

TEST RESULT SUMMARY

FCC PART 15 SUBPART C, Section 15.209 Radiated Emissions

MANUFACTURER'S NAME	Medtronic
NAME OF EQUIPMENT	SynchroMed Activator
MODEL NUMBER	8831
MANUFACTURER'S ADDRESS	710 Medtronic Parkway NE Minneapolis MN 55432-5604
TEST REPORT NUMBER	W0566.1
TEST DATE	20 October 2000

According to testing performed at TÜV Product Service Inc, the above-mentioned unit is in compliance with the electromagnetic compatibility requirements defined in FCC Part 15, section 15.209.

It is the manufacturer's responsibility to assure that additional production units of this model are manufactured with identical electrical and mechanical characteristics. Any modifications necessary for compliance made during testing on the above mentioned date(s) must be implemented in all production units for compliance to be maintained.

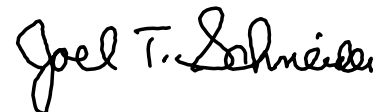
TÜV Product Service Inc, as an independent testing laboratory, declares that the equipment tested as specified above conforms to the electromagnetic compatibility requirements of FCC Part 15, section 15.209.

Date: 28 November 2000

Location: Taylors Falls MN
USA



T. K. Swanson
Test Technician



J. T. Schneider
Lead Engineer

Not Transferable

EMC EMISSION - TEST REPORT

Test Report File No. : **WC1G056601.1** Date of issue: 28 November 2000

Model / Serial No. : 8831 /

Product Type : SynchroMed Activator

Applicant : Medtronic

Manufacturer : Medtronic

License holder : Medtronic

Address : 710 Medtronic Parkway NE

: Minneapolis MN 55432-5604

Test Result : **Positive** **Negative**

Test Project Number Reference(s) : W0566.1

Total pages including Appendices : 27

TÜV Product Service Inc is a subcontractor to TÜV Product Service, GmbH according to the principles outlined in ISO/IEC Guide 25 and EN 45001.

TÜV Product Service Inc reports apply only to the specific samples tested under stated test conditions. It is the manufacturer's responsibility to assure that additional production units of this model are manufactured with identical electrical and mechanical components. TÜV Product Service Inc shall have no liability for any deductions, inferences or generalizations drawn by the client or others from TÜV Product Service Inc issued reports.

This report is the confidential property of the client. As a mutual protection to our clients, the public and ourselves, extracts from the test report shall not be reproduced except in full without our written approval. This report shall not be used by the client to claim product endorsement by NVLAP or any agency of the US government.

TÜV Product Service Inc and its professional staff hold government and professional organization certifications and are members of AAMI, ACIL, AEA, ANSI, IEEE, NVLAP, and VCCI

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EMISSIONS TEST REGULATIONS :

The emissions tests were performed according to following regulations:

- | | | |
|----------------------------------------------------------------------------------------|-------------------------------------------------------------|------------------------------------|
| <input type="checkbox"/> - EN 50081-1 / 1991 | <input type="checkbox"/> - Group 1 | <input type="checkbox"/> - Group 2 |
| <input type="checkbox"/> - EN 55011 / 1991 | <input type="checkbox"/> - Class A | <input type="checkbox"/> - Class B |
| <input type="checkbox"/> - EN 55013 / 1990 | <input type="checkbox"/> - Household appliances and similar | |
| <input type="checkbox"/> - EN 55014 / 1987 | <input type="checkbox"/> - Portable tools | |
| | <input type="checkbox"/> - Semiconductor devices | |
| <input type="checkbox"/> - EN 55014 / A2:1990 | <input type="checkbox"/> - Household appliances and similar | |
| <input type="checkbox"/> - EN 55014 / 1993 | <input type="checkbox"/> - Portable tools | |
| | <input type="checkbox"/> - Semiconductor devices | |
| <input type="checkbox"/> - EN 55015 / 1987 | | |
| <input type="checkbox"/> - ETS 300 683 / 1997, Emission Requirements | | |
| <input type="checkbox"/> - EN 300 330 / 1999, Sections 7.2, 7.3, 7.4, 8.1 Class 1 | | |
| <input type="checkbox"/> - EN 55022 / 1987 | <input type="checkbox"/> - Class A | <input type="checkbox"/> - Class B |
| <input type="checkbox"/> - EN 55022 / 1994, Amendment A1: 1995 &
Amendment A2: 1997 | <input type="checkbox"/> - Class A | <input type="checkbox"/> - Class B |
| <input type="checkbox"/> - EN 60601-1-2 / 1993, Emission Requirements | | |
| <input type="checkbox"/> - VCCI | <input type="checkbox"/> - Class A | <input type="checkbox"/> - Class B |
| <input type="checkbox"/> - FCC | <input type="checkbox"/> - Class A | <input type="checkbox"/> - Class B |
| <input checked="" type="checkbox"/> - FCC Part 15 Subpart C Section 15.209 - Radiated | | |
| <input type="checkbox"/> - AS 3548 (1992) | <input type="checkbox"/> - Class A | <input type="checkbox"/> - Class B |
| <input type="checkbox"/> - CISPR 11 (1990) | <input type="checkbox"/> - Group 1 | <input type="checkbox"/> - Group 2 |
| | <input type="checkbox"/> - Class A | <input type="checkbox"/> - Class B |
| <input type="checkbox"/> - CISPR 22 (1993) | <input type="checkbox"/> - Class A | <input type="checkbox"/> - Class B |

