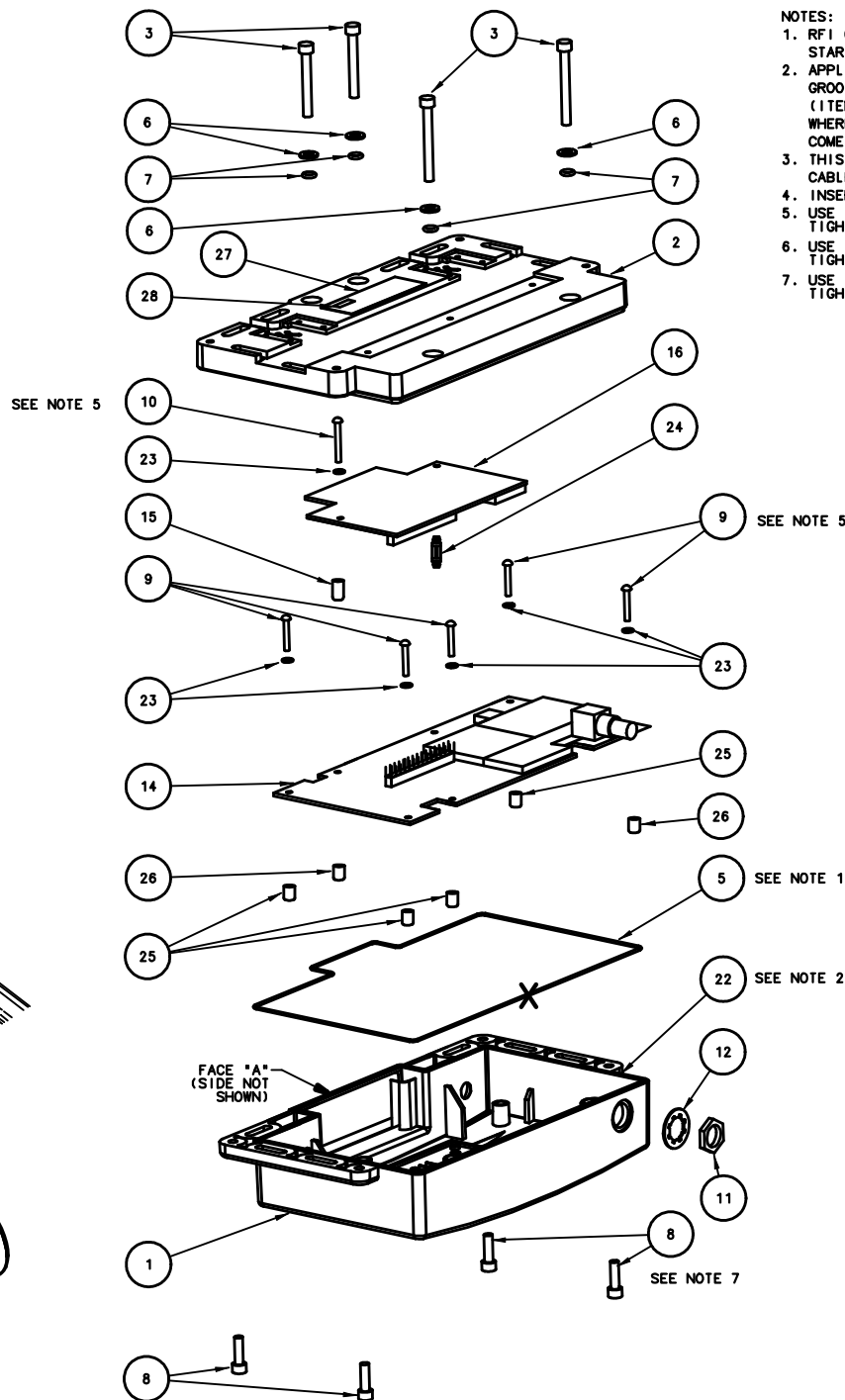
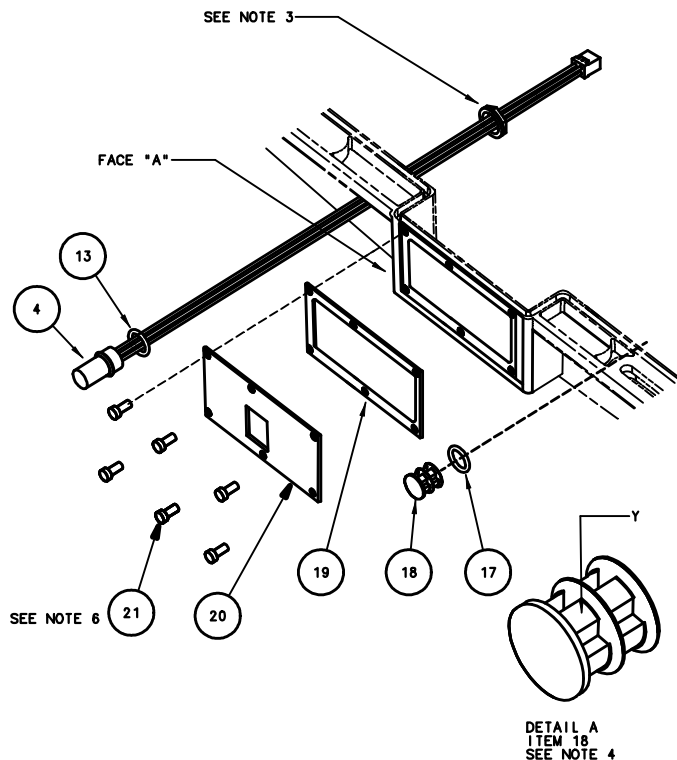


