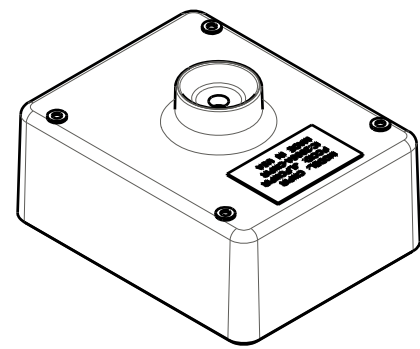
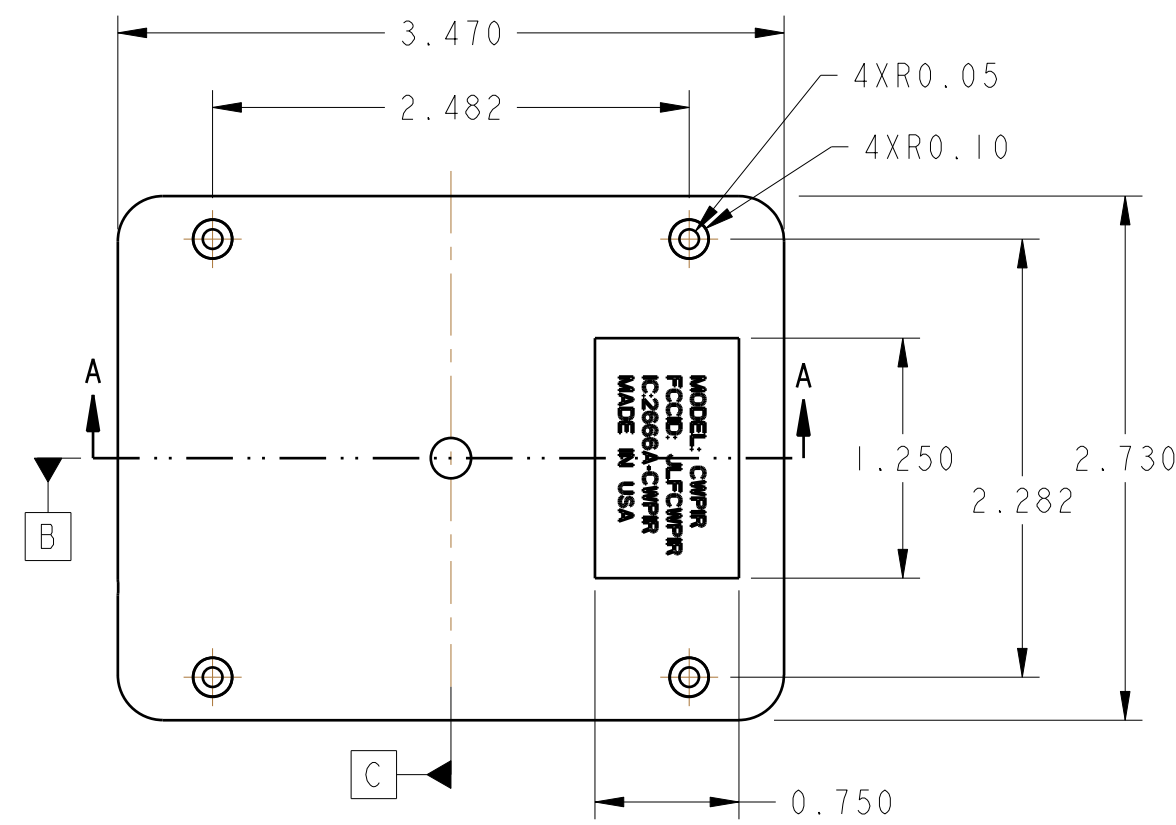
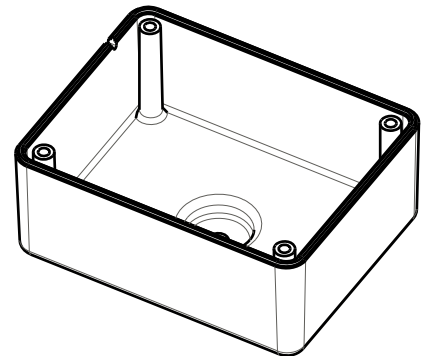


