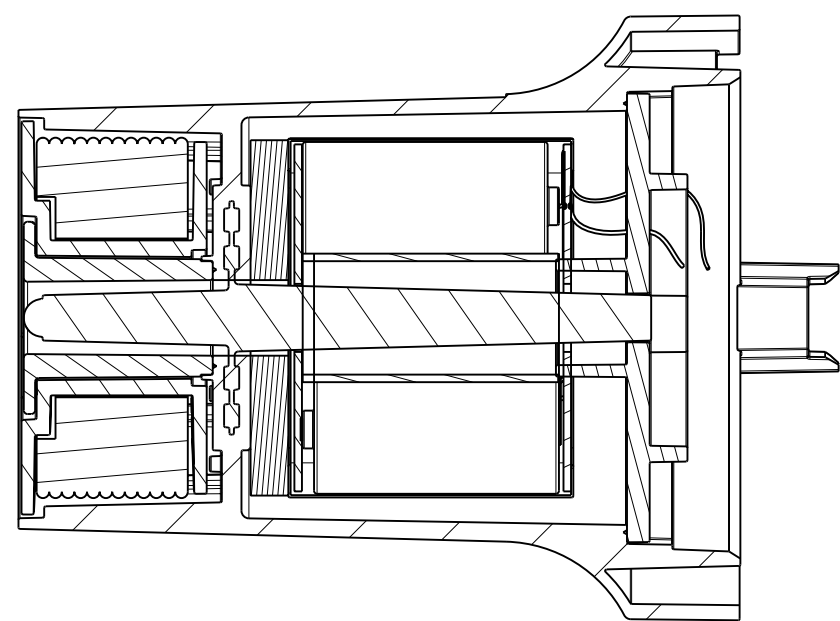
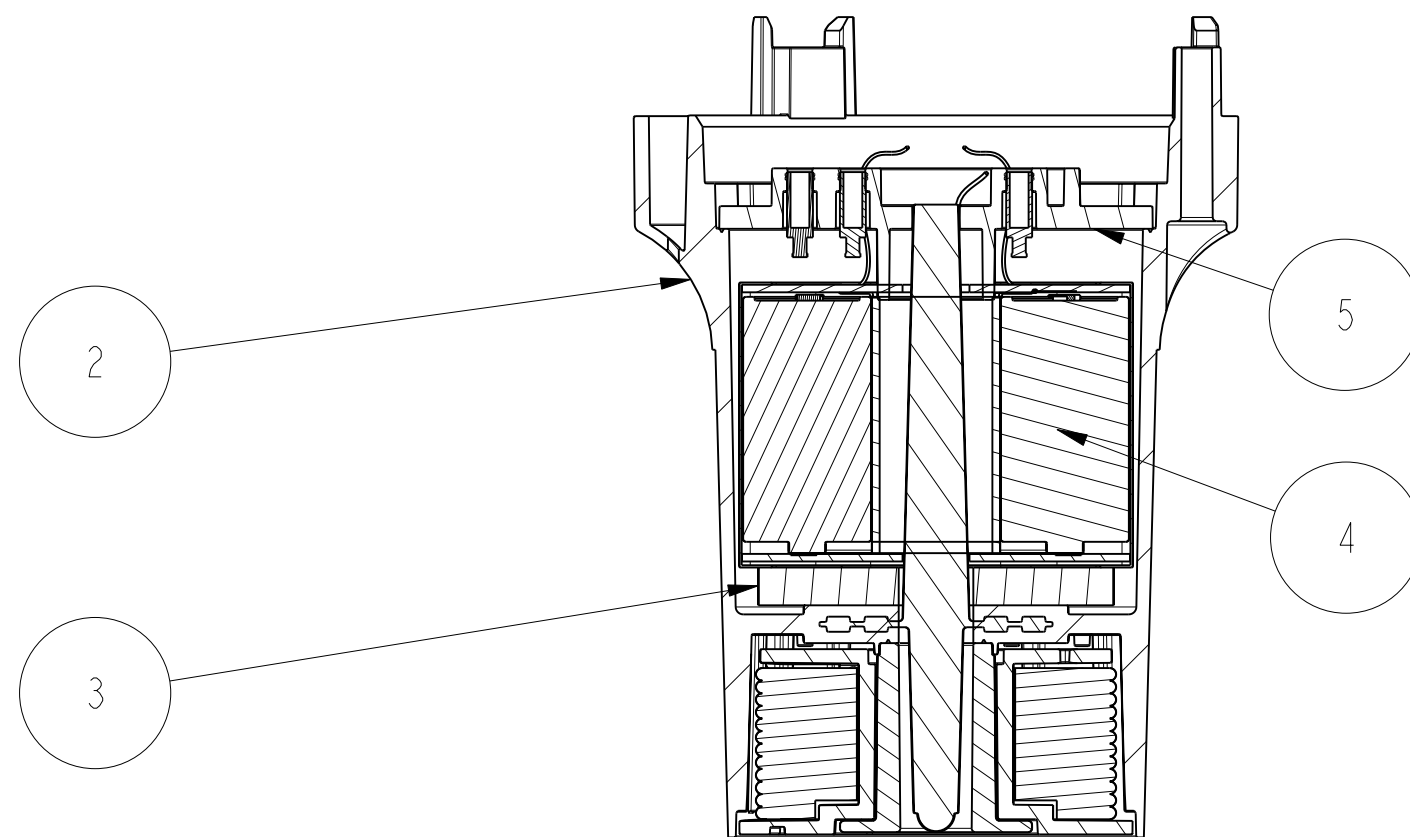
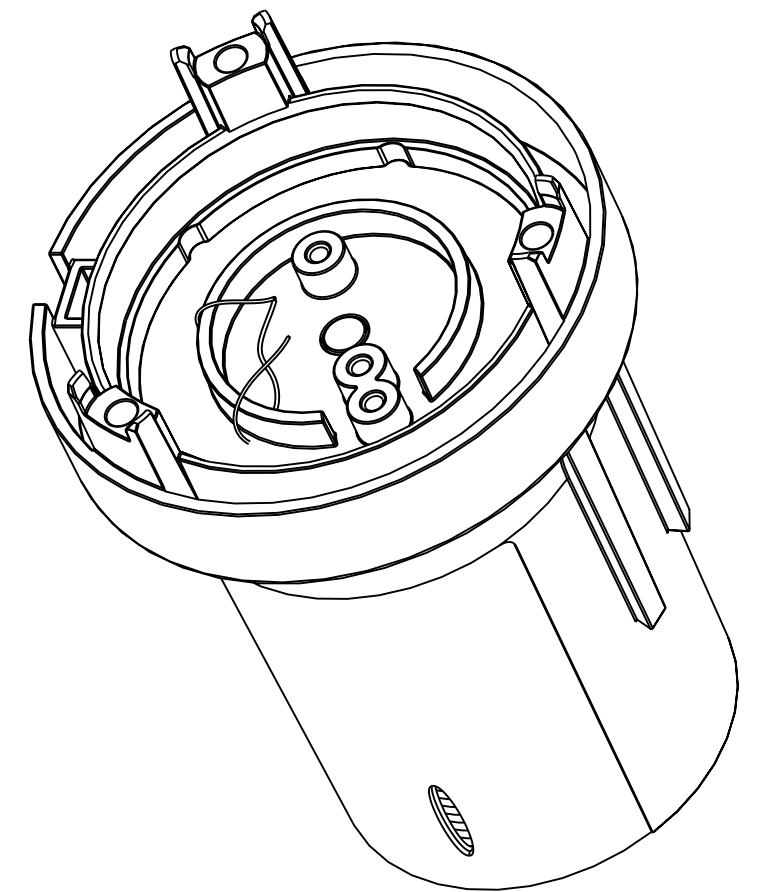
