



# Calibration Certificate of DASY

**Calibration Laboratory of  
Schmid & Partner  
Engineering AG**  
Zeughausstrasse 43, 8004 Zurich, Switzerland



**S** Schweizerischer Kalibrierdienst  
**C** Service suisse d'étalonnage  
**S** Servizio svizzero di taratura  
**S** Swiss Calibration Service

Accredited by the Swiss Accreditation Service (SAS)  
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Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: **SCS 108**

Client **Sporton (Auden)**

Certificate No: **AM1DV2-1038\_Jan09**

CALIBRATION CERTIFICATE			
Object	AM1DV2 - SN: 1038		
Calibration procedure(s)	QA CAL-24.v2 Calibration procedure for AM1D magnetic field probes and TMFS in the audio range		
Calibration date:	January 12, 2009		
Condition of the calibrated item	In Tolerance		
<p>This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI). The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.</p> <p>All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity &lt; 70%.</p> <p>Calibration Equipment used (M&amp;TE critical for calibration)</p>			
Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	30-Sep-08 (No: 7670)	Sep-09
Reference Probe AM1DV2	SN: 1008	12-Jan-09 (No. AM1D-1008_Jan09)	Jan-10
DAE4	SN: 781	03-Oct-08 (No. DAE4-781_Oct08)	Oct-09
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
AMCC	1050	15-Aug-08 (in house check Aug-08)	Aug-09
Calibrated by:	Name Mike Meili	Function RF Technician	Signature <i>Mike Meili</i>
Approved by:	Name Fin Bornholt	Function R&D Director	Signature <i>F. Bornholt</i>
This calibration certificate shall not be reproduced except in full without written approval of the laboratory.			Issued: January 13, 2009



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Accreditation No.: **SCS 108**

Client **Sporton (Auden)**

Certificate No: **DAE4-778\_Sep08**

## CALIBRATION CERTIFICATE

Object: **DAE4 - SD 000 D04 BG - SN: 778**

Calibration procedure(s): **QA CAL-06.v12  
Calibration procedure for the data acquisition electronics (DAE)**

Calibration date: **September 22, 2008**

Condition of the calibrated item: **In Tolerance**

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).  
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Fluke Process Calibrator Type 702	SN: 6295803	04-Oct-07 (No: 6467)	Oct-08
Keithley Multimeter Type 2001	SN: 0810278	03-Oct-07 (No: 6465)	Oct-08
Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Calibrator Box V1.1	SE UMS 006 AB 1004	06-Jun-08 (in house check)	In house check: Jun-09

	Name	Function	Signature
Calibrated by:	Andrea Guntli	Technician	
Approved by:	Fin Bornholt	R&D Director	

Issued: September 22, 2008

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## Glossary

**DAE** data acquisition electronics  
**Connector angle** information used in DASY system to align probe sensor X to the robot coordinate system.

## Methods Applied and Interpretation of Parameters

- **DC Voltage Measurement:** Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- **Connector angle:** The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
  - **DC Voltage Measurement Linearity:** Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
  - **Common mode sensitivity:** Influence of a positive or negative common mode voltage on the differential measurement.
  - **Channel separation:** Influence of a voltage on the neighbor channels not subject to an input voltage.
  - **AD Converter Values with inputs shorted:** Values on the internal AD converter corresponding to zero input voltage
  - **Input Offset Measurement:** Output voltage and statistical results over a large number of zero voltage measurements.
  - **Input Offset Current:** Typical value for information; Maximum channel input offset current, not considering the input resistance.
  - **Input resistance:** DAE input resistance at the connector, during internal auto-zeroing and during measurement.
  - **Low Battery Alarm Voltage:** Typical value for information. Below this voltage, a battery alarm signal is generated.
  - **Power consumption:** Typical value for information. Supply currents in various operating modes.



**DC Voltage Measurement**

A/D - Converter Resolution nominal

High Range: 1LSB = 6.1 $\mu$ V, full range = -100...+300 mV

Low Range: 1LSB = 61nV, full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	404.686 $\pm$ 0.1% (k=2)	403.490 $\pm$ 0.1% (k=2)	405.045 $\pm$ 0.1% (k=2)
Low Range	3.99455 $\pm$ 0.7% (k=2)	3.96369 $\pm$ 0.7% (k=2)	3.99417 $\pm$ 0.7% (k=2)

**Connector Angle**

Connector Angle to be used in DASY system	309 $^{\circ}$ $\pm$ 1 $^{\circ}$
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**Appendix**