- NOTES:
- SEE CAD MODEL 093C0592 FOR FEATURE DIMENSIONS NOT CONTROLLED ON THIS DRAWING. TOLERANCES OF GEOMETRY ARE PER SPI "STANDARDS AND PRACTICES OF PLASTIC MOLDERS" ENGINEERING AND TECHNICAL STANDARDS FOR SPECIFIED MATERIAL. TOLERANCES DISPLAYED ON THIS DRAWING SUPERCEDE THOSE OF SPI. TOLERANCES UNDER .005 INCH ONLY APPLICABLE WHERE SPECIFIED ON THIS DRAWING.
  - MATERIAL: ABS, HIVAL HG6.
  - COLOR: STANDARD KHAKI.
  - SEE CHAMBERLAIN STANDARD PRODUCT SPEC. 190A0280 FOR GENERAL TOOLING AND PROCESSING. SECTIONS 1.2 AND 1.3 DO NOT APPLY, REFER TO DATABASE.
  - GATE VESTIGE TO BE +.005 INCHES MAXIMUM OR BELOW SURFACE.
  - PART NUMBER, ISSUE LETTER & CAVITY NUMBER (IN MULTI-CAVITY TOOL) TO BE MOLDED IN THE AREA INDICATED IN 1/32 AND 1/8 INCH HIGH CHARACTERS RAISED TO .010 INCH ABOVE THE SURFACE.
  - EXTERIOR SURFACE TEXTURE: CLASS-A MOLDTECH MT-11020 EXCEPT WHERE NOTED
  - SURFACES WITH NO SPECIFIED FINISH TO BE IN THE RANGE OF SPI BI-C3 (TYPICAL UNLESS DIAMOND POLISH IS NEEDED).
  - DIMENSIONS MARKED WITH "\*" ARE PROCESS CRITICAL AND NEED TO BE CONTROLLED AND MONITORED IN THE MANUFACTURING PROCESS. THESE DIMENSIONS ARE TO BE SELECTIVELY AUDITED AT CGI.
  - PARTS MUST COMPLY WITH HAZARDOUS MATERIALS REGULATIONS, AND COMPLIANCE MUST BE INDICATED ON EACH SHIPMENT PER 190A0790.
  - NOMINAL WALL THICKNESS: 0.100

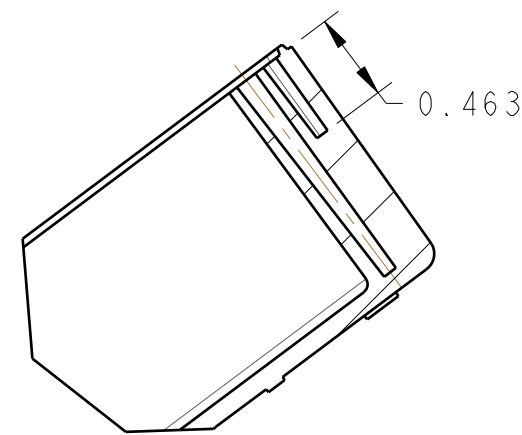
PART NUMBER: 093C0592		SHT 1 OF 1	A
ECN/DATE	BY	REVISIONS	REV
09-0187 29MAY09	MK	INITIAL RELEASE	A



