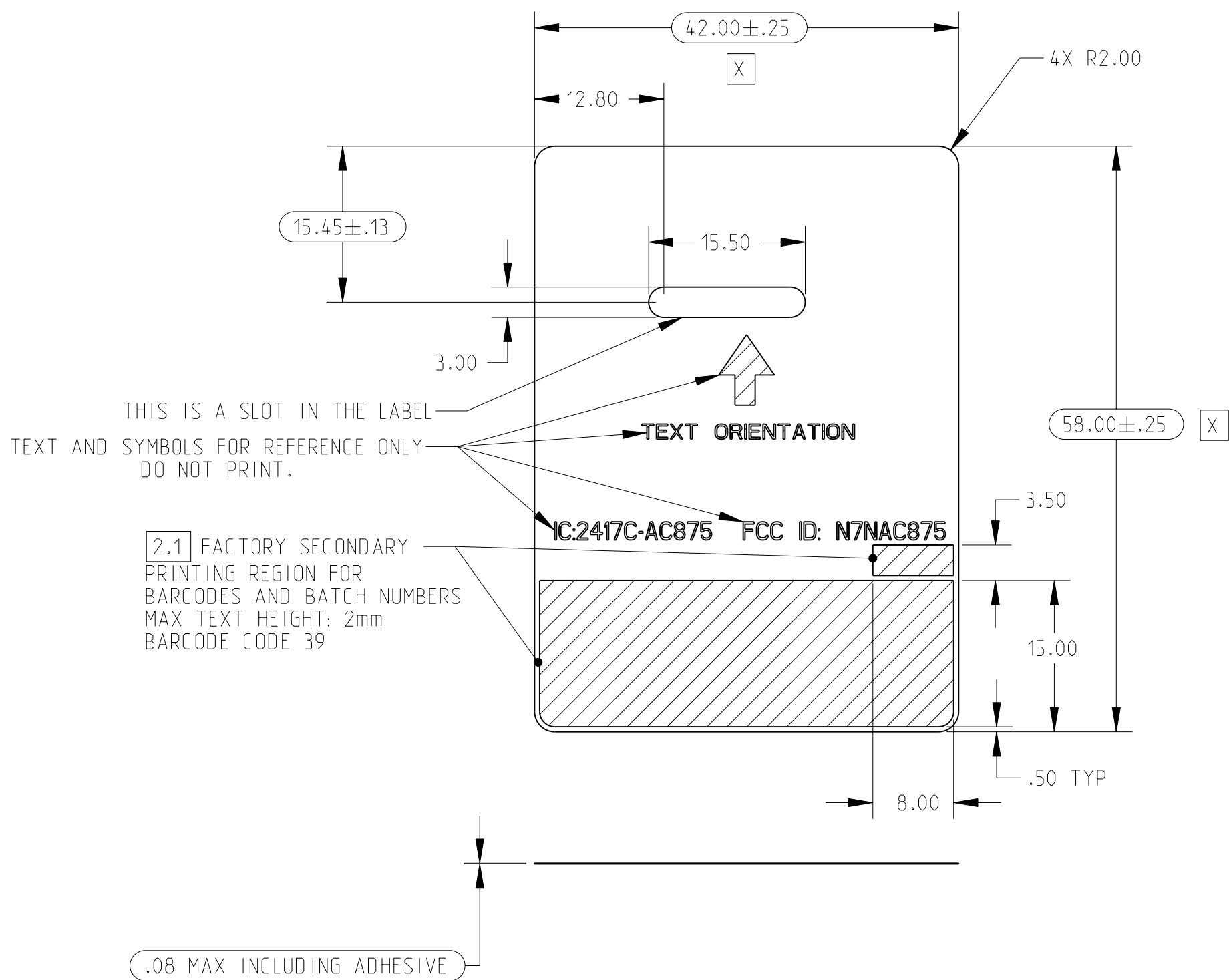


I. NOTES APPLICABLE TO PART MANUFACTURER:

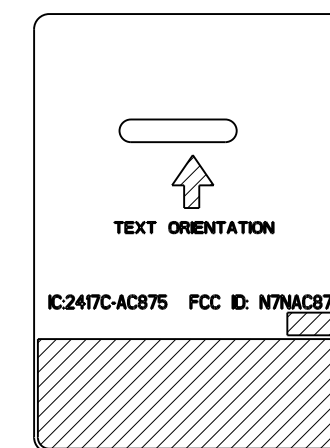
1. APPLICABLE DOCUMENTS:
ASME Y14.5M-1994 GEOMETRIC DIMENSIONING AND TOLERANCING
2. MATERIAL:
2.1 LABELS PRINTED ON WHITE THERMAL TRANSFER MATERIAL FLEXMARK FLEXCON OR APPROVED EQUIVALENT. .002" THK WITH .001" MAX THK #400 ACRYLIC ADHESIVE.
2.2 USE UV INKS
2.3 .0032" 55# DENSIFIED KRAFT RELEASE LINER; RELEASE LINER ON ROLL SIDE.
3. GENERAL REQUIREMENTS:
3.1 PARTS SHALL BE CLEAN AND FREE OF ALL FOREIGN MATTER.
3.2 REFERENCE LABEL ARTWORK P/N 2100864.
3.3 SUPPLY LABELS ON KISS CUT ROLLS 8" MAX. OD WITH A Ø3" CORE, UP TO 2000PCS PER ROLL, WITH THE EXCESS REMOVED AND CLEAN EDGES AFTER DIECUTTING.
3.4 THE DIE-LINE IS FOR REFERENCE ONLY, AND IS NOT TO BE PRINTED.
4. CONTROLLING GEOMETRY IS DEFINED BY PRO/ENGINEERING DATABASE.
ALL SURFACE TO BE WITHIN 0.25 OF DATABASE UNLESS OTHERWISE SPECIFIED.
5. QUALITY ASSURANCE REQUIREMENTS:
5.1 ALL DIMENSIONS INDICATED ON DRAWING ARE CRITICAL TO FORM, FIT, OR FUNCTION.
5.2 DIMENSIONS INDICATED WITH A [X] SYMBOL DENOTE QUALITY PROCESS CONTROL, (QPC), DIMENSIONS
5.3 QUALITY ASSURANCE PLAN:
5.3.1 THE SUPPLIER MUST DEVELOP A QUALITY ASSURANCE PLAN TO ENSURE CRITICAL PARAMETER COMPLIANCE. THE PLAN MUST BE SUBMITTED TO SIERRA WIRELESS, INC. FOR REVIEW.
