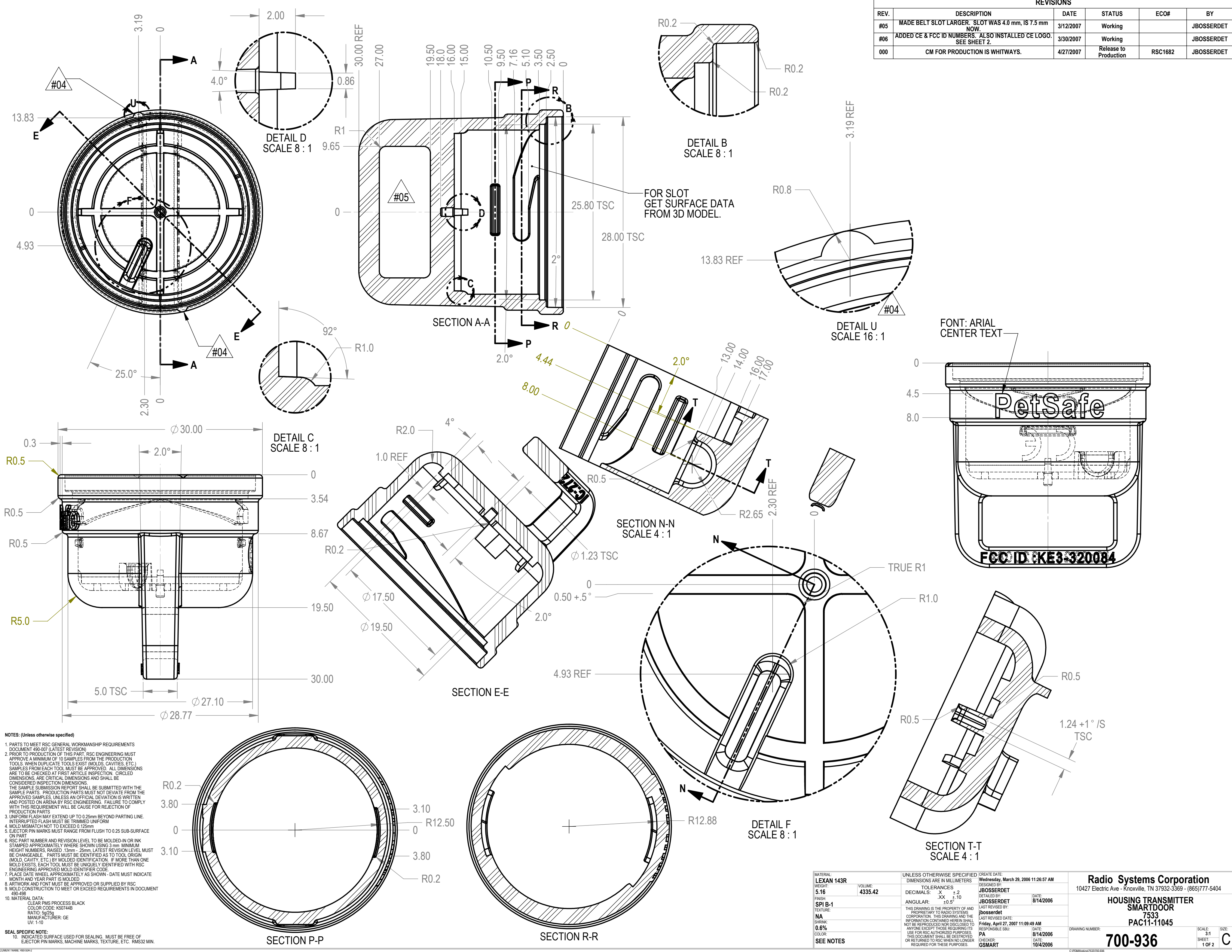


REVISIONS					
REV.	DESCRIPTION	DATE	STATUS	ECO#	BY
#05	MADE BELT SLOT LARGER. SLOT WAS 4.0 mm, IS 7.5 mm NOW.	3/12/2007	Working		JBOSSERDET
#06	ADDED CE & FCC ID NUMBERS. ALSO INSTALLED CE LOGO. SEE SHEET 2.	3/30/2007	Working		JBOSSERDET
000	CM FOR PRODUCTION IS WHITWAYS.	4/27/2007	Release to Production	RSC1682	JBOSSERDET



