4. Open the cover of the printer and remove the ribbon cartridge. Using a soft vacuum brush, gently vacuum the platen, the print head carriage and shaft, and surrounding areas. You can easily slide the print head to the left or right when the power is off. Be careful not to press too hard on the flat head cable that extends from the print head carriage.



- 5. Re-install the ribbon cartridge.
- 6. Remove the single sheet feeder and clean the form tractors and the surrounding areas.
- 7. Re-install the single sheet feeder.

	Clean the platen and paper bail rollers occasionally or when
Cleaning the	stains or smudges appear on the paper. Use a mild detergent
Platen (Paper	as appropriate.
Rollers)	Use the platen cleaner recommended by your supplier and proceed as follows:

1. Apply a small amount of water to a soft cloth. Avoid spilling liquid inside the printer.

CAUTION

Do not use alcohol to clean the platen. Alcohol may cause the rubber to harden.

- 2. Place the cloth against the platen and manually rotate the paper feed knob.
- 3. Repeat this procedure for each roller.

To dry the platen, place a dry cloth against the platen and the rollers and manually rotate the paper feed knob.

REPLACE THE RIBBON

There are two ways of replacing the ribbon. You can install a new ribbon cassette in the printer or refill the old ribbon cassette with new ribbon from a ribbon sub cassette. Appendix A lists order numbers for ribbon cassettes and ribbon sub cassettes. The following procedure is for ribbon cassettes. For ribbon sub cassettes, refer to the instructions shipped with the sub cassette.



To replace the ribbon cassette:

1. Turn off the printer.

Note:

If the power is turned off during or immediately after printing, turn on the power again. Verify that the print head has moved to the ribbon replacement position, and then turn off the power again.

2. Open the front cover of the printer. Please make sure that the printer head stops at the ribbon replacement position.



Preparing the printer to install the ribbon cartridge

3. Remove the ribbon guide



Removing the ribbon guide

4. To remove the ribbon cassette, pull the underside of ribbon cassette and carefully lift the cartridge out of the printer.



Removing the ribbon cassette

5. Remove the ribbon guide (blue part)from the ribbon cassette.Don't turn the ribbon feed knob before installation.



Preparing the ribbon cassette

6. Put the blue ribbon guide into the space in front of print head. And then place the mounting pins (both side of ribbon cassette) on the slot of the printer cover. And then push the ribbon cassette so that the ribbon cassette is installed horizontally.



Installing the ribbon cassette

7. Attach the blue ribbon guide on the print head. Please make sure that the ribbon slack lightly. (If the ribbon is strained, it will quirk when installation.) Push the blue ribbon guide until it clicks.



8. Turn the ribbon feed knob clockwise to take up any slack in the ribbon.



9. Close the front cover.

NOTE

A Fujitsu ribbon cassette is recommended. Don't use other cassettes. If other cassettes are used, operating problems or a damage of the print head may be caused.

TROUBLE-SHOOTING

Your printer is extremely reliable, but occasional problems may occur. You can solve many of these problems yourself, Using this chapter.

If you encounter problems that you cannot resolve, contact your dealer for assistance.

This chapter is organized as follows:

- Solving problems
- Print quality problems
- Paper handling problems
- Operating problems
- Printer failures
- Diagnostic functions
- Getting help

SOLVING Print Quality Problems

Poor print quality or other printing problems are often caused by incorrect printer setup or incorrect software settings. A gradual decrease in print quality usually indicates a worn ribbon. Table 7.1 identifies common print quality problems and suggests solutions.

Problem	Solution
Printing is too light or too dark	 Make sure that the ribbon cartridge is properly installed and that the ribbon feeds smoothly. Replace the ribbon if necessary. Make sure that the print gap lever is set for the thickness of your paper.
Smears and stains appear on the page	 Make sure that the print gap lever is set for the thickness of your paper. Check for ribbon wear. Replace the ribbon if necessary. Check whether the tip of the print head is dirty. Clean the head with a soft cloth if necessary. The print head may need to be replaced.
The paper is blank.	 Make sure that the ribbon cartridge is properly installed. Make sure the gap lever is set corretly.

Table 7.1 Print Quality Problems and Solutions

Problem	Solution
Printing is erratic or the wrong characters are printed. Many "?" or unexpected characters are printed.k	 Make sure that the interface cable is securely connected to both the printer and computer. Make sure that the printer driver selected in your software is the same as the emulation selected on the printer.
Printing is vertically misaligned (jagged).	• Use the printer's vertical alignment function to check the vertical print alignment. If necessary, adjust the print alignment.
The paper is blank.	 Make sure that the ribbon cartridge is properly installed. Make sure the gap lever is set corretly.
The top margin is wrong.	 Check the application top margin setting. Adjust the Top Margin setting in Page Setup menu if necessary.
Lines are double spaced instead of single spaced	• Change the Auto LF setting in the System Setup menu to No.
The printer overprints on the same line.	• Change the Auto CR setting in the System Setup menu to No.
The next print line starts where the previous line ended instead of at the left margin.	• Change the Auto CR setting in the System Setup menu to Yes.

Paper Handling Problems and Solutions

Table 7.2 describes common paper handling problems and suggests

Problem	Solution
Paper cannot be loaded or fed.	• Make sure that the paper select lever located on the top right of the printer is set correctly. Move the lever to the front for single sheets or to the rear for continuous forms.
	• Make sure that the paper covers the paper-out sensor.
Paper jams while loading.	• Turn off the printer and remove the jammed paper. Remove any obstructions from the paper path.
	• Make sure that the Print Gap lever is set for the thickness of your paper.
	• Make sure that the paper is not folded, creased, or torn.
	• Make sure that the left and right tractors are set so that the continuous forms are stretched taut.

Problem	Solution
Paper jams while printing.	• Turn off the printer and remove the jammed paper. Remove any obstructions from the paper path.
	• Make sure that the Print Gap lever is set for the thickness of your paper.
	• For continuous forms, make sure that the incoming and outgoing paper stacks are correctly placed.
Paper slips off the forms tractors or the perforated holes of the paper tear during printing.	Make sure that the forms tractors are positioned correctly for the width of your paper and that the perforated holes of the paper fit directly over the tractor pins.

Operating Problems and Solutions

Table 7.3 identifies common operating problems and suggests solutions. If you cannot resolve a problem, contact your dealer.

Problem	Solution	
	• Check whether the mains voltage is correct.	
The power does not turn	• Make sure that the power cord is securely connected to both the printer and the mains power outlet.	
on.	• Make sure that the power outlet is functional. If not so, use other outlet.	
	• Turn the power off. Wait a minute and then turn the printer on again. If the printer still has no power, contact your dealer.	
	• Make sure that the Online indicator is lit.	
The printer is	• If you use the interface cable, make sure it is securely connected to both the printer and the computer.	
on but it will	• Make sure paper is loaded.	
not print.	• Run the printer Status Page. If printing executes normally, the problem is caused by: the interface, the computer, incorrect printer settings, or incorrect software settings.	
	• Make sure that the printer driver selected in your software is the same as the emulation selected on the rinter.	
Paper select lever error	If paper is loaded and the paper select lever is moved to the incorrect position, the printer turns offline, and the buzzer sounds continuously. Switch the paper select lever back to its correct position.	

Table 7.3 Operating Problems and Solutions

Printer Failures

A user cannot generally resolve a problem involving defective printer hardware. Power off and on again the printer to recover any fatal error. If the problem cannot be resolved, contact your dealer or service partner

Error Description	Power LED	Font1 LED	Font2 LED	Online LED	Buzzer Sound
Print head too hot	Flashing	No change	No change	Flashing	None
Paper path switching problem	Flashing	No change	No change	Flashing	Continuous
Paper jam	Flashing	No change	No change	On	Once
Paper End	Flashing	No change	No change	Off	Once
Carriage initial position	Off	Off	Flashing	Flashing	Continuous
Code Stripe problem	Off	Off	Flashing	Flashing	Continuous
Paper sensor failure	Flashing	No change	No change	Off	Once
Paper width problem	Flashing	No change	No change	Off	None
Print head thermal sensor failure	Off	Off	Off	Flashing	None
WTD error	Off	Off	Off	Flashing	None

Error Indications on LEDs

Diagnostic	
Functions	The printer diagnostic functions are Self-Test page, hex- dump mode and print alignment adjustment.
	• Self-Test page: Tells you whether the printer hardware is functioning correctly. If the printer hardware is functional, any problems you are having are probably caused by incorrect printer settings, incorrect software settings, the interface, or the computer.
	• HEX-DUMP MODE: Allows you to determine whether the computer is sending the correct commands to the printer, and whether the printer is executing the commands correctly. This function is useful to programmers or others who understand how to interpret hex dumps.
	PRINTING ALIGNMENT ADJUSTMENT: Allows you to check and, if necessary, correct the printer's vertical line print alignment in bi-directional mode.
	For details on using these functions, please refer to chapters 4 and 5.
Getting help	If you are not able to correct a problem using this chapter, contact your dealer for assistance. Be prepared to provide the following information:
	• Your printer model number, serial number, and date of manufacture. Look for this information on the rating label at the back of the printer.
	• Description of the problem
	• Type of interface you are using
	Names of your software packages
	• List of the printer default settings. To print the default settings

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SUPPLIES AND OPTIONS

This appendix lists the supplies and options available for the printer.

Contact your dealer for information on ordering any of these items.

SUPPLIES

Supplies	Order Number
Ribbon cassette Black ribbon	XXXXX
Ribbon sub cassette Black ribbon	XXXXX

OPTIONS	Options	Order number	Description
	Cut sheet feeder	xxxxxx	XXXXXX
	Tractor Unit	XXXXXX	XXXXXX

B

PRINTER AND PAPER SPECIFICATIONS

This appendix gives the physical, functional, and performance specifications for the printer. It also gives detailed paper specifications.

PHYSICAL SPECIFICATIONS

Dimensions

Height: 130mm			
Width:283.	Width:283.3mm		
Length: 36	Length: 369mm		
Weight: 4.2kg	4.2kg		
(not include	(not include the knob and the paper guide)		
AC power requiremen	its:		
AC 200V ~ 240V ±10%; 50/60 Hz			
AC 100V ~	- 120V ±10%; 50/60 Hz		
Power consumption: M	Iaximum 67w (Standby)		
Interface:	-Universal Serial Bus interface 2.0		
	- Parallel interface (option)		
	- RS232C (option)		
	- LAN RJ45(option)		
Data buffer size:	up to 256K bytes		
Download buffer: Maximum 128K bytes			
	(128K minus data buffer size) 这是指什么		
	用途下的 Download buffer?		
Operating environmer	it: 5 to 35°C		
	10% to 80% RH(no		
	condensation)		
Storage environment:	-20 to 55°C		
	5% to 85% RH (no condensation)		
Acoustic noise:	Standard model: Approx 57 dB(A)		
	Front)		

FUNCTIONALPrint methodImpact dSPECIFICATIONS24-wire b		dot matrix with a 0.20 mm, head		
	Print directio	n Bidirec	tional logic-seel	king or
		unidire	ctional seeking	
	Character cel	l Horizo	ontal	U vertica
		10cpi:	LQ	:24dots
			NLQ	:18dots
			Draft	:12dots
			High speed D	raft : 8dots
		12cpi:	LQ	:30dots
			NLQ	:15dots
			Draft	:10dots
			High speed D	raft :10dots
		15cpi	: LQ	:24dots
			NLQ	:12dots
			Draft	:8dots
			High speed D	raft : 8dots
		17.1c	pi: LQ	:21dots
			NLQ	:11dots
			Draft	:11dots
			High speed D	raft : 11dots
		20cpi:	LQ	:18dots
			NLQ	:9dots
			Draft	:9dots
			High speed D	raft : 9dots
	Paner handlii	nσ		
	r uper nunum	Feed method :	Friction / Push	tractor / Roll
			paper(TBD)	
		Paper pass :	Cut sheet (Rear	in Top out)
		* *	Fanfold paper (Rear in Top
	Paper type	1 to 5-copies f	for tractor and p	aper table

Paper size			
Cut sheet :	3.75~10.5 incl	n (W) x 4.5~14.3 inch (L)	
	95~ 267 mm (V	W) x 114.3~363.2 mm (L)	
Fanfold paper:	3.75~10.5inch (W) x 4.5~22.0 inch (L)		
	95~267 mm (V	W) x 114.3~363.2 mm (L)	
Paper thicknes			
	Cut sheet/Fanfold paper:		
		0.065~0.14mm	
	Copy paper :		
		0.06~0.065mm	
	* Maximum '	Total 0.52mm	
Page length	1 to 22 inches	S	
	Programmabl	le in 1/360 inch	
Number of copie	es Up to 6, including the original		
Command sets	IBM Proprinter XL24E		
(emulations)	Epson ESC/P2		
Character sets	14 internatio	onal character sets + one	
	legal charac	ter set	
Fonts	Draft	10, 12, 15, 17.1, 20	
	Bank Draft	10, 12, 15, 17.1, 20	
	Roman	10, 12, 15, 17.1, 20cpi	
		and proportional	
	OCR-A	10cpi in NLQ and LQ	
	OCR-B	10cpi in NLQ and LQ	
		Courier, Gothic,	
		SanSerif, Prestige elite,	
		Script, Orator, bold	
	*all in NLQ	and LQ style and 10, 12,	
	15, 16.6, 17	.1, 20cpi and proportional	
Line spacing	2.3.4.6.8.01	r 12 lines per inch.	
	Programma	able in 1/360 inch	
Character pitch	10, 12, 15,	17.1, 20cpi or	
	Proportion	al. Programmable	
	in 1/360 inch		

Characters per

line

10cpi:80cpl12cpi:96cpl15cpi:120cpl17.1cpi:136cpl20cpi:160cpl

cpi: characters per inch cpl: characters per line

Paper Thickness

Paper thickness is given by the weight of the paper in Either grams per square meter (g/m2) or in pounds per bond (lbs/bond). The following table shows the allowable paper thickness for one-part paper or for each sheet of multipart paper. The total thickness must not exceed 0.65 mm (0.026 inch)

The weight of carbonless or carbon-backed paper may vary, depending upon the paper manufacturer. When using paper of borderline thickness, test the paper before running a job.

Type of Paper	Number of Parts	Thickness
One-part	Single	52~100g/m²
Carbonless paper	The first layer	45~65 g/m²
Carbonless paper	The Middle and bottom layer	40~56g/m²

PERFORMANCE Pri SPECIFICATIONS

Print speed

Ditah	High speed	Draft	NLQ	LQ
FIGH	draft			
10cpi	450(80dpi)	300(120dpi)	200(180dpi)	120(240dpi)
12cpi	360(120dpi)	360(120dpi)	240(180dpi)	120(360dpi)
15cpi	450(120dpi)	450(120dpi)	300(180dpi)	150(360dpi)
17.1cpi	340(180dpi)	340(180dpi)	340(180dpi)	170(360dpi)
20cpi	400(180dpi)	400(180dpi)	400(180dpi)	200(360dpi)

cpi: characters per inch

cps: characters per second

Line feed speed Form feed speed Ribbon life 41.6ms per line at 6 lines per inch4 inches per secondUp to 7 million characters

Certification

Safety:			
Model	Certification	Regulation	country
M33342A	UL	UL60950-1	United States
	CB	IEC60950-1(for	/
		100 to 120VAC)	
M33342B	CB	IEC60950-1(for	/
		220 to 240VAC)	
	CE-LVD	EN60950-1(for	Europe
		220 to 240VAC)	
	GS	EN60950-1(for	Germany
		220 to 240VAC)	

EMI regulation:

Model	Certification	Regulation	country
M33342A	FCC	FCC Part15 Subpart United	
		B(for 100 to	States
		120VAC)	
	IC	ICES-003 Class	Canada
		B(for 100 to	
		120VAC)	
M33342B	CE-EMC	EN55032,EN55024	Europe
		(for 220 to	
		240VAC)	

energy regulation:

Model	Certification	Regulation	country
M33342A	energy	ENERGY STAR	United States
	star(ES2.0)	Program	
		Requirements for	
		Imaging	
		Enquipment:Version	
		2.0 (for 100 to	
		120VAC)	
M33342B	energy	ENERGY STAR	United
	star(ES2.0)	Program	States, Europe
		Requirements for	
		Imaging	
		Enquipment:Version	
		2.0(for 220 to	
		240VAC)	

Harmful material management

Model	Regulation	country
M33342A	RoHS Directive 2011/65/EU	Europe
	REACH :Regulation(EC)No.1907/2006	Europe
M33342B	RoHS Directive 2011/65/EU	Europe
	REACH :Regulation(EC)No.1907/2006	Europe
	German Chemical Prohibition Ordinance	Germany
	(ChemVerbotsV)	
	revised version from 13.6.2003 I 867	

PAPER Print Area SPECIFICATIONS

This section illustrates the recommended print area for single sheets and continuous forms.

