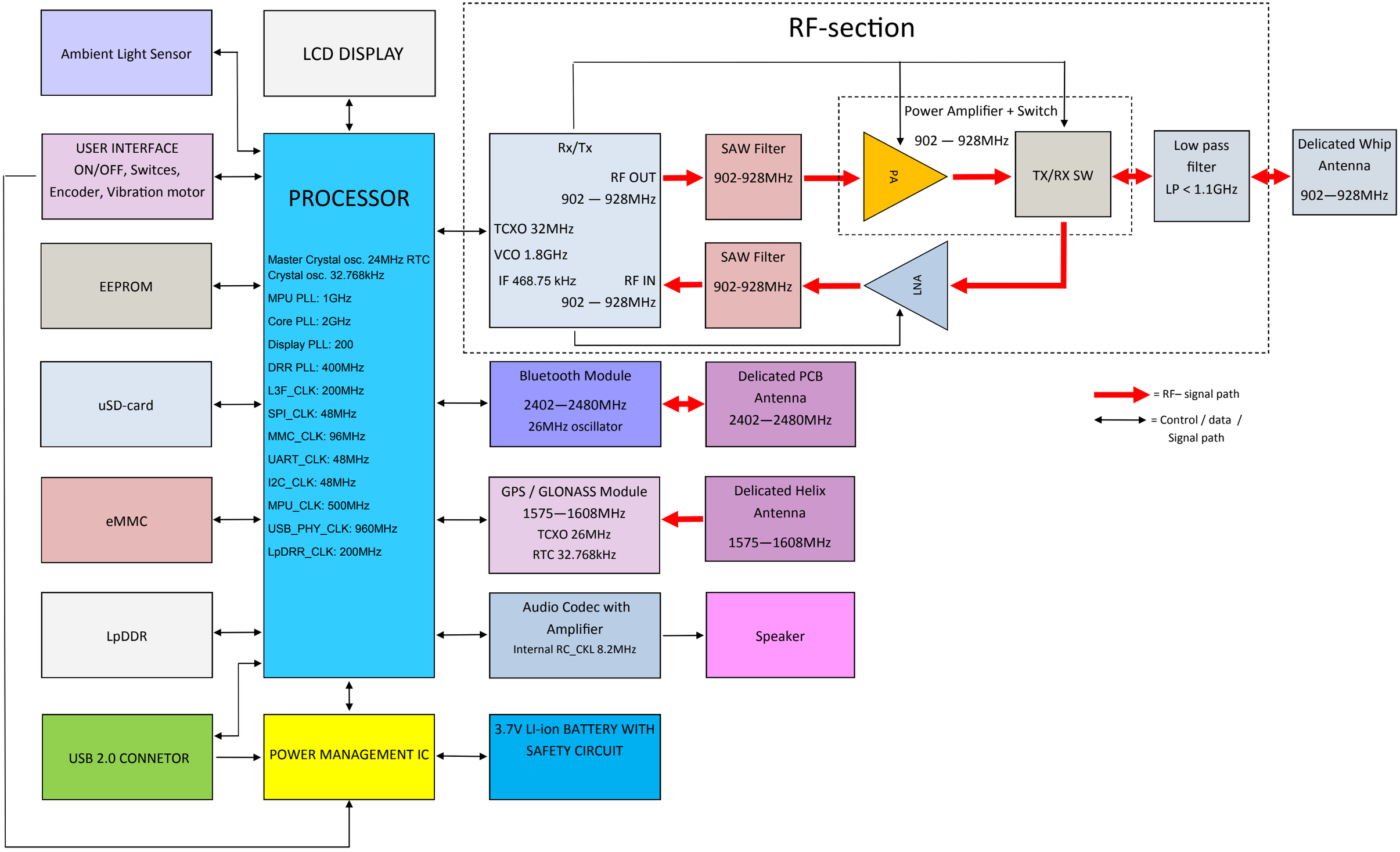TEK 2.0 HandHeld Unit Block Diagram