Environmental conditions in the lab:

	<u>Actual</u>
Temperature	: 21 °C
Relative Humidity	: 41 %
Atmospheric pressure	: 98.7 kPa
Power supply system	: 9.0 VDC Battery

Sign Explanations:

- not applicable
- applicable



FCC Emissions Test Conditions: CONDUCTED EMISSIONS (Interference Voltage)

The *CONDUCTED EMISSIONS (INTERFERENCE VOLTAGE)* measurements were performed at the following test location:

- Test not applicable

- Wild River Lab Large Test Site (Open Area Test Site)
- Wild River Lab Small Test Site (Open Area Test Site)
- Oakwood Lab (Open Area Test Site)
- Wild River Lab Screen Room
- New Brighton Lab Shielded Room

FCC Emissions Test Conditions: RADIATED EMISSIONS (Electric Field)

The *RADIATED EMISSIONS (ELECTRIC FIELD)* measurements, in the frequency range of 30 MHz-1000 MHz, were tested in a horizontal and vertical polarization at the following test location :

- Test not applicable

- Wild River Lab Large Test Site (Open Area Test Site) – NSA measurements made 7-00, due 7-01
- Wild River Lab Small Test Site (Open Area Test Site) – NSA measurements made 7-00, due 7-01
- Oakwood Lab (Open Area Test Site)

FCC Emissions Test Conditions: RADIATED EMISSIONS (Electric Field)

The *EQUIVALENT RADIATED EMISSIONS* measurements in the frequency range 1 GHz - 100 GHz were performed in a horizontal and vertical polarization at the following test location :

- Test not applicable

- Wild River Lab Large Test Site (Open Area Test Site)
- Wild River Lab Small Test Site (Open Area Test Site)
- Oakwood Lab (Open Area Test Site)
- Wild River Lab Screen Room

FCC Emissions Test Conditions: RADIATED EMISSIONS

The *RADIATED EMISSIONS* measurements were performed in the frequency range 9 kHz - 30 MHz at the following test location:

- Wild River Lab Large Test Site (Open Area Test Site)
- Wild River Lab Small Test Site (Open Area Test Site)
- Oakwood Lab (Open Area Test Site)

at a test distance of :

- 3 meters
- 10 meters

- Test not applicable

Test equipment used :

Model Number	Manufacturer	Description	Serial Number	Cal Due
<input checked="" type="checkbox"/> - HFH2-Z2	Polarad	Loop Antenna	879285/036	11-00
<input checked="" type="checkbox"/> - ESH-3	Rohde & Schwarz	EMI Receiver	892473/004	11-00

All measurement instrumentation is traceable to the National Institute of Standards and Technology (NIST) and is calibrated annually.

INTERFERENCE POWER

The *INTERFERENCE POWER* measurements were performed by using the absorbing clamp on the mains and interface cables in the frequency range 30 MHz - 300 MHz at the following test location :

- Test not applicable

- Wild River Lab Large Test Site (Open Area Test Site)
- Wild River Lab Small Test Site (Open Area Test Site)
- Oakwood Lab (Open Area Test Site)
- Wild River Lab Screen Room
- New Brighton Lab Shielded Room

Equipment Under Test (EUT) Test Operation Mode - Emission tests :

The device under test was operated under the following conditions during emissions testing:

- Standby
- Test program (H - Pattern)
- Test program (color bar)
- Test program (customer specific)
- Practice operation
- Normal Operating Mode
- - See "EUT Operating Modes to be Tested" on Page B7.

Configuration of the device under test:

- - See Constructional Data Form in Appendix B - Page B2
- See Product Information Form in Appendix B - beginning on Page B3

The following peripheral devices and interface cables were connected during the measurement:

- _____ Type : _____
- _____ Type : _____
- _____ Type : _____
- _____ Type : _____
- _____ Type : _____
- _____ Type : _____
- _____ Type : _____
- _____ Type : _____
- unshielded power cable
- unshielded cables
- shielded cables MPS.No.: _____
- customer specific cables
- _____
- _____

Emission Test Results:

FCC Conducted emissions 10/150 kHz - 30 MHz

The requirements are - MET - NOT MET

Minimum margin of compliance _____ dB at _____ MHz

Maximum margin of non-compliance _____ dB at _____ MHz

Remarks: _____

FCC 15.209 Radiated emissions 10 kHz - 30 MHz

The requirements are - MET - NOT MET

Minimum limit margin for fundamental _____ 27 dB at _____ 175.0 kHz

Minimum limit margin for spurious/harmonics _____ 27 dB at _____ 880.0 kHz

Remarks: The fundamental was measured to be 79 dBuV/m in quasi-peak mode at 3 meters, 55 dBuV/m (562 microvolts/meter) at 10 meters. The 10 meter limit is extrapolated using the square of an inverse linear distance extrapolation factor (40 dB/decade) to be 82 dBuV/m (12589 microvolts/meter). The fourth harmonic was measured to be 41 dBuV/m in quasi-peak mode (112 microvolts/meter) at 3 meters. The 3 meter limit is extrapolated using the square of an inverse linear distance extrapolation factor (40 dB/decade) to be 68 dBuV/m (2511 microvolts/meter).

Radiated emissions (electric field) 30 MHz - 1000 MHz

The requirements are - MET - NOT MET

Minimum margin of compliance _____ dB at _____ MHz

Minimum limit margin for spurious _____ dB at _____ MHz

Remarks: _____

Interference Power at the mains and interface cables 30 MHz - 300 MHz

The requirements are - MET - NOT MET

Minimum margin of compliance _____ dB at _____ MHz

Maximum margin of non-compliance _____ dB at _____ MHz

Remarks: _____

Equivalent Radiated emissions 1 GHz - 4.2 GHz

The requirements are - MET - NOT MET

Minimum margin of compliance _____ dB at _____ MHz

Maximum margin of non-compliance _____ dB at _____ MHz

Remarks: _____

DEVIATIONS FROM STANDARD:

None.

GENERAL REMARKS:

SUMMARY:

The requirements according to the technical regulations are

- met

- **not** met.

The device under test does

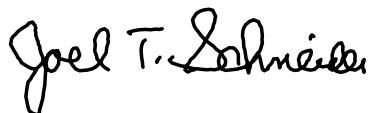
- fulfill the general approval requirements mentioned on page 3.

- **not** fulfill the general approval requirements mentioned on page 3.

Testing Start Date: 20 October 2000

Testing End Date: 20 October 2000

- TÜV PRODUCT SERVICE INC -



J. T. Schneider
Lead Engineer



Tested By:
T. K. Swanson

Test-setup photo(s):
Conducted emission 9 kHz - 30 MHz

See Test-Setup Exhibit

Test-setup photo(s):
Radiated Emission 9 kHz - 30 MHz

See Test-Setup Exhibit



Test-setup photo(s):
Radiated emission 30 MHz - 1000 MHz

See Test-Setup Exhibit



Appendix A

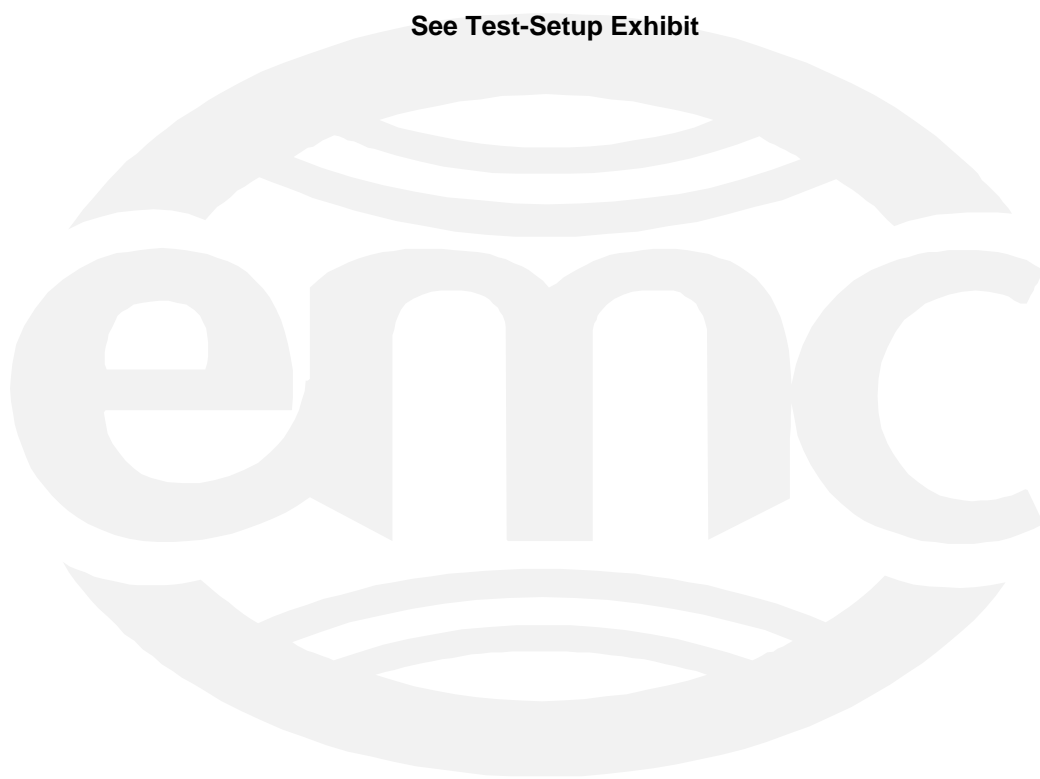
Test Data Sheets
and
Test Setup Drawing(s)