5.3.2 THE SUPPLIER MUST MAINTAIN STATISTICAL PROCESS CONTROL (SPC), OR 100% INSPECTION ON [X] PARAMETERS.
5.3.3 PRODUCTION LOT SAMPLES MUST DEMONSTRATE A CPK VALUE OF 1.33 OR HIGHER. IF THE CPK DROPS BELOW 1.33 AT ANY TIME DURING THE MANUFACTURE OF THIS PART, THEN THE SUPPLIER MUST 100% SCREEN ALL THOSE PARTS TO THE SPECIFIED CRITICAL PARAMETERS.
5.4 FIRST ARTICLE:
5.4.1 FIRST ARTICLE VERIFICATION IS REQUIRED PRIOR TO INITIAL TOOL APPROVAL OR APPROVAL OF A TOOLING CHANGE. FIRST ARTICLE SHALL BE VERIFIED BY A RUN OF AT LEAST 100 PIECES UNDER CONDITIONS REPRESENTATIVE OF PRODUCTION.
5.5 DIMENSIONAL REPORT:
5.5.1 CRITICAL PARAMETER CONFORMANCE MUST BE DEMONSTRATED BY INSPECTION OF AT LEAST 30 PIECES, PER CAVITY, FROM THE FIRST ARTICLE RUN. ALL DRAWING DIMENSIONS MUST BE MEASURED ON AT LEAST 5 PARTS, PER CAVITY, OF THE FIRST ARTICLE RUN. A DIMENSIONAL REPORT MUST BE SUBMITTED TO SIERRA WIRELESS, INC. ALONG WITH THE MEASURED PARTS.
6. PACKAGING REQUIREMENTS: PARTS SHALL BE PACKAGED ON KISS CUT ROLLS, 8" MAX. OD WITH A Ø3" CORE, UP TO 2000PCS PER ROLL, WITH THE EXCESS REMOVED AND CLEAN EDGES AFTER DIECUTTING.
7. EXCEPTIONS: NO CHANGE SHALL BE ALLOWED ON PRODUCTION MATERIAL, REGARDLESS OF WHETHER SUCH CHANGE AFFECTS REQUIREMENTS SPECIFIED, WITHOUT PRIOR EXPLICIT WRITTEN APPROVAL BY SIERRA WIRELESS, INC. MECHANICAL ENGINEERING GROUP.

