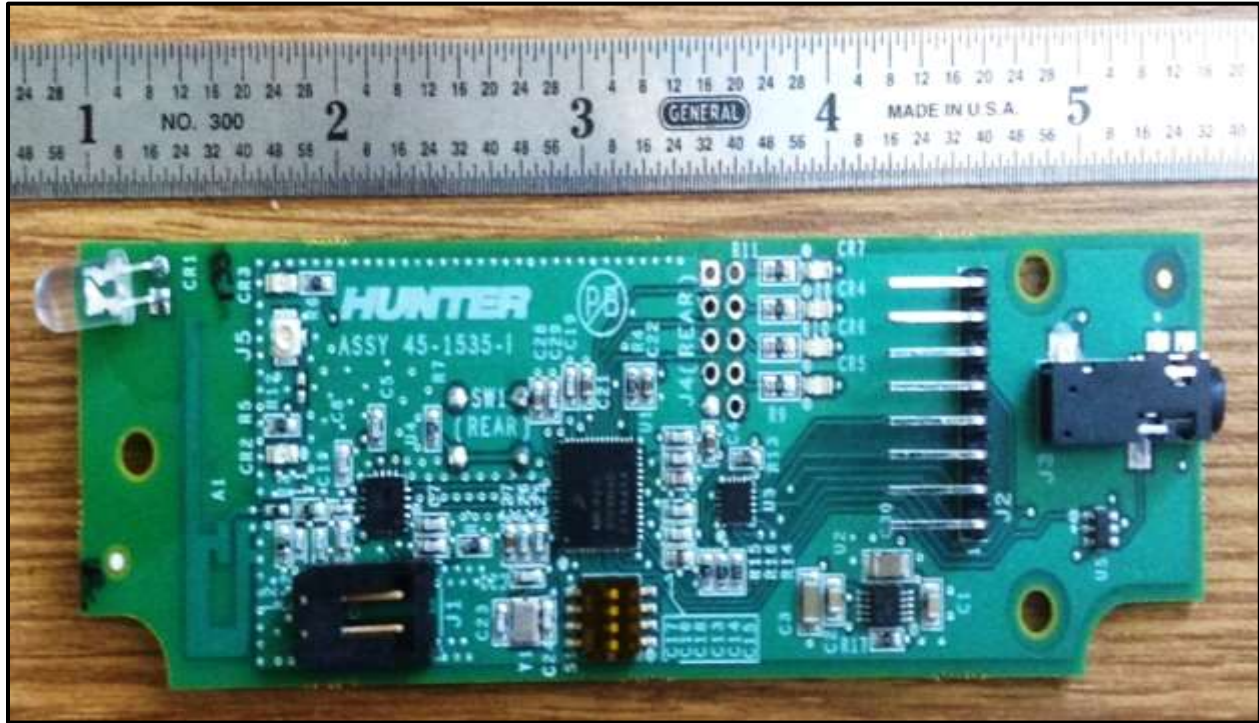


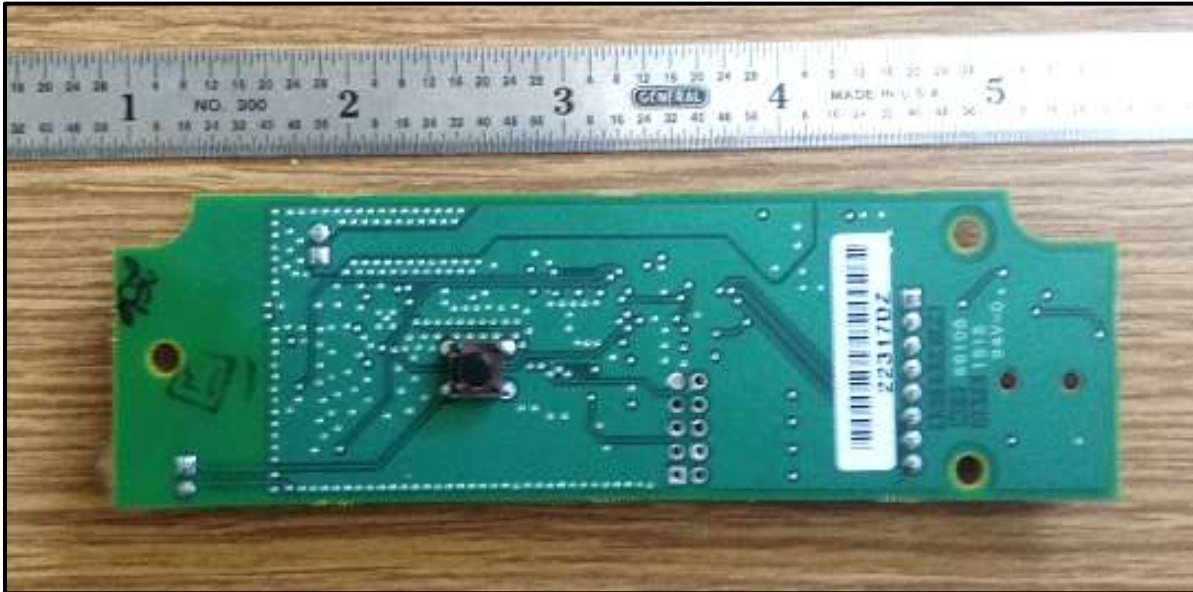
**Appendix L: Internal Photographs**



**Photograph 5: Assembly**



Photograph 6: PCB Front



Photograph 7: PCB Back