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Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 108**

Client **Sporton**

Certificate No: **DAE3-577\_Jun12**

**CALIBRATION CERTIFICATE**

Object **DAE3 - SD 000 D03 AA - SN: 577**

Calibration procedure(s) **QA CAL-06.v24  
Calibration procedure for the data acquisition electronics (DAE)**

Calibration date: **June 06, 2012**

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).  
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	28-Sep-11 (No:11450)	Sep-12
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Calibrator Box V2.1	SE UWS 053 AA 1001	05-Jan-12 (in house check)	In house check: Jan-13

Calibrated by:	Name Dominique Steffen	Function Technician	Signature 
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Approved by:	Fin Bomholt	R&D Director	
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Issued: June 6, 2012

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## Glossary

DAE data acquisition electronics  
Connector angle information used in DASY system to align probe sensor X to the robot coordinate system.

## Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement*: Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle*: The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
  - *DC Voltage Measurement Linearity*: Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
  - *Common mode sensitivity*: Influence of a positive or negative common mode voltage on the differential measurement.
  - *Channel separation*: Influence of a voltage on the neighbor channels not subject to an input voltage.
  - *AD Converter Values with inputs shorted*: Values on the internal AD converter corresponding to zero input voltage
  - *Input Offset Measurement*: Output voltage and statistical results over a large number of zero voltage measurements.
  - *Input Offset Current*: Typical value for information; Maximum channel input offset current, not considering the input resistance.
  - *Input resistance*: Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
  - *Low Battery Alarm Voltage*: Typical value for information. Below this voltage, a battery alarm signal is generated.
  - *Power consumption*: Typical value for information. Supply currents in various operating modes.

## DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: 1LSB = 6.1 $\mu$ V, full range = -100...+300 mV  
Low Range: 1LSB = 61nV, full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	404.058 $\pm$ 0.1% (k=2)	403.945 $\pm$ 0.1% (k=2)	404.061 $\pm$ 0.1% (k=2)
Low Range	3.93352 $\pm$ 0.7% (k=2)	3.95384 $\pm$ 0.7% (k=2)	3.95036 $\pm$ 0.7% (k=2)

## Connector Angle

Connector Angle to be used in DASY system	111.5 $^{\circ}$ $\pm$ 1 $^{\circ}$
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## Appendix

### 1. DC Voltage Linearity

High Range	Reading ( $\mu\text{V}$ )	Difference ( $\mu\text{V}$ )	Error (%)
Channel X + Input	199995.54	-0.89	-0.00
Channel X + Input	20002.00	1.99	0.01
Channel X - Input	-19998.81	2.31	-0.01
Channel Y + Input	199996.22	-0.29	-0.00
Channel Y + Input	19999.47	-0.49	-0.00
Channel Y - Input	-20001.10	0.06	-0.00
Channel Z + Input	199994.90	-1.65	-0.00
Channel Z + Input	20001.77	1.80	0.01
Channel Z - Input	-19999.69	1.56	-0.01

Low Range	Reading ( $\mu\text{V}$ )	Difference ( $\mu\text{V}$ )	Error (%)
Channel X + Input	2000.56	0.24	0.01
Channel X + Input	200.49	-0.28	-0.14
Channel X - Input	-198.35	0.69	-0.35
Channel Y + Input	2000.53	0.31	0.02
Channel Y + Input	200.35	-0.44	-0.22
Channel Y - Input	-199.12	0.17	-0.08
Channel Z + Input	1999.73	-0.51	-0.03
Channel Z + Input	199.96	-0.76	-0.38
Channel Z - Input	-200.14	-0.91	0.46

### 2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading ( $\mu\text{V}$ )	Low Range Average Reading ( $\mu\text{V}$ )
Channel X	200	-8.13	-11.22
	- 200	12.49	10.42
Channel Y	200	10.28	10.45
	- 200	-12.29	-11.56
Channel Z	200	7.71	8.46
	- 200	-10.39	-10.87

