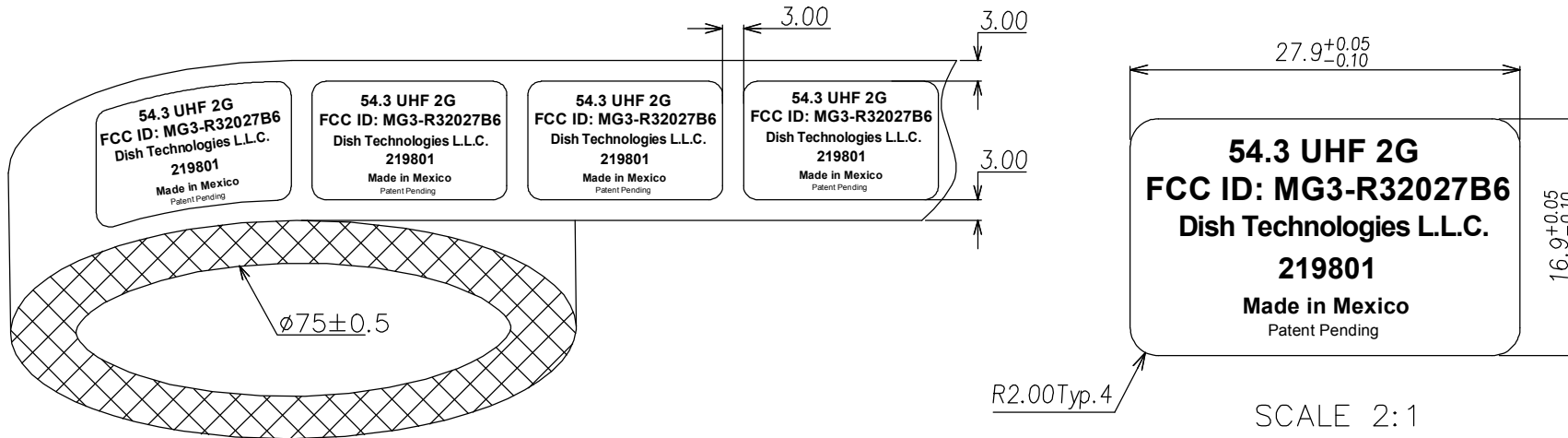


REV	DESCRIPTION	DATE	NAME
A1	NEW RELEASE	05/31/2019	Yue Huang



SCALE 1:1

SCALE 2:1

NOTE:

- 1.MATERIAL: PC, 0.125mm THICK,DOUBLE SIDE ADHESIVE IS 3M9448(0.14mm THICK),BLACK LIGHT SATIN TEXTURE WITH PERMANENT PRESSURE-SENSITIVE BACKING. UL/CSA APPROVED.
- 2.ARTWORK TO BE PRINTED ON THE BOTTOM CASE UNDERNEATH THE BATTERY DOOR
- 3.PLACE ARTWORK AT LOCATION SHOWN
- 4.COLOR OF PRINTING;LIGHT GRAY(PMS 427)
- 5.COVER ADHESIVE WITH PROTECTIVE BACKING.
6. ONE PIECE OF 1000 PCS

LINEAR TOLERANCE	
< 6	± 0.05
6 ~ 30	± 0.07
30 ~ 120	± 0.10
120 ~ 315	± 0.15
> 315	± 0.20
ANGULAR TOLERANCE	
< 5°	±0.25°
5° ~ 15°	±0.5°
> 15°	±1.0°
▲ BE Cp / Cpk	DEMENSION
■ BE CRITICAL DEMENSION	

**GEMSTAR TECHNOLOGY (YANGZHOU) CO.,LTD.**  
(WHOLLY OWNED BY C.G. DEVELOPMENT LTD.)

DRAW	DATE	TITLE	
CHKD.	DATE	BOTTOM CASE LABEL UEI	
APPD.	DATE	MATERIAL	SURFACE FINISHING
MODEL	DWG NO	REV	
DISH BRISBANE CR 2018 CKD	CG-74219	A1	
P/N	SIZE	SCALE	SHEET
47006-0048680	A4	1:1	1 OF 1

