



H.B. Compliance Solutions

Intentional Radiator Test Report

For the

Intercontinental Technologies, Ltd.

TELECRANE F24-10D-TX Industrial Radio Remote Control Transmitter

Tested under

The FCC Rules contained in Title 47 of the CFR, Part 15.231 for

Periodic Operation

Prepared for:

Intercontinental Technologies, Ltd.

558-2 Plate Drive

East Dundee, IL 60118

Prepared By:

H.B. Compliance Solutions

254 W. Baseline Road, Suite # 103

Tempe, Arizona 85283

Reviewed By:

A handwritten signature in black ink, appearing to read 'Hoosamuddin Bandukwala'.

Hoosamuddin Bandukwala



Cert # ATL-0062-E

Engineering Statement: The measurements shown in this report were made in accordance with the procedure indicated, and the emissions from this equipment were found to be within the limits applicable. I assume full responsibility for the accuracy and completeness of these measurements, and for the qualifications of all persons taking them. It is further stated that upon the basis of the measurement made, the equipment tested is capable of operation in accordance with the requirements of Part 15 of the FCC Rules under normal use and maintenance.

Report Status Sheet

Revision #	Report Date	Reason for Revision
Ø	April 28, 2012	Initial Issue

Table of Contents

EXECUTIVE SUMMARY	4
1. Testing Summary	4
EQUIPMENT CONFIGURATION.....	5
1. Overview	5
2. Test Facility.....	6
3. Description of Test Sample	6
4. Equipment Configuration	6
5. Support Equipment	6
6. Ports and Cabling Information	6
7. Method of Monitoring EUT Operation	7
8. Mode of Operation.....	7
9. Modifications.....	7
10. Disposition of EUT	7
Criteria for Un-Intentional Radiators	8
1. Radiated Emissions.....	8
Emissions Tests Calculations.....	9
Criteria for Intentional Radiators	12
2. Conducted Emissions.....	12
2. Occupied Bandwidth	13
3. Deactivation Time	15
5. Duty Cycle.....	17
6. Radiated and Spurious Emissions	20

EXECUTIVE SUMMARY

1. Testing Summary

These tests were conducted on a sample of the equipment for the purpose of demonstrating compliance with Part 15.231. All tests were conducted using measurement procedure from ANSI C63.4-2003, American National Standard for Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the range of 9kHz to 40GHz as appropriate.

Test Name	Test Method/Standard	Result	Comments
Unintentional Radiated Emissions	15.109	Pass	
A/C Power Line Conducted Emissions	15.207(a)	N/A	Battery Powered Device. Uses 2 AA Batteries
Occupied Bandwidth	15.231(c)	Pass	
Deactivation Time	15.231(a)(1)	Pass	
Duty Cycle	15.231	Pass	
Radiated & Spurious Emissions	15.231(b), 15.209(a), 15.205, 15.35(C)	Pass	

EQUIPMENT CONFIGURATION

1. Overview

H.B Compliance Solutions was contracted by Intercontinental Technologies, Ltd. to perform testing on the Industrial Radio Remote Control Transmitter Model # TELECRANE F24-10D-TX Channel: 127 under the quotation number 12021011.

This document describes the test setups, test methods, required test equipment, and the test limit criteria used to perform compliance testing of the Intercontinental Technologies, Industrial radio remote control transmitter.

The tests were based on FCC Part 15 Rules. The tests described in this document were formal tests as described with the objective of the testing was to evaluate compliance of the Equipment Under Test (EUT) to the requirements of the aforementioned specifications. Intercontinental Technologies Ltd. should retain a copy of this document and it should be kept on file for at least five years after the manufacturing of the EUT has been permanently discontinued. The results obtained relate only to the item(s) tested.