Feeding paper by friction (single paper)

Printing area



Pos	Title	Mi	Min.		Max.	
105	THE	mm	Ins	mm	ins	
А	paper width	95	3.75	266.7	10.5	
В	printable width			203.2	8	
С	Max left margin			45TBC		
D	Max right margin			49 TBC		
E	top margin min	0	0	25.4	1	
E_1	Tolerant top margin	4,23	12/72			
F	Page length	114.3	4.5	363.2	14.3	
G	Bottom margin	0	0			
Н	Left margin	0	0			
	(0 scale position)					
I	Right margin	0	0			
	(0 scale position)					

Paper specifications

Single paper	52 - 100g/m ²
Carbonless Copy Paper	1 + 6
Carbonless Copy Paper – first page	$45 - 65g/m^2$
Carbonless Copy Paper – copy page	$40 - 56 g/m^2$
Max printing paper thickness	0.85mm

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Push/pull tractor paper feeding (continuous paper)

Printing area



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Pos	Pos Title			Max	
105	The	mm	inches	mm	inches
А	Paper width	95	3.75	275	10.8
В	printable width			203.2	8.0
С	Max left margin			31TBC	
D	Max right margin			38TBC	
Е	top margin _{min}	0	0	25.4	1
E_1	Tolerant top margin	4,23	12/72		
F	Page length	114.3	4.5	363.2	22
G	Bottom margin	0	0		
Н	Left margin (0 scale position)	12.7	0.5		
Ι	Right margin (0 scale position)	12.7	0.5		

Paper specifications

Single paper	$52 - 100 \text{g/m}^2$
Carbonless Copy Paper	1+6
Carbonless Copy Paper – first page	$45 - 65 g/m^2$
Carbonless Copy Paper – copy page	$40 - 56 g/m^2$
Max printing paper thickness	0.85mm

C

COMMAND SETS

This appendix describes printer commands and their parameters.

This printer has three resident command sets:

- •ESC/P2 Emulation Command List
- •IBM Emulation Command List
- •DPL24C Plus Additional Commands

ESC/P2 Emulation	Function	Comma	
Command	Maahaniaal aantral	nu	
Liet	Beeper	REI	
LISU	Turn unidirectional mode on/off		
	n = 0 Bidirectional printing	(n)	
	1 Unidirectional printing	(11)	
	Notes		
	 Unidirectional printing provides better 		
	alignment of		
	vertical lines, while bidirectional printing is		
	faster.		
	Moving the print position		
	Carriage return	CR	
	Line feed	LF	
	Form feed	FF	
	Tab horizontally	HT	
	Tab vertically	VT	
	Backspace	BS	
	Set absolute horizontal print position	ESC	
	(horizontal position) = ((nH \times 256) + nL) \times (defined	\$ (nL)	
	unit)	(nH)	
	+ (left margin)		
	(0 ≤ nH ≤ 127, 0 ≤ nL ≤ 255)		
	Notes		
	 Set the defined unit with the ESC (U command. 		
	 The default defined unit setting for this 		
	command is 1/60 inch.		
	 The new position is measured from the current 		
	left-margin position.		
	 The printer ignores this command if the 		
	specified position is to the right of the right		
	margin.		
		ESC \	
	Set relative horizontal print position	(nL)	
	(horizontal position) = $((nH \times 256) + nL) \times (defined unit)$	(nH)	
	+		
	(current position)		
	(0 ≤ nH ≤ 127, 0 ≤ nL ≤ 255)		
	Notes		
	 Set the defined unit with the ESC (U command. 		
	 The default defined unit for this command is 		

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 1/120 inch in draft mode, and 1/180 inch in LQ mode. The new position is measured from the current position. The printer ignores this command if it would move the print position outside the printing area. 	ESC (V (nL) (nH)	
Set absolute vertical print position	(ml)	
(vertical position) = ((mH \times 256) + mL) \times (defined unit) +	(mH)	
(top-margin position)	(,	
$(nL = 2, nH = 0, 0 \le mL \le 255, 0 \le mH \le 127)$		
Notes		
ullet Set the defined unit using the ESC (U		
command.		
 The default defined unit for this command is 		
1/60 inch.		
• The new position is measured in defined units	ESC	
from the current top-margin position.	(
 Moving the print position below the bottom- moving position produces the following results: 	(nL) (nL)	
Continuous paper Moves the vertical print	(n⊓) (mL)	
position to the top-margin position on the next	(mH)	
page single-sheet paper Elects the paper	(,	
Set relative vertical print position (vertical position) = $((mH \times 256) + mL) \times (defined unit) + (top-margin position)$		
$(nL = 2, nH = 0.0 \le mL \le 255, 0 \le mH \le 127)$		
• Set the defined unit using the ESC ()		
command		
• The default defined unit for this command is		
1/60 inch.		
 The new position is measured in defined units 	ESC	J
from the current position.	(n)	
 Moving the print position below the bottom- 		
margin position produces the following results:		
Continuous paper moves the vertical print		
position to the top-margin position on the next		
page,single-sheet paper Ejects the paper.		
Advance print position		

Advances the vertical print position n/180 inch	
(0 ≤ n ≤ 255)	
Notes	
• ESC J does not affect the horizontal print	ESC j (n)
position.	, , ,
 Moving the print position below the bottom- 	
margin position produces the following results:	
Continuous paper moves the vertical print	
position to the top-margin position on the next	
page, single-sheet paper Ejects the paper.	
Reverse paper feed	
Reverse feeds paper (moves the print position in	
the negative direction) n/180 inch.	
(0 ≤ n ≤ 255)	
Notes	
• Do not reverse-feed paper more than 1/2 inch;	
the vertical print position may not be accurate	
otherwise.	
Selecting characters	SO
Select double-width printing (one line)	ESC SO
Select double-width printing (one line)	DC4
Cancel double-width printing (one line)	ESC W
Turn double-width printing on/off	(n)
n = 1 Turns on double-width	
0 Turns off double-width	
Turn double-height printing on/off	ESC w
n = 1 Turns on double-height	(n)
0 Turns off double-height	
Notes	
 This command does not affect line spacing. 	
Select condensed printing	SI
Select condensed printing	ESC SI
Cancel condensed printing	DC2
Set intercharacter space	ESC SP
Select character style	ESC q
Turns on/off outline and shadow printing,	(n)
according to the parameters below:	
n = 0 Turn off outline/shadow printing	
1 Turn on outline printing	
2 Turn on shadow printing	
3 Turn on outline and shadow printing	

Select superscript/subscript printing Cancel superscript/subscript printing Select line/score d1 = 1 Underline 2 Strikethrough 3 Overscore d2 = 0 Turn off scoring 1 Single continuous line 2 Double continuous line 5 Single broken line 6 Double broken line							
Turn	underli	ne on/c	off				ESC –
	n = 1 T	urns u	nderlin	e on			
	0 T	urns ur	nderline	e off			
Select double-strike printing Cancel double-strike printing Master Select Selects any combination of several font attributes and enhancements by setting or clearing the appropriate bit in the n parameter, as shown below:							ESC G ESC H ESC ! (n)
Bit	On/ Off	Hex	Dec	Function	Equiva ent	al	
0	Off	00	0	Selects 10	ESC F	,	
				срі			
	On	01	1	Selects 12	ESC N	1	
	011			срі	500		
1	Ott	00	0	Cancels	ESC	р	
	On	02	2	Proportional		<u>_</u>	
		02	2	proportional	1	Р	
2	Off	00	0	Cancels	DC2		
			-	condensed			
	On	04	4	Selects	SI		
				condensed			
3	Off	00	0	Cancels bold	ESC F		
	On	08	8	Selects bold	ESC E		
4	Off	00	0	Cancelsdoubl	ESC F		
				e-strike			

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		On	10	16	Selects	ESC G		
					double-strike			
	5	Off	00	0	Cancels	ESC W		
					double-width	0		
		On	20	32	Selects	ESC W		
					double-width	1		
	6	Off	00	0	Cancels	ESC 5		
					italics			
		On	40	64	Selects italics	ESC 4		
	7	Off	00	0	Cancels	ESC - 0		
					underline			
		On	80	128	Selects	ESC - 1		
					underline			
	Add	the nu	mbers	of the	features to be s	elected ar	hd	
	send t	the tota	al as the	e parar	neter n.			
				•				ESC 4
	Select	t italic f	ont					ESC 5
	Cance	l italic	font					ESC E
	Select	t hold f	ont					ESC F
	Cance	el bold :	font					ESC p
	Turn	nonort	ional n	node o	n/off			(n)
	i urn proportional mode on/off $p = 0$ Poturne to surrent fixed sharester sitch							
1 Selects proportional spacing								
Notes								
Changes made to the fixed-pitch setting with							th	
the ESC P. ESC M. or ESC a commands during							 	
proportional mode take effect when the							iy No	
proportional mode take effect when the							10	
	printer exits proportional mode.							
	printing when proportional spacing is selected						2	ESC P
printing when proportional spacing is selected.						u.	ESC M	
	Salas	10 ~~!						ESC a
	Select	10 cpl						9
	Select							FSC c
	Select	15 cpi						(nl)(nH)
	Cet I-		ما سم ج+'	ا ا				···=/ ····/
	Set no						he.	
		TIXES 1		former	width (HIVII) a	coraing	ιΟ	
			iowing		ld.			
				250)+	nL)/360inch			
		0 ≤ nH	≤ 4,0 ≤	$nL \le 2$	55,			FSC k
HIVII ≤ 3.00 inches							(n)	
							\'''	
	Select	typeta	ice					

Use's Manual

Selects the typeface for LQ printing according to the following values: n=0 Roman 1 Sans serif 2 Courier 3 Prestige 4 Script 5 OCR-B 6 OCR-A	ESC x (n)
Select LQ ,NLQ or draft Selects either LQ, draft or NLQ printing according to the following values: n = 0 Draft printing 1 Letter-quality printing 2 Near Letter-quality printing	ESC y (n)
Select Draft/Super Draft Selects draft/super draft for ANK characters in accordance with the value for n. n = 00H draft setting 01H Super draft setting Notes •If super draft is specified draft (ESC x 0) should	ESC %
be selected Select user-defined set Switches between normal and user-defined characters, as follows: n = 0 Normal (ROM) characters	ESC &
1 User-defined (RAM) characters Define user-defined characters Sets the parameters for user-defined characters and then sends the data for those characters,as described below: n Character code of the first character to be user-	NUL (n) (m) (a0 a1 a2.d1.d2 dk)
defined m Character code of the last character to be user-defined a0 Space to the left of each proportional user- defined character a1 Actual width of user-defined characters a2 Space to the right of each proportional user-	

defined character								
d1dk Character data								
(0 ≤ n ≤ 127,0 ≤ m ≤n)								
LQ mode Draft mode								
0≤a1≤37	$0 \le a1 \le 37$ $0 \le a1 \le 15$							
0 ≤ a0 + a1 +	- a2 ≤ 42	0 ≤ a() +a1 + a2	. ≤ 18				
Normal char	acters	Super	/subscript	characters				
k = 3Xa1		k = 2Xa:	1					
Notes								
Print	10cpi	12cpi	15cpi	Proportional				
quality								
Draft	24 X12	24 X10	24 X8	Not Available				
Normal								
size								
Draft	16 X12	16X10	16X8	Not Available				
Super/sub								
script								
LQ Normal	24X36	24X30	24X24	24X42				
size								
LQ	16X36	16X30	16X24	16X42				
Super/sub								
script								
•The f								
recommend								
(heightXwid								
 Send th 	ne ESC % 2	1 comma	nd to swi	tch to user-defi	ned		_	
characters.						ESC	R	
•Set n=m	when only	1 charac	ter is defi	ned.		(n)		
Select an i	nternatio	nal char	acter set	t				
Selects t	he set of	characte	ers print	ed for specific				
character codes, as listed below:								
n = 0 USA								
1 France								
2 Ger	2 Germany							
3 United Kingdom								
4 Der	4 Denmark I							
5 Sweden								
6 Italy	6 Italy							
7 Spa								
8 Japan (English)								
9 Norway								
1(1) 1;) Denma 1 Spain II 2 Latin A	rk II I merica						
--	---	---	-----------------					
Nc The are 0 1 2 3 4 5 6 7 8 9 10 11	tes characters isted belov Set name De He USA France Germany UK Denmark I Sweden Italy Spain I Japan (Eng) Norway Denmark II Spain II	Sprinted for each international character set W: Nec 35 36 64 91 92 93 94 96 123 124 125 126 Nex 23 24 40 58 $5C$ $5D$ $5E$ 60 $7B$ $7C$ $7D$ $7E$ $#$ $$$ $@$ $[$ \land 1 \land $`$ $\{$ I $\}$ \sim $#$ $$$ $@$ $[$ \land 1 \land $`$ $\{$ I $\}$ \sim $#$ $$$ $@$ $[$ \land 1 \land $`$ $\{$ I $\}$ \sim $#$ $$$ $$$ $@$ $[$ \land 1 \land $`$ $\{$ I $\}$ \sim $#$ $$$ $$$ $@$ $[$ \land 1 \land $`$ $\{$ I $\}$ \sim $#$ $$$ $$$ $@$ $[$ \land 1 \uparrow $`$ $$$ $$$ $$$ $$$ $$$ $$$ $$$ $$$ $$$ $$$						
Assig Ass cha (the	Lat America n charact igns the racter tak d1 chara	# s a i N i i i n o u i f o u i f o u i f o u i f o u i f o u i f o u i f o u i f o u i f o u i f o u i f o u i f f o u i f n f i f f i f	t 1H) 12)					
sele	w eldets	Table name						
	0							
	0	PC437 (US)						
	0	PC850 (Multilingual)						
	0	PC851 (Greek)						
	0	PC860 (Portuguese)						
8	0	PC863 (Canadian-French)						
9	0	PC865 (Nordic)						
10	0	PC852 (Fastern Europe)						
11	0	PC857 (Turkish)						
12	0	PC864 (Arabic)						
13	7							
13	/							
	0							
24	0	PC861 (Icelandic)						
25	0	BRASCII (Braz Portuguese)						
26	0	Abicomp (Braz Portuguese)						
27	0	MAZOWIA (Poland)						

