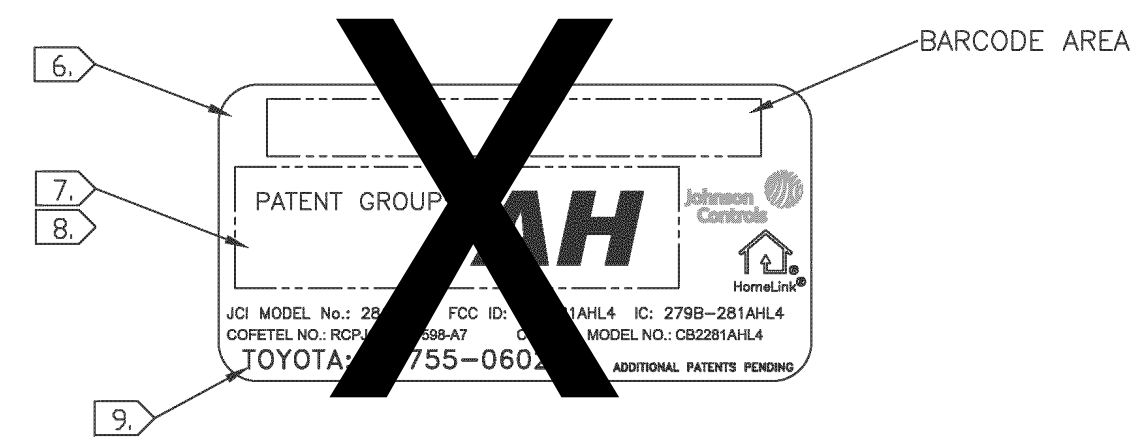
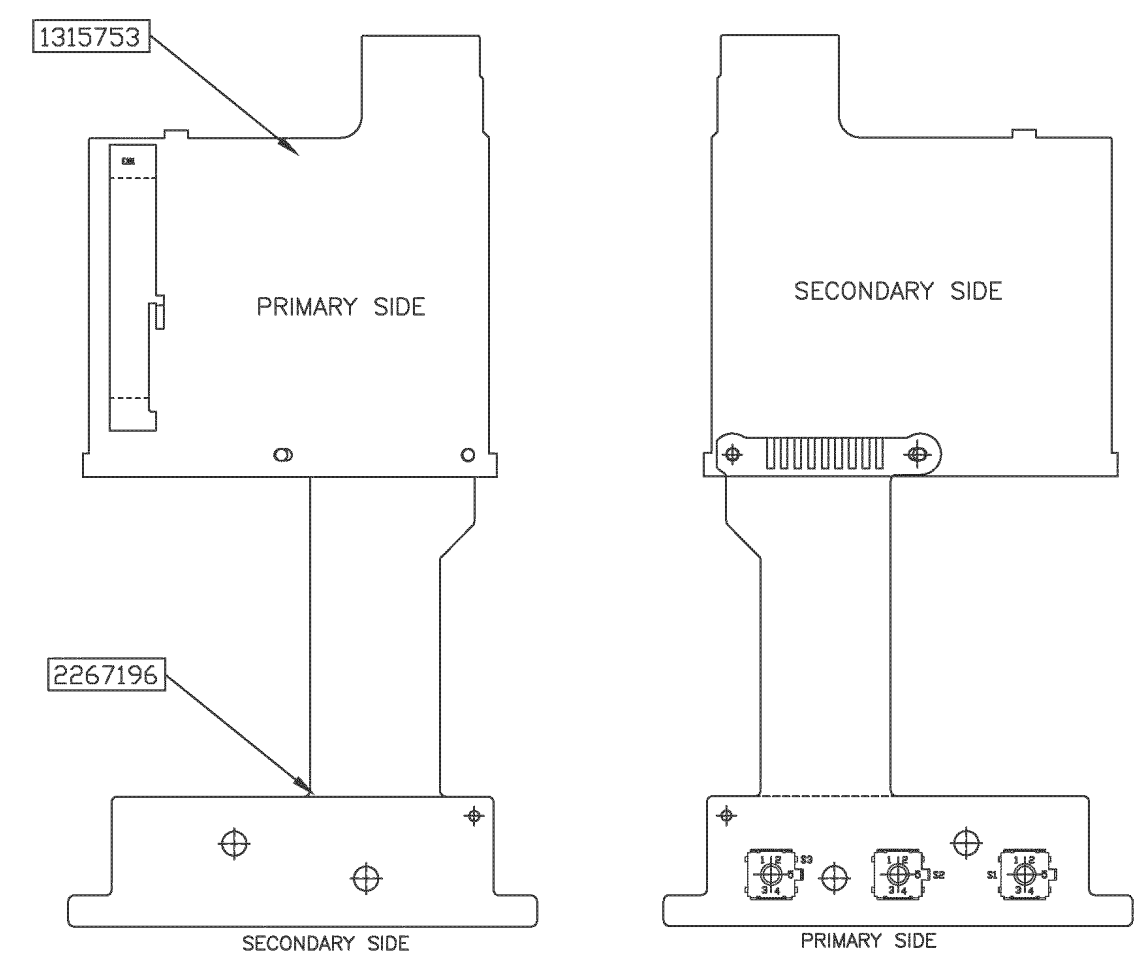


