

ASSEMBLY NUMBER	REVISION	COLOR DESCRIPTION	GM PART NUMBER
1722314	7	BLUE / BLEU	13501109
1722316	7	GREEN / VERT	13501110
1722317	7	WHITE / BLANC	13501111
1722318	7	OPEL / ROUGE	NA
1722319	6	RED / ROUGE	13501112
2371075	2	WHITE / BLANC (AX)	22850908

VIEW FOR REFERENCE ONLY

- NOTES:
- ASSEMBLE PARTS AS SHOWN.
  - INDIVIDUAL COMPONENTS ON PCB ASSEMBLY SHOWN FOR REFERENCE ONLY.
  - PLACE BARCODE/PATENT LABEL ON OUTSIDE OF HOUSING AT LOCATION INDICATED.
  - ASSEMBLER IS TO PRINT LABEL INFORMATION AS SHOWN, USING ADHESIVE LABEL IN THE BILL OF MATERIALS PRE-PRINTED LABEL MUST PROVIDE CLEAR SPACE FOR BARCODE AS INDICATED. ALL TEXT SHALL BE ARIAL FONT, 4 PT., UNLESS OTHERWISE SPECIFIED.
  - REFER TO LATEST REVISION OF DRAWING 1535474, PATENT GROUP AX, FOR ACTUAL PATENT NUMBERS OF THE PATENT GROUP HEADINGS INDICATED. LAY OUT PATENT NUMBERS TO FILL SPACE AVAILABLE. BILL NUMBER / ORGANIZATION OF CUSTOMER-ASSOCIATIONS MUST BE MAINTAINED FOR CORRESPONDING PATENT NUMBERS AS SHOWN ON LATEST REVISION OF DRAWING 1535474.
  - PRINT JULIAN DATE CODE AT LOCATION INDICATED. TEXT SHALL BE ARIAL FONT, 10 PT.
  - SOFTWARE REVISION SHALL BE PRINTED AT LOCATION INDICATED. THE SOFTWARE REVISION CAN BE FOUND IN THE DESCRIPTION FOR COMPONENT U1000 ON THE PCB ASSEMBLY IN THE BILL OF MATERIALS.
  - FOR EACH ASSEMBLY, PRINT THE CORRESPONDING GM PART NUMBER FROM THE ASSEMBLY NUMBER TABLE. TEXT FOR GM PART NUMBER SHALL BE ARIAL FONT, 10 PT.
  - FOR EACH ASSEMBLY, PRINT THE CORRESPONDING COLOR DESCRIPTION FROM THE ASSEMBLY NUMBER TABLE.
  - ASSEMBLY MUST COMPLY TO TEST SPECIFICATION TDE-ELE-142.

REV	BY	DESCRIPTION	DATE	APP	CHK
A		RELEASE FOR PROTOTYPE	2711837	BS	30AUG07
1		REVISED AND REDRAWN RELEASE FOR PRODUCTION	2790712	BS	02DEC07
2		REVISED AND REDRAWN	2893209	BS	07DEC07
3		REVISED AND REDRAWN BOMS REVISED FOR PCB ASM REVISION	3175342	BS	03OCT08
4		BOMS REVISED FOR PCB ASM REVISION	3466354	BS	06JAN09
5		REVISE LABEL TO ADD COFETEL AND MODEL NUMBERS REVISE PART NUMBERS DUE TO LABEL CHANGE	4707527	BS	22NOV10
6		REVISE ASSEMBLIES DUE TO REVISION OF PCB ASSEMBLIES REV NOTE 6 REV ASSEMBLY CHART	5336037	BS	07DEC11
7		REVISE ASSEMBLIES DUE TO REVISION OF PCB ASSEMBLIES	6187628	BS	10DEC12

REV	QTY	DESCRIPTION	JCI PART NO.	GENTEX PART NO.				
1	1	+	1	1	3	LABEL, EPSILON QT HMLK	1722315	375-0900
1	1	+	1	1	2	HSG ASM, 09GM EPSILON HMLK	1766705	625-0886
+					+	PCB ASM, EPSILON QT ALPHA XTS WHITE	2371076	705-2512-001
+					+	PCB ASM, EPSILON QT HMLK TRUE RED	1722325	705-2511-001
					+	PCB ASM, EPSILON QT HMLK OPEL RED	1722324	TBB
					+	PCB ASM, EPSILON QT HMLK TRUE WHITE	1722323	705-2510-001
					+	PCB ASM, EPSILON QT HMLK TRUE GREEN	1722322	705-2509-001
					+	PCB ASM, EPSILON QT HMLK ICE BLUE	1722320	705-2508-001

**JOHNSON CONTROLS**  
AUTOMOTIVE SYSTEMS GROUP INTERIORS

NAME: ELECTRONIC ASSEMBLY

ELECTRONICS STD. UNLESS OTHERWISE SPECIFIED  
THIRD ANGLE PROJECTION IAW ANSI Y14.5M 1982  
DO NOT SCALE

XXX DECIMAL = .5 [ .020] ANGULAR = 3.0°  
XXX DECIMAL = .15 [ .006] DRAFT ANGLES NOTED

DIMENSIONS ARE IN MILLIMETERS WITH EQUIVALENT INCHES SHOWN IN BRACKETS.

