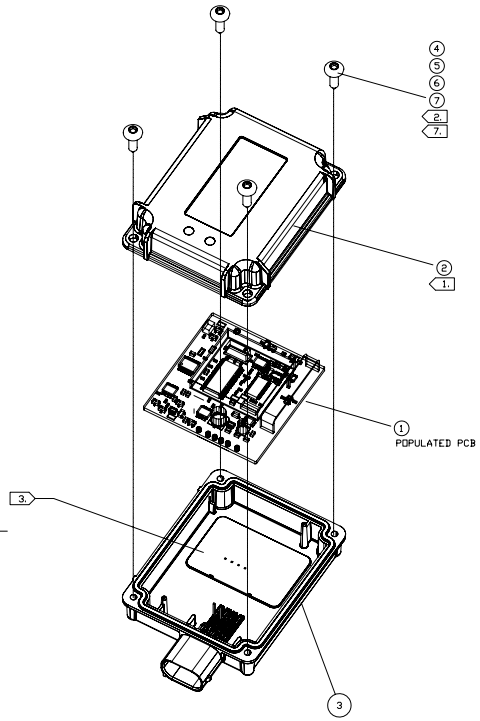
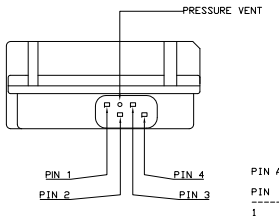


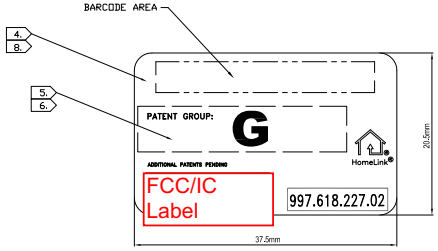
(VIEW FOR REFERENCE ONLY)



(VIEW FOR REFERENCE ONLY)

PIN ASSIGNEMENT

PIN	FUNCTION
1	NC
2	LIN
3	GND
4	IGN



BAR CODE: DIN EN800
SELF ADHESIVE LABEL: TLS20 38
MATERIAL COLOR: WHITE

Unreleased copy!

For your information

LOCATION	DESCRIPTION	PART#	QTY	PACKAGE
1	PCB ASSEMBLY US HL4 BUMPER	1563403	1	TH_FAKEPART
2	UPPER HOUSING HMLK	1112922	1	TH_FAKEPART
3	LOWER HOUSING HMLK	1112924	1	TH_FAKEPART
4,5,6,7	SCREW M3.2-2.5X12.5 TTH PG ZB	VR1353	4	TH_FAKEPART
8	LABEL HOMELINK III BARCODE/PATENT	1108189	1	TH_FAKEPART

NOTES:

1. SEAL WITH LOCTITE 5910 APPLIED TO INSIDE OF GROOVE OF UPPER HALF OF HOUSING (ITEM 2)
2. SECURE ENTIRE HOUSING ASSEMBLY (ITEMS 2 AND 3) TOGETHER USING FOUR SCREWS (ITEMS 4, 5, 6, 7)
3. ATTACH HOMELINK LABEL (ITEM 8) TO OUTSIDE OF HOUSING (ITEM 3) IN AREA INDICATED
4. ASSEMBLER IS TO PRINT LABEL INFORMATION AS SHOWN, USING ADHESIVE LABEL (ITEM 8)

DIGITS	7	1	4	2
TYPE	PRODUCT NO	'I'	SN	REV

5. REFER TO LATEST REVISION OF DRAWING VJ0245 FOR ACTUAL PATENT NUMBERS FOR THE PATENT GROUP IDENTIFIED
6. LAY OUT PATENT NUMBERS TO FILL SPACE AVAILABLE, BUT NATION / ORGANIZATION OF ORIGIN HEADINGS MUST BE MAINTAINED FOR CORRESPONDING PATENT NUMBERS AS SHOWN ON LATEST REVISION OF DRAWING VJ0245
7. TORQUE ON EACH SCREW SHOULD NOT EXCEED 10 ±2 (inch-lbs)
8. LABEL MUST BE PRINTED USING IDENTCO RIBBON TTRR-D
9. THE ASSEMBLED, SEALED HOUSING SHALL WITHSTAND 7 PSI FOR 30 SECONDS WITH A MAXIMUM LOSS OF NO MORE THAN .0035 PSI
10. THE MATERIAL RESTRICTIONS IN ACCORDANCE TO 'ELV' INCLUDING ANNEX II OF THE EU-DIRECTIVE 53/2000/EG OR ENGINEERING EQUIVALENT REGARDING MATERIAL RESTRICTIONS HAVE TO BE MET
11. FLAMABILITY BEHAVIOUR ACCORDING TO FMVSS302 OR ENGINEERING EQUIVALENT

