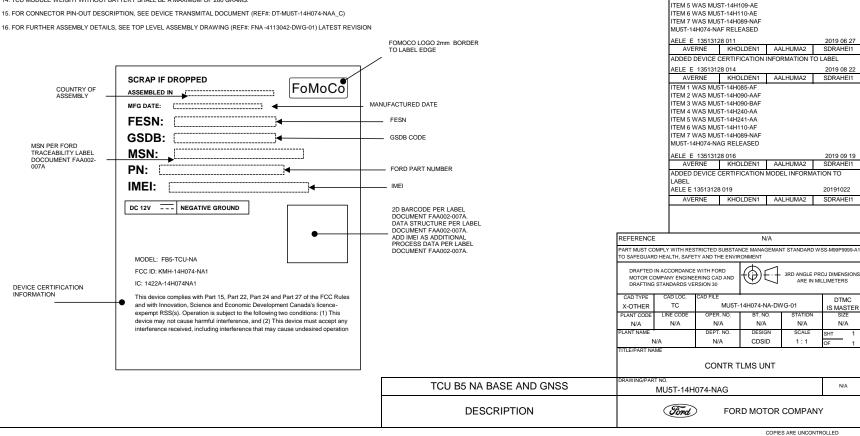
QTY	ITEM	SUPPLIER PART NO.	FORD PART NO.	PART NAME	MATERIAL	BRANDING AND CODING	PERCENT ALLOWABLE REGRIND
1	1	N/A	MU5T-14H085-AG	VMCU STRATEGY	N/A (SOFTWARE)	SIZE EXCEPTION	N/A
1	2	N/A	MU5T-14H090-AAG	MODEM APPLICATION	N/A (SOFTWARE)	SIZE EXCEPTION	N/A
1	3	N/A	MU5T-14H090-BAG	MODEM MAIN PROCESSOR	N/A (SOFTWARE)	SIZE EXCEPTION	N/A
1	4	N/A	MU5T-14H240-AB	MODEM BOOTCHAIN	N/A (SOFTWARE)	SIZE EXCEPTION	N/A
1	5	N/A	MU5T-14H241-AB	VMCU BOOT IMAGE	N/A (SOFTWARE)	SIZE EXCEPTION	N/A
1	6	N/A	MU5T-14H110-AG	VMCU RECOVERY LOAD	N/A (SOFTWARE)	SIZE EXCEPTION	N/A
1	7	N/A	MU5T-14H089-NAG	CORE ASSEMBLY	SEE FORD DRAWING	19-000835A SEE FORD DRAWING	SEE FORD DRAWING