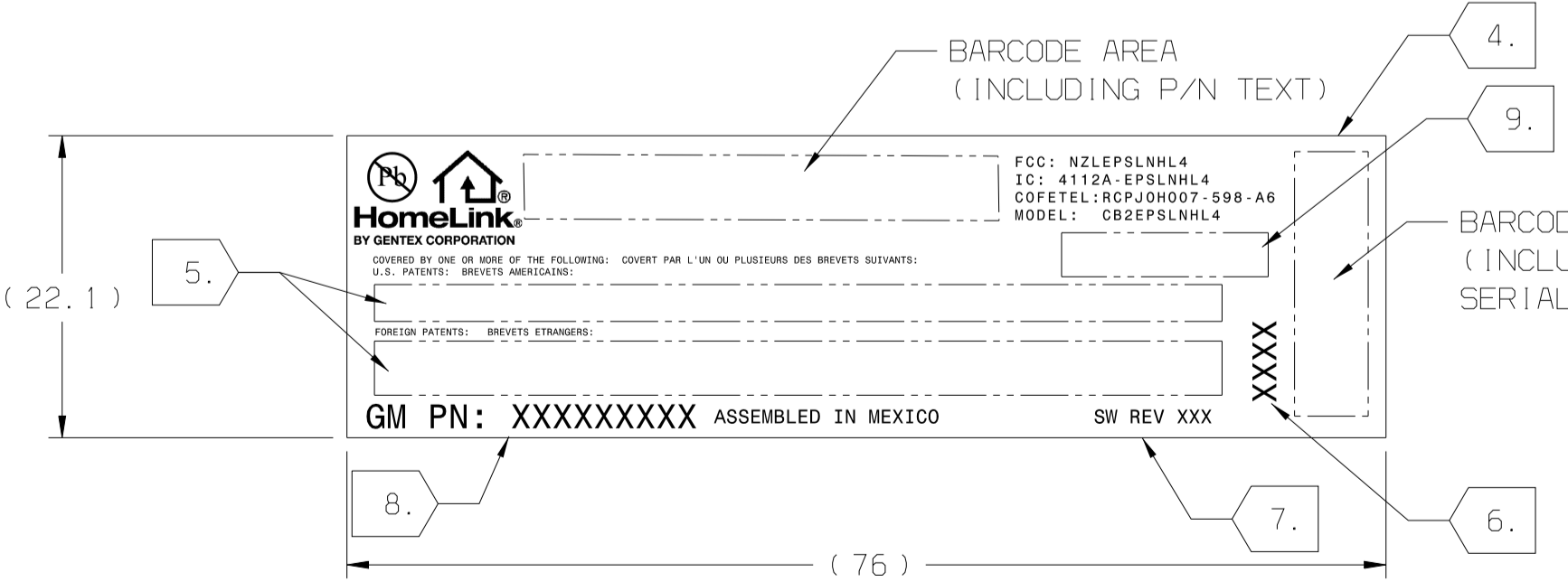
SUBSTANCE USE RESTRICTION: THE GLOBAL AUTOMOTIVE DECLARABLE SUBSTANCES LIST (SEE [HTTP://WWW.JOHNCONTROLS.COM](http://www.johnccontrols.com)) RESTRICTIONS PROHIBITED AND DECLARABLE SUBSTANCES APPLIES TO ALL MATERIALS USED IN THIS PART.

DATE: 17SEP07  
CUSTOMER: GM  
SCALE: NONE  
SHEET 1 OF 1

TOOL NO. REF: 1723407  
DATA FORMAT: ACAD

REVISION HISTORY				
REV	DESCRIPTION	BY/DATE	ECO NO.	APPROVED
AAA	RELEASE TO PRODUCTION FROM JCI DWG. 1723407 REV. 7 PART 1722314 REV. 7 PART 1722316 REV. 7 PART 1722317 REV. 7 PART 1722318 REV. 7 PART 1722319 REV. 6 PART 2371075 REV. 2	CDP 1/14/14	-	-

QTY	QTY	QTY	QTY	QTY	QTY	QTY	ITEM	DESCRIPTION	JCI PART NO.	GENTEX PART NO.
								LABEL, EPSILON QT HMLK	1722315	375-0900
								HSG ASM, 09GM EPSILON HMLK	1766705	625-0886
								PCB ASM, EPSILON QT ALPHA XTS WHITE	2371076	705-2512-001
								PCB ASM, EPSILON QT HMLK TRUE RED	1722325	705-2511-001
								PCB ASM, EPSILON QT HMLK OPEL RED	1722324	TBB
								PCB ASM, EPSILON QT HMLK TRUE WHITE	1722323	705-2510-001
								PCB ASM, EPSILON QT HMLK TRUE GREEN	1722322	705-2509-001
								PCB ASM, EPSILON QT HMLK ICE BLUE	1722320	705-2508-001
								JCI DESCRIPTION	JCI PART NO.	JCI DRAWING NO.
								FINAL ASM, GM EPSILON HMLK, ALPHA XTS WHITE	2371075	
								FINAL ASM, GM EPSILON HMLK, TRUE RED	1722319	
								FINAL ASM, GM EPSILON HMLK, OPEL RED	1722318	
								FINAL ASM, GM EPSILON HMLK, TRUE WHITE	1722317	
								FINAL ASM, GM EPSILON HMLK, TRUE GREEN	1722316	
								FINAL ASM, GM EPSILON HMLK, ICE BLUE	1722314	
								CUSTOMER PART NO.		
								22850908		
								13501112		
								13501111		
								13501110		
								13501109		
								960-0226		
								960-0227		
								960-0228		
								960-0229		
								960-0230		
								960-0182		



\*\*PRELIMINARY\*\*

**GENTEX CORPORATION**  
600 NORTH CENTENNIAL ST  
ZEELAND, MICHIGAN 49464  
(616) 772-1800

TITLE: FINAL ASM, GM EPSILON HMLK

SIZE: D DWG NO.: 960-L REV: AAA

SPECIAL CONSIDERATION: SEE CONTROL PLAN.  
INTERPRET DIMENSIONS AND TOLERANCE PER ASME Y14.5M - 1994

THIRD ANGLE PROJECTION

SCALE: na DATE: 2/21/2014 SHEET: 1 OF 1