Product Name:	TELECRANE
Model(s) Tested:	F24-10D-TX Channel: 127
FCC ID:	J19-F24-127
Supply Voltage Input:	Primary Power : 3 Vdc
Frequency Range:	432.5475 MHz (Channel # 127 Nominal)
No. of Channels:	1
Type(s) of Modulation:	FSK
Range of Operation Power:	0.0000004 Watts (Radiated)
Emission Designator:	N/A
Channel Spacing(s)	None
Test Item:	Pre-Production
Type of Equipment :	Portable
Antenna Requirement (§15.203) :	Type of Antenna: Helix Monopole Gain of Antenna: 1.5dBi
Environmental Test Conditions:	Temperature: 15-35°C Humidity: 30-60% Barometric Pressure: 860-1060 mbar
Modification to the EUT:	None
Evaluated By:	Staff at Emerson Network & H.B Compliance Solutions
Test Date(s):	03/19/12 till 04/09/12

2. Test Facility

All testing was performed at Emerson Network Power. This facility is located at 2900 S. Diablo Way, Suite 190, Tempe, AZ 85282. All equipment used in making physical determination is accurate and bears recent traceability to the National Institute of Standards and Technology.

Test facility at Emerson Network power is an A2LA accredited test site. The A2LA certificate number is 2716.01. The scope of accreditation covers the FCC Method - 47 CFR Part 15, ICES-003, CISPR 22, AS/NZS 3548 and VCCI

Radiated Emissions measurements were performed in a semi-anechoic chamber (equivalent to an Open Area Test Site). In accordance with §2.948(a)(3), a complete site description is contained at Emerson Network Power.

3. Description of Test Sample

The Intercontinental Technologies, Ltd., TELECRANE F24-10D-TX is an industrial radio remote control transmitter with an attached external antenna used for controlling cranes. The TELECRANE F24-10D-TX operates at 432.5475 MHz (Nominal). The operating voltage is 3VDC typical.

4. Equipment Configuration

Ref. ID	Name / Description	Model Number	Serial Number
# 1	TELECRANE	F24-10D-TX Channel: 127	None

Table 1. Equipment Configuration

5. Support Equipment

All support equipment supplied is listed in the following Support Equipment List.

Ref ID	Name / Description	Manufacturer	Model #	Serial #
	None			

Table 2. Support Equipment

6. Ports and Cabling Information

Ref ID	Port name on the EUT	Cable Description	Qty.	Length (m)	Shielded? (Y/N)	Termination Box ID & Port ID
	None					

Table 3. Ports and Cabling Information

7. Method of Monitoring EUT Operation

A test receiver will be used to monitor the data transmission from the EUT.

8. Mode of Operation

The EUT will be configured to transmit at maximum power level. Test mode was provided to select between CW to modulated mode by a cloner programmer unit. These settings were created for testing purpose only.

9. Modifications

9.1 Modifications to EUT

No modifications were made to the EUT

9.2 Modifications to Test Standard

No Modifications were made to the test standard.

10. Disposition of EUT

The test sample including all support equipment submitted to H.B Compliance Solutions for testing will be returned to Intercontinental Technologies, Ltd. upon completion of testing & certification

Criteria for Un-Intentional Radiators

1. Radiated Emissions

Test Requirement(s):	§15.109	Test Engineer(s):	Frank Farrone
Test Results:	Pass	Test Date(s):	04/09/2012

Test Procedures:

The final radiated emissions test was performed using the parameters described above as worst case. That final test was conducted at a facility that meets the ANSI C63.4 NSA requirements. The frequency range noted in the data sheets was scanned/tested at that facility. Emissions were maximized as specified, by varying table azimuth, antenna height, and manipulating cables.

Using the mode of operation and configuration noted within this report, a final radiated emissions test was performed. The frequency range investigated (scanned), is also noted in this report. Radiated emissions measurements were made at the EUT azimuth and antenna height such that the maximum radiated emissions level will be detected. This requires the use of a turntable and an antenna positioner. The preferred method of a continuous azimuth search is utilized for frequency scans of the EUT field strength with both polarities of the measuring antenna. A calibrated, linearly polarized antenna was positioned at the specified distance from the periphery of the EUT.

Note: The specified distance is the horizontal separation between the closest periphery of the EUT and the center of the axis of the elements of the receiving antenna. However, if the receiving antenna is a log-periodic array, the specified distance shall be the distance between the closest periphery of the EUT and the front-to-back center of the array of elements.