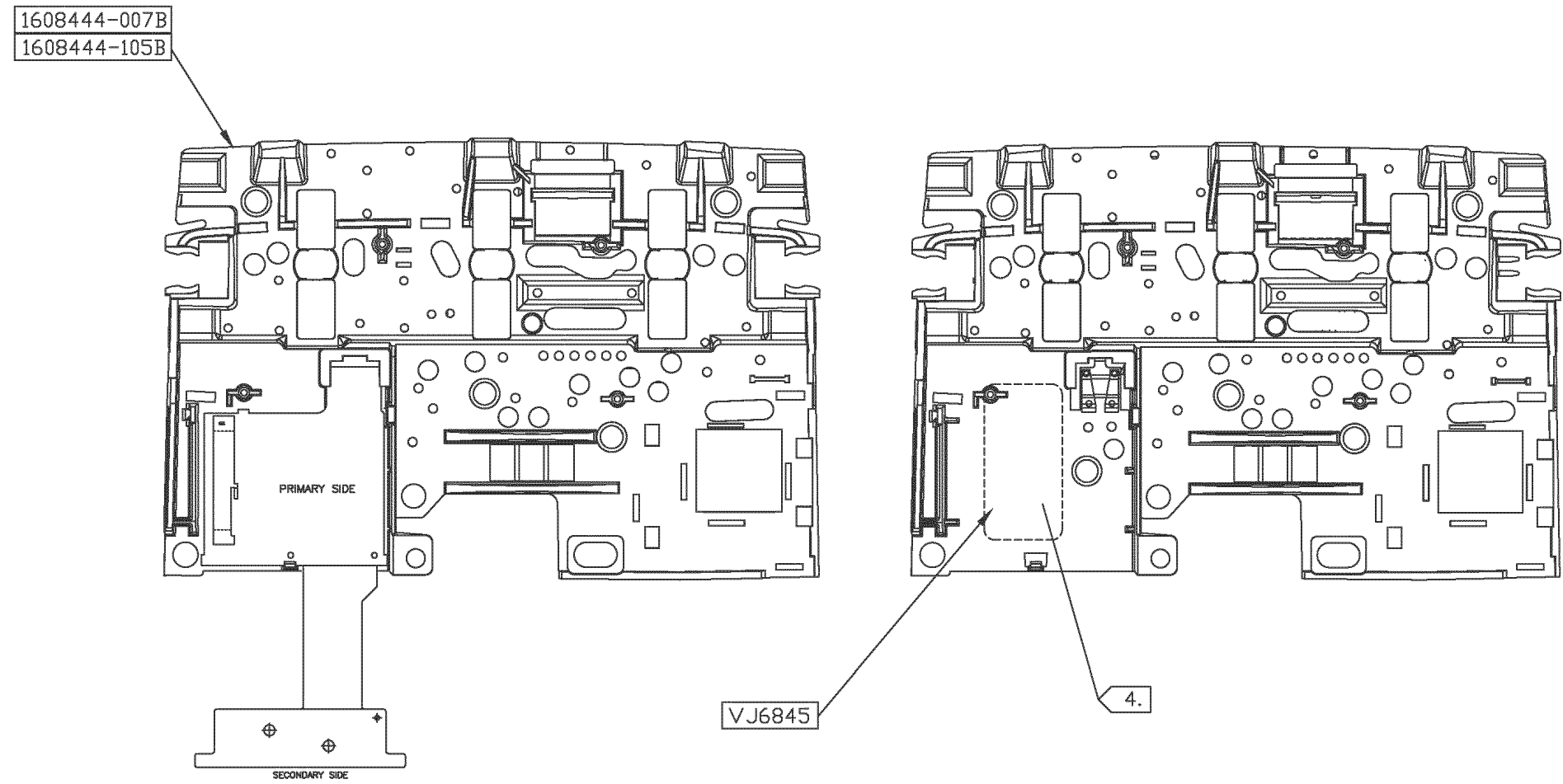
REVISION HISTORY				
REV	DESCRIPTION	BY/DATE	ECO NO.	APPROVED
AAA	RELEASE TO PRODUCTION FROM JC1 DWG. REV. 8 PART 1771314-007B REV. 6	CDP 1/14/14	-	-