REV	DESCRIPTION	ECO	DATE	DRAWN	APPD
1.0	FIRST RELEASE	N/A	11-JUL-06	DF	BG

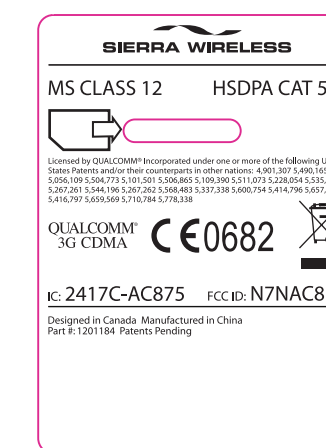


II NOTES APPLICABLE TO CONTRACT MANUFACTURER:

1. INCOMING INSPECTION DIMENSION MARKED BY (XX.XX).
2. SAMPLE INSPECTION PER QE1-II-0000-18
3. CONTRACT MANUFACTURER SHALL REQUIRE PART MANUFACTURER TO PROVIDE SPC DATA AND REVIEW WITH SIERRA WIRELESS MECHANICAL ENGINEERING GROUP.



SCALE 1/1



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UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE PER THE FOLLOWING TOLERANCES:		PROJECT NAME AC875		PART DESCRIPTION LABEL, BACK, AC875, CINGULAR																																			
<table border="0"> <tr> <td>INCHES</td> <td>MM</td> <td>ANGLES</td> </tr> <tr> <td>.X ± .05</td> <td>.X ± .25</td> <td>X ± 5°</td> </tr> <tr> <td>.XX ± .01</td> <td>.XX ± .13</td> <td>X.X ± 1°</td> </tr> <tr> <td>.XXX ± .005</td> <td>.XXX ± .05</td> <td></td> </tr> </table>		INCHES	MM	ANGLES	.X ± .05	.X ± .25	X ± 5°	.XX ± .01	.XX ± .13	X.X ± 1°	.XXX ± .005	.XXX ± .05		<table border="0"> <tr> <td>DATE</td> <td>11-JUL-06</td> </tr> <tr> <td>DES ENGR</td> <td>D. FLORESCU</td> </tr> <tr> <td>DATE</td> <td>11-JUL-06</td> </tr> <tr> <td>CHK</td> <td>B. GILBERT</td> </tr> <tr> <td>DATE</td> <td>11-JUL-06</td> </tr> <tr> <td>PROJ FILENAME</td> <td>2100823</td> </tr> <tr> <td>DWG FILENAME</td> <td>2100864</td> </tr> <tr> <td>RELEASE LEVEL</td> <td>Development</td> </tr> </table>		DATE	11-JUL-06	DES ENGR	D. FLORESCU	DATE	11-JUL-06	CHK	B. GILBERT	DATE	11-JUL-06	PROJ FILENAME	2100823	DWG FILENAME	2100864	RELEASE LEVEL	Development	<table border="0"> <tr> <td>13811 Wireless Way</td> <td>Richmond, British Columbia</td> </tr> <tr> <td>Canada, V6V 3A4</td> <td>Tel: 604.231.1100</td> </tr> <tr> <td></td> <td>Fax: 604.231.1109</td> </tr> </table>		13811 Wireless Way	Richmond, British Columbia	Canada, V6V 3A4	Tel: 604.231.1100		Fax: 604.231.1109
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