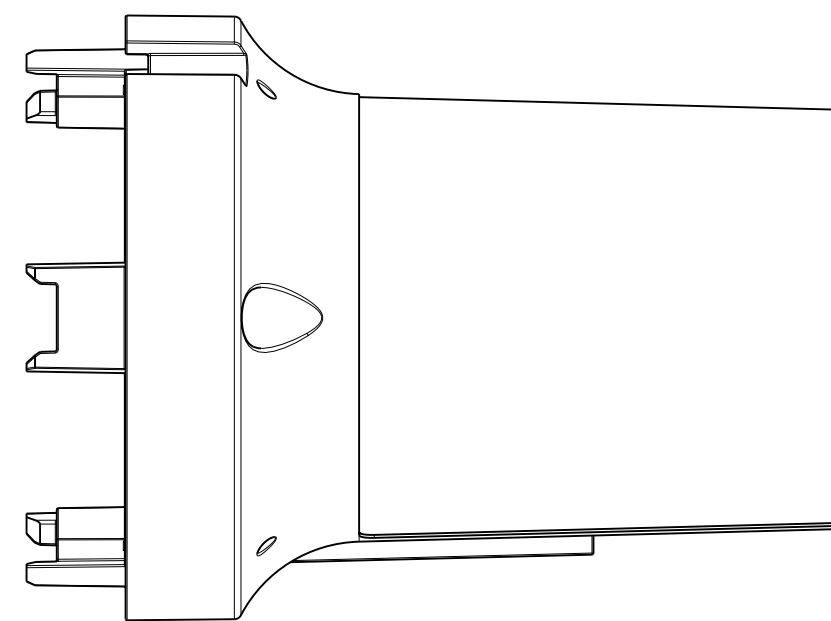
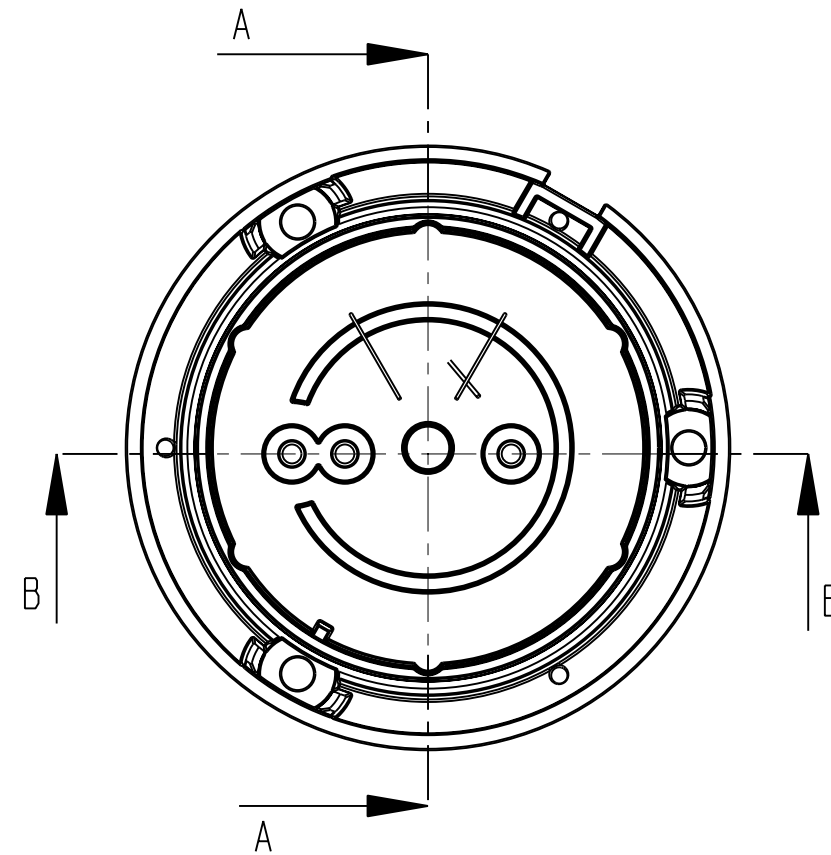




