

TITLE

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Doc. No.

M961404A

Rev E

DEVICE REGULATORY LABEL MODEL 24970A

REVISION	DESCRIPTION
Α	Initial release
В	Add tab -002 artwork. Revise note 7 add use-before-date requirement.
С	Add tab -003 artwork. Revise note 3 to change label background and graphic colors.
D	Add Pantone equivalent colors to Lab color callouts.
Е	Release tabs -004 and -005 artwork. Tab -004 implements new the TUV NRTL marking and Tab -005 removes the CE mark.

1.0 SCOPE

This specification shall identify the procurement source for Device Regulatory Label for the Model 24970A Programmer.

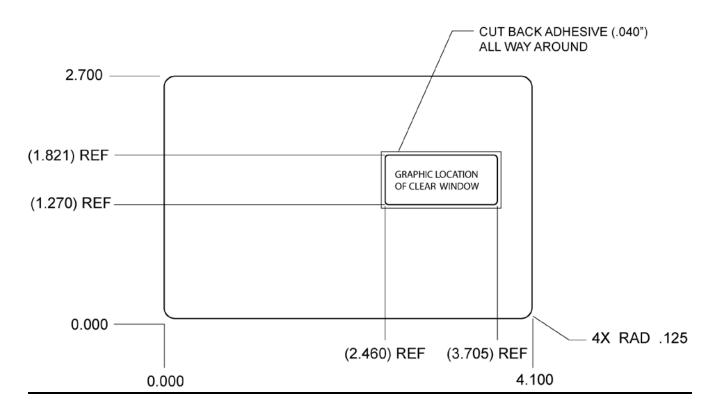
2.0 **COMPONENT IDENTIFICATION**

- 1. Material: (.005") Thick velvet matte finish polycarbonate with PSA adhesive. Overall thickness excluding release liner (.007") nominal.
- 2. Adhesive: (.002") thick Acrylic PSA, 3M 467MP or Medtronic approved equivalent.
- 3. Colors: Background Light Gray per Lab Color Space L:73, A:-1, B:-1 or equivalent Pantone Cool Gray 5 C. Graphics – Navy Blue L:15, A:2, B:-20 or equivalent Pantone 533C. Medtronic Logo is Medtronic Blue L:31, A:-2, B:- 40 or equivalent Pantone 2154 C.
- 4. See graphics file for artwork. Refer to associated artwork file (.eps file).

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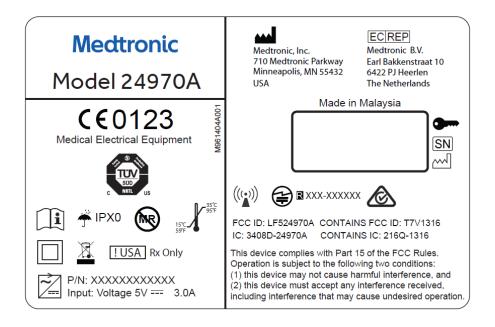
- 5. Packaging Kiss-cut on sheets with waste removed or die cut individual labels with release liner pull tab. Bulk package as to prevent damage and packaging waste.
- 6. All dimensions in View 1 are in inches unless otherwise noted. Tolerances are +/- .010".
- 7. Identify each label package with the Use-Before-Date and Part Number at a minimum. Shelf life expectation is one year.
- 8. All borders and window/s are represented by line-art. See the supplied artwork. Cut back the adhesive layer approx. (.040") REF. from window border. No adhesive allowed in window area.
- 9. This component to be RoHS compliant with restrictions on hazardous substances.



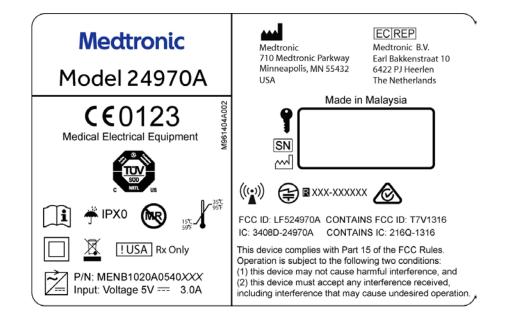


View 2 – Artwork Tabs (Reference use only not to scale)

TAB-001

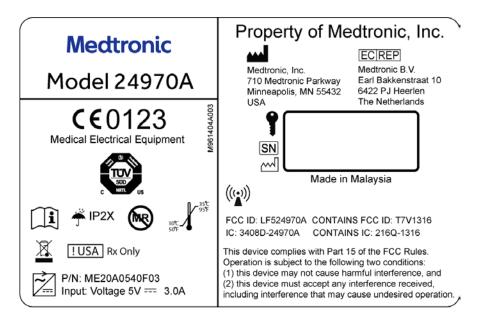


TAB-002

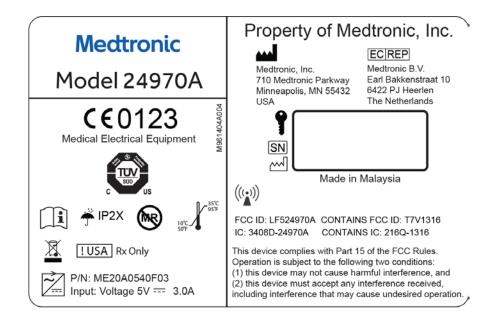


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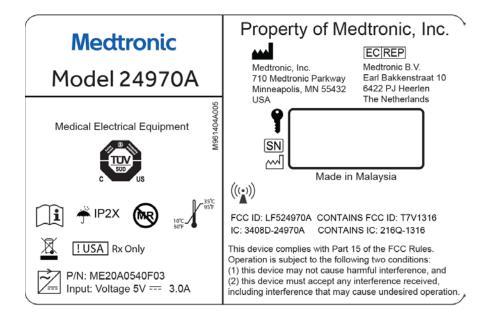
TAB-003



TAB -004



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3.0 HANDLING REQUIREMENT

The manufacturer shall package and ship the component parts in a manner designed for protection from physical damage and, if electrically susceptible, from electrostatic discharge.

4.0 NOTIFICATION OF CHANGE

Upon approval by Medtronic, Inc. of the initial design, any part, process changes or deviations considered by the manufacturer must be submitted to Medtronic, Inc. In writing for review, the information submitted should include a complete description of the change and effect the change will have on all characteristics of the device, material and /or process.

5.0 COMPLETION

This paragraph concludes this specification.