Tests were made with the antenna positioned in both the horizontal and vertical polarization planes. The measurement was varied in height above the conducting ground plane to obtain the maximum signal strength. Though specified in the report, the measurement distance shall be 3 meters. At any measurement distance, the antenna height was varied from 1 meter to 4 meters. These height scans apply for both horizontal and vertical polarization, except that for vertical polarization the minimum height of the center of the antenna shall be increased so that the lowest point of the bottom of the antenna clears the ground surface by at least 25 cm.

Frequency Range (MHz)	Peak Data (kHz)	Quasi-Peak Data (kHz)	Average Data (kHz)
30 MHz to 1 GHz	120 kHz	120 kHz	N/A
1 GHz to 11 GHz	1MHz	N/A	1MHz
Measurements were made using the bandwidths and detectors specified. The video filter was at least as wide as the IF bandwidth of the measuring receiver.			

Table 4. Radiated Emissions – Measurement Bandwidth

Emissions Tests Calculations

In the case of indoor measurements, radiated emissions measurements are made by the manipulation of correction factors using Rohde and Schwarz ES-K1 software. This is done automatically by the software during the final measurement process.

In both cases, the level of the Field Strength of the interfering signal is calculated by adding the Antenna Factor, Cable Factor and by subtracting the Amplifier Gain from the measured reading. The basic equation is as follows:

$$FS = RA + AF + (CF - AG)$$

Where: FS = Field Strength

RA = Receiver (indicated) Amplitude

AF = Antenna Factor

CF = Cable Attenuation Factor

AG = Amplifier Gain

This laboratory uses an approach of combining the CF and AG using an end-to-end measurement of the entire cabling system, including the test cable, any in-line amplifiers, attenuators, or transient protection networks, all measured in-situ.

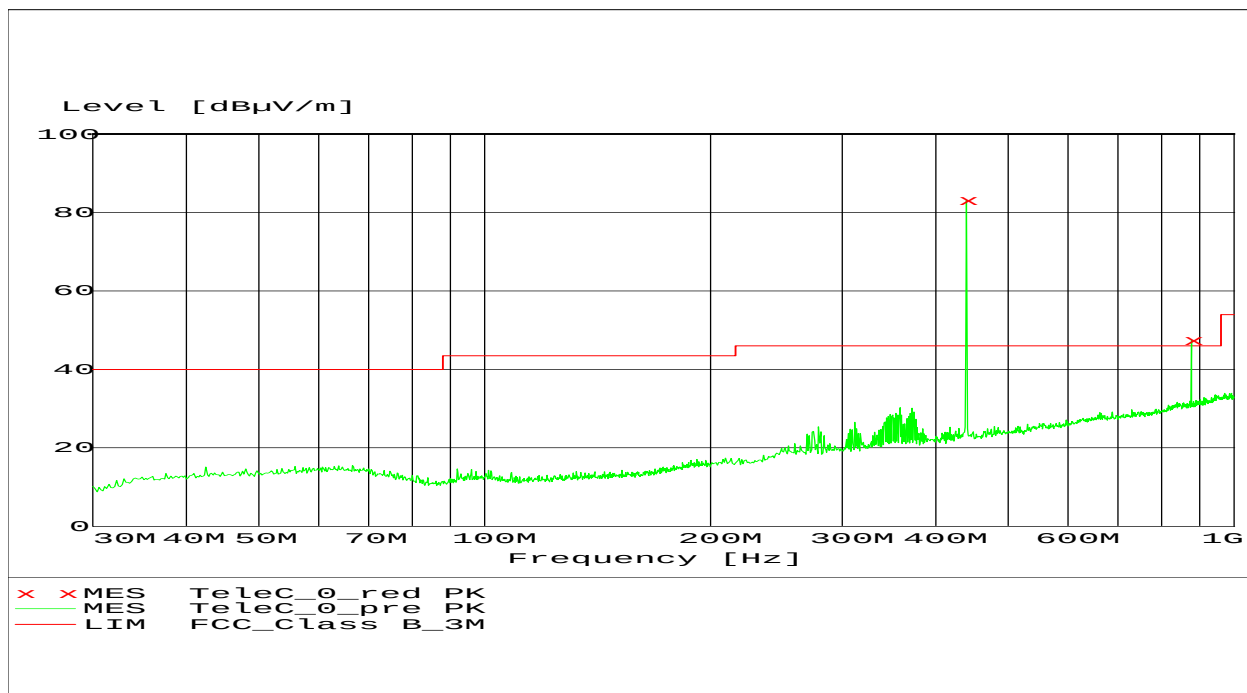
For a sample calculation, assume a receiver reading of 52.5 dBuV is obtained. With an antenna factor of 7.4 and a combined cable factor (CF + AG) of -27.9:

$$FS = 52.5 + 7.4 + (-27.9) = 32 \text{ dBuV/m}$$

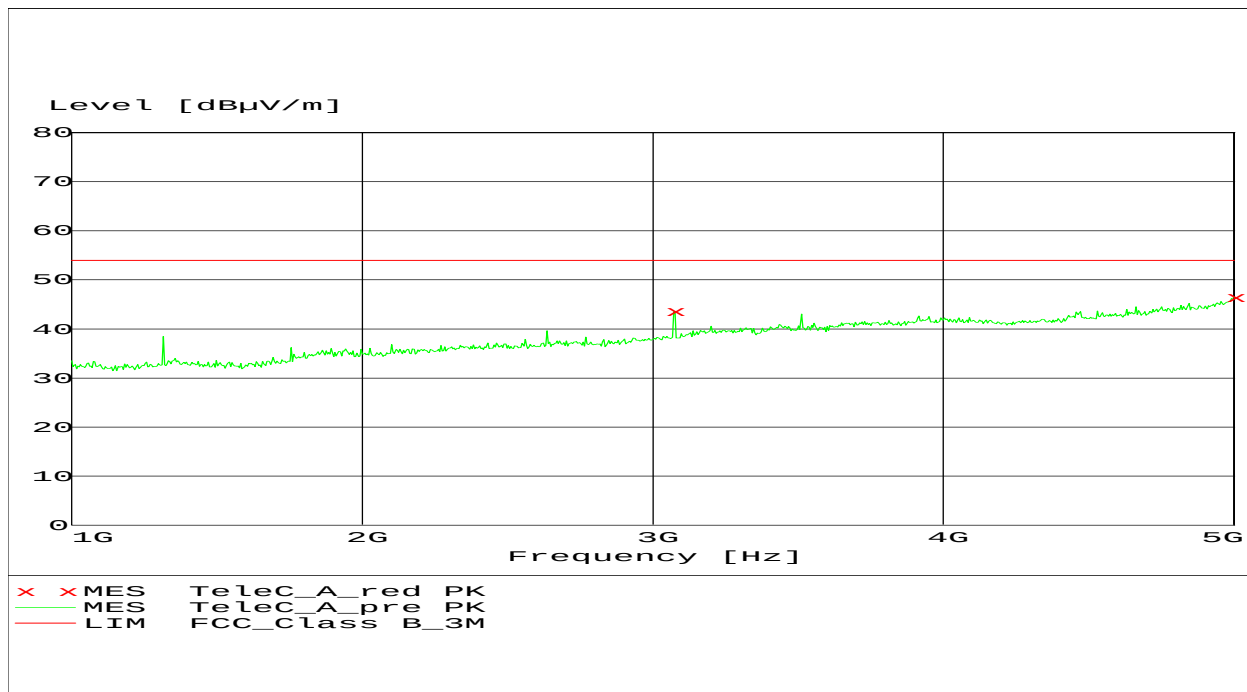
$$FS = 32 \text{ dBuV/m}$$

If desired, this can be converted into its corresponding level in uV/m:

$$FS = 10^{((32 \text{ dBuV/m})/20)} = 39.8 \text{ uV/m}$$



Plot 1 – Radiated Emissions – 30MHz to 1GHz



Plot 2 – Radiated Emissions – 1GHz to 3GHz

Frequency (MHz)	Measured Level	Height(cm)	Azimuth (deg)	Polarization
3071	43.49	100	45	Horizontal
5000	46.46	325	150	Horizontal

Table 5. Final Measurement Results for Radiated Emissions

Note: All digital emissions were 20dB below the test limit.

