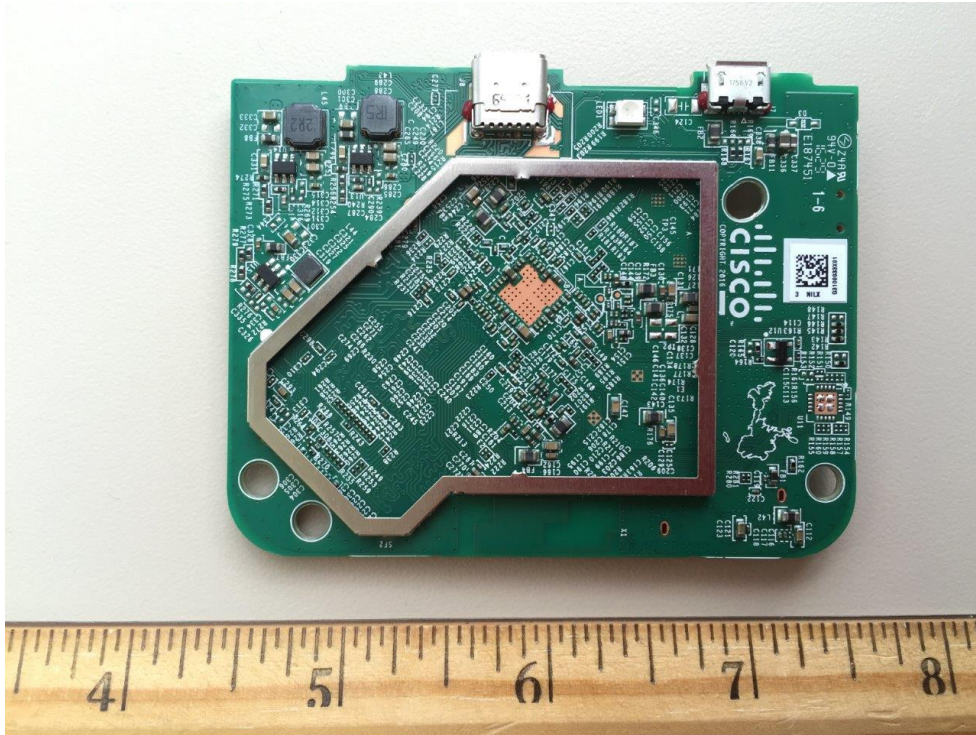


# 1800 Series Internal Assembly

Top Side



Bottom Side