TEST SETUP FOR EMISSIONS TESTING

WILD RIVER LAB
Small Test Site (STS)

See Test-Setup Exhibit



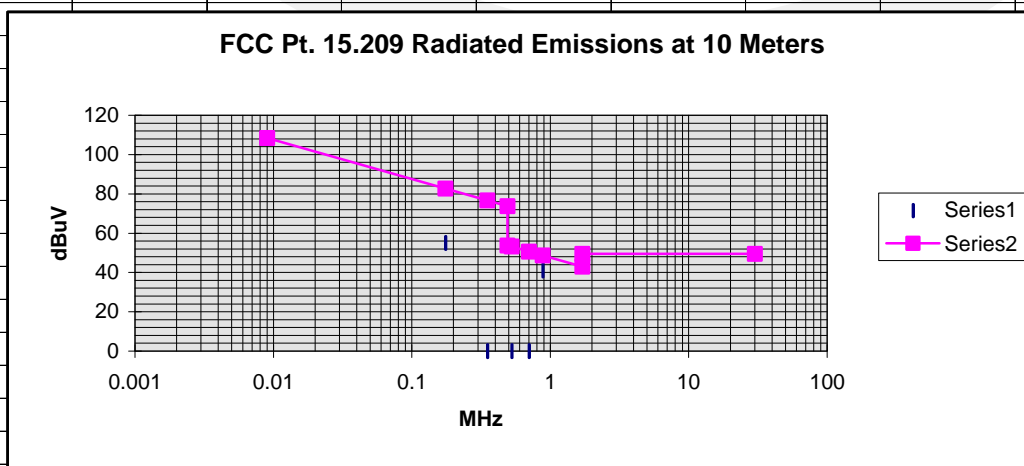
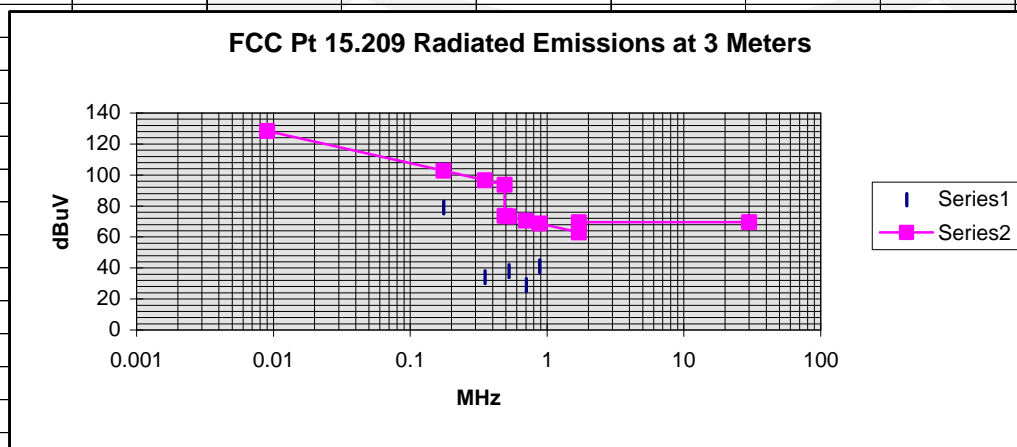
TEST SETUP FOR EMISSIONS TESTING

WILD RIVER LAB
Screen Room

See Test-Setup Exhibit



Radiated Emissions on Medtronic - Model 8831 SynchroMed Activator						
Test Report #W0566			Date 20 October 2000			
	dBuV/m	spec limit	margin-dB	dBuV/m	spec limit	margin-dB
MHz	3 meters	15.209	3 meters	10 meters	15.209	10 meters
0.009		128.5194			108.5194	
0.175	79	102.7435	23.74346	55	82.74346	27.74346
0.35	34	96.72286	62.72286	Noise FI	76.72286	
0.49		93.8003			73.8003	
0.49		73.8003			53.8003	
0.525	38	73.20104	35.20104	Noise FI	53.20104	
0.7	29	70.70226	41.70226	Noise FI	50.70226	
0.88	41	68.71457	27.71457	41	48.71457	7.714571
1.705		62.96974			42.96974	
1.705		69.54243			49.54243	
30		69.54243			49.54243	
Tested By: T. K. Swanson Quasi-Peak Levels						



Appendix B

Constructional Data Form



Test Plan for Electromagnetic Compatibility Testing



General Information (if you need assistance completing this form contact your TÜV Product Service representative.)