Criteria for Intentional Radiators

2. Conducted Emissions

Test Requirement(s):	§15.207	Test Engineer(s):	N/A
Test Results:	DC powered device	Test Date(s):	N/A

Test Procedures: The EUT was placed on a non-metallic table, 80cm above the ground plane inside a shielded enclosure. The EUT was powered through a 50Ω/50μH LISN. The conducted emissions tests were performed using the mode of operation and configuration noted within this report. The frequency range investigated (scanned), is also noted in this report. Conducted power line measurements are made, unless otherwise specified, over the frequency range from 150 kHz to 30 MHz to determine the line-to-ground radio-noise voltage that is conducted from the EUT power-input terminals that are directly (or indirectly via separate transformer or power supplies) connected to a public power network. Equipment is tested with power cords that are the same as those cords normally used or that have electrical or shielding characteristics that are the same as those cords normally used. Typically those measurements are made using a LISN (Line Impedance Stabilization Network). All 50 Ohm measuring ports of the LISN are terminated by 50 Ohms, either by the 50 Ohm EMI receiver or a 50 Ohm resistive load.

Refer to the Emissions Tests Calculations section in the Radiated Emissions section for sample calculations. For the purposes of the conducted emissions test, the Antenna Factor (AF) is replaced by the LISN correction factor.

Frequency Range (MHz)	Peak Data (kHz)	Quasi-Peak Data (kHz)	Average Data (kHz)
0.150 - 30	9.0	9.0	9.0

Measurements were made using the bandwidths and detectors specified. No video filter was used.

Table 6. Conducted Emissions – Measurement Bandwidth

Frequency Range (MHz)	15.107(b), Class A Limits (dBuV)		15.107(a), Class B Limits (dBuV)	
	Quasi-Peak	Average	Quasi Peak	Average
0.15 – 0.5	79	66	66 - 56	56 - 46
0.5 – 5.0	73	60	56	46
5.0 – 30	73	60	60	50

Note 1 – The lower limit shall apply at the transition frequencies.

Table 7. Conducted Emissions Limits – FCC Limits from Section 15.107(a)(b)

2. Occupied Bandwidth

Test Requirement(s):	15.231(c)	Test Engineer(s):	Hoosam B.
Test Results:	Pass	Test Date(s):	03/30/12

Test Procedure: As required by 47 CFR 15.231(c): The bandwidth of the emission shall be no wider than 0.25% of the center frequency for devices operating above 70 MHz and below 900 MHz. Bandwidth is determined at the points 20 dB down from the modulated carrier.

