



REV	SYZ	ZONE	DESCRIPTION	REVISION BLOCK		
				BY	DATE	CHK
A			RELEASE FOR PRODUCTION	66645	TMS	09OCT02 RA
B1			MODIFIED RIB HEIGHT (2X)	66688	CDP	29OCT02 RA
B2			REMOVED DATUM D			
B3			PLACED DATUM C IN CORRECT LOCATION			
B4			CHANGED DATUM A AND RELATED DIMENSIONS TO MATCH BUILD CONDITION			
B5			REMOVED C&T CALLOUT AND DATUM CALLOUT			
B6			CHANGED LOCATION OF DATUM B			
B7			ADDED 108.28 DIM AND SC			
B8			REMOVED ONE TIME CAPABILITY CALLOUT			
B9			ADDED SURFACE PROFILE CALLOUT			

▽	DESIGNATES CRITICAL CHARACTERISTIC TO BE MONITORED PER CONTROL PLAN USING ATTRIBUTE GAGING METHODS.
▽	DESIGNATES CRITICAL CHARACTERISTIC TO BE MONITORED PER CONTROL PLAN USING VARIABLE MEASUREMENT OR GAGING METHOD.
▽	DESIGNATES SIGNIFICANT CHARACTERISTIC TO BE MONITORED PER CONTROL PLAN USING ATTRIBUTE GAGING METHODS.
▽	DESIGNATES SIGNIFICANT CHARACTERISTIC TO BE MONITORED PER CONTROL PLAN USING VARIABLE MEASUREMENT OR GAGING METHOD.
▽	DESIGNATES CHARACTERISTIC TO BE CHECKED AT INITIAL / SUBSEQUENT CUSTOMER PART SUBMISSION (ONE TIME CAPABILITY).
MOLDED PART STD. UNLESS OTHERWISE SPECIFIED	
⊕	THIRD ANGLE PROJECTION ASME Y14.5M 1994
1. DIMENSIONS ARE IN MILLIMETERS. 2. ELECTRONIC FORMAT IS DATA PREFERRED. ALL DIMENS. TOLERANCES ARE TO BE TAKEN FROM THE NOMINAL MODEL FILE AT ITS LATEST REVISION LEVEL. DIMENSIONS ON FEATURES ARE TO MATCH THE END MODEL UNLESS INDICATED OTHERWISE BY THE 2D COMMERCIAL HOLDING TOLERANCES (1993 STANDARD) AS NOTED FROM DATUMS. 3. POINTS MUST BE FREE OF SHARP EDGES AND OTHER INTERFERENCE THAT ADVERSELY AFFECT FUNCTION, FIT, OR APPEARANCE. 4. LOCATION OF GAGES ELECTRIC PROBES ETC. TO BE HANDLED BY PRODUCT ENGINEERING PRIOR TO TOOLING.	

JOHNSON CONTROLS AUTOMOTIVE SYSTEMS GROUP INTERIORS SPECIFICATIONS			
PERFORMANCE	▽	FMVSS 302 AND HES C-205	
MATERIAL		EM3110 R ACK	
FINISH		NINE	
NAME	HOUSING - PCB		
REFLECTIVE COLOR	2004 SEPARATION/DA		
REF. NO.	VR2815	REV.	B
DESIGNED BY	TCDD SCHMITZ	DATE	09OCT02
CHKD. BY	BRIAN LAUNER	DATE	09OCT02
CHKD. BY	RANDY ARENDS	DATE	09OCT02
SCALE	1:1	SHEET	1 OF 1
SIZE	D	TOOL NO. REF.	RS0076
DATE PLOTTED	CAT: A	REF. NO.	VR2815