SECTION A-A



SECTION B-B

NOTES;

WIRES FROM CELL PACK 86-470 (ITEM 4) TO BE SOLDERED TO CONNECTOR SOCKETS ON ULTRASONIC LID ASSY 86-480 (ITEM 5). SEE WORK INSTRUCTION 86-430-PAT, SHEET 2.

ULTRASONIC LID IS ORIENTED WITH LUG IN BATTERY CASE, AND WELDED IN PLACE. SEE WORK INSTRUCTION 86-430-PAT, SHEET 3.

ITEM	PART No.	DESCRIPTION	QTY.
1*	74-7018	SOLDER	A/R
2	86-439	BATT. CASE WITH LANYARD	1
3	86-435	FOAM	1
4	86-470	CELL PACK	1
5	86-480	U/SONIC LID ASSY	1

TOLERANCES UNLESS OTHERWISE STATED
WHOLE No. ± 0.5 ANGULAR DIMS $\pm$
1 DEC PLACE ± 0.1
2 DEC PLACE ± 0.05 DRILLED HOLES $\pm$

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MATERIAL

FINISH

DIMENSIONS IN

3RD ANGLE PROJECTION
B.S. 8888

DRAWN BY:

SP

RELEASED

JU

APPROVED

BOS

SCALE

1.000

TITLE

SART 4 BATTERY PACK

ISSUE	CHG. No.	DATE	APPD	ISSUE	CHG. No.	DATE	APPD
				2	C2670	07/10/2003	BOS

MCMURDO LIMITED		DRAWING No.	SHT. 1 OF SHT. 1
PORTSMOUTH - HAMPSHIRE - ENGLAND		86-430A	A2

USED ON