29 7 ISO 8859-7 (Latin/Greek) 29 15 ISO 8859-15 32 0 Bulgaria 35 0 Roman 8 42 0 PC720 43 255 ISO 8859-1 44 0 PC6858 44 0 PC6858 45 0 PC771 46 255 ISO 8859-9 48 255 PC1250 49 0 PC1251 50 0 PC1252 51 0 PC1257 112 0 OCR-B 127 1 ISO 8859-1 127 2 ISO 8859-2 (ISO Latin 2) 60 255 E_UK 66 255 E_UK 66 255 E_UK 66 255 E_ORANN 76 255 PORTUGUESE 79 255 COAX_TWINAX 82 255 E_NORWAY	28	0	KAMENICKY	
29 15 ISO 8859-15 32 0 Bulgaria 35 0 Roman 8 42 0 PC720 43 255 ISO 8859-1 44 0 PC858 45 0 PC771 46 255 ISO 8859-9 48 255 PC1250 49 0 PC1251 50 0 PC1253 52 0 PC1254 55 0 PC1257 112 0 OCR-B 127 1 ISO 8859-1 127 1 ISO 8859-2 60 255 E_UK 66 255 E_UK 66 255 E_UK 66 255 E_UK 66 255 E_UK 70 255 GREK_DEC 72 255 E_GRMAN 76 255 F_ANCE 89	29	7	ISO 8859-7 (Latin/Greek)	
32 0 Bulgaria 35 0 Roman 8 42 0 PC720 43 255 ISO 8859-1 44 0 PC858 45 0 PC771 46 255 ISO 8859-9 48 255 PC1250 49 0 PC1251 50 0 PC1252 51 0 PC1254 55 0 PC1257 112 0 OCR-B 127 1 ISO 8859-1 127 2 ISO 8859-2 (ISO Latin 2) 60 255 RCO_ASCII 65 255 E_UK 66 255 E_UK 66 255 E_UK 66 255 E_ORANN 76 255 DORTUGUESE 79 255 COAX_TWINAX 82 255 E_ITALY 90 255 RORWAY	29	15	ISO 8859-15	
35 0 Roman 8 42 0 PC720 43 255 ISO 8859-1 44 0 PC858 45 0 PC771 46 255 ISO 8859-9 48 255 PC1250 49 0 PC1251 50 0 PC1252 51 0 PC1253 52 0 PC1257 112 0 OCR-B 127 1 ISO 8859-1 127 1 ISO 8859-2 (ISO Latin 2) 60 255 CRO_ASCII 65 255 E_UK 66 255 E_UK 66 255 E_UK 66 255 E_UK 66 255 E_UK 70 255 GREEK_DEC 72 255 E_GREMAN 76 255 PORTUGUESE 79 255 COAX_TWINAX 82 255 E_INORWAY 108 255 TABLE_125	32	0	Bulgaria	
42 0 PC720 43 255 ISO 8859-1 44 0 PC858 45 0 PC771 46 255 ISO 8859-9 48 255 PC1250 49 0 PC1251 50 0 PC1252 51 0 PC1253 52 0 PC1257 112 0 OCR-B 127 1 ISO 8859-1 127 2 ISO 8859-2 (ISO Latin 2) 60 255 CRO_ASCII 65 255 E_UK 66 255 E_US_ASCII 70 255 GREEK_DEC 72 255 E_GERMAN 76 255 PORTUGUESE 79 255 COAX_TWINAX 82 255 E_ITALY 90 255 E_NORWAY 108 255 TABLE_1252 114 255 TABLE_1253 115 255 TABLE_1253 116	35	0	Roman 8	
43 255 ISO 8859-1 44 0 PC858 45 0 PC771 46 255 ISO 8859-9 48 255 PC1250 49 0 PC1251 50 0 PC1252 51 0 PC1253 52 0 PC1257 112 0 OCR-B 127 1 ISO 8859-1 127 2 ISO 8859-2 60 255 CRO_ASCII 61 255 E_UK 66 255 E_UK 66 255 E_UK 66 255 E_UK 66 255 E_UK 70 255 GREEK_DEC 72 255 E_GERMAN 76 255 PORTUGUESE 79 255 COAX_TWINAX 82 255 E_ITALY 90 255 E_NORWAY 108 255 TABLE_1252 114 255 TABLE_1253 <td>42</td> <td>0</td> <td>PC720</td> <td></td>	42	0	PC720	
44 0 PC858 45 0 PC771 46 255 ISO 8859-9 48 255 PC1250 49 0 PC1251 50 0 PC1252 51 0 PC1254 55 0 PC1257 112 0 OCR-B 127 1 ISO 8859-1 127 2 ISO 8859-2 (ISO Latin 2) 60 255 CRO_ASCII 65 255 E_UK 66 255 E_US_ASCII 70 255 GREEK_DEC 72 255 E_GERMAN 76 255 PORTUGUESE 79 255 COAX_TWINAX 82 255 E_ITALY 90 255 E_SPAINI 96 255 E_NORWAY 108 255 TABLE_1252 114 255 TABLE_1253 116 255 TABLE_1254 129 255 NEW_A37 131 <	43	255	ISO 8859-1	
45 0 PC771 46 255 ISO 8859-9 48 255 PC1250 49 0 PC1251 50 0 PC1252 51 0 PC1254 55 0 PC1257 112 0 OCR-B 127 1 ISO 8859-1 127 2 ISO 8859-2 (ISO Latin 2) 60 255 CRO_ASCII 65 255 E_UK 66 255 E_US_ASCII 70 255 GREEK_DEC 72 255 E_SWEDEN 75 255 E_GERMAN 76 255 PORTUGUESE 79 255 COAX_TWINAX 82 255 E_ITALY 90 255 E_ORWAY 108 255 TABLE_1252 114 255 TABLE_1252 115 255 TABLE_1253 116 255 TABLE_1254 129 255 TABLE_366 142 <td>44</td> <td>0</td> <td>PC858</td> <td></td>	44	0	PC858	
46 255 ISO 8859-9 48 255 PC1250 49 0 PC1251 50 0 PC1252 51 0 PC1254 55 0 PC1257 112 0 OCR-B 127 1 ISO 8859-1 127 2 ISO 8859-2 (ISO Latin 2) 60 255 CRO_ASCII 65 255 E_UK 66 255 E_US_ASCII 70 255 GREEK_DEC 72 255 E_SWEDEN 75 255 E_GERMAN 76 255 PORTUGUESE 79 255 COAX_TWINAX 82 255 E_ITALY 90 255 E_NORWAY 108 255 ELOT_928 114 255 TABLE_1252 115 255 TABLE_1253 116 255 TABLE_1253 116 255 TABLE_366 142 255 TABLE_866 1	45	0	PC771	
48 255 PC1250 49 0PC1251 50 0PC1252 51 0PC1253 52 0PC1254 55 0PC1257 112 0OCR-B 127 1ISO 8859-1 127 2ISO 8859-2 (ISO Latin 2) 60 255 CRO_ASCII 65 255 E_UK 66 255 E_US_ASCII 70 255 GREEK_DEC 72 255 E_SWEDEN 75 255 E_GERMAN 76 255 PORTUGUESE 79 255 COAX_TWINAX 82 255 E_FRANCE 89 255 E_ITALY 90 255 ELOT_928 114 255 TABLE_1252 115 255 TABLE_1254 129 255 NEW_437 131 255 NEW_DIG_850 142 255 TABLE_737 149 255 TABLE_864 150 255 FARSI 151 255 URDO	46	255	ISO 8859-9	
49 0 PC1251 50 0 PC1252 51 0 PC1253 52 0 PC1254 55 0 PC1257 112 0 OCR-B 127 1 ISO 8859_1 127 2 ISO 8859_2 (ISO Latin 2) 60 255 CRO_ASCII 65 255 E_US 66 255 CRUSASCII 70 255 GREEK_DEC 72 255 E_SWEDEN 75 255 E_GERMAN 76 255 PORTUGUESE 79 255 COAX_TWINAX 82 255 E_ITALY 90 255 E_SPAINI 96 255 E_NORWAY 108 255 TABLE_1252 114 255 TABLE_1253 116 255 NEW_437 131 255 TABLE_366 142 255 TABLE_366 148 255 TABLE_364 150	48	255	PC1250	
50 0 PC1252 51 0 PC1253 52 0 PC1254 55 0 PC1257 112 0 OCR-B 127 1 ISO 8859-1 127 2 ISO 8859-2 (ISO Latin 2) 60 255 CRO_ASCII 65 255 E_UK 66 255 E_US_ASCII 70 255 GREEK_DEC 72 255 E_SWEDEN 75 255 E_GERMAN 76 255 PORTUGUESE 79 255 COAX_TWINAX 82 255 E_FRANCE 89 255 E_IORWAY 108 255 ELOT_928 114 255 TABLE_1252 115 255 NEW_437 131 255 NEW_206_850 142 255 TABLE_366 148 255 TABLE_377 149 255	49	0	PC1251	
51 0 PC1253 52 0 PC1254 55 0 PC1257 112 0 OCR-B 127 1 ISO 8859-1 127 2 ISO 8859-2 (ISO Latin 2) 60 255 CRO_ASCII 65 255 E_UK 66 255 E_US_ASCII 70 255 GREEK_DEC 72 255 E_SWEDEN 75 255 E_GERMAN 76 255 PORTUGUESE 79 255 COAX_TWINAX 82 255 E_ITALY 90 255 E_NORWAY 108 255 ELOT_928 114 255 TABLE_1252 115 255 TABLE_1254 129 255 NEW_DIG_850 142 255 TABLE_377 149 255 TABLE_864 150 255 FARSI 151 255 IABLE_354	50	0	PC1252	
52 0 PC1254 55 0 PC1257 112 0 OCR-B 127 1 ISO 8859-2 (ISO Latin 2) 60 255 CRO_ASCII 65 255 E_UK 66 255 E_US_ASCII 70 255 GREEK_DEC 72 255 E_GERMAN 76 255 PORTUGUESE 79 255 COAX_TWINAX 82 255 E_ITALY 90 255 E_SPAINI 96 255 ELOT_928 114 255 TABLE_1252 115 255 TABLE_1253 116 255 TABLE_1254 129 255 NEW_437 131 255 TABLE_366 142 255 TABLE_737 149 255 TABLE_864 150 255 FARSI 151 255 IABLE_155	51	0	PC1253	
55 0 PC1257 112 0 OCR-B 127 1 ISO 8859-1 127 2 ISO 8859-2 (ISO Latin 2) 60 255 CRO_ASCII 65 255 E_UK 66 255 E_US_ASCII 70 255 GREEK_DEC 72 255 E_SWEDEN 75 255 E_GERMAN 76 255 PORTUGUESE 79 255 COAX_TWINAX 82 255 E_ITALY 90 255 ELOT_928 114 255 TABLE_1252 115 255 TABLE_1253 116 255 TABLE_1254 129 255 NEW_437 131 255 TABLE_866 148 255 TABLE_737 149 255 FARSI 150 255 FARSI 151 255 URDO	52	0	PC1254	
112 0 OCR-B 127 1 ISO 8859-1 127 2 ISO 8859-2 (ISO Latin 2) 60 255 CRO_ASCII 65 255 E_UK 66 255 E_US_ASCII 70 255 GREEK_DEC 72 255 E_SWEDEN 75 255 E_GERMAN 76 255 E_GREMAN 76 255 E_FRANCE 89 255 E_ITALY 90 255 E_SPAINI 96 255 ELOT_928 114 255 TABLE_1252 115 255 TABLE_1254 129 255 NEW_437 131 255 TABLE_866 148 255 TABLE_864 150 255 FARSI 151 255 INEW_50	55	0	PC1257	
127 1 ISO 8859-1 127 2 ISO 8859-2 (ISO Latin 2) 60 255 CRO_ASCII 65 255 E_UK 66 255 E_US_ASCII 70 255 GREEK_DEC 72 255 E_SWEDEN 75 255 E_GERMAN 76 255 PORTUGUESE 79 255 COAX_TWINAX 82 255 E_FRANCE 89 255 E_ITALY 90 255 ELOT_928 114 255 TABLE_1252 115 255 TABLE_1253 116 255 TABLE_1254 129 255 NEW_437 131 255 TABLE_737 142 255 TABLE_737 149 255 TABLE_737 149 255 FARSI 150 255 FARSI 151 255 URDO	112	0	OCR-B	
127 2 ISO 8859-2 (ISO Latin 2) 60 255 CRO_ASCII 65 255 E_UK 66 255 E_US_ASCII 70 255 GREEK_DEC 72 255 E_SWEDEN 75 255 E_GERMAN 76 255 PORTUGUESE 79 255 COAX_TWINAX 82 255 E_FRANCE 89 255 E_ITALY 90 255 E_SPAINI 96 255 ELOT_928 114 255 TABLE_1252 115 255 TABLE_1253 116 255 NEW_437 131 255 NEW_DIG_850 142 255 TABLE_737 149 255 TABLE_864 150 255 FARSI 151 255 URDO	127	1	ISO 8859_1	
60 255 CRO_ASCII 65 255 E_UK 66 255 E_US_ASCII 70 255 GREEK_DEC 72 255 E_SWEDEN 75 255 E_GERMAN 76 255 PORTUGUESE 79 255 COAX_TWINAX 82 255 E_FRANCE 89 255 E_ITALY 90 255 E_SPAINI 96 255 E_NORWAY 108 255 ELOT_928 114 255 TABLE_1252 115 255 TABLE_1254 129 255 NEW_437 131 255 TABLE_866 142 255 TABLE_866 148 255 TABLE_864 150 255 FARSI 151 255 URDO	127	2	ISO 8859-2 (ISO Latin 2)	
65 255 E_UK 66 255 E_US_ASCII 70 255 GREEK_DEC 72 255 E_SWEDEN 75 255 E_GERMAN 76 255 PORTUGUESE 79 255 COAX_TWINAX 82 255 E_ITALY 90 255 E_SPAINI 96 255 E_NORWAY 108 255 ELOT_928 114 255 TABLE_1252 115 255 TABLE_1253 116 255 TABLE_1254 129 255 NEW_A37 131 255 TABLE_866 148 255 TABLE_866 149 255 TABLE_864 150 255 FARSI 151 255 URDO	60	255	CRO_ASCII	
66 255 E_US_ASCII 70 255 GREEK_DEC 72 255 E_SWEDEN 75 255 E_GERMAN 76 255 PORTUGUESE 79 255 COAX_TWINAX 82 255 E_FRANCE 89 255 E_ITALY 90 255 E_SPAINI 96 255 E_NORWAY 108 255 ELOT_928 114 255 TABLE_1252 115 255 TABLE_1253 116 255 TABLE_1254 129 255 NEW_437 131 255 TABLE_866 148 255 TABLE_737 149 255 TABLE_864 150 255 FARSI 151 255 URDO	65	255	E_UK	
70 255 GREEK_DEC 72 255 E_SWEDEN 75 255 E_GERMAN 76 255 PORTUGUESE 79 255 COAX_TWINAX 82 255 E_FRANCE 89 255 E_ITALY 90 255 E_NORWAY 108 255 ELOT_928 114 255 TABLE_1252 115 255 TABLE_1253 116 255 NEW_437 131 255 NEW_DIG_850 142 255 TABLE_737 149 255 TABLE_864 150 255 FARSI 151 255 URDO	66	255	E_US_ASCII	
72 255 E_SWEDEN 75 255 E_GERMAN 76 255 PORTUGUESE 79 255 COAX_TWINAX 82 255 E_FRANCE 89 255 E_ITALY 90 255 E_SPAINI 96 255 E_NORWAY 108 255 ELOT_928 114 255 TABLE_1252 115 255 TABLE_1253 116 255 TABLE_1254 129 255 NEW_A37 131 255 TABLE_866 148 255 TABLE_737 149 255 TABLE_864 150 255 FARSI 151 255 URDO	70	255	GREEK_DEC	
75 255 E_GERMAN 76 255 PORTUGUESE 79 255 COAX_TWINAX 82 255 E_FRANCE 89 255 E_ITALY 90 255 E_SPAINI 96 255 E_NORWAY 108 255 ELOT_928 114 255 TABLE_1252 115 255 TABLE_1253 116 255 TABLE_1254 129 255 NEW_437 131 255 TABLE_866 148 255 TABLE_737 149 255 TABLE_864 150 255 FARSI 151 255 URDO	72	255	E_SWEDEN	
76 255 PORTUGUESE 79 255 COAX_TWINAX 82 255 E_FRANCE 89 255 E_ITALY 90 255 E_SPAINI 96 255 E_NORWAY 108 255 ELOT_928 114 255 TABLE_1252 115 255 TABLE_1253 116 255 TABLE_1254 129 255 NEW_437 131 255 TABLE_866 148 255 TABLE_737 149 255 TABLE_864 150 255 FARSI 151 255 URDO	75	255	E_GERMAN	
79 255 COAX_TWINAX 82 255 E_FRANCE 89 255 E_ITALY 90 255 E_SPAINI 96 255 E_NORWAY 108 255 ELOT_928 114 255 TABLE_1252 115 255 TABLE_1253 116 255 TABLE_1254 129 255 NEW_437 131 255 TABLE_866 148 255 TABLE_737 149 255 TABLE_864 150 255 FARSI 151 255 URDO	76	255	PORTUGUESE	
82 255 E_FRANCE 89 255 E_ITALY 90 255 E_SPAINI 96 255 E_NORWAY 108 255 ELOT_928 114 255 TABLE_1252 115 255 TABLE_1253 116 255 TABLE_1254 129 255 NEW_437 131 255 TABLE_866 148 255 TABLE_737 149 255 TABLE_864 150 255 FARSI 151 255 URDO	79	255	COAX_TWINAX	
89 255 E_ITALY 90 255 E_SPAINI 96 255 E_NORWAY 108 255 ELOT_928 114 255 TABLE_1252 115 255 TABLE_1253 116 255 TABLE_1254 129 255 NEW_437 131 255 TABLE_866 148 255 TABLE_737 149 255 TABLE_864 150 255 FARSI 151 255 URDO	82	255	E_FRANCE	
90 255 E_SPAINI 96 255 E_NORWAY 108 255 ELOT_928 114 255 TABLE_1252 115 255 TABLE_1253 116 255 TABLE_1254 129 255 NEW_437 131 255 TABLE_866 148 255 TABLE_737 149 255 TABLE_864 150 255 FARSI 151 255 URDO	89	255	E_ITALY	
96 255 E_NORWAY 108 255 ELOT_928 114 255 TABLE_1252 115 255 TABLE_1253 116 255 TABLE_1254 129 255 NEW_437 131 255 TABLE_866 148 255 TABLE_737 149 255 TABLE_864 150 255 FARSI 151 255 URDO	90	255	E_SPAINI	
108 255 ELOT_928 114 255 TABLE_1252 115 255 TABLE_1253 116 255 TABLE_1254 129 255 NEW_437 131 255 NEW_DIG_850 142 255 TABLE_737 148 255 TABLE_866 150 255 FARSI 151 255 URDO	96	255	E_NORWAY	
114 255 TABLE_1252 115 255 TABLE_1253 116 255 TABLE_1254 129 255 NEW_437 131 255 NEW_DIG_850 142 255 TABLE_737 149 255 TABLE_864 150 255 FARSI 151 255 URDO	108	255	ELOT_928	
115 255 TABLE_1253 116 255 TABLE_1254 129 255 NEW_437 131 255 NEW_DIG_850 142 255 TABLE_866 148 255 TABLE_737 149 255 FARSI 150 255 FARSI 151 255 URDO	114	255	TABLE_1252	
116 255 TABLE_1254 129 255 NEW_437 131 255 NEW_DIG_850 142 255 TABLE_866 148 255 TABLE_737 149 255 TABLE_864 150 255 FARSI 151 255 URDO	115	255	TABLE_1253	
129 255 NEW_437 131 255 NEW_DIG_850 142 255 TABLE_866 148 255 TABLE_737 149 255 TABLE_864 150 255 FARSI 151 255 URDO	116	255	TABLE_1254	
131 255 NEW_DIG_850 142 255 TABLE_866 148 255 TABLE_737 149 255 TABLE_864 150 255 FARSI 151 255 URDO	129	255	NEW_437	
142 255 TABLE_866 148 255 TABLE_737 149 255 TABLE_864 150 255 FARSI 151 255 URDO	131	255	NEW_DIG_850	
148 255 TABLE_737 149 255 TABLE_864 150 255 FARSI 151 255 URDO	142	255	TABLE_866	
149 255 TABLE_864 150 255 FARSI 151 255 URDO	148	255	TABLE_737	
150 255 FARSI 151 255 URDO	149	255	TABLE_864	
151 255 URDO	150	255	FARSI	
	151	255	URDO	

Use's Manual

152	255	OLD_CODE_860		
153	255	FLARRO_863		ESC t (n)
154	255	TABLE_865		
157	255	BULGARIA_866		
157 Select of Select from below n = 0 1 2 Defa table table table table table table Set QU Paran N = 0 print 1. prin 3,prin	255 charact among v: Charac Charac Charac Charac Charac ault 0 Italic 1 PC43 2 User the ES stered IET mo stered IET mo neter r 0, autor s accor int once nt twice nt thric	BULGARIA_866 er table character table to be used for g the three character tables eter table 0 ter table 1 ter table 2 37 c-defined characters SC (t command to assign and character table to any character ode in is as follows: matically determines the nut rding to the segmentation is inve e, parity printing e, 8 dots/group mory control	or printing described	ESC s (n)
Initializ Cancel Delete	ze prin Line last cl	ter naracter in buffer		ESC @ CAN DEL
Setting Set un Sets unit v page marg ESC ((nL =	g the u it when n length ins wit v, ES(1, nH :	nits t to m/3600 inch. The printenoving the print position,set, and setting the top and bo h the following commands: C ESC \$, ESC (C, ESC (c = 0,m = 5, 10, 20, 30, 40, 50,	er uses this tting the ottom ESC (V, 60)	ESC (U (nL) (nH) (m)
Select Select	1/8 ind 1/6 ind	ch line spacing ch line spacing		ESC 0 ESC 2

Set n/180 inch line spacing	ESC 3
Sets the line spacing to n/180 inch	(n)
(0 ≤ n ≤ 255)	
Set p/260 inch line anasing	
Set 1/300 men me spacing	E3C + (n)
Sets the line spacing to $\frac{1}{300}$ inch	(n)
$(0 \le 11 \le 233)$	
Set n/60-inch line spacing	ESC A
Sets the line spacing to n/60 inch	(n)
(0 ≤ n ≤ 85)	. ,
Set horizontal tabs	ESC D
Sets horizontal tab positions (in the current	(n1
character pitch) at the columns specified by n1 to	n2 nk
nk, as measured from the left-margin position	NUL)
$(0 \le k \le 32, 1 \le n \le 255, nk > n(k-1))$	
Defeet	
Detault	
Every eight characters	
Notes	
 The values for n must be in ascending order; a 	
value of n less than the previous n ends tab	
setting (like the NUL code).	
 Send an ESC D NUL command to cancel all tab 	
settings.	
 The tab settings move to match any 	
movement in the left margin.	
• A maximum of 32 horizontal tabs can be set.	
Cat vertical taba	
Set vertical tabs	
spacing) at the lines specified by p1 to pk as	(III n2 nk
spacing) at the lines specified by in to lik, as	112 11K NILIL \
(0 < k < 16.1 < n < 255. nk > n(k-1))	NOL/
Notes	
 The values for n must be in ascending order; a 	
value of n less than the previous n ends tab	
setting (just like the NUL code).	
 The tab settings move to match any 	
subsequent movement in the top-margin position.	

