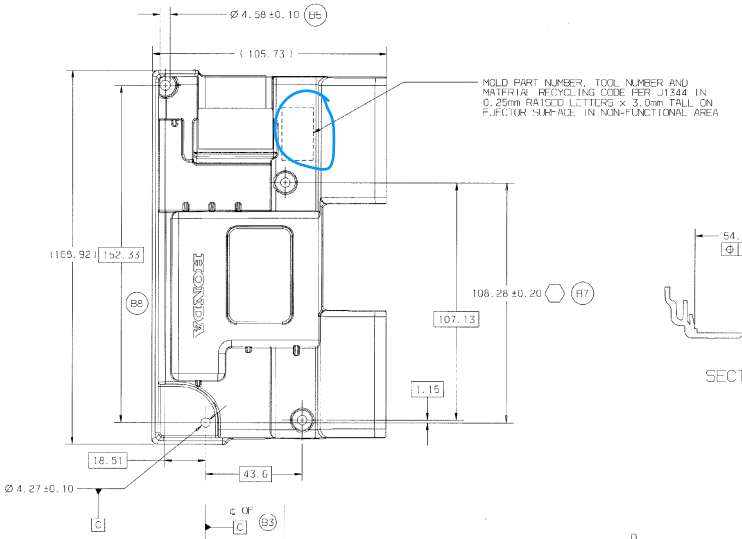
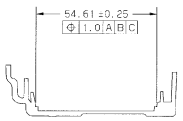
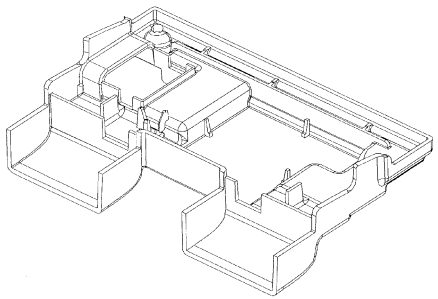
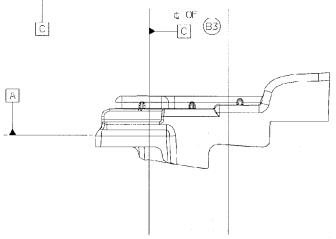