NOTES:

- REFERENCE IPC-A-610 CLASS 2 STANDARDS FOR ASSEMBLY PRACTICES AND PROCEDURES, UNLESS OTHERWISE SPECIFIED.
- ATTACH 2267196 TO 1315753 USING LAP SOLDER PROCESS.
- AFTER LAP SOLDER PROCESS, UNIT MUST BE FUNCTIONALLY TESTED.
- ATTACH BAR CODE/PATENT NUMBER LABEL TO OUTSIDE OF BULB CARRIER 1372991 IN AREA INDICATED. DO NOT COVER HOLES IN HOUSING.
- TO ASSEMBLE INTO PLASTIC, INSERT MAIN BOARD 1315753 INTO EDGE CONNECTOR INTERLOCK ON 1608444.
- ASSEMBLER IS TO PRINT LABEL INFORMATION AS SHOWN, USING ADHESIVE LABEL 960845.
- REFER TO LATEST REVISION OF DRAWING 1335474 FOR ACTUAL PATENT NUMBERS FOR THE PATENT GROUP IDENTIFIED.
- LAY-OUT PATENT NUMBERS TO FILL SPACE AVAILABLE, BUT NATION / ORGANIZATION OF ORIGIN HEADINGS MUST BE MAINTAINED FOR CORRESPONDING PATENT NUMBERS AS SHOWN ON LATEST REVISION OF DRAWING 1335474.
- CHARACTER HEIGHT OF THE "TOYOTA" AND THE TOYOTA PART NUMBER SHALL BE .050 [1.27].
- MUST COMPLY TO TEST SPECIFICATION TD-ELE-100.

VIEWS FOR REFERENCE ONLY



FOR BILL OF MATERIALS FOR ASSEMBLIES SEE THE FOLLOWING ELECTRONIC FILES INCLUDED IN THE ASSEMBLY DATA RELEASE PACKAGE:

ASSEMBLY NUMBER	REVISION	ELECTRONIC FILE NAME	DESCRIPTION
1771314-007B	6	1771314-007B_6_BOM.XLSX	IVORY
1771314-105B	6	1771314-105B_6_BOM.XLSX	GREY

JOHNSON CONTROLS
AUTOMOTIVE SYSTEMS GROUP INTERIORS

NAME: ELECTRONIC ASSEMBLY

ELECTRONICS STD. UNLESS OTHERWISE SPECIFIED
THIRD ANGLE PROJECTION IAW ANSI Y14.5M 1982

NOT SCALE
X.XX DECIMAL ± .040 [1.00] ANGULAR ± 2° 0'
X.XXX DECIMAL ± .020 [.50] DRAFT ANGLES NOTED
X.XXX DECIMAL ± .008 [.15]

DIMENSIONS ARE IN INCHES WITH EQUIVALENT MILLIMETERS SHOWN IN BRACKETS.

SUBSTANCE USE RESTRICTION: THE GLOBAL AUTOMOTIVE DECLARABLE SUBSTANCES LIST (SEE [HTTP://WWW.GDSI.ORG](http://www.gdsi.org)) REGARDING PROHIBITED AND DECLARABLE SUBSTANCES APPLIES TO ALL MATERIALS USED IN THIS PART.