• Send an ESC B NUL command to cancel all tab	
settings.	
• A maximum of 16 vertical tabs can be set.	
Setting the page format Set page length in defined unit (page length) = ((mH \times 256) + mL) \times (defined unit) (nL = 2, nH = 0,0 < ((mH \times 256) + mL) \times (defined unit) \leq 22)	ESC(C (nL) (nH) (mL) (mH)
Set page format Sets the top and bottom margins in the defined units(set with the ESC (U command) according to the following formulas: (top margin) = ((tH $\times 256$) + tL) \times (defined unit) (bottom margin) = ((bH $\times 256$) + bL) \times (defined unit) (nL = 4, nH = 0, top margin < bottom margin, bottom margin < 22 inches) ((tH $\times 256$) + tL) < ((bH $\times 256$) + bL) ((bH $\times 256$) + bL) \times (defined unit) ≤ 22 Default	ESC (c (nL) (nH) (tL) (tH) (bL) (bH)
Continuous paper: None	
Single-sheet paper: (top margin) = top-of-form	
(bottom margin) – last printable	
line	
IIIe	
 Notes Measure both top and bottom margins from the top edge of the page. Send this command before paper is loaded, or when paper is at the top-of-form position. Otherwise, the current print position becomes The top-margin position (this results in undesirable contradictions between the actual and logical page settings). Changing the defined unit does not affect the current page-length setting. 	ESC C (n)
Set page length in lines	

Sets the page length to n lines in the current	FSCC
$(1 \le n \le 127, 0 < n \times (current line spacing) \le 22$ inches)	NUL (n)
Set page length in inches Sets the page length to n inches (1 ≤ n ≤ 22)	ESC N (n)
<pre>Set bottom margin Sets the bottom margin on continuous paper to n lines (in the current line spacing) from the top-of- form position on the next page. (0 < n ≤ 127,0 < (current line spacing) × n < (page length)) Cancel bottom margin</pre>	ESC O ESC Q (n)
Set right margin Sets the right margin to n columns in the current character pitch, as measured from the left most printable column $(1 \le n \le 255)$ (left margin) < (current pitch) \times n \le (printable area width)	ESC I (n)
Set left margin Sets the left margin to n columns in the current character pitch, as measured from the left most printable column $(1 \le n \le 255)$ $0 \le (left margin) < (right margin)$	
Control-code character printing Print data as characters • Prints data bytes d1 through dk as characters, not control codes • The amount of data to be sent is calculated as follows: $k = ((n_{H} \cdot 256) + n_{L})$ $(0 \le n_{H} \le 127, 0 \le n_{L} \le 255)$	ESC (^ (nL) (nH) (d1 dk)
Enable printing of upper control codes Tells the printer to treat codes from 128 to 159 as printable characters instead of control codes	ESC 6

Enable upper control codes Tells the printer to treat codes from 128 to 159 as control codes instead of printable characters	ESC 7
Printing color and graphics Select graphics mode Selects graphics mode (allowing you to print raster graphics) (nL = 1,nH = 0,m = 1)	ESC(G (nL) (nH) (m)
Print raster graphics • Prints dot graphics in raster format (row by row, left to right) • Allows compression of graphics data during raster graphics printing; counters can be included with data to specify the number of times to repeat a particular byte of data • Parameters are used as described below: c = 0 Full graphics mode (noncompressed) 1 Compressed raster graphics (Run Length Encoding) mode v Vertical resolution in dpi-720, 360, 180 (3600/v dpi) h Horizontal resolution in dpi-720, 360, 180 (3600/h dpi) m Vertical dot count (rows of dot graphics) nL, nH Horizontal dot count (columns of dot graphics), according to the following formula: nH = INT(horizontal dot count)/256 k Total number of data bytes, according to the following formula: k = mX INT((nHX256)+nL + 7)/8) d During full graphics mode: Graphics data During RLE compressed raster graphics mode (ESC . 1): The first data byte is treated as a counter. Graphics data bytes then alternate with a data counter byte (run-length data compression), as follows: $0 \le (counter byte) \le 127$	ESC .c (v h m nL nH d1 d2 dk)

following according to the formula below.									
	(c	ounte	er byte) 4	- 1 = (nu	mber of da	ta byt	es to		
	follo	o (wc	r	-					
	(c	counte	er byte) =	= (numbe	er of data b	ytes to	0		
	follo	- (wc	1						
	1:	28 ≤ (¢	counter l	oyte) ≤ 2	55				
	С	ounte	r specifi	es the nu	umber of ti	mes to	o repeat		
	the	next	byte of d	ata					
	a	ccord	ing to the	e formul	a below.				
	2	56 – (d	counter l	oyte) + 1	= (number	of tim	nes to		
	repeat next byte)								
	(counter byte) = 257 – (number of times to								
	repeat next byte)								
	(c =	0 ,1,\	/ = 5,10, 2	20,h = 5,	10, 20,m =	1, 8, 2	4)		
	(0 ≤	nL≤	255,0 ≤ r	nH ≤ 127	,0 ≤ d ≤ 255	5)			
	The	follo	wing ver	tical and	l horizontal	printi	ing		
Г	reso	olutio	n combiı	nations a	are availabl	e:			
	V	h	v(dpi)	h(dpi)	m				
	20	20	180	180	1,8 or 24				
	20	20	180	360	1,8 or 24				
	10	10	360	360	1,8 or 24				
	Stylus	COLO	R only				-		
	5	5	720	720	1(with spe	ecial			
					paper)				
ļ	Notes	6							
	• Us	se onl	y one im	lage den	sity and do	not c	hange		
	this	settir	ng once i	in raster	graphics m	node.			
	•W	hen N	licroWea	ave is se	lected, the	image	e height		
	m n	nust k	pe set to	1.					
	• Sp	pecial	coated s	tock pap	oer availabl	e fron	า		
	EPS	SON is	s require	d when	printing ras	ster gr	aphics		
	at 7	20 dp	i.						
	• Th	is cor	mmand o	can be u	sed only du	uring g	graphics		
	mo	de, er	ntered by	' sending	g the ESC (G con	nmand.		
	• Th	ie fina	al print p	osition is	s the dot af	ter the	e far		
	righ	nt dot	on the to	op row o	f the graph	ics pr	inted		
	with	n this	commar	nd.					
	• Pr	int da	ta that e	xceeds t	he right ma	argin i	S	ESC	*
	igno	ored.							~
								(111	

Sele Pri de m nL	ect bit imag ints dot-gra pending or	ge		ient print	density.	dk)
gr d1 by the (se (0 m	Specifies , nH Specifies aphics data (number c nH = INT(r nL = MOD \dots dk Byte multiplyin e number c ee the table \leq nL \leq 255, = 0, 1, 2, 3,	aphics in 8 in the follo the dot d ies the to a that follo of dot colu- number of (number of (number of g the tota of bytes re below) $0 \le nH \le 3$ 4, 6, 32, 3	3, 24-dot c wing para ensity (se tal number w (f dot colu hics data; I number equired fo 31) 33, 38, 39,	columns, ameters: te table be er of colur nH \times 256 umns)/256 umns)/256 t is deter of columr r each col	elow) nns of 6) + nL) 5 mined ns times umn	ακ)
Do	ot density	1	1	1	1	_
	Horizontal	Vertical	Adjacen	Dots per	Bytes per	
m	rionzontai			1		
m	density	density	t dot	column	column	
m	density (dpi)	density (dpi)	t dot printing	column	column	
m 0	density (dpi) 60	density (dpi) 60	t dot printing Yes	column 8	1	_
m 0 1	density (dpi) 60 120	density (dpi) 60 60	t dot printing Yes Yes	8 8	1 1	
m 0 1 2	density (dpi) 60 120 120	density (dpi) 60 60 60	t dot printing Yes Yes No	8 8 8 8	1 1 1 1	-
m 0 1 2 3	density (dpi) 60 120 120 240	density (dpi) 60 60 60 60	t dot printing Yes Yes No No	column 8 8 8 8 8 8 8 8	1 1 1 1 1	
m 0 1 2 3 4	density (dpi) 60 120 120 240 80	density (dpi) 60 60 60 60 60	t dot printing Yes Yes No No Yes	column 8 8 8 8 8 8 8 8 8 8 8 8 8	1 1 1 1 1 1 1 1 1 1	
m 0 1 2 3 4 6	density (dpi) 60 120 120 240 80 90	density (dpi) 60 60 60 60 60 60	t dot printing Yes Yes No No Yes Yes	column 8 8 8 8 8 8 8 8 8 8 8 8 8	1 1 1 1 1 1 1 1 1 1 1	
m 0 1 2 3 4 6 32	density (dpi) 60 120 120 240 80 90 60	density (dpi) 60 60 60 60 60 60 180	t dot printing Yes Yes No No Yes Yes Yes	column 8 8 8 8 8 8 24	1 1 1 1 1 1 3	
m 0 1 2 3 4 6 32 33	density (dpi) 60 120 120 240 80 90 60 120	density (dpi) 60 60 60 60 60 60 180 180	t dot printing Yes Yes No No Yes Yes Yes Yes	column 8 8 8 8 8 24 24	1 1 1 1 1 1 3 3	
m 0 1 2 3 4 6 32 33 38	density (dpi) 60 120 120 240 80 90 60 120 90	density (dpi) 60 60 60 60 60 60 180 180 180	t dot printing Yes Yes No No Yes Yes Yes Yes Yes Yes	column 8 8 8 8 8 24 24 24	Column 1 1 1 1 3 3 3	
m 0 1 2 3 4 6 32 33 38 39	density (dpi) 60 120 120 240 80 90 60 120 90 180	density (dpi) 60 60 60 60 60 60 180 180 180 180	t dot printing Yes Yes No No Yes Yes Yes Yes Yes Yes Yes	column 8 8 8 8 8 24 24 24 24 24 24 24 24	1 1 1 1 1 3 3 3 3 3 3 3	

Prints bit-image graphics in 8-dot columns, at a	dk)	
density of 60 horizontal by 60 vertical	,	
dpi,according to the following parameters:		
nL, nH Specify the total number of columns (k)		
of graphics data following, according to the		
formula		
k = ((nH \times 256) + nL)		
nH = INT(k/256)		
nL = MOD(k/256)		
d1dk Bytes of graphics data		
$(0 \le nL \le 255, 0 \le nH \le 31, 0 \le d \le 255)$		
Notes		
 The ESC * 0 command is identical to this 		
command; use ESC * 0 instead of this command.		
 The dot density printed with this command can 		
be redefined with the ESC ? command.		
	ESC L	
Select 120-dpi graphics	(nL	
Prints bit-image graphics in 8-dot columns, at a	nH d1	
density of 120 horizontal by 60 vertical	d2	
dpi,according to the following parameters:	dk)	
nL, nH Specify the total number of columns (k) of		
graphics data following, according to the formula		
$k = ((nH \times 256) + nL)$		
nH = INT(k/256)		
nL = MOD(k/256)		
d1dk Bytes of graphics data		
$(0 \le nL \le 255, \ 0 \le nH \le 31, \ 0 \le d \le 255)$		
Notes		
 The ESC * 1 command is identical to this 		
command; use ESC * 1 instead of this command.		
 The dot density printed with this command can 		
be redefined with the ESC ? command.	ESC Y	
Select 120-dpi, double-speed graphics	(nL	
Prints bit-image graphics in 8-dot columns, at a	nH d1	
density of 120 horizontal by 60 vertical	d2	l
dpi,according to the following parameters:	dk)	l
nL, nH Specify the total number of columns (k)		l
of graphics data following, according to the		l
formula		l
<u>k = ((nH_X</u> 256) + nL)		1

nH = INT(k/256)	
nL = MOD(k/256)	
d1 dk Bytes of graphics data	
$(0 \le nL \le 255, 0 \le nH \le 31, 0 \le d \le 255)$	
Notes	
• The ESC * 2 command is identical to this	
command; use ESC * 2 instead of this command.	
• The speed is double because consecutive	
horizontal dots cannot be printed; the printer	
ignores the second continuous horizontal dot.	
• The dot density printed with this command can	
be redefined with the ESC ? command.	
Select 240-dni graphics	
Prints hit-image graphics in 8-dot columns, at a	
density of 240 horizontal by 60 vertical	FSC
dri according to the following parameters:	200 7/nl nH
nl nH Specify the total number of columns (k) of	∠(IIL III I d1 d2
graphics data following according to the formula	dk)
$k = ((nH \times 256) \pm nL)$	uk)
nH - INT(k/256)	
nl = MOD(k/256)	
d1 dk Bytes of graphics data	
(0 < nl < 255, 0 < nH < 31, 0 < d < 255)	
Notes	
• The ESC * 3 command is identical to this	
command; use ESC * 3 instead of this command.	
• The speed is double because consecutive	
horizontal dots cannot be printed; the printer	
ignores the second continuous horizontal dot.	
• The dot density printed with this command can	
be redefined with the ESC ? command.	
Printing bar codes	
Bar code setup and print	ESC (B
Prints bar codes.	(nL nH k
Parameters are used as described below:	m s v1
nL, nH Total number of data bytes to follow,	v2 c

determined	by the following eq	uation:	BarCod
(number of	data bytes) = 6 bytes	s + BarCodeData	eData)
bytes = ((n⊦	I~ imes~ 256) + nL) (wh	ere 6 bytes are k,	
m, s, v1, v2,	, and c)		
nH = INT(nu	umber of data bytes)	/256	
nL = MOD(r	number of data bytes	s)/256	
$(0 \le nL \le 25)$	5,0 ≤ nH ≤ 127)		
k Bar co	de type		
		(0 ≤ k ≤ 7)	
K(hex)	Bar code type	m Module	
00	EAN-13	width	
01	EAN-8		
02	Interleaved 2 of 5		
03	UPC-A		
04	UPC-E	(2 ≤ m ≤ 5)	
05	Code 39	s Space	
06	Code 128	adjustment	
07	POSTNET	value	
m	24-pin printer		
	(unit 1/180 inch)		
02	2 dots		
03	3 dots		
04	4 dots		
05	5 dots		
24-pin pri	nter -3 ≤ s ≤ 3 (unit 1	/360 inch)	
(-3 ≤ s ≤	3)		
v1, v2 Bar le	ength		
24-pin print	ter bar length = $v_1 + v_2$	· 256 (unit 1/180 inch	
$(0 \le v1 \le 25)$	5, 0 ≤ v2 ≤ 127)	,	
The v1 and	v2 values are ignore	d when POSTNET	
is selected.			
Long bar le	ngth of POSTNET is	always 0.125 inch.	
Short bar le	ength of POSTNET is	always 0.050 inch.	
c Control fla	ag		
С	Control flag		
bit 0	Check digit		
	0: A check digit is r	not added by the	
	printer.		
	1: A check digit is a	added by the printer.	

bit 1	Human readable	e character
	0: The human re	eadable characters are
	added by the pr	inter.
	1: The human re	eadable characters are
	not added by th	e printer.
bit 2	Position of flag	character (for EAN-13
	and UPC-A only	/)
	0: Center	
	1: Under	
bit 3	(reserved)	
bit 4	(reserved)	
bit 5	(reserved)	
bit 6	(reserved)	
bit 7	(reserved)	
$(0 \le c \le 25)$	5)	
arCodeDat	a Corresonds to t	he bar code
ymbology.		
he data nu	mber of each bar	code type is
onstant.		
he bar cod	e is not printed if	the number of bar
code charac	ters are incorrect	
ar code type	Number of valid	Number of valid
	Characters1(hex)	characters
		2(hex)
N-13	0D	0C
\N-8	08	07
iterleaved	02 to FF	02 to FF
of 5		
PC-A	0C	0B
PC-E	0C or 8	0B or 7
ode 39	01 to FF	01 to FF
ode 128	02 to FF	02 to FF
OSTNET	06 or 0A or 0C	05 or 09 or 0B
Number of v	valid characters 1	control flag c bit 0
lumber of v	valid characters 2	control flag c bit 0
he valid da	ita of each bar co	de type are
ollowing.lf	an invalid data is	included in the
3arCodeDat	a string, the bar o	ode is not printed.
ar code type	Valid range of Bar	CodeData
AN-13	0-9 (30H-39H)	
EAN-8	0-9 (30H-39H)	