### 3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X ( $\mu\text{V}$ )	Channel Y ( $\mu\text{V}$ )	Channel Z ( $\mu\text{V}$ )
Channel X	200	-	-0.16	-3.68
Channel Y	200	6.63	-	0.62
Channel Z	200	5.48	4.85	-

#### 4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	16237	16308
Channel Y	16451	16683
Channel Z	15995	16468

#### 5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input 10MΩ

	Average (μV)	min. Offset (μV)	max. Offset (μV)	Std. Deviation (μV)
Channel X	-0.65	-2.12	0.66	0.54
Channel Y	0.02	-1.35	1.15	0.59
Channel Z	-2.84	-3.96	-1.77	0.47

#### 6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

#### 7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

#### 8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

#### 9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9



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Client **Sporton-TW (Auden)**

Certificate No: **DAE4-778\_Aug12**

## CALIBRATION CERTIFICATE

Object **DAE4 - SD 000 D04 BJ - SN: 778**

Calibration procedure(s) **QA CAL-06.v25  
Calibration procedure for the data acquisition electronics (DAE)**

Calibration date: **August 27, 2012**

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).  
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature ( $22 \pm 3$ )°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	28-Sep-11 (No:11450)	Sep-12
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Calibrator Box V2.1	SE UWS 053 AA 1001	05-Jan-12 (in house check)	In house check: Jan-13

	Name	Function	Signature
Calibrated by:	Dominique Steffen	Technician	
Approved by:	Fin Bomholt	R&D Director	

Issued: August 27, 2012

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Accreditation No.: **SCS 108**

## Glossary

**DAE** data acquisition electronics  
**Connector angle** information used in DASY system to align probe sensor X to the robot coordinate system.

## Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement*: Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle*: The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
  - *DC Voltage Measurement Linearity*: Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
  - *Common mode sensitivity*: Influence of a positive or negative common mode voltage on the differential measurement.
  - *Channel separation*: Influence of a voltage on the neighbor channels not subject to an input voltage.
  - *AD Converter Values with inputs shorted*: Values on the internal AD converter corresponding to zero input voltage
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  - *Input Offset Current*: Typical value for information; Maximum channel input offset current, not considering the input resistance.
  - *Input resistance*: Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
  - *Low Battery Alarm Voltage*: Typical value for information. Below this voltage, a battery alarm signal is generated.
  - *Power consumption*: Typical value for information. Supply currents in various operating modes.

## DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: 1LSB = 6.1 $\mu$ V, full range = -100...+300 mV

Low Range: 1LSB = 61nV, full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	404.663 $\pm$ 0.1% (k=2)	403.465 $\pm$ 0.1% (k=2)	405.010 $\pm$ 0.1% (k=2)
Low Range	3.98578 $\pm$ 0.7% (k=2)	3.96516 $\pm$ 0.7% (k=2)	3.99894 $\pm$ 0.7% (k=2)

## Connector Angle

Connector Angle to be used in DASY system	283 $^{\circ}$ $\pm$ 1 $^{\circ}$
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## Appendix

### 1. DC Voltage Linearity

High Range	Reading ( $\mu\text{V}$ )	Difference ( $\mu\text{V}$ )	Error (%)
Channel X + Input	200000.39	2.63	0.00
Channel X + Input	20001.58	1.36	0.01
Channel X - Input	-19998.48	2.54	-0.01
Channel Y + Input	200000.90	3.34	0.00
Channel Y + Input	20000.55	0.30	0.00
Channel Y - Input	-19999.91	1.23	-0.01
Channel Z + Input	199999.59	1.90	0.00
Channel Z + Input	19998.55	-1.57	-0.01
Channel Z - Input	-20004.33	-3.11	0.02