Company: Medtronic Neurological Quote Number: _____
 Contact: Duane Bourget Phone: (business hrs) 763-514-9515
 Technician: Steve Borden 763-514-9506
 E-mail Address: Duane.Bourget@medtronic.com Phone: (after hrs) N/A

Product Description

Description: SynchroMed Activator
 Model Number: 8831 Serial Number: as noted on the device

Test Objective

- | | |
|-------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| <input type="checkbox"/> EMC Directive 89/336/EEC (EMC) | <input type="checkbox"/> Vehicle Directive 72/245/EEC (EMC) |
| <input type="checkbox"/> Machinery Directive 89/392/EEC (EMC) | <input checked="" type="checkbox"/> Other RTTE and FCC submittals
(list) |
| <input type="checkbox"/> Medical Device Directive 93/42/EEC (EMC) | <input checked="" type="checkbox"/> Other AIMD Directive 90/385/EEC (EMC)
(list) |
| <input checked="" type="checkbox"/> FCC Part 15 (list) | |

Attendance

Test will be: Attended by the customer (Steve Borden) Unattended by the customer

Failure

- If a failure occurs, TÜV Product Service should:
- Call contact listed above, if not available then stop testing.
 - Continue testing to complete test series.
 - Continue testing to define corrective action.
 - Stop testing.

Authorization

_____	_____
Customer authorization to perform tests according to this test plan.	Date
_____	_____
Test Plan Prepared By (please print)	Date
_____	_____
Reviewed by TÜV Product Service Associate	Date

Test Plan for Electromagnetic Compatibility Testing



Equipment Under Test Transportation

- Transportation between sites by customer.
- Other (consult your TÜV Product Service representative)

Dimensions and Weight

Length 13.5 cm Width 6.0 cm
 Height 3.0 cm Weight .17 Kg

Facilities

Power Requirements

- 230 VAC 50 Hz Single Phase _____ Amps
- 400 VAC 50 Hz Three Phase _____ Amps per phase
- 120 VAC 60 Hz Single Phase _____ Amps
- 208 VAC 60 Hz Three Phase _____ Amps per phase
- _____ VDC _____ Amps
- Battery 9.0 VDC Expected life 4 hours
- Other _____

Regulations require testing to be performed at typical power ratings in the countries of intended use. (i.e., European power is typically 230 VAC 50 Hz or 400 VAC 50 Hz, single and three phase, respectively)

Other

- Air _____ cfm _____ psi
- Water _____ gpm _____ psi
- Other _____ (describe)

Test Plan Attachments

- Constructional Data Form (CDF) Applicable (attached) * The CDF is required for all test plans.
- Immunity Test Plan Details Applicable (attached) N/A sections 6.1, 6.2 of Medtronic document 8831-60045-01
- Emissions Test Plan Details Applicable (attached) N/A section 6.3 of Medtronic document 8831-60045-01
- On Site Test Plan Details Applicable (attached) N/A

EMC Test Plan and Constructional Data Form

PLEASE COMPLETE THIS DOCUMENT IN FULL, ENTERING N/A IF THE FIELD IS NOT APPLICABLE.

Applicant -- NOTE: This information will be input into your test report as shown below.
 Press the F1 key at any time to get HELP for the current field selected.

Company: Medtronic

Address: 900 6th Ave. NE
Milaca, MN 56353

Contact: Duane Bourget Position: Principle Design Engineer

Phone: 763-514-9515 Fax: 763-514-9648

E-mail Address: duane.bourget@medtronic.com

General Equipment Description -- NOTE: This information will be input into your test report as shown below.

EUT Description SynchroMed Activator

EUT Name N/A

Model No.: 8831 Serial No.: as noted on EUT

Product Options: N/A

Configurations to be tested: refer to Medtronic document 8831-60045-01 for details

Test Objective

- | | |
|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------|
| <input type="checkbox"/> EMC Directive 89/336/EEC (EMC)
Std: _____ | <input checked="" type="checkbox"/> FCC: Class <input checked="" type="checkbox"/> A <input checked="" type="checkbox"/> B Part <u>15</u> |
| <input type="checkbox"/> Machinery Directive 89/392/EEC (EMC)
Std: _____ | <input type="checkbox"/> VCCI: Class <input type="checkbox"/> A <input type="checkbox"/> B |
| <input type="checkbox"/> Medical Device Directive 93/42/EEC (EMC)
Std: _____ | <input type="checkbox"/> BCIQ: Class <input type="checkbox"/> A <input type="checkbox"/> B |
| <input type="checkbox"/> Vehicle Directive 72/245/EEC (EMC)
Std: _____ | <input type="checkbox"/> Canada: Class <input type="checkbox"/> A <input type="checkbox"/> B |
| <input type="checkbox"/> FDA Reviewers Guidance for Premarket
Notification Submissions (EMC) | <input type="checkbox"/> Australia: Class <input type="checkbox"/> A <input type="checkbox"/> B |
| | <input checked="" type="checkbox"/> Other: <u>AIMD Directive 90/385/EEC</u> |

TÜV Product Service Certification Requested

- | | |
|---------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|
| <input type="checkbox"/> Attestation of Conformity (AoC) | <input type="checkbox"/> International EMC Mark (IEM) |
| <input checked="" type="checkbox"/> Certificate of Conformity (CoC) | <input checked="" type="checkbox"/> Compliance Document |
| Protection Class <u>(N/A for vehicles)</u> | <input type="checkbox"/> Class I <input type="checkbox"/> Class II <input type="checkbox"/> Class III |
- (Press F1 when field is selected to show additional information on Protection Class.)