A B C D

REV	DESCRIPTION	DATE	NAME
A1	NEW RELEASE	04/19/2019	Yue Huang

6

6

5

5

4

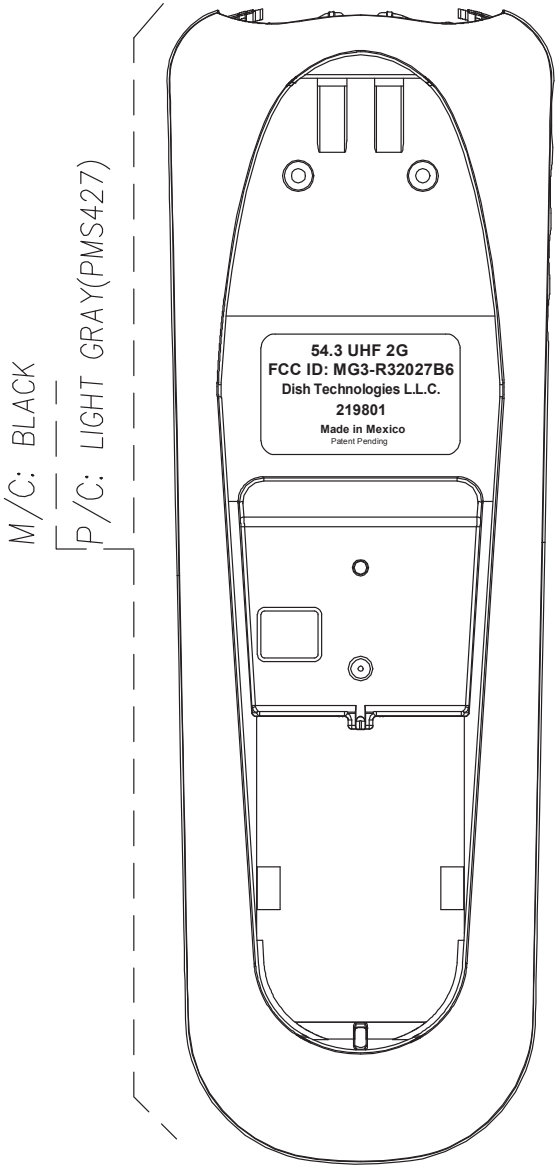
4

3

3

2

2



NOTE:

1)LOWER CASE PRINTING ARTWORK FILM No.: AWF-19-XXX R00.

1

1

<b>GEMSTAR TECHNOLOGY (YANGZHOU) CO.,LTD.</b> (WHOLLY OWNED BY C.G. DEVELOPMENT LTD.)			
DRAW	DATE	TITLE <b>LOWER CASE PRINTING (UEI)</b>	
CHKD.	DATE		
APPD.	DATE	MATERIAL	SURFACE FINISHING
MODEL Brisbane CR		DWG NO <b>CG-</b>	REV <b>A1</b>
P/N			SIZE <b>A4</b>
		SHEET 1 OF 1	

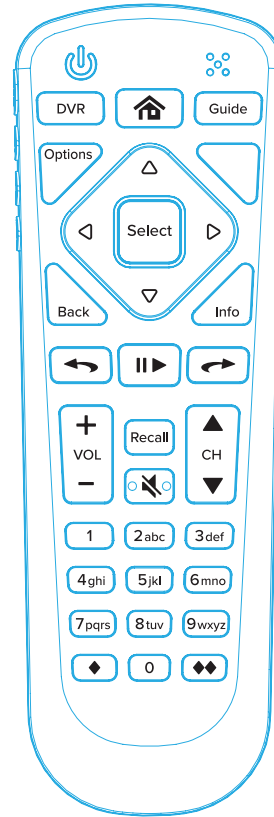
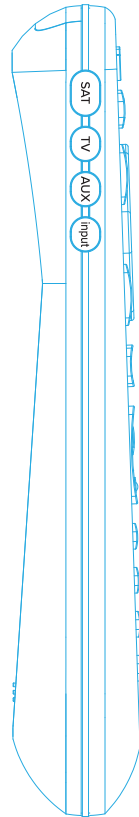
A B C D

REVISIONS

ECO	ITEM MASTER	REV	DESCRIPTION	DATE	BY
C44748	218249	01	RELEASE @ DEVELOPMENT	10/25/18	JW
C45266	218249	02	DISH LOGO UPDATE	01/22/19	JW



This image is for reference only



REFERENCE  
for remote control Keypad artwork

Notes:

- KEYPAD ARTWORK:  
Color: Pantone Cool Gray 1 C  
Process: Laser Etched and Painted. This artwork is to be backlit.
- ALL KEYLINES ARE FOR REFERENCE ONLY - DO NOT PRINT
- QUALITY ASSURANCE PROVISIONS: IN ADDITION TO MEETING ALL REQUIREMENTS OUTLINED IN THIS SPECIFICATION, ALL REQUIREMENTS IN THE FOLLOWING DISH QUALITY ASSURANCE DOCUMENTS AND THEIR REFERENCES MUST BE MET OR EXCEEDED.
  - A) 124214 SUPPLIER AQL REQUIREMENTS
  - B) 105450 SUPPLIER QA REQUIREMENTS
  - C) 123473765-AA COSMETIC PROVISIONS

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APPROVALS	DATE	TITLE	
		ART, KEYPAD, GOOGLE, REMOTE, 54.1	
DRAWN JASON WALKER	10/25/18		
CHECKED		SIZE B	DWG. NO 218249
			REV 02
SCALE		SHEET 1 of 5	