**1. DC Voltage Linearity**

High Range	Input ( $\mu\text{V}$ )	Reading ( $\mu\text{V}$ )	Error (%)
Channel X + Input	200000	200000.3	0.00
Channel X + Input	20000	20004.24	0.02
Channel X - Input	20000	-20002.46	0.01
Channel Y + Input	200000	200000.4	0.00
Channel Y + Input	20000	20002.60	0.01
Channel Y - Input	20000	-20002.26	0.01
Channel Z + Input	200000	200000.6	0.00
Channel Z + Input	20000	20000.78	0.00
Channel Z - Input	20000	-20005.75	0.03

Low Range	Input ( $\mu\text{V}$ )	Reading ( $\mu\text{V}$ )	Error (%)
Channel X + Input	2000	2000	0.00
Channel X + Input	200	199.37	-0.31
Channel X - Input	200	-200.28	0.14
Channel Y + Input	2000	2000	0.00
Channel Y + Input	200	199.63	-0.19
Channel Y - Input	200	-200.88	0.44
Channel Z + Input	2000	2000.1	0.00
Channel Z + Input	200	198.60	-0.70
Channel Z - Input	200	-201.07	0.53

**2. Common mode sensitivity**

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading ( $\mu\text{V}$ )	Low Range Average Reading ( $\mu\text{V}$ )
Channel X	200	-7.46	-6.40
	-200	10.00	6.86
Channel Y	200	-2.73	-2.45
	-200	0.84	0.43
Channel Z	200	-10.91	-10.94
	-200	7.89	8.22

**3. Channel separation**

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X ( $\mu\text{V}$ )	Channel Y ( $\mu\text{V}$ )	Channel Z ( $\mu\text{V}$ )
Channel X	200	-	3.08	-1.34
Channel Y	200	1.18	-	4.64
Channel Z	200	-1.74	1.44	-



4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	16048	16021
Channel Y	16167	15166
Channel Z	16416	15977

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input 10MΩ

	Average (μV)	min. Offset (μV)	max. Offset (μV)	Std. Deviation (μV)
Channel X	-0.13	-0.88	0.92	0.33
Channel Y	-0.88	-2.47	0.72	0.55
Channel Z	-1.16	-2.17	-0.19	0.42

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance

	Zeroing (MOhm)	Measuring (MOhm)
Channel X	0.2000	201.1
Channel Y	0.2000	201.0
Channel Z	0.2001	201.7

8. Low Battery Alarm Voltage (verified during pre test)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption (verified during pre test)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.0	+6	+14
Supply (- Vcc)	-0.01	-8	-9



Schmid & Partner Engineering AG

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Zeughausstrasse 43, 8004 Zurich, Switzerland
Phone +41 1 245 9700, Fax +41 1 245 9779
info@speag.com, http://www.speag.com

Certificate of conformity

Table with 2 columns: Item, Audio Magnetic Calibration Coil AMCC; Type No, SD HAC P02 A; Series No, 1001 ff.; Manufacturer / Origin, Schmid & Partner Engineering AG Zurich, Switzerland

Description of the item

The Audio Magnetic Calibration coil (AMCC) is a Helmholtz Coil designed according to standard [1], section D.9 for calibration of the AM1D probe. Two horizontal coils are positioned above a non-metallic base plate and generate a homogeneous magnetic field in the z direction (normal to it).

Configuration

The AMCC consists of two parallel coils of 20 turns with radius 143 mm connected in parallel in a distance of 143 mm. With this design, a current of 10 mA produces a field of 1 A/m. The DC input resistance at the input BNC socket is adjusted by a series resistor to a DC resistance of approximately 50 Ohm. The voltage required to produce a field of 1 A/m is consequently approx. 500 mV. To current through the coil is monitored via a shunt resistor of 10 Ohm +/- 1%. The voltage is available on a BNO socket with 100 mV corresponding to 1 A/m.

Handling of the item

The coil shall be positioned in a non-metallic environment to avoid distortion of the magnetic field.

Tests

Table with 4 columns: Test, Requirement, Details, Units tested. Rows include Number of turns, Orientation of coils, Coil radius, Coil distance, Input resistance, Shunt resistance, and Shunt sensitivity.

Standards

[1] ANSI PC63.19-2006 Draft 3.12

Conformity

Based on the tests above, we certify that this item is in compliance with the requirements of [1].

Date 22.5.2006

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Stamp / Signature

Schmid & Partner Engineering AG
Zeughausstrasse 43, 8004 Zurich, Switzerland
Phone +41 1 245 9700, Fax +41 1 245 9779
info@speag.com, http://www.speag.com