Attendance

Test will be: Attended by the customer Unattended by the customer

EMC Test Plan and Constructional Data Form

Failure - Complete this section if testing will not be attended by the customer.

If a failure occurs, TUV Product Service should:

Call contact listed above, if not available then stop testing. (After hrs phone): _____

Continue testing to complete test series.

Continue testing to define corrective action.

Stop testing.

EUT Specifications and Requirements

Length: 13.5 cm Width: 6.0 cm Height: 3.0 cm Weight: 0.17 Kg
 : _____

Power Requirements

Regulations require testing to be performed at typical power ratings in the countries of intended use. (i.e., European power is typically 230 VAC 50 Hz or 400 VAC 50 Hz, single and three phase, respectively)

Voltage: 9.0 Vdc (If battery powered, make sure battery life is sufficient to complete testing.)

of Phases: N/A

Current (Amps/phase(max)): _____ Current (Amps/phase(nominal)): _____

Other _____

Other Special Requirements**Typical Installation and/or Operating Environment**

(ie. Hospital, Small Business, Industrial/Factory, etc.)
 Hospital / Doctor's office / residential

EUT Power Cable

Permanent OR Removable Length (in meters): _____
 Shielded OR Unshielded
 Not Applicable

EMC Test Plan and Constructional Data Form



EUT Interface Ports and Cables												
Interface			Shielding									
Type	Analog	Digital	Qty	Yes	No	Type	Termination	Connector Type	Port Termination	Length (in meters)	Removable	Permanent
EXAMPLE: RS232	<input type="checkbox"/>	<input checked="" type="checkbox"/>	2	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Foil over braid	Coaxial	Metallized 9-pin D-Sub	Characteristic Impedance	6	<input checked="" type="checkbox"/>	<input type="checkbox"/>
N/A	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>						<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>						<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>						<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>						<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	0	<input type="checkbox"/>	<input type="checkbox"/>						<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>						<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>						<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>						<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>						<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>						<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>						<input type="checkbox"/>	<input type="checkbox"/>

EMC Test Plan and Constructional Data Form



EUT Software.

Revision Level: 1.6

Description: Firmware; 8k bytes

EUT Operating Modes to be Tested -- list the operating modes to be used during test. It is recommended the equipment be tested while operating in a typical operation mode. FCC testing of personal computers and/or peripherals requires that a simple program generate a complete line of upper case H's. Provide a general description of all software, firmware, and PLD algorithms used in the equipment. List all code modules as described above, with the revision level used during testing. Consult with your TÜV Product Service Representative if additional assistance is required.

1. Reference Medtronic document 831-60045-01 for operating modes to be testing.
- 2.
- 3.

EUT System Components -- List and describe all components which are part of the EUT. For FCC testing a minimum configuration is required. (ie. Mouse, Printer, Monitor, External Disk Drive, Motherboard, etc.)

Description	Model #	Serial #	FCC ID #
SynchroMed Activator	8831	as noted on device	LF58831

EMC Test Plan and Constructional Data Form



Support Equipment -- List and describe all support equipment which is not part of the EUT. (i.e. peripherals, simulators, etc)			
<i>Description</i>	<i>Model #</i>	<i>Serial #</i>	<i>FCC ID #</i>
drug pump	SynchroMed EL		

Oscillator Frequencies			
<i>Frequency</i>	<i>Derived Frequency</i>	<i>Component # / Location</i>	<i>Description of Use</i>
20 MHz		internal	microcontroller's main oscillator
32 KHz		internal	microcontroller's second oscillator

Power Supply			
<i>Manufacturer</i>	<i>Model #</i>	<i>Serial #</i>	<i>Type</i>
N/A			<input type="checkbox"/> Switched-mode: (Frequency) _____ <input type="checkbox"/> Linear <input type="checkbox"/> Other: _____
			<input type="checkbox"/> Switched-mode: (Frequency) _____ <input type="checkbox"/> Linear <input type="checkbox"/> Other: _____

Power Line Filters		
<i>Manufacturer</i>	<i>Model #</i>	<i>Location in EUT</i>
N/A		

EMC Test Plan and Constructional Data Form



Critical EMI Components (Capacitors, ferrites, etc.)

<i>Description</i>	<i>Manufacturer</i>	<i>Part # or Value</i>	<i>Qty</i>	<i>Component #/ Location</i>
N/A				

EMC Critical Detail -- Describe other EMC Design details used to reduce high frequency noise.