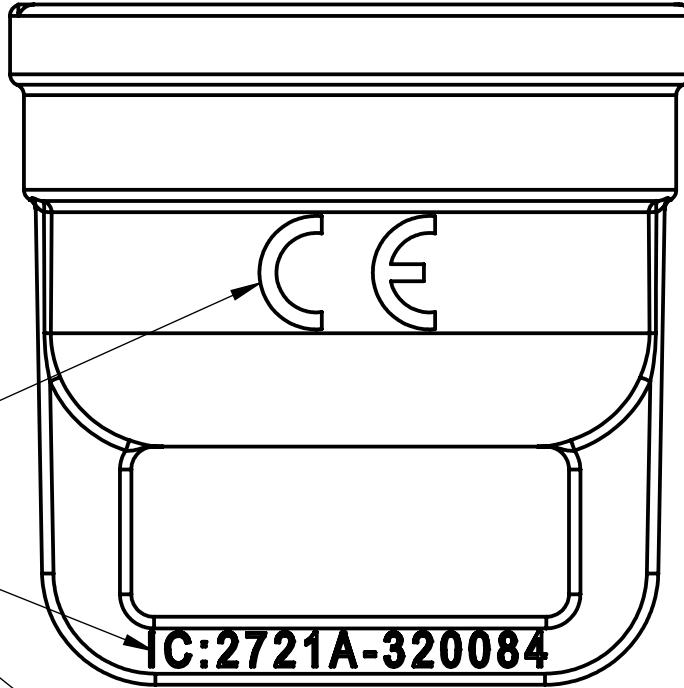
NOTES: (Unless otherwise specified)

- PARTS TO MEET RSC GENERAL WORKMANSHIP REQUIREMENTS DOCUMENT 490007 (LATEST REVISION)
- PRIOR TO PRODUCTION OF THIS PART, RSC ENGINEERING MUST APPROVE A MINIMUM OF 10 SAMPLES FROM THE PRODUCTION TOOLS. WHEN DUPLICATE TOOLS EXIST (MOLDS, CAVITIES, ETC.) SAMPLES FROM EACH TOOL MUST BE APPROVED. ALL DIMENSIONS ARE TO BE CHECKED AT FIRST ARTICLE INSPECTION. CIRCLED DIMENSIONS ARE CRITICAL DIMENSIONS AND SHALL BE CONSIDERED INSPECTION DIMENSIONS. THE SAMPLE SUBMISSION REPORT SHALL BE SUBMITTED WITH THE SAMPLE PARTS. PRODUCTION PARTS MUST NOT DEVIATE FROM THE APPROVED SAMPLES, UNLESS AN OFFICIAL DEVIATION IS WRITTEN AND POSTED ON ARENA BY RSC ENGINEERING. FAILURE TO COMPLY WITH THIS REQUIREMENT WILL BE CAUSE FOR REJECTION OF PRODUCTION PARTS.
- UNIFORM FLASH MAY EXTEND UP TO 0.25mm BEYOND PARTING LINE. INTERRUPTED FLASH MUST BE TRIMMED UNIFORM
- MOLD MISMATCH NOT TO EXCEED 0.125mm
- EJECTOR PIN MARKS MUST RANGE FROM FLUSH TO 0.25 SUB-SURFACE ON PART
- RSC PART NUMBER AND REVISION LEVEL TO BE MOLDED-IN OR INK STAMPED APPROXIMATELY WHERE SHOWN USING 3mm MINIMUM HEIGHT NUMBERS. RAISED 13mm - 25mm. LATEST REVISION LEVEL MUST BE CHANGEABLE. PARTS MUST BE IDENTIFIED AS TO TOOL ORIGIN (MOLD, CAVITY, ETC.) BY MOLDED IDENTIFICATION. IF MORE THAN ONE MOLD EXISTS, EACH TOOL MUST BE UNIQUELY IDENTIFIED WITH RSC ENGINEERING APPROVED MOLD IDENTIFIER CODE.
- PLACE DATE WHEEL APPROXIMATELY AS SHOWN - DATE MUST INDICATE MONTH AND YEAR PART IS MOLDED
- ARTWORK AND FONT MUST BE APPROVED OR SUPPLIED BY RSC
- MOLD CONSTRUCTION TO MEET OR EXCEED REQUIREMENTS IN DOCUMENT 490499
- MATERIAL DATA:  
CLEAR PMS PROCESS BLACK  
COLOR CODE: K30744B  
RATIO: 52/252  
MANUFACTURER: GE  
UV: 1:10