Table of Significant(SC) Critical(CC) Characteristic	
▽	Designates critical characteristic to be monitored per Control Plan.
▽	Designates critical characteristic to be monitored per Control Plan using attribute gauging methods.
▽	Designates critical characteristic to be monitored per Control Plan using variable measurement or gauging methods.
○	Designates significant characteristic to be monitored per Control Plan.
○	Designates significant characteristic to be monitored per Control Plan using attribute gauging methods.
○	Designates significant characteristic to be monitored per Control Plan using variable measurement or gauging methods.
□	Designates characteristic to be checked at initial / subsequent customer part submission.

CORRELATION CHART / DRAWING REV	DATE	FINAL ASM PART NO. JCI - EUROPE 1563402	CUSTOMER HARDWARE VERSION	CUSTOMER SOFTWARE INDEX	PCB ASM PART NO. 1563403	PCB FAB PART NO. 1563404	SOFTWARE HEX FILE NAME	UPPER HSG PART NO. JCI - EUROPE 1112922	LOWER HSG PART NO. JCI - EUROPE 1112924
		PRODUCT CODE B1							
		REV	REV	REV	REV	REV		REV	REV
1	31JAN07	1	H00	000	1	1	1545928RC.hex	2	3
2	07MAY07	2	H01	000	2	1	1545928RC.hex	2	4
3	13NOV07	3	H01	000	3	1	1602749.hex	2	4
-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-

Rev Lev	Rep Type	Vers PDI	Date Datum (YY-MM-DD)	ECO-No ECO-Nr	ECR-No ECR-Nr	Revision Text Aenderungsbeschreibung Description de la Modification	Field Feld	Drawn Gez.	Check Gepr. Zone	Dess. Verif
-	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-
3	-	-	07-11-13	2835015	2826516	1563403-3 WAS 1563403-2 (1)	-	TBR	FBO	
-	-	-	-	-	-	LABEL ENTRIES CHANGED, REV CORR CHART	-	-	-	
2	-	-	07-05-07	2596479	2570900	1563403-2 WAS 1563403-1 (1)	-	TBR	FBO	
-	-	-	-	-	-	ADD SC/CC CHART, ADD NOTE 10 AND 11	-	-	-	
-	-	-	-	-	-	REV CORR CHART	-	-	-	
1	-	-	07-01-31	2388681	2373610	INITIAL RELEASE	-	TBR	FBO	

Record Obligation Dokumentationspflicht Enregistrement Obligatoire	Scale Massstab Echelle	Prepared of Erstellt von Dessine par	Name/Nom	Date/Datum
-	1 : 1	Approved by Genehmigt durch Approuve par	TBR	2007-01-31
	-	Norm checked Norm gepruft Verifie norme	FBO	2007-01-31
	-		TST	2007-02-05

Notes / Bemerkung / Remarques
-

Drawing Title / Zeichnungsbenennung / Designation
ELECTRONIC ASSEMBLY
US HOMELINK4 PORSCHE 9X7

Drawing Number Zeichnungs Nummer Numero Plan: 1563402
Revision Level Revisionsstand Revision Indice: 3

Part Title / Teile Benennungen / Designation
ELECTRONIC ASSEMBLY
US HOMELINK4 PORSCHE 9X7

Part Number Teile Nummer Numero Piece: 1563402
Revision Level Revisionsstand Revision Indice: 3

Mirror Part Title / Spiegelbild / Designation Piece Symetrique
-

Mirror Part Number Spiegelbild Nummer Numero Piece Symetrique: -
Revision Level Revisionsstand Revision Indice: -

Finish treatment/Oberflaechen Behandlung/Rugosite: -
Unit of measure/Masseinheit Unite de mesure: Actual Gewogen Actuel: - Calculated Errechnet Calcule: -
Effectivity Class/Entwicklungsstand Stade de Developpement: Development Entwicklung Developpement: - Prototype Prototypen Prototype: - Production Serie Serie: S

Material/Werkstoff/Matiere: -
Semi-finished Product/Halbzeug/Matiere Brute: -

Reference / Referenz / Reference: -

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Sheet/Blatt Planche: 1/1

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