



1 3/8"

2 1/2"

FILLED WITH TESCO RED

NOTES: 1. UNLESS NOTED, ALL PARTS SHALL BE PERMANENTLY IDENTIFIED: -MACHINED PARTS: STAMP, ETCHE OR ENGRAVE DRAWING NUMBER, REVISION, AND PURCHASE ORDER NUMBER. -WELDMENTS: APPLY DRAWING NUMBER AND REVISION USING LOW STRESS STAMPS. -FABRICATED PARTS AND SHAPES: APPLY DRAWING NUMBER AND REVISION USING PAINT MARKER. 2. ALL PRINTS AND COPIES SHALL BE RETURNED UPON JOB COMPLETION UNLESS OTHERWISE SPECIFIED IN WRITING BY TESCO CORPORATION.				 <p>COPYRIGHT TESCO CORPORATION. ALL INFORMATION IN THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL, AND SHALL REMAIN THE SOLE PROPERTY OF TESCO CORPORATION. THIS DOCUMENT SHALL NOT BE USED, COPIED OR REPRODUCED IN WHOLE OR IN PART, NOR SHALL BE REVEALED IN ANY MANNER TO OUTSIDE PARTIES WITHOUT PRIOR WRITTEN PERMISSION FROM TESCO CORPORATION.</p>	<p>MATERIAL SPECIFICATIONS: PERMAGRIP VINYL</p> <p>HEAT TREATMENT/SPECIAL PROCESS:</p> <p>ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED</p> <p>TOLERANCES UNLESS OTHERWISE NOTED:</p> <p>MACHINING:</p> <table border="0"> <tr> <td>.X = ±.030</td><td>ANGULAR DIMENSIONS ±1/2°</td></tr> <tr> <td>.XX = ±.010</td><td>CONCENTRICITY .005 T.I.R.</td></tr> <tr> <td>.XXX = ±.005</td><td>SURFACE FINISH 125 RMS</td></tr> </table> <p>BREAK EDGES .015 X 45° MINIMUM RADIUS R.010</p> <p>FABRICATION:</p> <table border="0"> <tr> <td>0" TO 24": ±1/16</td><td>> 24": ±1/8</td></tr> </table>	.X = ±.030	ANGULAR DIMENSIONS ±1/2°	.XX = ±.010	CONCENTRICITY .005 T.I.R.	.XXX = ±.005	SURFACE FINISH 125 RMS	0" TO 24": ±1/16	> 24": ±1/8	TITLE: DECAL, FCC AND IC, TESTORK		
.X = ±.030	ANGULAR DIMENSIONS ±1/2°															
.XX = ±.010	CONCENTRICITY .005 T.I.R.															
.XXX = ±.005	SURFACE FINISH 125 RMS															
0" TO 24": ±1/16	> 24": ±1/8															
			PROJECT: RD220													
			DRAFTED: S.SAW DATE: 24JUL2013 SCALE: 4:1													
			DFTG CHECK: DATE: 24JUL2013 SHEET SIZE: (SLDDRW) B													
			ENG CHECK: DATE: 24JUL2013 WEIGHT: lbs													
			PART/DWG NO.: 5036375 REV.: A PAGE: 1 OF 1													
A	RELEASED FOR PROTOTYPE	24JUL2013														
REV	ECN	DESCRIPTION	DATE													