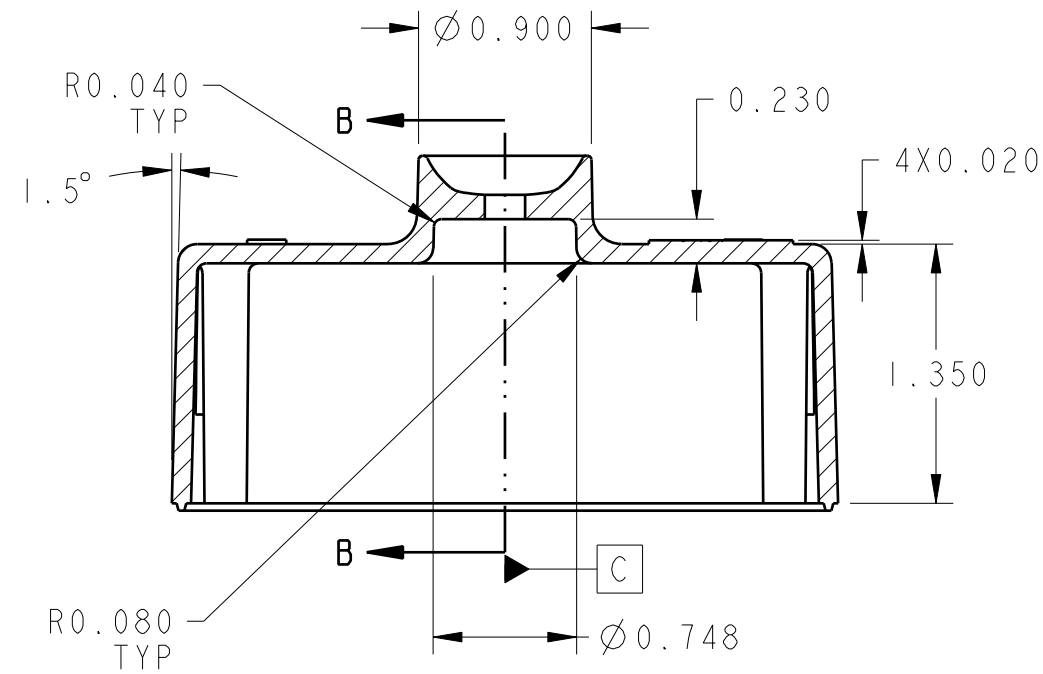
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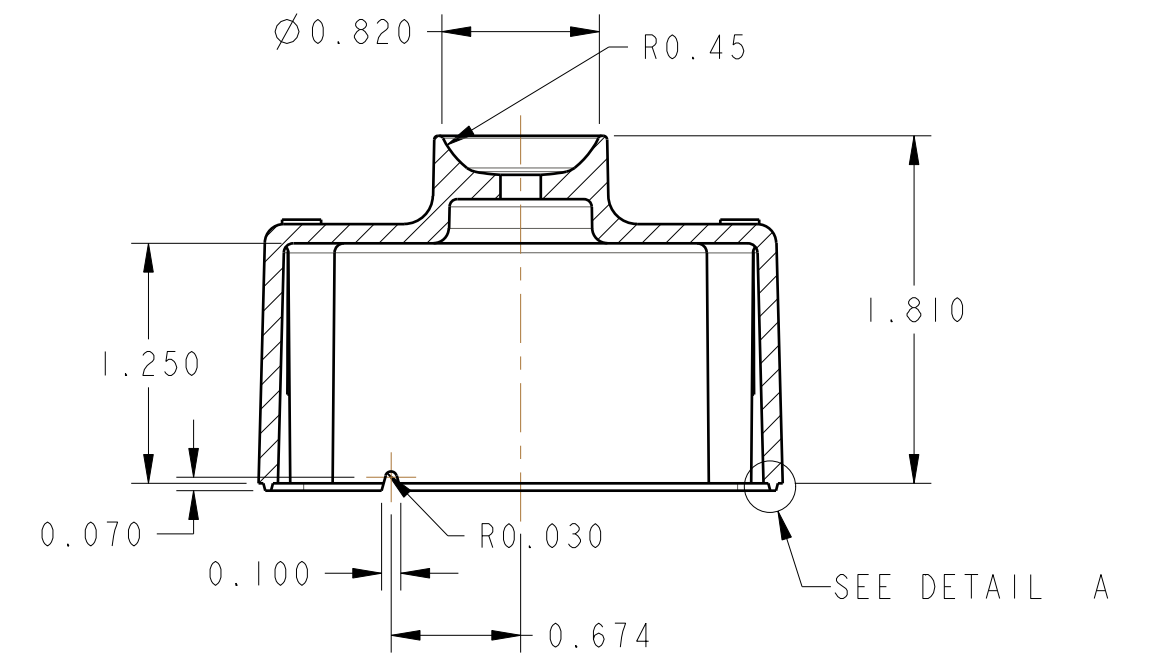
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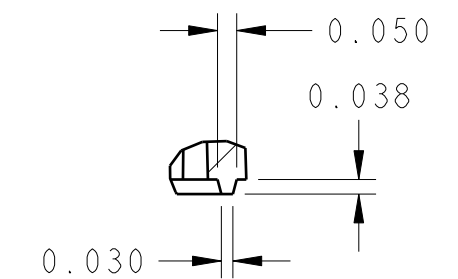
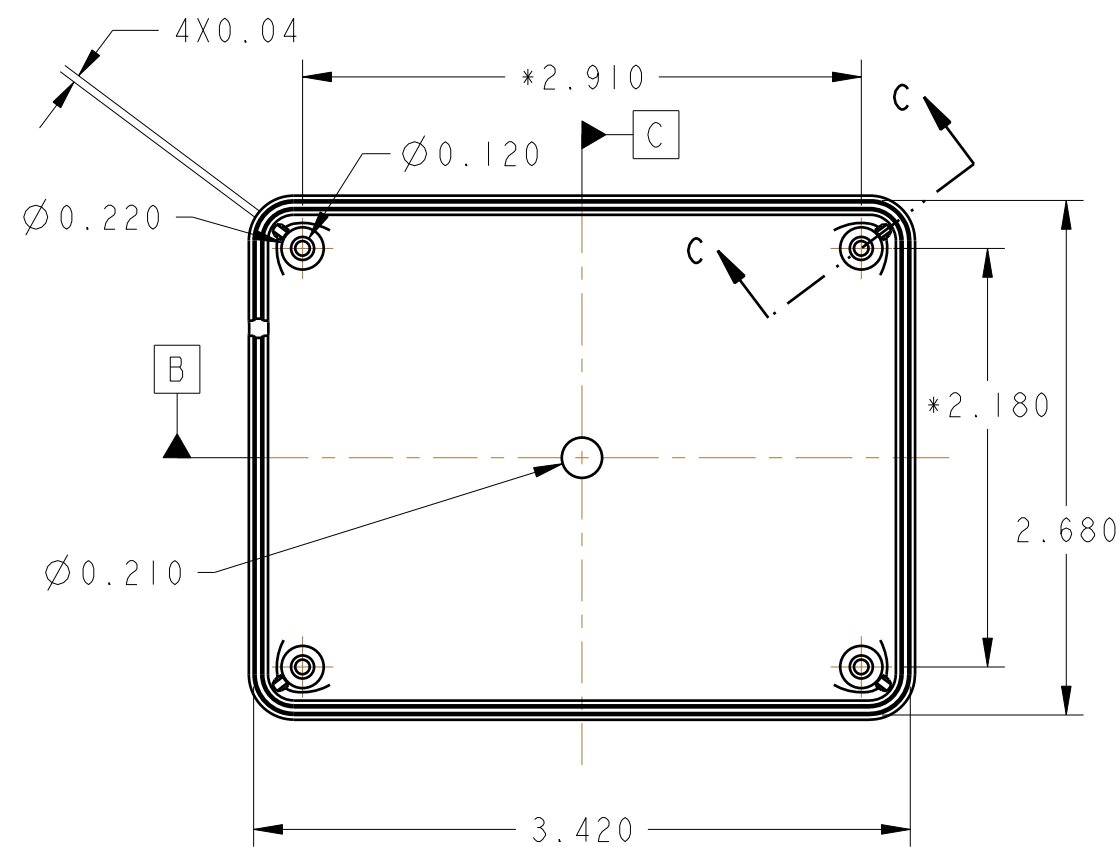
SECTION C-C  
4 PLACES



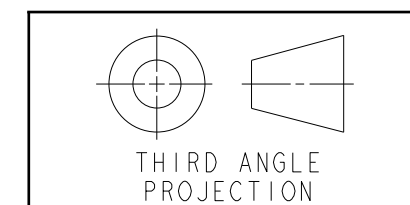
SECTION A-A



SECTION B-B



DETAIL A  
SCALE 2.000



THIRD ANGLE  
PROJECTION

**CHAMBERLAIN**

NAME  
HOUSING, PCB, PIR

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(IN)  
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±0.005 .000 DECIMAL  
±1.0° ON ANGLES  
±0.003 ON HOLES

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