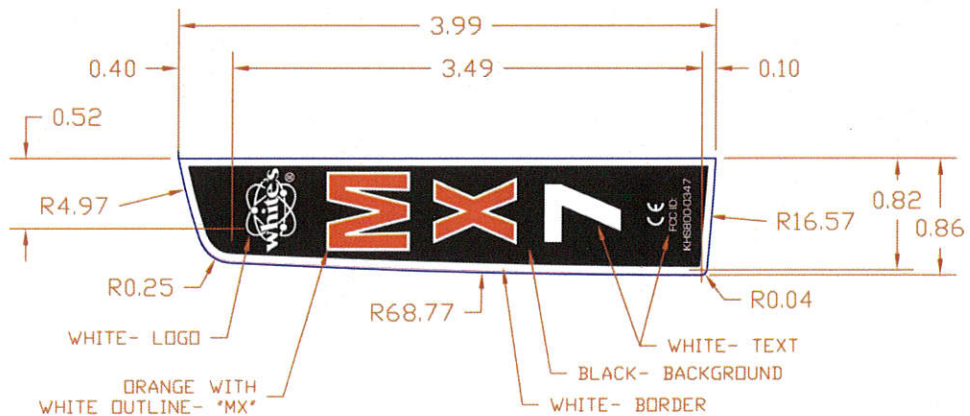


WHITE'S ELECTRONICS INC.

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| REV | ECN | WRITTEN BY | APPROVED BY | MATERIAL SPECIFICATION |
|-----|-----|------------|--------------------|--|
| | | S.PEDEN | A.HIBNER 9/12/2017 | <p>NUMBER: MS-624-0573</p> <p>TITLE: MX7 CASE TOP, LEFT</p> <p>PAGE 1 OF 1</p> |

- SIZE: As shown on drawing (in inches \pm .007).
- COLOR: As shown in illustration.
 White= MX outline , 7 logo and outside border.
 Black= background
 Orange per pantone 021 MX
- MATERIAL: White 4 Mil Vinyl, with 1 mil scuff resistant matte polyester laminated over printing.
- ADHESIVE: Acrylic adhesive with peel & stick (not viewed side).
- PACKAGED: Individually cut with split adhesive lining.
- ILLUSTRATIONS: Per illustration below:
 Artwork supplied by vender, must be pre approved.
- NOTE: **These parts are compliant with Directive 2002/95/EC of the European Parliament and of the Council of 27 January 2003 on the restriction of the use of certain hazardous substances.**
- USE ONLY: Pro Ad Co



624-0573 REV0 2017-09SEP-11



ADHESIVE FOR 624-0573

Product Bulletin

FLEXIBLE WHITE VINYL PERMANENT ADHESIVE

A 3.2 mil matte flexible calendered white vinyl film coated with 200-4981 acrylic pressure sensitive permanent adhesive on a 90# layflat liner. These films are designed to accept a variety of UV curable and solvent-based screen inks but must be tested prior to use.

| | |
|-----------------------------------|---|
| Applications | This product is designed for signage, decals, nameplates, die-cut letters and point-of-purchase displays. |
| Thickness | Film – 3.25 mils. Adhesive – 0.8 to 1.0 mil. Liner – 6.7 mils. (Thickness variance +/- 10%) |
| Dimensional Stability | Good. |
| Temperature Ranges | Minimum application temperature is +30°F. Service temperature is -40°F to +180°F. |
| Expected Exterior Exposure | Up to 2 years. |
| Adhesion | To stainless steel - 48 oz/in. PSTC-1 with 24 hr. dwell at 70°F and 50% relative humidity. Typical values. Individual values may vary. Test thoroughly before production. |
| Water Resistance | Limited immersion resistance. Test for specific application. |
| Humidity Resistance | Good. |
| Storage Stability | 6 months shelf life when stored at 70°F and 50% relative humidity. |
| Product Code | VFWM-NTC-AP/90# |



*Manufacturer of Pressure Sensitive Films,
Traffic Graffiti Floor Advertising Films,
Custom Coatings and Printing Inks.*

309 S. Union • P.O. Box 158 • Sparta, Michigan 49345 • (616) 887-7387 • (800)253-3664 • FAX (616)887-0537
Web Site: www.generalformulations.com • e-mail: gfiinfo@generalformulations.com

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