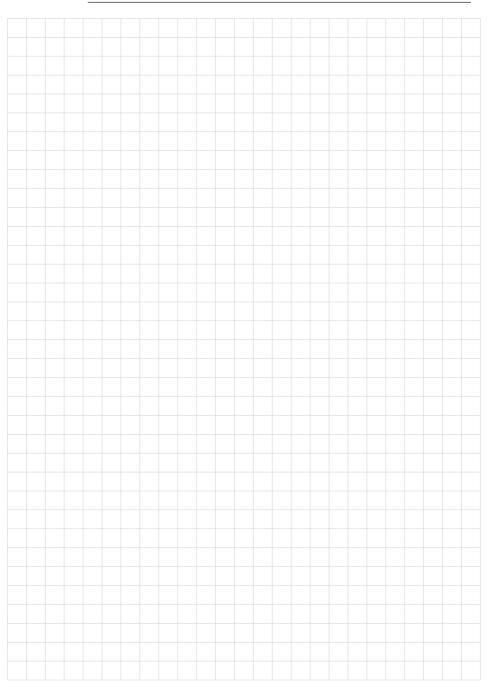
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