Low Range	Reading ( $\mu\text{V}$ )	Difference ( $\mu\text{V}$ )	Error (%)
Channel X + Input	2000.71	0.06	0.00
Channel X + Input	201.15	0.23	0.11
Channel X - Input	-198.08	0.92	-0.46
Channel Y + Input	2000.36	-0.13	-0.01
Channel Y + Input	199.81	-0.98	-0.49
Channel Y - Input	-200.22	-1.21	0.61
Channel Z + Input	2000.89	0.54	0.03
Channel Z + Input	200.06	-0.72	-0.36
Channel Z - Input	-199.79	-0.68	0.34

### 2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading ( $\mu\text{V}$ )	Low Range Average Reading ( $\mu\text{V}$ )
Channel X	200	-4.83	-5.89
	- 200	7.67	5.93
Channel Y	200	-1.95	-2.63
	- 200	-0.79	-0.35
Channel Z	200	-8.43	-9.27
	- 200	8.42	8.08

### 3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X ( $\mu\text{V}$ )	Channel Y ( $\mu\text{V}$ )	Channel Z ( $\mu\text{V}$ )
Channel X	200	-	-1.46	-2.45
Channel Y	200	9.44	-	0.28
Channel Z	200	4.92	6.59	-

#### 4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	16053	16715
Channel Y	16161	14601
Channel Z	16434	15429

#### 5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input 10M $\Omega$

	Average ( $\mu$ V)	min. Offset ( $\mu$ V)	max. Offset ( $\mu$ V)	Std. Deviation ( $\mu$ V)
Channel X	1.04	0.34	1.84	0.34
Channel Y	-1.10	-2.50	0.04	0.56
Channel Z	-0.63	-1.70	1.29	0.47

#### 6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

#### 7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

#### 8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

#### 9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9



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Accreditation No.: **SCS 108**

Client **Sporton (Auden)**

Certificate No: **DAE4-1279\_May12**

**CALIBRATION CERTIFICATE**

Object **DAE4 - SD 000 D04 BJ - SN: 1279**

Calibration procedure(s) **QA CAL-06.v24  
 Calibration procedure for the data acquisition electronics (DAE)**

Calibration date: **May 03, 2012**

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).  
 The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	28-Sep-11 (No:11450)	Sep-12
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Calibrator Box V2.1	SE UWS 053 AA 1001	05-Jan-12 (in house check)	In house check: Jan-13

	<b>Name</b>	<b>Function</b>	<b>Signature</b>
Calibrated by:	Dominique Steffen	Technician	
Approved by:	Fin Bornholt	R&D Director	

Issued: May 3, 2012

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## Glossary

DAE data acquisition electronics  
Connector angle information used in DASY system to align probe sensor X to the robot coordinate system.

## Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement:* Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle:* The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
  - *DC Voltage Measurement Linearity:* Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
  - *Common mode sensitivity:* Influence of a positive or negative common mode voltage on the differential measurement.
  - *Channel separation:* Influence of a voltage on the neighbor channels not subject to an input voltage.
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  - *Low Battery Alarm Voltage:* Typical value for information. Below this voltage, a battery alarm signal is generated.
  - *Power consumption:* Typical value for information. Supply currents in various operating modes.

## DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: 1LSB = 6.1 $\mu$ V , full range = -100...+300 mV

Low Range: 1LSB = 61nV , full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	405.179 $\pm$ 0.1% (k=2)	404.974 $\pm$ 0.1% (k=2)	404.316 $\pm$ 0.1% (k=2)
Low Range	3.98658 $\pm$ 0.7% (k=2)	3.98731 $\pm$ 0.7% (k=2)	3.99734 $\pm$ 0.7% (k=2)

## Connector Angle

Connector Angle to be used in DASY system	117.0 $^{\circ}$ $\pm$ 1 $^{\circ}$
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## Appendix

