



NOTES:
1. THE FINAL ASSEMBLY IS TO BE ULTRASONICALLY WELDED.
2. THE FINAL ASSEMBLY IS TO PROVIDE AN INGRESS PROTECTION AS DEFINED BY IEC STANDARD 60529 LEVEL OF IP65 (DUST TIGHT WITH PROTECTION AGAINST LOW PRESSURE WATER JETS).
3. SERIALIZED LABELS ARE PRODUCED AS AN OUTPUT OF THE FUNCTIONAL TEST SYSTEM ONCE A SUCCESSFUL TEST HAS BEEN COMPLETED. PLACE ONE LABEL ON THE BOTTOM OF THE UNIT IN THE ORIENTATION SHOWN.
4. PLACE THE ASSEMBLED TAG INTO SHIELDING BAG. FOLD THE TOP OF THE BAG OVER AND HOLD CLOSED WITH THE DUPLICATE SERIAL NUMBER LABEL.

RELEASE ORIGINATOR		Joe Anderson	2008/8/13	THIS DESIGN AND PRINT IS THE PROPERTY OF TIME DOMAIN CORPORATION. THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND IS LOANED IN CONFIDENCE. THIS DOCUMENT IS SUBJECT TO RETURN UPON DEMAND ON THE EXPRESS CONDITION THAT IT WILL NOT BE USED IN ANY WAY NOT AUTHORIZED BY TIME DOMAIN CORPORATION.	
REVISION ORIGINATOR		INITIAL RELEASE		TIME DOMAIN® 330 Wynn Dr. Ste. 300 Huntsville, AL 35805 USA	
REFER TO PART RELEASE DOCUMENT COVER SHEET FOR APPROVAL SIGNATURES.				DWG NAME Unit Ass'y, PLUS Badge TAG (Grey)	
PRIMARY DIMENSIONS ARE IN INCHES UNLESS SPECIFIED. DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLACE ±.01 3 PLACE ±.005 4 PLACE ±.005 ANGLES ±0.2°		SECONDARY DIMENSIONS ARE IN MILLIMETERS UNLESS SPECIFIED. DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED: 1 PLACE ±0.3 2 PLACE ±0.12 3 PLACE ±0.12 ANGLES ±0.2°		DWG NO. 10A-0077	
DO NOT SCALE DRAWING		IS AN ISOMETRIC PROJECTION		SHEET 1 OF 1	