



RM2510 Wireless HARTTM 2.4 GHz Radio Module

Product Description

Rosemount Inc.'s RM2510 Wireless HARTTM 2.4GHz Radio Module has been specifically designed to interface with industrial and process control equipment designed and marketed by the Emerson family of companies. The RM2510 is designed to be fully compliant with the wireless HARTTM specification. It uses a DSSS modulation type and multiple channel selection for optimum interference rejection and >99% communication reliability. The RM2510 utilizes the global license-free 2.4GHz band at output power levels that are compatible with government regulations throughout the world.

The RM2510's very low power consumption characteristics make it perfect for battery powered equipment. The multi-functional interface of the RM2510 is flexible enough for it to be integrated into many types of sensors. From pressure, temperature, and flow monitoring to machinery health and valve position control, the RM2510 is the best choice for wireless HARTTM compatible communications.

Key Features

Reliable Networking

- Mesh networking for redundancy and high reliability (> 99.9% typical network reliability)
- Dynamic channel selection for interference rejection
- Every RM2510 acts as both an endpoint and a router, increasing network reliability.
- Automatic self-organizing mesh-networking capability built-in

Easy Integration

- Well-defined multi-functional interfaces
- High-level Data Link Control (HDLC) serial interface with bidirectional flow control
- Industrial temperature range -40 °C to +85 °C

802.15.4 Standard Radio

- +8 dBm (6.3 mW) conducted RF output power
- -90 dBm receiver sensitivity
- 300 m outdoor range (typical)



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1.0 Absolute Maximum Ratings

The absolute maximum ratings shown below should under no circumstances be violated. Permanent damage to the device may be caused by exceeding one or more of these parameters.

Table 1 Abs	olute Maximum	Ratings
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Parameter	Min	Тур	Max	Units	Comments
Supply voltage (V_{DD} to V_{SS})	-0.3		3.6	V	
Voltage on any digital I/O pin	-0.3		V _{DD} + 0.3	V	
			up to 3.6		
Input RF level			10	dBm	Input power at antenna connector
Storage temperature range	-40		+85	°C	
VSWR of antenna			3:1		
ESD protection					
Antenna pad			±250	V	HBM
All other pads			±2	kV	HBM
			±200	V	CDM
* All valtages are referenced to V					

 * All voltages are referenced to V_{SS}

2.0

Caution! ESD sensitive device. Precaution should be used when handling the device in order to prevent permanent damage.



Normal Operating Conditions

Table 2

Normal Operating Conditions

Parameter	Min	Тур	Max	Units	Comments
Operational supply voltage range (between V_{DD} and $V_{\text{SS}})$	2.75	3.0	3.3	V	Including noise and load regulation
Voltage on analog input pins	0		1.8	V	
Voltage supply noise			100	mV_{p-p}	50 Hz to 2 MHz
Peak current					
			85	mA	Flash write 35 ms max
			18	mA	TX, 5 ms maximum
			6	mA	Searching for network, 60 minutes maximum
			12	mA	RM2510 boot, see section Error! Reference source not found
Operating temperature range	-40		+85	°C	
Maximum allowed temperature ramp during operation			8	°C/min	–40 °C to +85 °C
Operating relative humidity	10		90	% RH	Non-condensing

Unless otherwise noted, Table 3 assume V_{DD} is 3.0 V and temperature is 25 °C.

Table 3 RM2510 Current Consumption

Parameter	Min	Тур	Max	Units	Comments
Transmit		18		mA	
Receive		6		mA	
Sleep		2.5		μA	

3.0 Electrical Specifications

Table 4 Device Load

Parameter	Min	Тур	Max	Units	Comments
Total capacitance			0.5	μF	

Unless otherwise noted, V_{DD} is 3.0 V and temperature is -40 °C to +85 °C.

Table 5 Digital I/O Type 1

Digital Signal	Min	Тур	Max	Units	Comments	
V _{IL} (low-level input voltage)	-0.3		0.6	V		
V _{IH} (high-level input voltage)	0.8 x V _{DD}		V _{DD} + 0.3	V		
V _{OL} (low-level output voltage)			0.4	V		
V _{OH} (high-level output voltage)	2.4			V		
Digital current [*]						
Output source (single pin)		3.7		mA	25 °C	
Output sink (single pin)		2.0		mA	25 °C	
Input leakage current		50		nA		
[*] This current level guarantees that the output voltage meets V _{OH} and V _{OL} specifications above.						