Interleaved	0-9 (30H-39H)	
2 of 5		
UPC-A	0-9 (30H-39H)	
UPC-E	0-9 (30H-39H)	
Code 39	0-9 (30H-39H), (41H-5AH)	
	(20H, 24H, 25H, 2BH, 2DH, 2EH, 2FH)	
Code 128	Code Set A, Set B, Set C	
POSTNET	0-9 (30H-39H)	
Notes • Bar code p unidirection • The bar co code is out o • Bar code a • A kind of C identified by The first dat and 43 (C). • When Cod 2 of 5 is sele characters a string.	rinting is always performed ally. de is not printed when part of the bar of the right margin. nd text data are mixed in a line. code 128 character sets (A, B or C) is 7 the first data of Code 128. a must be a hexadecimal 41 (A), 42 (E e 128 Character Set C and Interleaved ected and the number of re ODD, "0" is added to the data	3) I

IBM Emulation	Function	Comman d
Command	Mechanical control	
List	Beeper	BEL
	Beeper	ESC BEL
	Turn unidirectional mode on/off	ESC U (n)
	n = 0 Bidirectional printing	
	1 Unidirectional printing	
	Moving the print position	
	Carriage return	CR
	Carriage return	ESC CR
	Line feed	LF
	Line feed	ESC LF
	Form feed	FF
	Form feed	ESC FF
	Tab horizontally	НТ
	Tab horizontally	ESC HT
	Tab vertically	VT
	Tab vertically	ESC VT
	Backspace	BS
	Backspace	ESC BS
	Automatic Line Feed	ESC 5 (n)
	n = 0 To end automatic line feed (LF) on	/ /
	carriage return (CR) (CR= CR)	
	1 To begin automatic line feed (LF)	
	on carriage return (CR)($CR = CR + LF$)	
	Move Current Print Position	ESC d (nL)
	This command moves the current print	(nH)
	position to the right in increments of 1/120	
	inch.	
	Current Print Position =(nH \times 256) + nL)	
	Move Paper Vertically	ESC J (n)
	Advances the paper in a vertical movement	. ,
	a distance of n/216 inches relative to the	
	current print position.	
	Reverse Line Feed	ESC 1
		-

Selecting charac Select double-w Select double-w Cancel double-w Cancel double-w Cancel double-w Turn double-wid n = 1 Turns 0 Turns o Select Print Type This comm type style number of l command fe Italic print Single-hig Double-hig Single-wid Double-wi Single line Double lin	SO ESC SO DC4 ESC DC4 ESC W (n) ESC [@ 4 0 (m1) 0 (m3) m4)			
• Outline (fo	or 239x F	Plus only)	
 You may combined example, italic p doublehigh, dou double line feed m1, m3, and m4 	pine the rint with ble-wid I.See the I selection	se select n e charac e followi ons.	ions; for ter, and ng table for	
m1	Dec	Hex]	
m1 No Change	Dec 0	Hex 0		
m1 No Change Start Italic Print	Dec 0 1	Hex 0 1		
m1 No Change Start Italic Print Stop Italic Print	Dec 0 1 2	Hex 0 1 2	-	
m1 No Change Start Italic Print Stop Italic Print Start Outline Print	Dec 0 1 2 4	Hex 0 1 2 4		
m1 No Change Start Italic Print Stop Italic Print Start Outline Print Stop Outline Print	Dec 0 1 2 4 8	Hex 0 1 2 4 8	-	
m1 No Change Start Italic Print Stop Italic Print Start Outline Print Stop Outline Print Start Shadow Print	Dec 0 1 2 4 8 16	Hex 0 1 2 4 8 10		

m2=0				
m3	Dec	Hex		
No Change	0	0		
Single-high Character	1	1		
Double-high	2	2		
Character				
Single Line Feed	16	10		
Double Line Feed	32	20		
		1	1	
m4	Dec	Hex		
No Change	0	0		
Single-wide	1	1		
Character				
Double-wide	2	2		
Character				
Single Line Feed	16	10		SI
Double Line Feed	32	20		
Select superscript Cancel superscrip Turn underline on n = 1 Turns un 0 Turns un Turn Overscore on n = 1 Turns Overscore on	ESC - (n) ESC _ (n)			
0 Turns Ov	erscore	off		ESC [I 2 0 (fH fL)
Select Font and Pi This command a and pitch type style • The fH and pitch and for print. Follow fL variables.	y the font lentify the u want to he fH and			

Decimal	Hex fH fL	Font and Pitch
fH fL		
0 11	00 OB	Courier 10CPI
1 235	01 EB	Courier 12CPI
1 236	01 EC	Courier 15CPI
1 237	01 ED	Courier 17CPI
1 238	01 EE	Courier 20CPI
1 30	01 1E	Courier 24CPI
0 171	00 AB	Courier PS
0 36	00 24	Gothic 10CPI
1 143	01 8F	Gothic 12CPI
1 142	01 8E	Gothic 15CPI
1 141	01 8D	Gothic 17CPI
1 140	01 8C	Gothic 20CPI
1 32	01 20	Gothic 24CPI
0 174	00 AE	Gothic PS
0 12	00 0C	Prestige 10CPI
1 239	01 EF	Prestige 12CPI
1 240	01 F0	Prestige 15CPI
1 201	01 C9	Prestige 17CPI
1 202	01 CA	Prestige 20CPI
1 31	01 1F	Prestige 24CPI
0 164	00 A4	Prestige PS
0 25	00 19	Presentor
		10CPI
1 208	01 D0	Presentor
		12CPI
1 209	01 D1	Presentor
		15CPI
1 210	01 D2	Presentor
		17CPI
1 211	01 D3	Presentor
		20CPI
1 35	01 23	Presentor
		24CPI
0 199	00 C7	Presentor PS

									_
	0	5	00 05		Orator	100	CPI		
	1	203	01 CB	5	Orator	120	CPI		
	1	204	01 CC	:	Orator	150	CPI		
	1	205	01 CC)	Orator	170	CPI		
	1	206	01 CE		Orator	200	CPI		
	1	33	01 21		Orator	240	CPI		
	0	198	00 C6		Orator	PS			
	1	212	01 D4	Ļ	Script 1	.0C	PI		
	1	213	01 D5	5	Script 1	2C	PI		
	1	214	01 D6	5	Script 1	.5C	PI		
	1	215	01 D7	,	Script 1	.7C	PI		
	1	216	01 D8	3	Script 2	20C	PI		
	1	36	01 24		Script 2	24C	PI		
	0	200	00 C8		Script F	s			ESC [d 1 0
									(n)
Set Pr	int	t Qualit	y						
	Thi	is comr	nand	sets	the p	rin	t qua	lity to	
1	dra bo	ift or let	tter q	uality	/. the incu	val	ue of	n can	
[Ing. Snee	h			
	0	Sonnar	0	~	No c	ha	nae	_	
	1~	-63	01~	-3F	High	dr	aft	_	
	64	l~127	40~	-7F	Draf	t			
	12	28~254	80~	-FE	LQ				
	25	55	FF		Defa	ult			ESC [- 2 0
					spee	d			(loc) (type)
Saara	c,	alaat							
30016	Thi	is comr	nand	sele	cts sev	ver	al for	ms of	
	ove	erscore,	,	un	dersco	ore	,	and	
:	stri	ikethrou	ıgh.						
	То	select l	oc:						
loc		Underso	core	Strike	ethroug	h	Overs	score	
Decim	al	1		2			3		
нех		01		02			03		
	То	select t	ype:						
type		Cancel s	core	Singl	e line	Do	ouble li	ne	
Decim	al	0		1		2			
Hex		00 01 02		02			ESC G		

			ESC H
Select	strike printing	ESC I (n)	
Cancel			
Select	characte	er font	
Т	his comi	mand enables you to select a	
fc	ont and c	hoose the print quality.	
	1		
n(HEX)	n(DEC)	Font and print quality	
00	00	Normal (DRAFT) 10 cpi	
08	8	Normal (DRAFT) 12 cpi	
10	16	Normal (DRAFT) 17 cpi	
02	2	Normal (LQ)10 cpi - Courier	
0A	10	Normal (LQ)12 cpi - Prestige	
12	18	Normal (LQ)17pi - Courier	
03	3	Normal (LQ) Proportional-Couri	
04	4	Downloaded 10 cpi DRAFT	
0C	12	Downloaded 12 cpi DRAFT	
14	20	Downloaded 17cpi DRAFT	
06	6	Downloaded 10 cpi LQ	
OE	14	Downloaded 12 cpi LQ	
16	22	Downloaded 17 cpi LQ	
07	7	Downloaded Proportional LQ	ESC E
•		·	ESC F
Select	bold for	nt	ESC P
Cancel	bold fo	nt	
Turn pi	roportio	nal mode on/off	
n	= 0 Retu	rns to current fixed character	
pitch			
	1 Select	ts proportional spacing	
			ESC DC2
Select	10 срі		
Select	10 срі		1000
Select	12 cpi		
Select	characte	er set 2	
T	his comr	nand selects IBM character set	
II	for u	se in subsequent printing	FSC 7
0	peration	S.	2007
0.4.5			
Select	cnaracte	er set 1	
-	nis com	mand selects IBIVI Character	ESC = (n1)
Se		use in subsequent printing	(n2) 20
0	peration	5.	(n3) (n4)
			(n5) data



the repr leas nint prin to 0 • If sign repl • If 4 of row • Bi colu defi spac be s • Bi colu prop colu chai • D usin prin	significant bit d dot, and the presenting the set a bit to 1 to n on the grid, or are 01 the least data byte is 2 of the grid. 10 the bits 1 to e replicated in y the number of the left of the proportional en columns can ify the width in d character in de.Up to fifteen to define the rs are selected and and then ne appropriate	ESC 0 0 (cL)	[T40 (cH)			
Select Co	de Pag	ge				
The	digits adacia	4000	(decim	al), 04 00 00 00		
(hex	adecin	nai) are tablo f	e consta	ants.		
cL	DEIOW					
	Dec	imal		Hex		
Code	сН	cL	сН	cL		
page						
437	1	181	01H	B5H		
737	2	225	02H	E1H		
ISO_8859	3	45	03H	2DH		
_7						
ISO_8859	3	51	03H	33H		
_1 	2	07	0211	EDH		
851	с С	02 83	03H	52N 53H		
	5	05	0.511	5511	1	

852	3	84	03H	54H			
857	3	89	03H	59H			
858	3	90	03H	5AH			
860	3	92	03H	5CH			
861	3	93	03H	5DH			
863	3	95	03H	5FH			
864	3	96	03H	60H			
865	3	97	03H	61H			
866	3	98	03H	62H			
869	3	101	03H	65H			
USSR	42	114	2AH	72H			
Setting th	e units	3					
Set Vertic	al Unit	ts				ESC	[\40
The	digits 4	1000	(decim	nal), 04 00	00 00	0 0	(n1)
(hex	adecim	al) are	consta	ants.		(n2)	. ,
This	comm	and le	ets you	set the s	ize of	. ,	
the	increr	nents	for	the follo	owing		
com	mands	:			Ū		
• Set	Line S	pacing	g for Gr	aphics (E	SC 3)		
• Mo	ve Pap	er Ver	, tically (ESC J).			
	•			·			
n1(Hex)	n2(H	ex)	Unit				
D8H	00H		1/21	6 inch			
B4H	00H		1/18	0 inch			
68H	01H		1/36	0 inch			
		•				ESC	0
Select 1/8	inch l	ine sp	acing			ESC	1
Select 7/7	2 inch	line s	pacing	l		ESC	2
Select 1/6	inch l	ine sp	acing			ESC	3 (n)
Set n/216	or n/1	80 inc	h line :	spacing			
This	comm	and se	ts line	spacing to)		
n/21	es)						
inch	es. It de	bes no	t cause	the form	to		
mov	nce						
mov	ed whe	en a lin	e feed	command	d is		
recei	ived.						
						ESC	A (n)
Set n/72 o	or n/60	-inch l	ine sp	acing			
This	comm	and se	ets line	spacing in	n n/72		
inch	(AGM:	=No) o	r n/60	inch(AGM	=Yes)		
incre	ements	. To ac	tivate t	he line sp	acing,		
use	the pri	nter co	omman	d Activate	e Line		
Spac							

	ESC D
Set horizontal tabs	n1nk
This command sets up to 28 tabulation	NULL
stops to be used with the printer	
command HT, Horizontal Tabulation.	
n1n28 is used to set the tabulator	
stop positions.	
• ESC D is terminated by a 0 entry.	
• The first tabulation stop is at the	
leftmost column.	
 Input the tabulation stops (n1n28) 	
in ascending numerical order	
• The printer command ESC R resets to	
the default horizontal tabulation	
stops, which are set at every eight	
positions beginning at column 9 (9.	
17.25, and so on).	
• The printer command HT. Horizontal	
Tabulation, activates the tabulation	
stops set by this printer command.	
(1≤n≤255, 1≤k≤28)	
Set vertical tabs	n1 nk
• Use FSC B to set the tabulation stops	
and to advance paper to the payt	
tabulation ston (VT) to activate them	
• ESC B (Set Default Tabulation Stops)	
will clear all vertical tab stops	
• Set the tabulation stops in ascending	
order (n1n32).	
• The last digit in the sequence must be	
a 0 to terminate the command	
(1 <n<255 1<k<22)<="" td=""><td></td></n<255>	
(12126), 1212)	ESC R
Set Default Tab Stops	
Setting the page format	
Set top of form	
Set page length in lines	ESC C (n)
The value of n is the number of lines	
you want to set as the page length and	
works in conjunction with the current	

line spacing	
Set page length in inches The value of n is the number of inches you want to set as the page length.	ESC C NUL (n)
Set bottom margin This command specifies the number of lines to be skipped at the bottom of each page, which creates a bottom margin.	ESC N (n)
Cancel bottom margin Set horizontal margins This command sets the left and right margins,n1 and n2 specify the number of the colums. • Use n1 to select the left margin position. • Use n2 to select the right margin position.	ESC O ESC X n1 n2
 Control-code character printing Print Characters from a Code Page This command enables you to print characters from the All Character Code table. n1 and n2 specify the number of characters to be printed. The number of characters printed is 256*n2+n1. 	ESC ∖ n1 n2
 Control codes included in the character data are not executed. Print one character This command enables you to print a single character from the All Character Code table. A control code is not executed if the code is sent immediately following this instruction. 	ESC ^
Printing graphics Select graphics mode Use this command to select the mode	ESC [g nL nH mode

	and horiz	ontal	density for	dot matr	ix	data	
	graphics.		- /				
 nL and nH identify the number of 							
	bytes in r						
	• mode is	d					
	the horizontal density in dots per inch.						
	Select me	ole.					
	_				_		
	Dec H	lex	Horizontal	Wires			
			Density				
	0 0	0	60	8			
	1 0	1	120	8			
	2 0	2	120	8			
	3 0	3	240	8			
	8 0	8	60	24			
	9 0	9	120	24			
	11 0	B	180	24			
	12 0	C	360	24			
	• data is t	he bi	t-mapped gr	aphics	-		
	informati	on. T	he printheac	l moves	at		
	half the s	peed	of mode 2, g	giving be	tter		
resolution.							
Selec	Select bit image						
	When AGM mode is selected, prints					mode nL	
	dot-graphics in 8, 24-dot columns,					nh data	
	mode is the same as the mode value of						
	the command ESC [g						
	• nL and i	nH id	entify the nu	mber of			
	bytes in r	node	and data.				
Select mode from the following table.					ole.		
	m(dec)	Horiz	zontal densitv	Wires]		
	,	(dpi)	,				
	0	60		8	1		
	1	120		8	1		
	2	120		8			
	3	240		8	1		
	4	80		8			
	6	90		8	1		
	32	60		24	-		
	33	120		24	1		
				<u> </u>	J		1

	38	90	24			
	39	180	24			
	40	360	24			
					ESC K nL	
Select 60 dpi graphics					nH data	
	density b	it images at 60 do	ts per in	ch		
	(dpi) hori	zontally and 72 dp	oi vertica	lly.		
	• nL and	nH identify the nu	mber of			
	bytes in o	data.				
	• data is t	he bit-mapped gra	aphics			
	informati	on.				
					ESC L nL	
Seleo	ct 120 dpi	graphics			nH data	
	Use this of	command to print	normal			
	density b	it images at 120 d	pi 			
	horizonta	illy and 72 dpi vert	ically.			
	• nL and	nH identify the nui	mber of			
	bytes in o	data.				
		ne bit-mapped gra	apnics			
	Informati	on.			ESC V nl	
Solo	-t 120 dni	double-speed c	iraphics		nH data	
Jelet	lleo thie (, double-speed g	hapines dual-dai	neitv	ini data	
	hit image	es at 120 dni horizo	ntally a	nd		
	72 dni ve	rtically.		ind ind		
	• nL and	nH identify the nu	mber of			
	bytes in d	data.				
	• data is t	he bit-mapped gra	aphics			
	informati	on.	•			
					ESC Z nL	
Seleo	ct 240 dpi	graphics			nH data	
	Use this o	command to print	high-de	nsity		
	bit image	es at 240 dpi horizo	ontally a	nd		
	72 dpi ve	rtically.				
	• nL and	nH identify the nu	mber of			
	bytes in o	data.				
	• data is t	he bit-mapped gra	aphics			
	informati	on				
Drimt	ing har a					
Sot h	niy bar Co	Jues				
Jern		aia the peremotors	attribute	a in	$n^2 k m$	
	Must set the parameters/attributes in					

thi	s comi	mar	nd before t	the	ESC [р	S	v1	v2	
со	mmand	•					С			
Va	lid valu	es:								
n1=6										
n2=0										
0≦m	0≦m≦4									
-3≦s	≦3									
0≦v1	≦255									
0≦v2	2≦127									
0≦c≦	≦255									
k: specifies	barcode	type	25							
	k(Hex)	-/	Barcode Type	e		1				
	B1		CODABAR(NW7)					
F	B2		EAN-13							
	B3		EAN-8							
	B4		CODE 39							
	B5		INDUSTRIA	L 2 C)F 5					
	B6		INTERLEAV	'ED 2	2 OF 5					
	B7		UPC-A							
	B8		UPC-E							
	B9		POST-NET(Barc	ode)	_				
	BA		CODE128							
m: specifie	s the mo	ماريل	width							
III. specifie	m	l Ini	t 1/120 inch		Width					
	00	2dc	ots		0.015"					
	01	2dr	ots		0.012"	\dashv				
-	02	2dc	ots		0.015"					
-	03	3dc	ots		0.021"					
-	04	4dc	ots		0.026"					
s: specifies the space adjustment value.										
$-3 \leq s \leq 3$	(unit 1	/360) inch)							
v1,v2: specifies the height of barcode.										
v1+v2*256 (unit 1/180 inch)										
v1+v2*256≧288										
c: check di	git contro	ol								
С	Cheo	k D	igit							
bit0	0: n	ot co	mputed.							
	1: c	omp	ute and print c	heck	digit.					