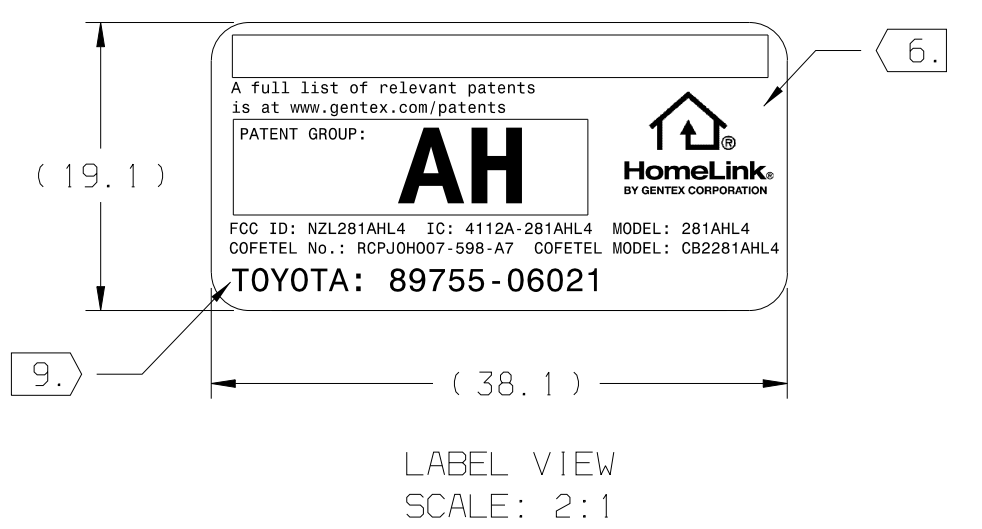
PROJECT: 470L
DATE: 10DEC07
DRN BY: BRET SUNNERVILLE
CHKD BY: KEITH VANLIERE
DATE: 10DEC07
ENGR APPR: JAKE BELTER
DATE: 10DEC07
SCALE: NONE
SHEET 1 OF 1

SIZE: D
TOOL NO. REF.:
DATA FORMAT: ACAD
DWG. NO.: 1771314

RELEASED - JC1 CONFIDENTIAL - Approver: Belter, Jacob - 09JUL2012

QTY	QTY	ITEM	DESCRIPTION	JC1 PART NO.	GENTEX PART NO.
1	1	4	FLEX ASM, TOYOTA 400L, HMLK4	2267196	725-0029-000
1	-	3	HSG, 470L BULB GREY	1608444-105B	625-0961-000
-	1	3	HSG, 470L BULB IVORY	1608444-007B	625-0905-000
1	1	2	LABEL STOCK, 0.75 X 1.5	VJ6845	375-0902-000
1	1	1	PCB ASM, 281A HMLK4	1315753	605-5476-000

960-0221	AAA	FINAL ASM, TOYOTA 470L HMLK GREY	1771314-105B	JC1 PART NO.	JC1 DRAWING NO.
960-0191	AAA	FINAL ASM, TOYOTA 470L HMLK IVORY	1771314-007B	JC1 PART NO.	JC1 DRAWING NO.
		GENTEX PART NO. REV.			



LABEL VIEW SCALE: 2:1

PRELIMINARY

GENTEX CORPORATION
600 NORTH CENTENNIAL ST
ZEELAND, MICHIGAN 49464
(616) 772-1800

TITLE: FINAL ASM, TOYOTA 470L HMLK

NSI: SPECIFIES FEATURES REQUIRING SPECIAL CONSIDERATION. SEE CONTROL PLAN.
INTERPRET DIMENSIONS AND TOLERANCE PER ASME Y14.5M - 1994

THIRD ANGLE PROJECTION

SIZE: D
DWG NO.: 960-T
REV: AAA

MATERIAL: SEE DWG
MASS (CALCULATED): NA

DRAWN BY: CPOLLACK
DATE: 2/2/2014
DATA FORMAT: CATIA V5 SHEET

SCALE: na
DATE: 2/2/2014
SHEET: 1 OF 1