Reference comments for PWB layout and lower case half as described in TÜV report N301821901, page B21.

(PLEASE INSERT "ELECTRONIC SIGNATURE" BELOW IF POSSIBLE)

Authorization Signatures

Customer authorization to perform tests according to this test plan.

Date

Test Plan/CDF Prepared By (please print)

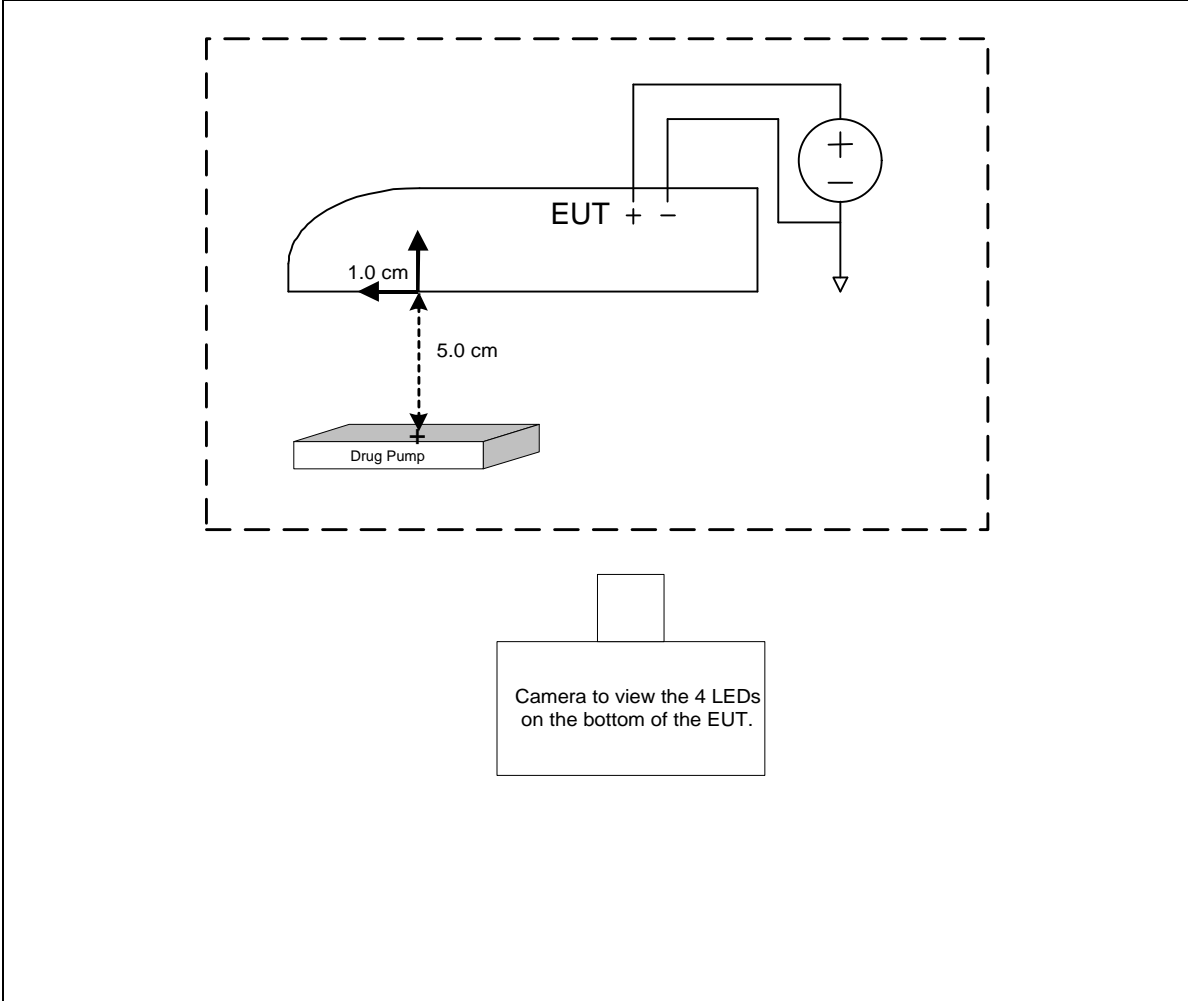
Date

Reviewed by TÜV Product Service Associate

Date

EMC Block Diagram Form

System Configuration Block Diagram -- Provide a line drawing identifying the EUT, simulators, support equipment, I/O cables, power cables, and any other pertinent components to be used during testing. Use a dashed line to separate the equipment in the testing field versus equipment outside testing field.



Authorization Signatures

Customer authorization to perform tests according to this test plan.