- 1. SOURCES FOR MATERIALS DEFINED BY FORD MATERIAL SPECIFICATIONS SHALL BE SELECTED FROM THE FORD MOTOR COMPANY ENGINEERING M ATERIAL APPROVED SOURCE LIST.
- 2. OTHER THAN UNITED STATES MANUFACTURED COMPONENTS THE COUNTRY OF ORIGIN MUST BE MARKED IN ENGLISH
- 3. CHANGES TO DESIGN, COMPOSITION OR PROCESSING OF THE PART PREVIOUSLY APPROVED FOR PRODUCTION REQUIRE PRIOR APPROVAL FROM FORD MOTOR COMPANY PRODUCT ENGINEERING. REFER TO JATE 16949.
- 4. PART AS RECEIVED AT THE FORD PLANT OR SERVICE PART PACKAGER/WAREHOUSE SHALL BE FREE OF ANY CORROSION ALIGNED WITH THE FOR DICUSTOMER SERVICE DIVISION (FCSD) PACKAGING AND SHIPPING GUIDE. CORROSION INHIBITORS OR FOREIGN MATERIALS DETRIMENTAL TO THE INSTALLATION OR FUNCTION OF THE PART MUST BE REMOVABLE BY THE INTENDED CLEANING METHOD
- 5. PART MUST BE FREE OF BURRS, FLASH AND SHARP EDGES THAT MAY AFFECT THE FUNCTION, SAFE HANDLING, INSTALLATION OR REMOVAL OF THE PART. MAX ALLOWABLE BURR OR FLASH IS 0.2 MM.
- 6. CHANGES TO SUPPORTING DOCUMENTS SHALL BE MANAGED USING THE DOCUMENT'S REQUIRED CHANGE AND APPROVAL PROCESS
- 7. INJECTION MOLDED PARTS MUST CONFORM TO: INJECTION MOLDING MANUFACTURING STANDARD W IMMS DATED 2015-12-1
- 8. PLASTIC PARTS >= 100g OR RUBBER PARTS >= 200g SHALL HAVE THE MATERIAL CODE APPEAR ON THE PHYSICAL PART PER ISO 1043-1 AND ISO 1043-2 (REFERENCING ISO 11469, PLASTIC) AND/OR ISO 1629 (RUBBER).
- 9. SUPPLIER SPECIFICATION MAY APPLY AT PPAP ALL SUPPLIER SPECIFICATIONS SHALL BE APPROVED FOR USE BY FORD MOTOR COMPANY PRODUCT ENGINEERING AND SHALL BE PRODUCED UPON REQUEST.
- 10. MUST CONFORM TO TCU BUNDLE ENGINEERING SPECIFICATION
- 11. MUST CONFORM TO CETP 00.00E412 ENVIRONMENTAL REQUIREMENTS (NON-EMC) FOR VEHICLE MUST COMPLY WITH EMC TEST SPECIFICATION FMC1278
- 12. MUST COMPLY WITH EMC TEST SPECIFICATION FMC1278
- 13. CHANGES TO SUPPORTING DOCUMENTS SHALL BE MANAGED USING THE DOCUMENTS REQUIRED CHANGE AND APPROVAL PROCESS.
- 14. TCU MODULE WEIGHT WITHOUT BATTERY SHALL BE A MAXIMUM OF 280 GRAMS.



LTRS

ORIGINATOR

MU5T-14H074-NAA RELEASED AELE E 13513128 001

ITEM 1 WAS MU5T-14H085-AA ITEM 2 WAS MU5T-14H090-AAA ITEM 3 WAS MU5T-14H090-BAA ITEM 4 WAS MU5T-14H087-AA ITEM 5 WAS MUST-14H109-AA ITEM 6 WAS MU5T-14H110-AA ITEM 7 WAS MU5T-14H089-NA

MU5T-14H074-NAB RELEASED

ITEM 2 WAS MU5T-14H090-AAB

ITEM 3 WAS MU5T-14H090-BAB

ITEM 4 WAS MU5T-14H087-AB

ITEM 5 WAS MUST-14H109-AB

ITEM 6 WAS MU5T-14H110-AB ITEM 7 WAS MU5T-14H089-NB

MU5T-14H074-NAC RELEASED

ITEM 1 WAS MU5T-14H085-AC ITEM 2 WAS MU5T-14H090-AAC

ITEM 3 WAS MU5T-14H090-BAC

ITEM 4 WAS MU5T-14H087-AC ITEM 5 WAS MUST-14H109-AC

ITEM 6 WAS MU5T-14H110-AC

ITEM 7 WAS MU5T-14H089-NC

MU5T-14H074-NAE RELEASED AELE E 13513128 008

ITEM 1 WAS MU5T-14H085-AE ITEM 2 WAS MU5T-14H090-AAE

ITEM 3 WAS MU5T-14H090-BAE ITEM 4 WAS MU5T-14H087-AE

AVERNE KHOLDEN1

AELE E 13513128 004

AVERNE KHOLDEN1 NSHAUKAT

AVERNE KHOLDEN1 ITEM 1 WAS MU5T-14H085-AF

AELE E 13513128 002

AVERNE KHOLDEN1

REVISIONS

ENG APP

ASHAHAD

MATL APP

2018 06 20

SDRAHEI1

2018 11 06

2019 01 30

2019 03 19

SDRAHEI1

ASHAHAD

SDRAHEI1

CHECKER