I [1					
bit1	0: print human readable characters.						
	1: not printed.						
bit2	Position of check digit (for EAN-						
	13and UPC-A only)						
	0: Center						
	1: Below						
bit3	Reserved						
bit4	Reserved						
bit5	Reserved						
bit6	Reserved						
bit7	Reserved						
		ESC [p n1					
Print barcode n2 d1							
This command prints the barcode d2dk							
data.	data.						
Number of c	lata: k=n1+n2*256						
Barcode	data: d1 d2dk						

DPL24C	Function	Comman
Plus		d
Additional	Specifications of Extended Commands	
Commands	Set bottom margin	ESC +
	(1) Description	e+Z+n
	a. <i>n/180</i> inch from the last line to bottom page edge is	(1B 65 5A
	left blank.	n)
	b. When the command is received before the bottom	
	page edge passing the page end senor, this command is	
	valid on the same page onward; otherwise, the	
	command is effective from the next page.	
	c. This command is reset by power-on the printer,	
	*INPRM, or the reset command.	
	e. This command is not open to public.	
	② Valid value	
	a. n=0	
	③ Default value	
	a. Fanfold: Setting in Set Up [CONT-PE]	
	b. Cut sheet: 6.35mm (bottom edge of the page to	
	center of the print head.	
	④ Cancel this command	
	a. Fanfold: power-on the printer, *INPRM, or reset	
	command.	
	Set high speed print mode	ESC +
	① Description	e+X+n
	a. <i>n</i> enables or terminates the high speed print mode.	(1b 65 58
	b. n=00H, 30H terminates high speed print mode.	n)
	n=01H, 31H enables high speed print mode.	
	c. This command is effective for ANK or bit-image	
	graphics.	
	d. This command is invalid for <i>n</i> out of range.	
	e. This command is not open to the public.	
	f. Once this command is received, it is effective for the	
	whole print line.	
	② Valid values	
	a. n=00H,01H,30H,31H	
	③ Default value	
	a. Terminate high speed print mode.	
	④ Cancel this command	
	a.power-on the printer, *INPRM, or reset command.	
	5 Co-relation with other commands	
	a. High speed is ineffective on barcode printing.	

b.	High speed is ineffective for emphasis ESC E or ESC!					
	n.					
Print	t Test Page					
(1)	Description	ESC +				
a.	n=00H, 30H commands the printer to print the Test	e+?+n				
	Page.	(1b 65 3F				
b.	This command is invalid for <i>n</i> out of range	n)				
c.	Valid for DPL24C+, ESC/P2, XL24E only.	-				
d.	This command is not open to the public.					
e.	This command leads the rest of the line.					
f.	The Test Page from this command is identical to the					
	panel operation. Terminate this command by power-					
	off the printer, or by the same way on the panel					
	operation.					
2	Valid value					
a.	n=00H,30H					
3	③ Default value					
a.	No Test Page printed.					
Set t	op margin					
1	Description	ESC +				
a.	$(n_1 \ge 256 + n_2)/180$ inch from the first line to top	e+Y+n1+n				
	page edge is left blank. 通过参数 n1、n2,指定 现在选择使用的纸张通道 2(1b 65 59					
	的 进纸量。	n1 n2)				
b.	Valid only for DPL24C+.					
с.	This command is invalid for <i>n</i> out of range.					
d.	This command is not open to the public.					
e.	The set value will not affect the values in Set Up					
	「XXX-ORG」, 「XXXFINE」.					
f.	f. This command is effective only when Set Up TOF-					
	CTL:DRI VER 」.					
2	Valid values					
a.	TypeValid value of (n1x256+n2)					
Max	imum Cutsheet, CSF 360 (50.8mm)					
	Fanfold2700 (381mm)					
Min	mum All 30 (4.2mm)					
(3)	Default value					
а.	a. Set Up「CNT-ORG」,「CNTFINE」,「CUT-ORG」,					
	CUTFINE] settings					
(4)	Cancel this command					
a.	a. power-on the printer, *INPRM, or reset command.					

 Set Copy mode (stronger print force) Description a. Value of <i>n</i> enable or terminate the COPY mode. b. n=00H, 30H terminates the COPY mode. n=01H, 31H enable the COPY mode. c. This command is effective for ANK or bit-image graphics. d. This command is invalid for <i>n</i> out of range. e. This command is not open to the public Once this command is received, it is effective from this line onward f. The print speed is reduced when COPY mode is active. Valid values n=00H,01H,30H,31H Default value COPY mode is disabled. 4. Concel this command power-on the printer, *INPRM, or reset command. Co-relation with other commands Barcode commands: supported. High speed command ESC e X n: supported. 	ESC + e+z+n (1b 65 7A n)		
Set Auto Tear-Off (1) DescriptionESC + e+3+p1(1) Values of p_1 turn on or off the auto Tear-Off feature. p_1 Auto Tear-Off Function $<00>16, <01>16$ $<30>16, <31>16$ Enabled(1b 65 33 n)(2) This command is saved when cutsheet is in use. The setting is activated when replaced with fanfold. 			

(1) Value of p_2 defines the adjust amount on the width of a space in barcode. (Use two's complement for negative values.)(1b 65 35 n) p_1 Space Adjustment-3 <fd>16-3/360 inch-14FE>16-1/360 inch2<02>162/360 inch3<03>163/360 inch2<02>162/360 inch3<03>163/360 inch(2) Positive and negative p_1 increase and decreases, respectively, the width of a space element.(3) "space width" is the total space occupied by a narrow space, a wide space and the gap between a character.(4) Power-on the printer, *INPRM, or reset command restore the default space width.(5) This command acts on subsequent received barcode commands.(2) Valid values P1=<00>16, <01>16, <02>16, <03>16, <fd>16,(FE>16, (-3 ≤ P1 ≤ 3)Barcode Control (2) Valid values a. b number of data, in byte = actual data +6 b. R (fixed)$c$$c$$c$$c$$restription$ $3. 51$$33$$51$$33$$51$$33$$51$$33$$51$$33$$51$$33$$51$$33$$51$$33$$51$$33$$51$$33$$51$$33$$51$$33$$51$$33$$51$$33$$51$$33$$51$$33$$53$$35$<t< th=""><th>1 Des</th><th>cription</th><th></th><th></th><th></th><th>e+5+p1</th></t<></fd></fd>	1 Des	cription				e+5+p1	
of a space in barcode. (Use two's complement for negative values.)n) p_i Space Adjustment-3 <fd>16-3/360 inch-1<fe>16-1/360 inch0<00>160 (default)1<115</fe></fd>	(1) Val	ue of p_1 def	ines the a	djust amount on the	e width	(1b 65 35	
negative values.) p_1 Space Adjustment-3 <fd>16-3/360 inch-1<fe>16-1/360 inch0<00>160 (default)1<01>151/360 inch2<02>162/360 inch3<03>163/360 inch(2) Positive and negative p_1 increase and decreases, respectively, the width of a space element.(3) "space width" is the total space occupied by a narrow space, a wide space and the gap between a character.(4) Power-on the printer, *INPRM, or reset command restore the default space width.(5) This command acts on subsequent received barcode commands.(2) Valid valuesP1=<00>16, <01>16, <02>16, <03>16, <fd>16,<fe>16, (-3 < P1 < 3)</fe></fd></fe></fd>	of a	of a space in barcode. (Use two's complement for					
p_1 Space Adjustment-3 <fd>16-3/360 inch-1<fe>16-1/360 inch0<00>160 (default)1<01>161/360 inch2<02>162/360 inch3<03>163/360 inch(2) Positive and negative p_1 increase and decreases, respectively, the width of a space element.(3) "space width" is the total space occupied by a narrows space, a wide space and the gap between a character.(4) Power-on the printer, *INPRM, or reset command restore the default space width.(5) This command acts on subsequent received barcode commands.(2) Valid values P1=<00>16, <01>16, <02>16, <03>16, <fd>16,<fe>16, (-3 < P1 < 3)</fe></fd></fe></fd>	ne	gative value:	s.)				
$\begin{array}{c c c c c c c } -3/360 \text{ inch} \\ -1<\text{FE}>16 & -1/360 \text{ inch} \\ 0 (00>16 & 0 (default) \\ 1<01>16 & 1/360 \text{ inch} \\ 2<02>16 & 2/360 \text{ inch} \\ 2<02>16 & 2/360 \text{ inch} \\ 3<03>16 & 3/360 \text{ inch} \\ \hline (2) \text{ Positive and negative } p_2 \text{ increase and decreases,} \\ \text{respectively, the width of a space element.} \\ \hline (3) "space width" is the total space occupied by a \\ narrows space, a wide space and the gap between a \\ character. \\ \hline (4) \text{ Power-on the printer, *INPRM, or reset command} \\ \text{restore the default space width.} \\ \hline (5) This command acts on subsequent received \\ \text{barcode commands.} \\ \hline (2) Valid values \\ P1=<00>16, <01>16, <02>16, <03>16, 16, \\ 16, \\ (-3 \leq P1 \leq 3) \\ \hline \\ Barcode Control \\ \hline (1) Description \\ a. Define and print barcode. \\ \hline (2) Valid values \\ a. b. number of data, in byte = actual data +6 \\ b. R (fixed) \\ c. c defines type of barcode. (Invalid c causes no printing.) \\ \hline \\ ASCII \ Decimal \ Hex \\ 1 \ 49 \ 31 \ Codabar(nw-7) \\ 2 \ 50 \ 32 \ EAN 13 \\ 3 \ 51 \ 33 \ EAN 8 \\ \hline \\ 4 \ 52 \ 34 \ Code 3 to 9 \\ \hline \\ 5 \ 53 \ 35 \ Industrial 2 of 5 \\ \hline \end{array}$	<i>p</i> 1	Sp	ace Adjus	tment			
$\begin{array}{c c c c c c c } -1/360 \text{ inch} & 0 & (default) \\ \hline 0<00>16 & 0 & (default) \\ 1<01>16 & 1/360 \text{ inch} \\ 2<02>16 & 2/360 \text{ inch} \\ \hline 3<03>16 & 3/360 \text{ inch} \\ \hline (2) & Positive and negative p_1 increase and decreases, respectively, the width of a space element. \\ \hline (3) "space width" is the total space occupied by a narrows space, a wide space and the gap between a character. \\ \hline (4) & Power-on the printer, *INPRM, or reset command restore the default space width. \\ \hline (5) & This command acts on subsequent received barcode commands. \\ \hline (2) & Valid values \\ P1=<00>16, <01>16, <02>16, <03>16, 16, 16, \\ \hline (-3 \leq P1 \leq 3) \\ \hline \\ Barcode Control \\ \hline (1) & Description \\ a. Define and print barcode. \\ \hline (2) Valid values \\ a. b number of data, in byte = actual data +6 \\ b. R & (fixed) \\ c. c defines type of barcode. (Invalid c causes no printing.) \\ \hline \\ \hline \\ \hline \\ C \\ ASCII \\ Decimal \\ Hex \\ 1 \\ 1 \\ 49 \\ 31 \\ Codabar(nw-7) \\ 2 \\ 5 \\ 5 \\ 53 \\ 35 \\ Industrial 2 of 5 \\ \hline \\ \hline \\ \end{array}$	-3 <fd>1</fd>	.6 -3	8/360 inch				
$0<00>16$ 0 (default) $1<01>16$ $1/360$ inch $2<02>16$ $2/360$ inch $3<03>16$ $3/360$ inch(2) Positive and negative p_1 increase and decreases, respectively, the width of a space element.(3) "space width" is the total space occupied by a narrows space, a wide space and the gap between a character.(4) Power-on the printer, *INPRM, or reset command restore the default space width.(5) This command acts on subsequent received barcode commands.(2) Valid values P1=<00>16, <01>16, <02>16, <03>16, <fd>16,P1=<00>16, <01>16, <02>16, <03>16, <fd>16,(FE>16, (-3 \leq P1 \leq 3)(2) Valid values a. be number of data, in byte = actual data +6 b. R (fixed) c. c defines type of barcode. (Invalid c causes no printing.)c ASCIIc ASCIIc ASCIIc ASCII$data$ 4 $52$$33$$51$ $33$$51$ $33$$51$ $33$$51$ $33$$51$ $33$$60$ $40$$4$ $52$$5$ $53$$35$ 1 Industrial 2 of 5</fd></fd>	-1 <fe>1</fe>	6 -1	/360 inch				
$1<01>16$ $1/360$ inch $2<02>16$ $2/360$ inch $3<03>16$ $3/360$ inch(2) Positive and negative p_1 increase and decreases, respectively, the width of a space element.(3) "space width" is the total space occupied by a narrows space, a wide space and the gap between a character.(4) Power-on the printer, *INPRM, or reset command restore the default space width.(5) This command acts on subsequent received barcode commands.(2) Valid values P1=<00>16, <01>16, <02>16, <03>16, <fd>16,<math><fe>16,</fe></math> ($\cdot 3 \leq P1 \leq 3$)(2) Valid values Description a. Define and print barcode.(2) Valid values a. b number of data, in byte = actual data +6 b. R (fixed) c. c defines type of barcode. (Invalid c causes no printing.)\overline{C} ASCII\overline{C} ASCII\overline{C} ASCII\overline{ASCI} $1 = 49$$31$ $3 = 51$ $33$$35$ $4 = 52$ $5 = 53$$35$ 1 industrial 2 of 5</fd>	0<00>16	5 0	(default)				
$2<02>16$ $2/360$ inch $3<03>16$ $3/360$ inch(2) Positive and negative p_1 increase and decreases, respectively, the width of a space element.(3) "space width" is the total space occupied by a narrows space, a wide space and the gap between a character.(4) Power-on the printer, *INPRM, or reset command restore the default space width.(5) This command acts on subsequent received barcode commands.(2) Valid values P1=<00>16, <01>16, <02>16, <03>16, <fd>16,FE>16, (-3 \leq P1 \leq 3)Barcode Control (1) Description a. Define and print barcode.(2) Valid values a. b number of data, in byte = actual data +6 b. R (fixed) c. c defines type of barcode. (Invalid c causes no printing.)\overline{C}Barcode Type ASCII\overline{ASCII}Decimal$1$$49$$31$Codabar(nw-7) 2$2$$50$$32$$EAN 13$ $3$$3$$51$$33$$EAN 8$ $4$$4$$52$$34$Code 3 to 9$5$$53$$35$Industrial 2 of 5</fd>	1<01>16	5 1	/360 inch				
$3<03>16 3/360 inch$ (2) Positive and negative p_1 increase and decreases, respectively, the width of a space element. (3) "space width" is the total space occupied by a narrows space, a wide space and the gap between a character. (4) Power-on the printer, *INPRM, or reset command restore the default space width. (5) This command acts on subsequent received barcode commands. (2) Valid values P1=<00>16, <01>16, <02>16, <03>16, <fd>16, <fe>16, (-3 \leq P1 \leq 3) Barcode Control (1) Description a. Define and print barcode. (2) Valid values a. <i>b</i> number of data, in byte = actual data +6 b. R (fixed) c. <i>c</i> defines type of barcode. (Invalid <i>c</i> causes no printing.) $\overline{\frac{C}{ASCII} \frac{Decimal}{Hex}}{1} \frac{1}{49} \frac{31}{31} \frac{Codabar(nw-7)}{2} \frac{2}{50} \frac{32}{32} \frac{EAN 13}{3} \frac{3}{3} \frac{51}{33} \frac{33}{5} \frac{EAN 8}{35} \frac{4}{52} \frac{34}{52} \frac{Code 3 to 9}{5} \frac{53}{53} \frac{35}{35} \frac{1}{1}$ Industrial 2 of 5</fe></fd>	2<02>16	5 2	/360 inch				
(2) Positive and negative p_1 increase and decreases, respectively, the width of a space element.(3) "space width" is the total space occupied by a narrows space, a wide space and the gap between a character.(4) Power-on the printer, *INPRM, or reset command restore the default space width.(5) This command acts on subsequent received barcode commands.(2) Valid values P1=<00>16, <01>16, <02>16, <03>16, <fd>16, <fe>16, (-3 \leq P1 \leq 3)Barcode Control (1) Description a. Define and print barcode.(2) Valid values a. b number of data, in byte = actual data +6 b. R (fixed) c. c defines type of barcode. (Invalid c causes no printing.)\overline{c} ASCIIc ASCII\overline{c} ASCIIa 4 52 $53$$35$ $53$$35$ $53$$4$ 52 $53$$4$ 52 $53$$4$ 52 $53$$5$ $53$$5$ $53$$5$ $53$$5$ $53$$5$ $53$$5$ $53$$5$ $53$$5$ $53$$5$ $53$$5$ $53$$6$ 1 1 2 $5$$6$ 1 1 1 2 $5$$6$ 1 2 2 $35$$7$ 1 1 2 2 $35$$7$ 1 1 2 $35$$7$ 1 1 2 $35$$7$ 1 1 1 2 2 $35$$8$ 1 1 1 1 2 1 1 1 2 1 2 1 2 2 2 2 2 2 2 2 2 </br></br></br></br></br></br></br></br></br></br></br></br></br></br></br></fe></fd>	3<03>16	5 3	/360 inch				
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Barcode Control (1) Description a. Define and print barcode. (2) Valid values a. b number of data, in byte = actual data +6 b. R (fixed) c. c defines type of barcode. (Invalid c causes no printing.) \overline{c} c Barcode Type ASCII Decimal Hex 1 49 31 Codabar(nw-7) 2 50 32 EAN 13 3 51 33 EAN 8 4 52 34 Code 3 to 9 5 53 35 Industrial 2 of 5 Hereita Anticipation of the second secon							
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5 53 35 Industrial 2 of 5	4	52	34	Code 3 to 9			
	5	53	35	Industrial 2 of 5			

6	54	36	Interleaved 2
			of 5
7	55	37	Matrix 2 of 5
А	65	41	UPC type A
В	66	42	CODE 128
а	97	61	UPC type A
			with check
			character

d. *w* width of narrow bar in 1/1440 inch unit.