WLYY4100-1

ITEM	QTY	GRAYHILL P/N	DESCRIPTION
1	1	WLZZ3003-2	ASM, UPPER HOUSING
2	1	WLZZ3004-1	ASM, LOWER HOUSING
3	4	72HH5024-6	SCREW, 10-32 X 2, SOCKET SOCKET CAP
4	1	WLXX2003-1	ASSEMBLY, P CABLE
5	27*	WLM1033-1	GASKET, RFI STRIP
6	4	WLHH1028-2	WASHER, FLAT, .195 X .354 X .040 TYPE B
7	4	WLM1034-1	O-RING
8	4	72HH5024-8	SCREW, 10-32 X .625 SOCKET HEAD CAP
9	5	72HH5024-16	SCREW, 4-40 X 0.500 ROUND HEAD, PHILIPS
10	1	72HH5024-13	SCREW, 4-40 X 1.333 ROUND HEAD, PHILIPS
11	1	WLHH1029-1	NUT, 1/2-28 LOCK
12	1	WLHH1028-1	WASHER, 1/2 INTERNAL TOOTH LOCK
13	1	WLHH1027-2	WASHER, INSULATING, RED
14	1	WLXX1004-1	ASM, PCB1004, 2.4G, PRISM1, MAIN BRD
15	1	72HH1089-11	SPACER, AL, .625
16	1	WLXX1005-1	ASM, PCB1005, EHT10MT, DGHTR/PS W/SHIELDS
17	1	WLHH1051-1	O-RING SILICONE, -109
18	1	WLHH1049-1	PLUG, PLASTIC, .5"
19	1	WLM1051-1	GASKET, PLATE, EMI / RFI
20	1	WLW1048-1	I/O PLATE, RJ45
21	6	72HH5024-11	SCREW, 4-40 X .1875 ROUND HEAD, PHILIPS
22	A/R	SCE2983-1	ADHESIVE, CONDUCTIVE
23	5	WLHH1028-3	WASHER, LOCK, SPRING
24	1	72HH1089-8	SPACER, NYLON, .625
25	4	72HH1089-9	SPACER, PLASTIC, .025
26	2	72HH1089-10	SPACER, AL, .025
27	1	WLSS1017-2	LABEL, FCC
28	1	SSS2700-1	LABEL, SERIAL NO.



NOTES:

1. RFI GASKET (ITEM 5) IS A CONTINUOUS STRIP STARTING AND STOPPING AT POINT "X".
2. APPLY ADHESIVE (ITEM 22) INSIDE GASKET GROOVE AT AN INTERVAL OF 1.5". ADHESIVE (ITEM 22) MUST ALSO BE APPLIED AT THE POINT WHERE THE ENDS OF THE RFI GASKET (ITEM 5) COME TOGETHER.
3. THIS NUT IS SUPPLIED WITH THE ASSEMBLY, CABLE M (ITEM 4).
4. INSERT O RING (ITEM 17) AT POINT Y.
5. USE TORQUE DRIVER SET AT 3 INS/LBS TO TIGHTEN SCREW (ITEM 9 & 10).
6. USE TORQUE DRIVER SET AT 5 INS/LBS TO TIGHTEN SCREW (ITEM 21).
7. USE TORQUE DRIVER SET AT 15 INS/LBS TO TIGHTEN SCREW (ITEM 3 & 8).

A		RH	ORIGINAL ISSUE EOW
10-20-00		324597	CVE 10-19-00
ISSUE APP/DATE		DESCRIPTION	
REVISIONS			
Grayhill		GRAYHILL, INC. 891 HILLGROVE AVE. LA GRANGE, IL 60525 PHONE (708) 364-1040	
UNLESS OTHERWISE SPECIFIED TOLERANCES AND DIMENSIONS ARE IN INCHES			
LINEAR ±			
DIAMETERS ±			
ANGULAR ±			
LIMITS APPLY BEFORE FINISHING			
DO NOT SCALE THIS PRINT			
CRITICAL CHARACTERISTIC FLAGS PER GRAYHILL SPEC. SOP2338			
△ -- CRITICAL CHARACTERISTIC FLAG			
○ -- Cpk REQUIRED			
□ -- S.P.C. FLAG (CONTROL CHART REQ'D ON FEATURE SPECIFIED)			
FINISH		APPROVED DATE	
-----		RH 10-20-00	
MATERIAL		CHECKED DATE	
-----		CA 10-20-00	
NAME		DRAWN DATE	
EZCOM-IP, EHT10MT		CWE 10-19-00	
CAGE NO. 810731		CADAM DRAWING	
WLYY4100-X A 001		WLYY4100-X A 001	
C		DWG. NO.	
SIZE		ISSUE	
WLYY4100-X		A	
SCALE NONE		SHEET 1 OF 1	