Table 6Digital I/O Type 2

Digital Signal	Min	Тур	Max	Units	Comments
V _{IL} (low-level input voltage)	-0.3		0.6	V	
V _{IH} (high-level input voltage)	$0.8 \times V_{DD}$		V _{DD} + 0.3	V	
V _{OL} (low-level output voltage, multi- function I/O configured as output)	0		0.6	V	l _{o∟} < 0.6 mA, 85 °C
V _{OH} low-level output voltage, multi- function I/O configured as output)	V _{DD} - 0.6		V _{DD}	V	I _{OH} > –0.4 mA, 85 °C
Digital current [*]					
Output source (single pin, multifunction I/O configured as output)		0.4		mA	25 °C
Output sink (single pin, multifunction I/O configured as output)		0.6		mA	25 °C
Input leakage current		50		nA	
[*] This current level guarantees that th	ne output volta	ige meets V _{OF}	⊣ and V _{OL} spe	cifications abo	ove.

4.0 Radio

4.1 Detailed Radio Specifications

Table 7Radio Specifications

Parameter	Min	Тур	Max	Units	Comments
Operating frequency	2.4000		2.4835	GHz	
Number of channels		15			
Channel separation		5		MHz	
Occupied channel bandwidth		2.7		MHz	At –20 dBc

Parameter	Min	Тур	Max	Units	Comments
Frequency Accuracy	-50		+50	kHz	
Modulation					IEEE 802.15.4 DSSS
Raw data rate		250		kbps	
Receiver operating maximum input level		0		dBm	
Receiver sensitivity		-92.5		dBm	At 50% PER, V _{DD} = 3 V, 25 °C
		-90		dBm	At 1% PER, V _{DD} = 3 V, 25 °C, (inferred from 50% PER measurement)
Output power, conducted			+8	dBm	V _{DD} = 3 V, 25 °C
Range*					
Indoor		100		m	25 °C, 50% RH, 1 meter
Outdoor		300		m	above ground, +2 dBi omni-directional antenna
* Actual RF range performance is	s subject to a	a number of i	nstallation-s	pecific variat	bles including, but not

restricted to ambient temperature, relative humidity, presence of active interference sources, line-of-sight obstacles, near-presence of objects (for example, trees, walls, signage, and so on) that may induce multipath fading. As a result, actual performance varies for each instance.

4.2 Antenna Specifications

The antenna must meet specifications in Table 8.

Table 8 Antenna Specifications

Parameter	Value
Frequency range	2.4–2.4835 GHz
Impedance	50 Ω
Maximum VSWR	3:1
Antenna Connector	MMCX

When the RM2510 is placed inside an enclosure, the antenna should be mounted such that the radiating portion of the antenna protrudes from the enclosure, and connected using a coaxial cable. For optimum performance, allow the antenna to be positioned vertically when installed.

5.0 Pinout

The following is the pinout for the RM2510 module.

 Table 9
 Pinout Assignments for the RM2510

Pin Number	Pin Description	I/O (relative to radio)
1-1	Circuit Common/Ground	Input
1-2	Power Supply (2.75 V to 3.3 V)	Input
1-3	Keying Pin (no function)	N/A
1-4	Data Transmit (Sensor Board to Radio)	Input
1-5	Data Receive (Radio to Sensor Board)	Output
1-6	Diagnostics LED	Output
1-7	Radio Ready-to-Send (also DIM wake-up)	Output
1-8	Radio Clear-to-Send	Output
1-9	Sensor Board Clear-to-Send	Input
1-10	Radio Time Packet	Input
1-11	Radio Baud Rate Input	Input

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2-1	Radio Reset Line	Input
2-2	SPI Chip Select	Input
2-3	Keying Pin (no function)	N/A
2-4	SPI Bus (MISO)	Output
2-5	SPI Bus (MOSI)	Input
2-6	SPI Bus (Clock)	Input
2-7	JTAG (TCK)	Input
2-8	JTAG (TDO)	Output
2-9	JTAG (TDI)	Input
2-10	JTAG (TMS)	Input
2-11	Flash Enable	Input

6.0 Physical Drawing



- 1.6 THIS CCA IS USED ON UPPER LEVEL DRAWING 00753-XXXX. WHENEVER THIS DRAWING IS CHANGED, THE UPPER LEVEL DRAWING MUST ALSO BE REVISED.
- 1.5 PRIOR TO FUNCTIONAL TEST (FCT) THIS ASSEMBLY MUST BE TEMPERATURE CYCLED IN ACCORDANCE WITH ROSEMOUNT PROCUREMENT SPECIFICATION 70 (PS70).
- 1.4 PWA'S TO BE REMOVED FROM PANEL. TRIM TABS FLUSH TO WITHIN +0/-.005*[0,127] ∧ OUTSIDE PWB EDGE.
- 1.3 STAMP DATE CODE AND WORK ORDER NUMBER ON EACH CCA ON LAYER 1 IN LOCATION SHOWN. ON EACH CCA STAMP THE FOLLOWING INFORMATION ON LAYER 1 IN LOCATION SHOWN. CCA 00753-3008-XXXX REV.XX/XX

DASH NO. _____ BOM REV.LEVEL ____ BOM REV.LEVEL

CHARACTERS MUST BE .062 MINIMUM HIGH IN CONTRASTING COLOR, NON-CONDUCTIVE PERMANENT INK.