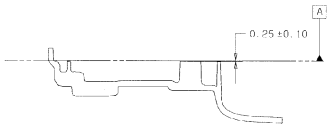


SECTION C-C

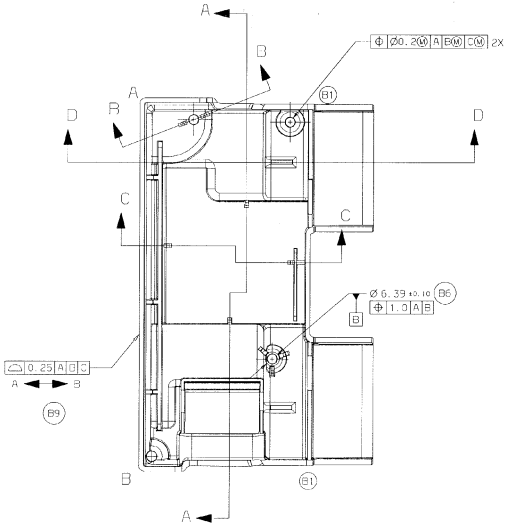


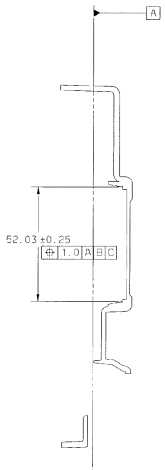
ISO VIEW
FOR REFERENCE ONLY



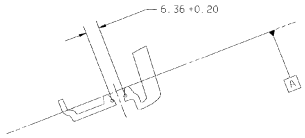


SECTION D-D





SECTION A-A



SECTION B-B

▽	DESIGNATES CRITICAL CHARACTERISTIC TO BE MONITORED PER CONTROL PLAN.
(A) ▽	DESIGNATES CRITICAL CHARACTERISTIC TO BE MONITORED PER CONTROL PLAN USING ATTRIBUTE GAGING METHODS.
(V) ▽	DESIGNATES CRITICAL CHARACTERISTIC TO BE MONITORED PER CONTROL PLAN USING VARIABLE MEASUREMENT OR GAGING METHOD.
⬡	DESIGNATES SIGNIFICANT CHARACTERISTIC TO BE MONITORED PER CONTROL PLAN.
(A) ⬡	DESIGNATES SIGNIFICANT CHARACTERISTIC TO BE MONITORED PER CONTROL PLAN USING ATTRIBUTE GAGING METHODS.
(V) ⬡	DESIGNATES SIGNIFICANT CHARACTERISTIC TO BE MONITORED PER CONTROL PLAN USING VARIABLE MEASUREMENT OR GAGING METHOD.
□	DESIGNATES CHARACTERISTIC TO BE CHECKED AT INITIAL / SUBSEQUENT CUSTOMER PART SUBMISSION. (ONE TIME CAPABILITY)

MOLDED PART STD. UNLESS OTHERWISE SPECIFIED

THIRD ANGLE PROJECTION | ASME Y14.5M 1994

1. DIMENSIONS ARE IN MILLIMETERS.
2. ELECTRONIC FORMAT IS DATA MASTER.
   - ALL GRAPHIC MEASURED DATA IS TO BE TAKEN FROM THE NOMINAL MODEL FILE AT ITS LATEST REVISION LEVEL.
   - UNDIMENSIONED FEATURES ARE TO MATCH THE CAD MODEL.
   - WITHIN: DECIMAL ANGULAR ±2°
   - Ⓜ THE SPI COMMERCIAL MOLDING TOLERANCES (1993 STANDARD) AS MEASURED FROM DATUMS
3. PARTS MUST BE FREE OF SHARP EDGES AND OTHER IMPERFECTIONS THAT ADVERSELY AFFECT FUNCTION, FIT, OR APPEARANCE.
4. LOCATION OF GATES EJECTOR PINS ETC TO BE APPROVED BY PRODUCT ENGINEERING PRIOR TO TOOLING.

CPP CODE

DWG NO. VR2815

REVISION BLOCK

REV	DWG ZONE	DESCRIPTION		BY	DATE	CHK
A		RELEASE FOR PRODUCTION	66645	TMS	09OCT02	RA
B1	A7 C7	MODIFIED RIB HEIGHT (2X)	66888	CDP	29OCT02	RA
B2	ALL	REMOVED DATUM D				
B3	D7	PLACED DATUM C IN CORRECT LOCATION				
B4	ALL	CHANGED DATUM A AND RELATED DIMENSIONS TO MATCH BUILD CONDITION				
B5	F7	REMOVED GD&T CALLOUT AND DATUM CALLOUT				
B6	B7	CHANGED LOCATION OF DATUM B				
B7	E6	ADDED 108.28 DIM AND SC				
B8	C6	REMOVED ONE TIME CAPABILITY CALLOUT				
B9	A8	ADDED SURFACE PROFILE CALLOUT				

JOHNSON CONTROLS
AUTOMOTIVE SYSTEMS GROUP INTERIORS

SPECIFICATIONS

PERFORMANCE: V FMVSS 302 AND HES C-206

MATERIAL: EM3110 BLACK

FINISH: NONE

NAME: HOUSING - PCB

REFERENCE SYSTEM: 2004 SEPA/HONDA

PART NO.	REV.	DESIGN ENG	DATE
VR2815	B	TODD SCHMITZ	09OCT02
		PROJ. ENG BRIAN LAUNER	09OCT02
PART NO. (LH)	REV.	DRAWN RANDY ARENDSHIN	DATE 09OCT02
–	–	SCALE 1:1	SHEET 1 OF 1

SIZE: D | TOOL NO. REF: 850076 | DWG NO: VR2815 | REV: B

DATA FORMAT: CATIA

127/3 VR2815 B A HOUSING - PCB

graphite FRAME 1 NOVEMBER 6, 2002 12:37:42