Actual bar width is converted to 1/180 inch unit:

W	Narrow bar width
1~19	2 dot (2/180 inch)
20~27	3 dot (3/180 inch)
28	4 dot (4/180 inch)

e. *h* defines the narrow bar height in 1/1440 inch unit. *h* \leq 11 inch)

For actual printout, a dot is 1/180 inch in height. When the bar or the last portion is not a multiple of 24 dots, the initial height is shown below:

Narrow	EAN 13	EAN 8	Others
bar width	UPC-A		
2 dot	162dot	130dot	108dot
(16/1440")	(1296/	(1040/	(864/1440")
	1440")	1440")	
3dot	234dot	2dot	2dot
(24/1440")	(1872/	(1496/	(1080/1440
	1440")	1440")	")
4dot	312dot	2dot	2dot
(32/1440")	(2496/	(1992/	(1296/1440
	1440")	1440")	")

() Values in brackets are conversions in 1/1440 unit. f. a check digit and OCR control

Bit	Description	Value	Function
0	Indicate if the	0	Attached
	check digit is	1	Not attached
	attached *1		

1	OCR (by	y default,	0	Pr	inted				
	OCR-B)		1	Bla	ank				
2	Positio	n of flag	0	Ba	rcode's left				
	charact	ters for		ce	ntererd.				
	EAN, U	PC. *3	1	Be	low				
				ba	rcode's left				
				sic	le				
 check digit. Usually define Bit 0 =0 for EAN13, EAN8, UPC Type A,UPC Type A with check character. *2 Reserve additional XX spaces to print the flag character if bit 1 = 0. *3EAN13, EAN8, UPC Type A,UPC Type A with check character can print it . g. (ch1) ···· (chn) Max. character and character set for different type of barcodes.: 									
Туре		Encoded Characters <i>n</i> Character							
					Length				
Codabar		Numbers: 0~9			1≪n≪34				
		Symbols: +\$/:							
		Start/Stop:			Start/Stop				
		A,a,B,b,C,o	:,D,d,		symbols,				
		T,t,N,n,*,E	,e		included.				
EAN 3	13	Numbers: 0~9			n=12, fixed				
EAN 8	8	Numbers: 0~9 n=7, fixed							
Code 3 of 9		Numbers:	0~9	9 Check Digit					
		alphabet:	A~Z		included				

symbol: + - . \$ / :

Start/Stop: *

Numbers: 0~9

Numbers: 0~9

Numbers: 0~9

Numbers: 0~9

ASCII Code

SPACE

Industrial 2

Interlieved2

UPC Type A

UPC Type A

checkcharac

CODE 128

of 5

of 5

with

ter

1≤n≤31

Check Digit

n=11 ,fixed

n=11 ,fixed

Check Digit

included 1≤n≤32

	Start Code: A,B,C	included						
	Code Set C:0~9	1≪n≪62						
		Check Digit						
		not						
		attached						
		1≤n≤63						
		Code Set						
		C:2n						
(3) Default val								
(4) Cancel this								
(5) Co-relation								
(6) Others								
a. Not printed if exceeds the right margin.								
FOO								
Set Quiet Mode	ESC+e+0+							
Print noise is re	PI							
Function								
(1) Values of p_1								
<i>P</i> ₁	Function							
<00>16, <30>	00>16,<30>16 Normal mode							
<01>16, <31>	L>16 Quiet mode							
(1) Independent of when this command is received, it								
takes immediate effect onward.								
(2) This command is invalid for <i>n</i> out of range.								
(3) Keep the current status even when *INPRM or Reset								
command	el							
operation.)								
Valid Values								
P1 = <00>16,								
<01>16,								


INTERFACE INFORMATION

This printer can communicate with a computer through a Centronics parallel interface, a RS-232C serial interface, a USB interface, or a LAN interface. You can specify the interface selection mode so that the printer uses which interface or it can automatically select the interface from which it first recrives data.

This appendix provides information you may need for wiring your own interface cables or for programming computer-toprinter communications. Most users do not need the information in this appendix. To simply connect your printer to your computer, follow the instructions in Chapter 2

Parallel interface

-STROBE

Normally synchronous input signal is used to prompt that the data is sending to the port. Normal state is high logic level, while low logic level indicates DATA1 \sim DATA8 will read the current data. The minimum pulse width is 0.5 microsecond.

DATA1~DATA8

Signals to receive data sent from host. Logic 1 is high level and the minimum pulse width is 1.5 microseconds. DATA1 is least significant bit while DATA8 is most significant bit.

ACK

Signal to request sending data from host. ACK acts as the output signal when the printer is ready for receiving new data after previous data is read and saved in DATA $1 \sim$ DATA8. Normal state is high logic level. After activating, it turns to low logic level. The pulse width is about 4 microseconds.

BUSY

Signal to indicate that the printer is not ready for receiving data. If the host ignores it and continues to send data, the data will be lost. The signal turns to high logic level in the following case:

- •Buffer is full.
- •Offline mode
- Error condition
- •PRIME signal is activated.

The signal will be clear after INIT signal turns to high logic level and the printer initializes.

PE

Signal to indicate that the printer is out of paper. High logic level indicates paper out state.

SELECT

Signal to indicate online or offline state. High logic level indicates online state. If no mechanical defect and PE error, the signal turns to high logic level in the following case:

- Press **(OFFLINE)** if the printer is offline.
- The printer receives online command when it is set to offline by offline command.

The signal turns to low logic level in the following case:

- •Press **[OFFLINE]** if the printer is online.
- •The printer receives offline command.
- Defective condition
- Paper out

AFXT (Valid for Epson ESC/P2 emulation only)

When the signal is set to low logic level and CR control code is implemented, LF command will be added.

GND

Signal to ground.

F-GND

Signal to connect to the base of the printer.

+5V

Signal to connect to +5V output. For maintenance only. Max. load (current) is 50mA.

INIT

Reset signal to indicate the printer is initialized. Normal state is high logic level while low logic level is effective. The minimum pulse width is 50 microseconds. It is necessary for the printer to initialize all the mechanical functions before this signal enters ready state, or it may cause damage to the printer.

FAULT

Signal to indicate error condition. Low logic level is effective. The signal turns to low logic level in the following case:

•Paper out

• Error or defective condition

FUSE

Signal connect to +5V through $3.3K\Omega$ resistance.

SECTIN (Valid for Epson ESC/P2 emulation only)

When the signal is low logic level, no DC3 control code or DC1 control code is received.

Clock and signal logic level Clock



Signal logic level

Input: high logic level: $2 \sim 5V$ low logic level: $0 \sim 0.8V$

Output: high logic level: $2.4 \sim 5V$ low logic level: $0 \sim 0.4V$

Parallel interface connector diagram



Note:

1. Use a standard parallel interface cable to connect the

printer and the computer. The length should not exceed 2 meters. Connect the 25P plug to the computer, and connect the 36P plug to the printer.

2. Normally PR2-Olivetti emulation does not support parallel printing mode. Please use serial interface to print.

USB interface

USB	USB interface pin assignment									
Pin	Signal name	Description								
1	VBUS	+5V power supply								
2	D-	data								
3	D+	data								
4	S.GND	ground								

USB interface connector diagram



Note:

1. Use a standard USB interface cable to connect the printer and the computer.

2. Normally PR2-Olivetti emulation does not support USB printing mode. Please use serial interface to print.

Serial interface RS-232C can be used as serial interface.

Settings: Data bit: 7 or 8 Buffer: 128K Max. Baud Rate: 9600BPS, 19200BPS, 38400BPS, 300BPS, 600BPS, 1200BPS, 2400BPS, 4800BPS Protocol: DTR Xon/Xoff Start bit: 1 Stop bit: 1 or 2



Error detection

Parity: None, odd, even

Frame error: The stop bit is not within the predetermined frame length after the start bit.

Overflow error: Before the data sent from the host to the UART and ready for printing, send the data again.

Attention : If the above error occurs, print the corresponding error information. Image errors will also be printed as image data.

Serial interface pin assignment

Pin	Signal name	Description
1		
2	RXD	Receive data
3	TXD	Send data
4	DTR	Data terminal ready
5	SGND	Signal ground
6	DSR	Data set ready
7	RTS	Request to send
8	CTS	Clear to send
9		

Serial interface connector diagram







Note:

1. The serial cable length should not exceed 15 meters.

2. Make sure the "Interface Setup" selects serial interface and the settings are the same as PC communication port settings. Shown as below:

Interface:	Share	~	Share
Baud Rate:	38400	*	38400
Data Bit:	8	*	8
Parity Check:	None	*	None
Stop Bit:	1	~	1
Data Stream:	Hardware	*	Hardware

<u>B</u> its per second:	38400
<u>D</u> ata bits:	8
<u>P</u> arity:	None
<u>S</u> top bits:	1
Elow control:	Hardware
	Restore Defaults

Signal description

The signal electrical level of the interface pin is defined as follow:

1 is low level (Mark) -25V~-3V 0 is high level (Space) +3V~+25V

DTR protocol (RS-232C)

Pin2 (receiving data)

Receiving the serial data sent from the host with this line, so when no data is sent, the host must be set to MARK. Pin4 DTR (Data terminal)

When the printer ready for receiving data, the signal is SPACE (high level), when the printer did not receive data, the signal is MARK(low level).

Pin 5 SGND(Signal ground lines)

Signal ground

XON/XOFF (RS-232C)

Pin2 RXD(Receiving data)

Receiving the serial data sent from the host with this line, so when no data is sent, the host must be set to MARK. Pin3 TXD(Sending data)

Receiving the serial data sent from the host with this line, so when no data is sent, the host must be set to MARK. Pin4 DTR(Data terminal)

When connecting to the printer, the signal sent from printer is SPACE (high level).

Pin 5 SGND(Signal ground lines) Signal ground

Pin 7 RTS(Request to send)

When connecting to the printer, the signal sent from printer is SPACE (high level).

Ethernet interface The use of Ethernet interface

1. Install Ethernet interface board into the printer. Connect PC and the printer using the network cable. Turn on the printer to connect Config tool. The user interface is shown as below.

	System Setup			
System Setup	Parameters	Current Valu	les	Defaults
Paper Setup				
Interface Setup	Language:	English		English
Character Setup	Emulation:	ESC/P2	-	ESC/P2
Other Setup	Auto CR(ESC/P2):	Yes	-	Yes
Black Mark Setup	Auto CR(IBM):	No	-	No
Customized Form	Auto LF:	No	-	No
	Print Dir:	Bi-Dir	-	Bi-Dir
Import	Zero:	0	-	0
Export	Graphic Speed:	Normal	-	Normal
Default	Change Pin #1:	No	-	No
Save Menu	Change Pin #2:	No	-	No
[Ethermot	Power-Saving:	5 min	-	5 min
Ethernet	Impact:	Normal	-	Normal

2、 Click "Ethernet" in step 1 to display the parameter setup for Ethernet as below.



Parameters	Function
IP Address	Printer IP address can be changed
	when needed.
Default	Default Gateway
Gateway	
Subnet Mask	Subnet Mask
Print server	Name of the print server
name	
DHCP	Disable or Enable DHCP.

3、Set printer IP address to be the same net segment as PC IP address in step 2. Disconnect Config tool after the Ethernet parameters are setup. The printer restarts automatically.

Follow following instructions to add the print port in the driver.

🔊 Tally Dasco	m 1145 Pro	perties			×					
General Sharir	ng Ports	Advanced	Color Management	Security	Device Settings					
ST a	So Tally Dascom 1145									
Print to the for	ollowing p t.	ort(s). Docu	ments will print to	the first fr	ee					
Port	Descripti	on	Printer		^					
LPT1:	Printer P	ort								
LPT2:	Printer P	ort								
	Printer P	ort								
	Serial Po	π +								
	Serial Po	nt.	Tally Dascom	1145						
COM4:	Serial Po	rt	runy buscon	11145	v					
Add P	ort	D	elete Port	Confi	gure Port					
Enable bio	directional	support								
Enable pri	nter poolin	g								
			ОК	Cancel	Apply					

4、 Click "Add Port…" in step 3. Below window will pop up.

Printer Ports		×
Available port types:		
Local Port Standard TCP/IP Port		
New Port Type	New Port	Cancel

5、 Select "Standard TCP/ Port"in step 4 and click "New Port...". Below window will pop up.

Add Standard TCP/IP Printer Port Wizar	ď			
Add port For which device do you want to ad	d a port?			
Enter the Printer Name or IP add	dress, and a port na	me for the desire	ed device.	
Printer Name or IP Address:	192.168.0.7			
Port Name:	192.168.0.7			
		< Back	Next >	Cancel

6、 Type in the printer IP address in step 5 and click "Next". The added port is shown as below.

🐻 Tally Dascom 1	145 Prop	perties					×			
General Sharing	Ports	Ports Advanced Color Management Security Dev								
S Tally	Dascom	1145								
Print to the follo checked port.	wing po	rt(s). Docu	ments w	vill print to t	the first fro	ee				
Port	Descri	ption		Printer			^			
FILE:	Print t	o File								
192,168.0.1	Standa	ord TCP/IP	rt for Port	Tally Dasc	om 1140					
192.108.0.7	Standa		Роп	Tally Dasc	om 1145					
	Local	Port		Microsoft	XPS Docu	ument Write				
nul:	Local	Port		发送至 0	neNote 20)10	~			
<						>				
Add Port		D	elete Po	rt	Config	gure Port				
Enable bidire	ctional s	upport								
Enable printe	r pooling	9								
				ОК	Cancel	Ap	ply			

🐻 Tally I	Dascom	1145 Pro	perties					×
General	Sharing	Ports	Advanced	Color	Management	Security	Device Setting	gs
ŝ	[Tally Da	scom 1145					
Locatio	on:							
Comm	ent:							7
Model		Tally Das	scom 1145					
Featu	ires				aner availab	le:		
Dou	ble-sided	l: No		ſ	l etter		~	
Stap	le: No				Letter			
Spee	ed: Unkno	own						
Max	imum re	solution	: 360 dpi				\sim	
	Preferences Print Test Page							
					OK	Cancel	Apply	

7、 Click "Print Test Page" to print.

Note: When DHCP is ON, two network cables should be connected with the router. One is connected to PC while the other one is connected to the printer. Enter the router interface through IE browser to view the IP address assigned to the printer, then repeat the above steps 3~6 to add the printer IP port into the drive port. Send the data to print when completed.