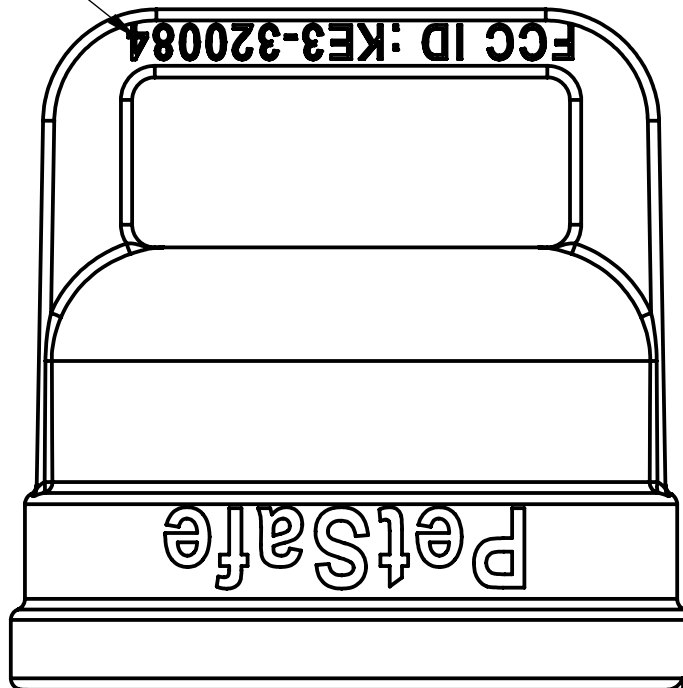
SEAL SPECIFIC NOTE:  
10. INDICATED SURFACE USED FOR SEALING. MUST BE FREE OF EJECTOR PIN MARKS, MACHINE MARKS, TEXTURE, ETC. RMS32 MIN.

REVISIONS

REV.	DESCRIPTION	DATE	STATUS	ECO#	BY
-	See Sheet1	-	-	-	-



#06



MATERIAL:  
**LEXAN 143R**

WEIGHT: **5.16** VOLUME: **4335.42**

FINISH:  
**SPI B-1**

TEXTURE:

**NA**

SHRINK:

**0.6%**

COLOR:

**SEE NOTES**

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN MILLIMETERS

TOLERANCES  
DECIMALS: X ±.2  
.XX ±.10  
ANGULAR: ±0.5°

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CREATE DATE:  
**Wednesday, March 29, 2006 11:26:57 AM**

DESIGNED BY:  
**JBOSSERDET**

DETAILED BY: **JBOSSERDET** DATE: **8/14/2006**

LAST REVISED BY:  
**jbosserdet**

LAST REVISED DATE:  
**Friday, April 27, 2007 11:09:49 AM**

RESPONSIBLE SBU: **PA** DATE: **8/14/2006**

CHECKER: **GSMART** DATE: **10/4/2006**

**Radio Systems Corporation**

10427 Electric Ave - Knoxville, TN 37932-3369 - (865)777-5404

**HOUSING TRANSMITTER  
SMARTDOOR  
7533  
PAC11-11045**

DRAWING NUMBER:

**700-936**

SCALE:

**3:1**

SHEET:

**2 OF 2**

SIZE:

**A**