### 1. DC Voltage Linearity

High Range		Reading ( $\mu\text{V}$ )	Difference ( $\mu\text{V}$ )	Error (%)
Channel X	+ Input	199991.33	-3.98	-0.00
Channel X	+ Input	20000.42	1.05	0.01
Channel X	- Input	-20000.99	0.62	-0.00
Channel Y	+ Input	199992.57	-2.48	-0.00
Channel Y	+ Input	20000.37	1.13	0.01
Channel Y	- Input	-20001.77	-0.06	0.00
Channel Z	+ Input	199995.61	0.39	0.00
Channel Z	+ Input	19999.27	0.00	0.00
Channel Z	- Input	-20002.85	-1.22	0.01

Low Range		Reading ( $\mu\text{V}$ )	Difference ( $\mu\text{V}$ )	Error (%)
Channel X	+ Input	1999.48	-0.32	-0.02
Channel X	+ Input	200.41	0.23	0.11
Channel X	- Input	-199.28	0.50	-0.25
Channel Y	+ Input	2000.24	0.55	0.03
Channel Y	+ Input	200.58	0.44	0.22
Channel Y	- Input	-199.75	-0.01	0.00
Channel Z	+ Input	1998.83	-0.82	-0.04
Channel Z	+ Input	198.55	-1.51	-0.75
Channel Z	- Input	-201.15	-1.30	0.65

### 2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading ( $\mu\text{V}$ )	Low Range Average Reading ( $\mu\text{V}$ )
Channel X	200	17.08	15.93
	- 200	-15.69	-16.88
Channel Y	200	8.48	8.38
	- 200	-9.22	-9.58
Channel Z	200	-0.67	-0.84
	- 200	-0.62	-0.65

### 3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X ( $\mu\text{V}$ )	Channel Y ( $\mu\text{V}$ )	Channel Z ( $\mu\text{V}$ )
Channel X	200	-	3.17	-3.15
Channel Y	200	7.76	-	3.57
Channel Z	200	8.98	6.44	-

#### 4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	15658	14778
Channel Y	16426	15731
Channel Z	15918	15544

#### 5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input 10M $\Omega$

	Average ( $\mu$ V)	min. Offset ( $\mu$ V)	max. Offset ( $\mu$ V)	Std. Deviation ( $\mu$ V)
Channel X	0.78	-0.61	2.27	0.58
Channel Y	0.16	-1.45	2.45	0.76
Channel Z	-0.63	-2.21	0.54	0.54

#### 6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

#### 7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

#### 8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

#### 9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9



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Accreditation No.: **SCS 108**

Client **Sporton – TW (Auden)**

Certificate No: **DAE4-1338\_Jun12**

**CALIBRATION CERTIFICATE**

Object **DAE4 - SD 000 D04 BJ - SN: 1338**

Calibration procedure(s) **QA CAL-06.v24  
Calibration procedure for the data acquisition electronics (DAE)**

Calibration date: **June 12, 2012**

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).  
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	28-Sep-11 (No:11450)	Sep-12
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Calibrator Box V2.1	SE UWS 053 AA 1001	05-Jan-12 (in house check)	In house check: Jan-13

	<b>Name</b>	<b>Function</b>	<b>Signature</b>
Calibrated by:	Eric Hainfeld	Technician	
Approved by:	Fin Bomholt	R&D Director	

Issued: June 12, 2012

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## Glossary

DAE data acquisition electronics  
Connector angle information used in DASY system to align probe sensor X to the robot coordinate system.

## Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement*: Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
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## DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: 1LSB = 6.1 $\mu$ V, full range = -100...+300 mV

Low Range: 1LSB = 61nV, full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	404.366 $\pm$ 0.1% (k=2)	404.310 $\pm$ 0.1% (k=2)	404.168 $\pm$ 0.1% (k=2)
Low Range	3.99870 $\pm$ 0.7% (k=2)	3.95735 $\pm$ 0.7% (k=2)	3.96903 $\pm$ 0.7% (k=2)

## Connector Angle

Connector Angle to be used in DASY system	293 $^{\circ}$ $\pm$ 1 $^{\circ}$
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## Appendix

### 1. DC Voltage Linearity

High Range	Reading ( $\mu\text{V}$ )	Difference ( $\mu\text{V}$ )	Error (%)
Channel X + Input	200001.31	3.63	0.00
Channel X + Input	20003.03	1.95	0.01
Channel X - Input	-19999.40	0.63	-0.00
Channel Y + Input	200001.67	3.96	0.00
Channel Y + Input	19999.92	-0.95	-0.00
Channel Y - Input	-20002.00	-1.71	0.01
Channel Z + Input	199999.59	2.13	0.00
Channel Z + Input	19998.38	-2.33	-0.01
Channel Z - Input	-20000.67	-0.23	0.00

Low Range	Reading ( $\mu\text{V}$ )	Difference ( $\mu\text{V}$ )	Error (%)
Channel X + Input	2002.42	1.05	0.05
Channel X + Input	201.78	-0.10	-0.05
Channel X - Input	-198.09	-0.02	0.01
Channel Y + Input	2002.29	1.07	0.05
Channel Y + Input	201.72	-0.00	-0.00
Channel Y - Input	-198.35	-0.09	0.05
Channel Z + Input	2002.89	1.58	0.08
Channel Z + Input	200.81	-0.86	-0.43
Channel Z - Input	-199.74	-1.50	0.76

### 2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading ( $\mu\text{V}$ )	Low Range Average Reading ( $\mu\text{V}$ )
Channel X	200	-3.02	-4.63
	- 200	5.76	3.48
Channel Y	200	-14.73	-14.79
	- 200	13.33	13.35
Channel Z	200	22.85	22.46
	- 200	-26.37	-25.59

### 3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X ( $\mu\text{V}$ )	Channel Y ( $\mu\text{V}$ )	Channel Z ( $\mu\text{V}$ )
Channel X	200	-	3.62	-2.93
Channel Y	200	8.50	-	4.83
Channel Z	200	9.97	5.98	-

**4. AD-Converter Values with inputs shorted**

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	16034	14839
Channel Y	15828	15515
Channel Z	15288	15751

**5. Input Offset Measurement**

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input 10MΩ

	Average (μV)	min. Offset (μV)	max. Offset (μV)	Std. Deviation (μV)
Channel X	0.33	-0.86	1.85	0.54
Channel Y	-0.48	-2.47	1.00	0.54
Channel Z	-1.66	-3.08	-0.24	0.50

**6. Input Offset Current**

Nominal Input circuitry offset current on all channels: <25fA

**7. Input Resistance** (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

**8. Low Battery Alarm Voltage** (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

**9. Power Consumption** (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9



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Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 108**

Client **Amphenol (Auden)**

Certificate No: **DAE3-495\_Apr12**

## CALIBRATION CERTIFICATE

Object **DAE3 - SD 000 D03 AD - SN: 495**

Calibration procedure(s) **QA CAL-06.v24  
Calibration procedure for the data acquisition electronics (DAE)**

Calibration date: **April 23, 2012**

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).  
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature ( $22 \pm 3$ )°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	28-Sep-11 (No:11450)	Sep-12
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Calibrator Box V2.1	SE UWS 053 AA 1001	05-Jan-12 (in house check)	In house check: Jan-13

	Name	Function	Signature
Calibrated by:	Eric Hainfeld	Technician	
Approved by:	Fin Bomholt	R&D Director	

Issued: April 23, 2012

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.



Accredited by the Swiss Accreditation Service (SAS)

The Swiss Accreditation Service is one of the signatories to the EA Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 108**

## Glossary

**DAE** data acquisition electronics  
**Connector angle** information used in DASY system to align probe sensor X to the robot coordinate system.

## Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement:* Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle:* The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
  - *DC Voltage Measurement Linearity:* Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
  - *Common mode sensitivity:* Influence of a positive or negative common mode voltage on the differential measurement.
  - *Channel separation:* Influence of a voltage on the neighbor channels not subject to an input voltage.
  - *AD Converter Values with inputs shorted:* Values on the internal AD converter corresponding to zero input voltage
  - *Input Offset Measurement:* Output voltage and statistical results over a large number of zero voltage measurements.
  - *Input Offset Current:* Typical value for information; Maximum channel input offset current, not considering the input resistance.
  - *Input resistance:* Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
  - *Low Battery Alarm Voltage:* Typical value for information. Below this voltage, a battery alarm signal is generated.
  - *Power consumption:* Typical value for information. Supply currents in various operating modes.

## DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: 1LSB = 6.1 $\mu$ V, full range = -100...+300 mV

Low Range: 1LSB = 61nV, full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	404.352 $\pm$ 0.1% (k=2)	405.327 $\pm$ 0.1% (k=2)	405.654 $\pm$ 0.1% (k=2)
Low Range	3.95463 $\pm$ 0.7% (k=2)	3.99214 $\pm$ 0.7% (k=2)	3.96716 $\pm$ 0.7% (k=2)

## Connector Angle

Connector Angle to be used in DASY system	147.5 $^{\circ}$ $\pm$ 1 $^{\circ}$
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## Appendix

### 1. DC Voltage Linearity

High Range		Reading ( $\mu\text{V}$ )	Difference ( $\mu\text{V}$ )	Error (%)
Channel X	+ Input	199997.08	-0.41	-0.00
Channel X	+ Input	20003.46	2.34	0.01
Channel X	- Input	-19997.49	2.47	-0.01
Channel Y	+ Input	199999.33	2.06	0.00
Channel Y	+ Input	20001.56	0.65	0.00
Channel Y	- Input	-19999.50	0.75	-0.00
Channel Z	+ Input	199996.88	-0.61	-0.00
Channel Z	+ Input	20002.89	1.96	0.01
Channel Z	- Input	-19998.27	1.91	-0.01

Low Range		Reading ( $\mu\text{V}$ )	Difference ( $\mu\text{V}$ )	Error (%)
Channel X	+ Input	2003.09	1.65	0.08
Channel X	+ Input	202.47	0.71	0.35
Channel X	- Input	-197.92	0.18	-0.09
Channel Y	+ Input	2001.21	0.06	0.00
Channel Y	+ Input	201.12	-0.45	-0.22
Channel Y	- Input	-199.11	-0.70	0.35
Channel Z	+ Input	2002.44	1.11	0.06
Channel Z	+ Input	200.50	-1.13	-0.56
Channel Z	- Input	-198.21	-0.02	0.01

### 2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading ( $\mu\text{V}$ )	Low Range Average Reading ( $\mu\text{V}$ )
Channel X	200	3.65	2.03
	- 200	-1.07	-2.24
Channel Y	200	-0.86	-1.37
	- 200	0.62	0.64
Channel Z	200	1.94	1.92
	- 200	-2.48	-2.59

### 3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X ( $\mu\text{V}$ )	Channel Y ( $\mu\text{V}$ )	Channel Z ( $\mu\text{V}$ )
Channel X	200	-	-2.83	-1.94
Channel Y	200	4.87	-	-5.00
Channel Z	200	14.63	-0.87	-



#### 4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	15807	16448
Channel Y	15754	16462
Channel Z	15889	15649

#### 5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input 10M $\Omega$

	Average ( $\mu$ V)	min. Offset ( $\mu$ V)	max. Offset ( $\mu$ V)	Std. Deviation ( $\mu$ V)
Channel X	-0.14	-1.77	1.06	0.51
Channel Y	0.58	-1.02	2.16	0.57
Channel Z	-0.65	-2.31	1.22	0.68

#### 6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

#### 7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

#### 8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

#### 9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9