- 1.2 REFER TO SCHEMATIC DRAWING 00753-3006 AND PWB DRAWING 00753-3007.
- 1.1 THIS ASSEMBLY MUST MEET REQUIREMENTS IN ROSEMOUNT PROCUREMENT SPECIFICATION 54 (P.S. 54).



1.15 ALL WATER WASH OPERATIONS MUST USE 7 MEG OHM MINIMUM WATER AT 60 DEGREE C.

- ▲ BOTH SIDES OF BOARD TO BE SPRAYED WITH 2 COATS OF CONFORMAL COATING (RESINLAB W112800) PER MANUFACTURERS RECOMMENDATION, EXCEPT AREAS INDICATED TO BE FREE OF ALL COATING.
- 1.13 INPUT VOLTAGE ON J1 PINS 2 TO 1 IS 2.75V (MIN) TO 3.3V (MAX).
- 1.12 THIS ASSEMBLY MUST FOLLOW A NO CLEAN ASSEMBLY PROCESS.
- A.11 COMPONENT WITH BOLD OUTLINE IS TO BE ENCAPULATED WITH POTTING MATERIAL DOW CORNING 3145 RTV GRAY (FNXX), COMPOUND MUST BE 0.035 (1MM) MINIMUM DEPTH, SURFACE ARE MUST BE GREATER THAN 20 SQUARE MM. THIS COMPONENT IS: U2
- 1.10 ALL PWA'S MUST PASS ICT AND FCT. CCA'S TO BE TESTED PER LATEST REVISION OF ROSEMOUNT PROCEDURE 90002950.
- 1.9 THE FOLLOWING SHADED COMPONENTS ARE NOT INSTALLED: R6,R14,R15,R16,AND R17.
- 1.8 THE END PRODUCT THAT THIS CCA IS USED ON HAS BEEN SUBMITTED FOR INTRINSIC SAFETY APPROVAL, ANY CHANGE IN DESIGN, COMPONENT TYPE, COMPONENT VALUE, COMPONENT RATING OR BOARD LAYOUT MAY AFFECT APPROVAL REQUIRE SUBMITTAL

Figure 1 RM2510 Mechanical Drawing

7.0 Regulatory and Standards Compliance

The RM2510 has achieved modular radio certification on a reference design for the United States, Canada and the Europe. The reference design has been certified for Part 15.247 (Intentional Radiator) of the FCC rules an regulations, Industry Canada RSS-210, ETSI EN 300 328 and ETSI EN 301-489-17.

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Note: This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

The RM2510 complies with Part 15.247 modular (Intentional Radiator) FCC rules and regulations. Changes or modifications not expressly approved by Rosemount Inc. could void the user's authority to operate the equipment.

7.1 FCC Testing

In order to fulfill FCC certification requirements, products incorporating the RM2510 must comply with the following: 1. An external label must be provided on the outside of the final product enclosure specifying the FCC identifier as described in 7.3 below.

2. The antenna must be electrically identical to the FCC-approved antenna specifications for the RM2510 as described in 7.2 with the exception that the gain may be lower than specified in Table 14.

3. The device integrating the RM2510 may not cause harmful interference, and must accept any interference received, including interference that may cause undesired operation.

4. An unintentional radiator scan must be performed on the device integrating the RM2510, per FCC rules and regulations, CFR Title 47, Part 15, Subpart B. See FCC rules for specifics on requirements for declaration of conformity.

7.2 FCC-approved Antenna

The FCC-approved antenna specifications for the RM2510 is an antenna with a Maximum gain of +2dBi, vertical polarization, and frequency of 2.4 to 2.485GHz.

7.3 Final FCC Labeling Requirements

The outside of the final product enclosure must have a label with the following (or similar) text specifying the FCC identifier. The FCC ID and

certification code must be in Latin letters and Arabic numbers and visible without magnification.

Contains transmitter module FCC ID: LW2RM2510

Or

Contains FCC ID: LW2RM2510

7.4 IC Testing

The RM2510 is certified for modular Industry Canada (IC) RSS-210 approval. The OEM is responsible for its product to comply with IC ICES-003 and FCC Part 15, Sub. B - Unintentional Radiators. The requirements of ICES-003 are equivalent to FCC Part 15 Sub. B and Industry Canada accepts FCC test reports or CISPR 22 test reports for compliance with ICES-003.

7.5 Final IC Labeling Requirements

The Original Equipment Manufacturer (OEM) must ensure that IC labeling requirements are met. The outside of the final product enclosure must have a label with the following (or similar) text specifying the IC identifier. The IC ID and certification code must be in Latin letters and Arabic numbers and visible without magnification Contains IC: 2731A-RM2510

Rosemount Inc.

8200 Market Boulevard

Chanhassen, MN 55317 USA