Character sets & Code Pages

Character Sets

Standard character set 1

	0	1	2	3	4	5	6	7	8	9	A	В	C	D	Е	F
0	NUL		SP	0	@	Р	e	р	NUL			0	@	P	۲	p
1		DC1	!	1	A	Q	а	q		DC1	1	1	A	Q	a	9
2		DC2		2	В	R	b	r		DC2		2	В	R	b	r
3		DC3	#	3	С	S	с	s		DC3	#	3	С	S	с	5
4		DC4	\$	4	D	Т	d	t		DC4	\$	4	D	Т	d	t
5			%	5	Е	U	е	u			%	5	E	U	е	u
6			&	6	F	V	f	v			&	6	F	V	f	V
7	BEL		1	7	G	W	g	w	BEL		,	7	G	W	g	w
8	BS	CAN	(8	н	Х	h	x	BS	CAN	(8	н	x	h	x
9	HT)	9	Т	Y	i	У	HT)	9	1	Y	i	Y
А	LF		*	:	J	Z	j	z	LF		*	4	J	Z	j	z
В	VT	ESC	+	:	к	[k	{	VT	ESC	+	;	K	1	k	{
С	FF	FS	,	<	L	1	1	1	FF	FS	,	<	L	1	1	1
D	CR		-	=	М]	m	}	CR		-	=	М]	m	}
Е	SO			>	N	^	n	~	SO			>	N	^	n	~
F	SI		/	?	0	-	0		SI		1	?	0	-	0	DEL

Standard character set 2

	0	1	2	3	4	5	6	7	8	9	Α	В	C	D	E	F
0	NUL		SP	0	@	Р	e	р	å	5		0	@	Р	۲.	p
1		DC1	1	1	A	Q	а	q	ė	B	1	1	A	Q	a	9
2		DC2		2	В	R	b	r	ú	£		2	В	R	b	r
3		DC3	#	3	С	S	С	S	9	æ	#	3	С	S	с	s
4		DC4	\$	4	D	Т	d	t	i	Ø	\$	4	D	Т	d	t
5			%	5	E	U	е	u	•	ø	%	5	Ε	U	e	u
6			&	6	F	V	f	V	£		&	6	F	V	f	V
7	BEL			7	G	W	g	w	1	Ă	1	7	G	W	g	w
8	BS	CAN	(8	н	Х	h	x	2	Ø	(8	н	X	h	x
9	HT)	9	1	Y	i	У	R	U)	9	1	Y	i	y y
A	LF			:	J	Z	j	z	ñ	ä	*	:	J	Z	j	z
в	VT	ESC	+	1	к	[k	{	Д	ö	+	;	ĸ] [k	1
С	FF	FS	,	<	L	1	T		R	ű	,	<	L	١	1	1
D	CR			=	M	1	m	}	Å	B	-	=	М]	m	}
Е	SO			>	N	^	n	~	å	é		>	N	٨	n	~
F	SI		1	?	0	_	0	1	ę	¥	1	?	0	-	0	DE

IBM character set 1

	0	1	2	3	4	5	6	7	8	9	Α	B	С	D	E	F
0	NUL		SP	0	@	Р	•	р	NUL		á		L	ш	α	=
1		DC1	!	1	Α	Q	а	q		DC1	í	×	T	-	β	±
2		DC2	н	2	в	R	b	r		DC2	ó	鑨	т	π	Г	2
3		DC3	#	3	С	S	С	S		DC3	ú		F	L	π	N
4		DC4	\$	4	D	Т	d	t		DC4	ñ	-	1	L	Σ	ſ
5			%	5	Е	U	е	u			Ñ	=	+	F	σ	J
6			&	6	F	V	f	v			a	┦	F	F	μ	+
7	BEL		1	7	G	W	g	w	BEL		<u>o</u>	٦	⊩	+	τ	ø
8	BS	CAN	(8	н	Х	h	x	BS	CAN	ż	٦	L	+	Φ	0
9	нт)	9	T	Y	i	У	нт		г	╡	F	Г	Θ	•
Α	LF	-	*	:	J	Z	j	z	LF		Γ		ᅶ	Г	Ω	
B	VT	ESC	+	;	к	[k	{	VT	ESC	1/2	٦	T		δ	V
С	FF	FS	,	<	L	١	1	1	FF	FS	1/4	ľ	ŀ	-	8	n
D	CR		-	=	М]	m	}	CR		i	_	I	I	ø	2
E	SO		•	>	Ν	^	n	~	SO		"	_	#	I	ε	
F	SI		1	?	0	_	0		SI		»	٦	Ŧ	-	0	SP

IBM character set 2

	0	1	2	3	4	5	6	7	8	9	Α	В	С	D	E	F
0	NUL		SP	0	@	Ρ	۲	р	Ç	É	á		L	T	α	Ξ
1		DC1	I	1	Α	Q	а	q	ü	æ	í	×	Т	F	β	±
2		DC2		2	в	R	b	r	é	Æ	ó	難	т	Т	Г	≥
3	۷	DC3	#	3	С	S	С	s	â	ô	ú		F	L	π	≤
4	٠	DC4	\$	4	D	Т	d	t	ä	ö	ñ	-	—	F	Σ	ſ
5	٠	§	%	5	Е	U	е	u	à	ò	Ñ	=	+	L	σ	J
6	٠		&	6	F	۷	f	v	å	û	<u>a</u>	-	F	L	μ	÷
7	BEL			7	G	W	g	w	ç	ù	Q	٦	⊩	+	τ	ĸ
8	BS	CAN	(8	н	х	h	x	ê	ÿ	ż	ſ	L	+	Φ	0
9	нт)	9	1	Y	i	у	ë	Ö	L	Ĩ	F	٢	Θ	•
Α	LF		*	:	J	z	j	z	è	Ü	Γ	-	ᆚᆫ	L	Ω	•
B	VT	ESC	+	;	к	I	k	{	ï	¢	1/2	Ŀ	Ŧ		δ	\checkmark
С	FF	FS	,	<	L	١	1		î	£	1/4	ļ	ŀ	-	8	n
D	CR			=	М]	m	}	ì	¥	i	_	=		Ø	2
E	SO			>	Ν	^	n	1	Ä	Pt	~	-	₽		ε	-
F	SI		1	?	0	-	0	1	Å	f	»	٦	⊥	-	0	SP

OCR-A character set 1

	0	1	2	3	4	5	6	7	8	9	Α	B	C	D	E	F
0	NUL		SP	٥	Ч	Р	e	р	NUL							
1		DC1	Y	ľ	A	Q	a	q		DC1						
2		DC2	Π	5	В	R	b	r		DC2						
3		DC3	ł	Э	C	2	с	S		DC3						
4		DC4	\$	4	D	T	d	t		DC4						
5			%	5	Ε	U	е	u								
6			&	6	F	V	f	v								
7	BEL		•	7	G	W	g	w	BEL							
8	BS	CAN	{	8	н	X	h	x	BS	CAN						
9	нт		}	9	I	Y	i	У	нт							
Α	LF	· · · · · ·	•	:	J	Z	j	z	LF							
В	VT	ESC	+	i	ĸ	E	k	(VT	ESC						
С	FF	FS	٦		L	1	1	I	FF	FS						
D	CR		-	=	M	J	m)	CR							
Ε	SO				N	^	n	2	SO							
F	SI		1	?	0	_	0		SI							

OCR-A character set 2

	0	1	2	3	4	5	6	7	8	9	A	В	C	D	E	F
0	ø		SP	٥	Ч	Р		р								
1	۲	•	Ŷ	J	A	Q	a	q								
2	•	\$		5	В	R	b	r								
3	۷	!!	J	Э	C	Z	с	s								
4	٠	1	*	4	D	T	d	t								
5	*	§	%	5	E	U	е	u								
6	٨	_	&	6	F	V	f	v								
7	•	1	•	7	G	W	g	w								
8		Î	{	8	н	X	h	x								
9	•	↓	}	9	I	Y	i	у								
Α	Q.	\rightarrow	•	:	J	Z	j	z								
В	ď	←	+	ï	ĸ	E	k	(
С	Ŷ	L	7		L	١	1	ł								
D	J	\leftrightarrow	-	=	M	J	m)								
Е	F				N	^	n	~								
F	\$	▼	1	?	0	_	0									

	0	1	2	3	4	5	6	7	8	9	A	В	C	D	E	F
0	NUL		SP	0	@	Ρ	•	p	NUL							
1		DC1	1	1	Α	Q	a	q		DC1						
2		DC2	"	2	в	R	b	r		DC2						
3		DC3	#	3	С	S	с	s		DC3						
4		DC4	\$	4	D	т	d	t		DC4						
5			%	5	Е	U	е	u			i i					
6			&	6	F	V	f	v				1				
7	BEL			7	G	w	g	w	BEL							
8	BS	CAN	(8	н	х	h	x	BS	CAN						
9	нт)	9	Т	Y	i	У	нт							
Α	LF		•	:	J	Z	j	z	LF							
В	VT	ESC	+	;	к]	k	{	VT	ESC						
С	FF	FS	,	<	L	١	1	1	FF	FS						
D	CR			=	М]	m	}	CR							
Ε	SO			>	Ν	۸	n	~	SO							
F	SI		1	?	0	_	0		SI							

OCR-B character set 1

OCR-B character set 2

	0	1	2	3	4	5	6	7	8	9	Α	B	C	D	Е	F
0	Ø		SP	0	@	Р	•	р								
1	۲	•	1	1	Α	Q	a	q								
2	8	\$		2	В	R	b	r								
3	۷	!!	#	3	С	S	С	S								
4	٠	1	\$	4	D	Т	d	t								
5	*	§	%	5	Ε	U	е	u								
6	٨	-	&	6	F	V	f	v								
7	•	1		7	G	W	g	w								
8		↑	(8	н	Х	h	x								
9	•	↓)	9	1	Y	i	у								
Α	C.	↑	•	:	J	Z	j	z								
В	ð	¢	+	;	к]	k	{								
C	Ŷ	L	,	<	L	١	1	1								
D	1	\leftrightarrow	-	=	М	1	m	}								
E	F			>	Ν	^	n	~								
F	\$	▼	1	?	0	_	0									

Country	Basic Command
USA	<esc>"R"CHR \$ (0)</esc>
FRANCE	<esc>"R"CHR \$ (1)</esc>
GERMANY	<esc>"R"CHR \$ (2)</esc>
UK	<esc>"R"CHR \$ (3)</esc>
DENMARK 1	<esc>"R"CHR \$ (4)</esc>
SWEDEN	<esc>"R"CHR \$ (5)</esc>
ITALY	<esc>"R"CHR \$ (6)</esc>
SPAIN 1	<esc>"R"CHR \$ (7)</esc>
JAPAN	<esc>"R"CHR \$ (8)</esc>
NORWAY	<esc>"R"CHR \$ (9)</esc>
DENMARK 2	<esc>"R"CHR \$ (10)</esc>
SPAIN 2	<esc>"R"CHR \$ (11)</esc>
LATINAMERICA	<esc>"R"CHR \$ (12)</esc>
DENMARK/NORWAY	<esc>"R"CHR \$ (13)</esc>
CHINA	<esc>"R"CHR \$ (16)</esc>

International Character Set Commands

International character sets

		Cł	naracte	er Coo	le (He	ix)						
Character Set	23	24	40	5B	5C	5D	5E	60	7B	7C	7D	7E
0: U. S. A.	#	\$	@]	1]	^	1	{	ł	}	~
1: FRANCE	#	\$	à	0	ç	§	^	1	é	ù	è	
2: GERMANY	#	\$	§	Ä	Ö	Ŭ	^	•	ä	ö	ü	β
3: U. K.	£	\$	@	[1	1	^	"	{	l	}	~
4: DENMARK 1	#	\$	@	Æ	Ø	Å	^	1	æ	Ø	å	~
5: SWEDEN	#	a	É	Ä	Ö	Å	Ü	é	ä	Ö	å	ü
6. ITALY	#	\$	@	0	1	é	^	ù	à	Ò	è	1
7. SPAIN 1	Pt	\$	@	i	Ñ	ż	^	"		ñ	}	~
8. JAPAN	#	\$	@	ſ	¥]	^	"	{	1	}	~
9: NORWAY	#	α	É	Æ	Ø	Å	Ü	é	æ	Ø	å	ü
10: DENMARK 2	#	\$	É	Æ	Ø	Å	Ü	é	æ	Ø	å	ü
11: SPAIN 2	#	\$	á	i	Ñ	3	é	1	í	ñ	Ó	ú
12: LATIN AMERICA	#	\$	á	i	Ñ	i	é	ü	í	ñ	ó	Ú
13: DENMARK/NORWAY	#	\$	@]	1]	^	1	{	1	}	~
16: CHINA	#	¥	@	[1]	^	'	{	1	}	~

Code Page Commands

Code Page	ESC R Parameter
CP 437	80
CP 737	93
CP 850	82
CP 851	88
CP 852	87
CP 857	8D
CP 858	9E
CP 860	84
CP 861	94
CP 863	85
CP 864	8C
CP 864 Extended	95
CP 865	86
CP 866 Cyrillic	8E
CP 866 Bulgaria	9D
CP 1250	70
CP 1251	71
CP 1252	72
CP 1253	73
CP 1254	74
8859-1	25
8859-1 (SAP)	2B
8859-2	26
8859-5	2A
8859-7	2D
8859-9	2E
8859-15	2F
BRASCII	6D
Abicomp	6E
Roman8	4D
Coax/Twinax	4F
New-437	81

New-Dig 850	83
Old-Code 860	98
Flarro 863	99
865 Hebrew	9A
CP 1257	77
866 Ukraine	8F
866 Kazakhstan	90
Kamenicky	91
Mazovia	92
CP 775	A6
CRO-ASCII	3C
Arabic Farsi	96
Arabic Urdu	97
Greek DEC	46
Greek ELOT 928	6C
UK_ASCII	41
US_ASCII	42
Swedish	48
German	4B
Portuguese	4C
French	52
Italian	59
Norwegian	60
Spanish	5A
SiemensTurk	9B
DECTurkish	9C

Code Page Tables

CP 437

	*	0	1	2	3	4	5	6	7	8	9	Α	В	С	D	E	F
**	***	***	***	***	***	***	***	***	***	***	***	***	***	***	***	***	**
0	*				0	0	Р	1	p	ç	É	á		L	ш	a	=
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2	*			"	2	в	R	b	r	é	Æ	6		T	π	Г	\geq
3	*			#	3	C	S	C	s	â	ô	ú	T	+	11	π	≤
4	*			\$	4	D	т	d	t	ä	ö	ñ	-	-	÷	Σ	ſ
5	*			%	5	E	U	e	u	à	ò	Ñ	=	+	F	σ	1
6	*			&	6	F	V	f	v	å	û	a	-0	=	IT.	μ	÷
7	*			,	7	G	W	g	w	ç	ù	0	m	- ft-	#	τ	\approx
8	*			(8	Н	х	h	x	ê	ÿ	ż	÷.	L	÷	Φ	*
9	*)	9	I	Y	i	У	ë	ö	•	-1	IF.	1	θ	
A	*			*	:	J	Ζ	j	z	è	Ü	-		<u>H</u>	г	Ω	•
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CP 737

	*	0	1	2	3	4	5	6	7	8	9	A	В	С	D	Е	F
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1	*			10	1	A	Q	а	q	B	Σ	К		1	Ŧ	ά	±
2	*			14 C	2	В	R	b	r	Г	Т	R	12	T	π	É	2
3	*			#	3	C	S	C	s	Δ	Y	μ	T	+	11	ń	\leq
4	*			\$	4	D	Т	d	t	E	Φ	V	-	-	E	1	Ï
5	*			%	5	E	U	e	U	Z	X	Ę	=	+	F	í	Ŷ
6	*			&	6	F	V	f	V	н	Ψ	0	1	E.	π	ó	÷
7	*			,	7	G	W	g	W	θ	Ω	TT	T	ŀ	+	ú	\approx
8	*			(8	H	X	ĥ	×	I	α	P	-	ĨĨ.	÷	ü	
9	*)	9	I	Y	î.	У	K	ß	σ	-1	F	1	ώ	£
A	*			*	:	J	Z	j.	Z	\wedge	8	S		11	.	Ά	
В	*			+	:	K	1	k	{	M	õ	τ	7	77	100	Ε	1
С	*			,	<	L	1	1	1	N	E	U	1	Ļ	-	H	n
D	*			-	=	M	1	m	3	Ξ	5	Φ	Ш	=	r	Τ	2
Ε	*				>	N	~	n	24	0	n	×	н		- N	O	百
F	*			1	2	0		0		П	θ	Ψ	4	1	- 21	Y	

	*	0	1	2	3	4	5	6	7	8	9	A	в	C	D	E	F
**	**	***	***	***	***	***	***	***	***	***	***	***	***	***	***	***	**
0	*				0	0	Р		p	ç	É	á		L	ð	ó	-
1	*			!	1	Α	Q	a	q	ü	æ	í		+	Ð	ß	±
2	*				2	в	R	b	r	é	Æ	6		T	Ê	ô	
3	*			#	3	C	S	с	s	â	ô	ú	T	-	Ë	ò	34
4	*			\$	4	D	т	d	t	ä	ö	ñ	-		È	õ	1
5	*			%	5	E	U	е	u	à	ò	Ñ	À	+	1	õ	§
6	*			&	6	F	V	f	v	å	û	a	Â	ä	Í	11	+
7	*			,	7	G	W	g	w	ç	ù	0	À	Ã	î	þ	
8	*			(8	Н	Х	h	x	ê	ÿ	ż	©	Ľ	Ï	P	
9	*)	9	I	Y	i	У	ë	ö	ø	귀	F	٦	Ú	**
A	*			*	:	J	Z	j	z	è	Ü	-		끄	- 1	Û	
В	*			+	;	K	I	k	{	ï	ø	1/2	-	76	窗	Ù	1
С	*			,	<	L	1	1	Ĩ.	î	£	4	1	F		ý	3
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RESIDENT FONTS

This appendix provides print samples of the printer's nineteen resident fonts.

- Roman 10 The 24-wire dot-matrix printer prints quality characters and symbols using a var iety of sizes and fonts.
- Sanserif 10 The 24-wire dot-matrix printer prints quality characters and symbols using a var iety of sizes and fonts.
- Courier 10 The 24-wire dot-matrix printer prints quality characters and symbols using a var iety of sizes and fonts.
- Prestige 10 The 24-wire dot-matrix printer prints quality characters and symbols using a var iety of sizes and fonts.
- Script 10 The 24-wire dot-matrix printer prints quality characters and symbols using a var iety of sizes and fonts.
- OCR B 10 The 24-wire dot-matrix printer prints quality characters and symbols using a var iety of sizes and fonts.
- OCRA10 The 24-wire dot-matrix printer prints quality characters and symbols using a var iety of sizes and fonts.
- Orator 10 THE 24-WIRE DOT-MATRIX PRINTER PRINTS QUALITY CHARACTERS AND SYMBOLS USING A VAR IETY OF SIZES AND FONTS.
- Draft 10The 24-wire dot-matrix printer prints quality
characters and symbols using a var
lety of sizes and fonts.Gothic 10The 24-wire dot-matrix printer prints quality
characters and symbols using a var
lety of sizes and fonts.Souvenir 10The 24-wire dot-matrix printer prints quality
- Souvenir 10 The 24-wire dot-matrix printer prints quality characters and symbols using a var iety of sizes and fonts.

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