Date

Test Plan/CDF Prepared By (please print)

Date

Reviewed by TÜV Product Service Associate

Date

Appendix C

MEASUREMENT PROTOCOL

GENERAL INFORMATION

Test Methodology

Testing is performed according to the procedures in EN 300 330, ETS 300 683, International Special Committee on Radio Interference (CISPR) Publication 11 (1991), European Standard EN 55011

In compliance with FCC Docket 92-152, "Harmonization of Rules for Digital Devices Incorporate International Standards", testing for FCC compliance may be done following the ANSI C63.4-1992 procedures and using the CISPR 11 Limits.

Measurement Uncertainty

The test system for conducted emissions is defined as the LISN, tuned receiver or spectrum analyzer, and coaxial cable. The test system for radiated emissions is defined as the antenna, the pre-amplifier, the spectrum analyzer and the coaxial cable. These test systems have a measurement uncertainty of ± 4.5 dB. The equipment comprising the test systems are calibrated on an annual basis.

Justification

The Equipment Under Test (EUT) is configured in a typical user arrangement in accordance with the manufacturer's instructions. A cable is connected to each available port and either terminated with a peripheral into it's characteristic impedance or left unterminated. When appropriate, the cables are manually manipulated with respect to each other to obtain maximum emissions from the unit.

CONDUCTED EMISSIONS

The final level, expressed in $\text{dB}\mu\text{V}$, is arrived at by taking the reading directly from the EMI receiver. This level is compared directly to the CISPR limit.

To convert between $\text{dB}\mu\text{V}$ and μV , the following conversions apply:

$$\text{dB}\mu\text{V} = 20(\log \mu\text{V})$$

$$\mu\text{V} = \text{Inverse log}(\text{dB}\mu\text{V}/20)$$

RADIATED EMISSIONS

The final level, expressed in $\text{dB}\mu\text{V}/\text{m}$, is arrived at by taking the reading from the spectrum analyzer (Level $\text{dB}\mu\text{V}$) and adding the antenna correction factor and cable loss factor, and subtracting the preamplifier gain, to it. This result then has the duty cycle correction factor subtracted from it to provide the final average reading.

Example:

FREQ (MHz)	LEVEL ($\text{dB}\mu\text{V}$)	CABLE/ANT/PREAMP (dB) (dB/m) (dB)	FINAL ($\text{dB}\mu\text{V}/\text{m}$)	POL/HGT/AZ (m) (deg)	DELTA1 EN55022 B
79.06	40.7Qp +	1.9 + 6.6 - 28.3 =	20.9	V 1.0 0.0	-9.1

For ERP measurements, this measured level is matched by replacing the EUT with a tuned dipole antenna and applying an RF signal to the dipole. The signal generator level is adjusted until the field strength level measured from the EUT is matched.

Radiated emission levels below 30 MHz are taken directly off of the receiver and include the antenna factor and cable loss.

DETAILS OF TEST PROCEDURES

Conducted Emissions

Conducted emissions on the 50 Hz and/or 60 Hz power interface of the EUT are measured in the frequency range of 9 kHz to 30 MHz. The measurements are performed using a receiver, which has CISPR characteristic bandwidth and quasi-peak detection, and a Line Impedance Stabilization Network (LISN), with 50 Ω /50 μ H (CISPR 16) characteristics. Table top equipment is placed on a non-conducting table 80 centimeters above the floor and is positioned 40 centimeters from the vertical ground plane (wall) of the screen room. In some cases, a pre-scan using a spectrum analyzer is initially performed on the units comprising the system under test to locate the highest emissions. If the minimum passing margin appears to be less than 20 dB with a peak mode measurement, the emissions are re-measured using a tuned receiver or spectrum analyzer with quasi-peak and average detection and recorded on the data sheets.

Radiated Emissions

Radiated emissions from the EUT are measured in the frequency range of 9kHz to 1000 MHz using a spectrum analyzer and appropriate broadband linearly polarized antennas. Measurements between 30 MHz and 1000 MHz are made with 120 kHz/6 dB bandwidth and quasi-peak detection and measurements above 1000 MHz are made with a 1 MHz/6 dB bandwidth and peak detection. Table top equipment is placed on a 1.0 X 1.5 meter non-conducting table 80 centimeters above the ground plane. Floor standing equipment is placed directly on the turntable/ground plane. Interface cables that are closer than 40 centimeters to the ground plane are bundled in the center in a serpentine fashion so they are at least 40 centimeters from the ground plane. Cables to simulators/testers (if used in this test) are routed through the center of the table and to a screen room located outside the test area. The antenna is positioned 3, 10 or 30 meters horizontally from the EUT. To locate maximum emissions from the test sample the antenna is varied in height from 1 to 4 meters, measurement scans are made with both horizontal and vertical antenna polarizations and the EUT are rotated 360 degrees.

In the frequency range of 10 kHz to 30 MHz, a shielded loop antenna is positioned with its plane vertical at 0.3 and 1 meters from the EUT and rotated about its vertical axis for maximum response at each azimuth about the EUT. The loop antenna is also positioned horizontally. The center of the loop antenna is 1 meter above the ground plane. Since the measurements were well within the requirements, the unit was not remeasured off of the ground plane.