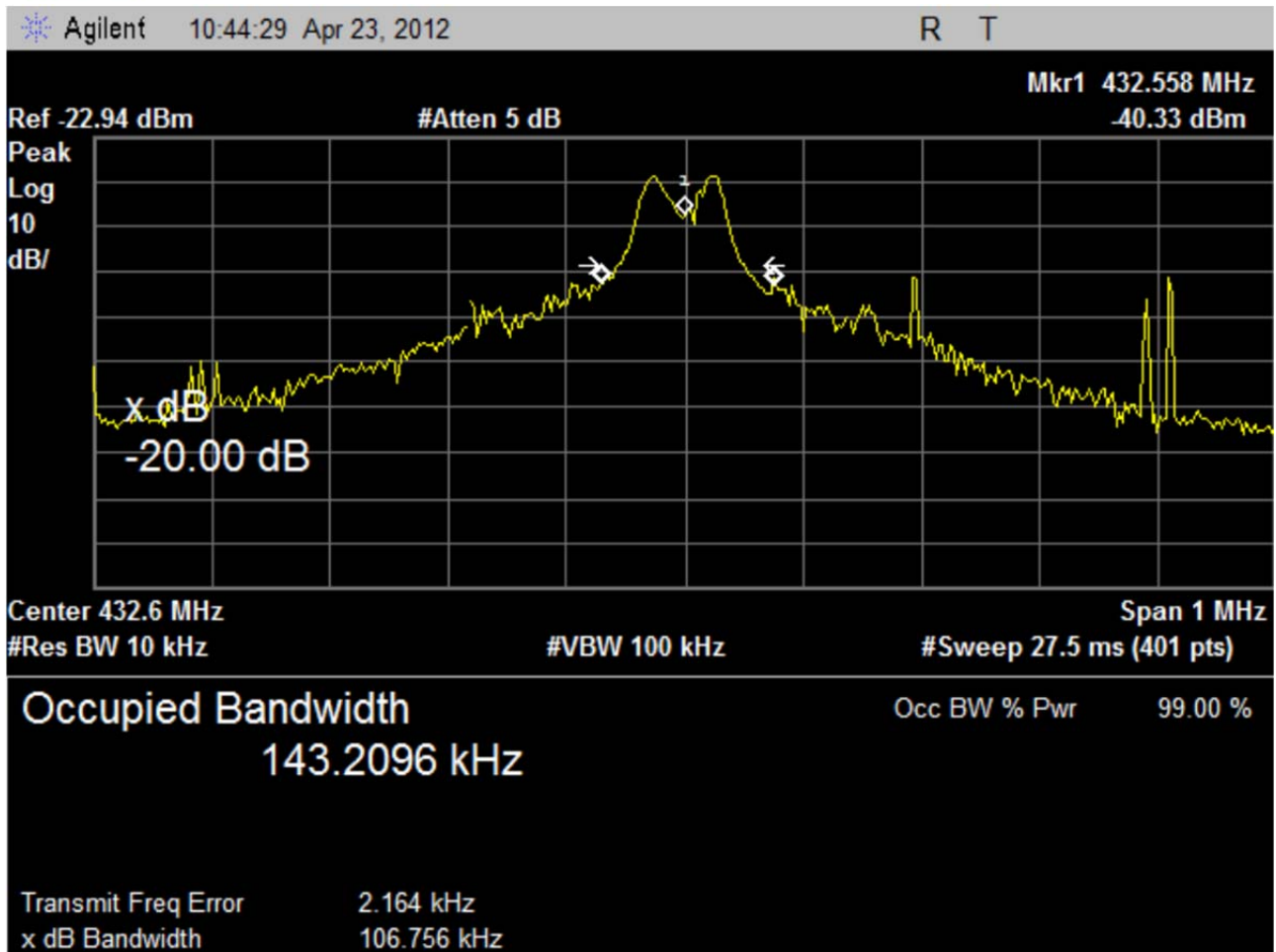
Customer provided a test mode internal to the EUT to control the RF modulation. The EUT antenna was attached and the waveform was received by the test antenna which was connected to the spectrum analyzer. The measured highest peak power was set relative to zero dB reference. The RBW of the Spectrum Analyzer was set to 10kHz and VBW>RBW.

Frequency (MHz)	Recorded Measurement	Specification Limit
432.5475	106.756	1.0 MHz

Table 8. Occupied Bandwidth Summary, Test Results

Note: Limit = 0.25%*Center Frequency = 0.25% * 432.5475 MHz = 1.08 MHz

The following pages show measurements of Occupied Bandwidth plot:



Plot 1 – 20dB BW FSK Modulation & 99% Occupied BW (For IC Only)

Spike to the right of center frequency is TX turn off noise.

3. Deactivation Time

Test Requirement(s):	§15.231(a)(1)	Test Engineer(s):	Hoosam B.
Test Results:	Pass	Test Date(s):	04/06/2012

Test Procedures: As required by 47 CFR 15.231(a)(1), A manually operated transmitter shall employ a switch that will automatically deactivate the transmitter within not more than 5 seconds of being released.

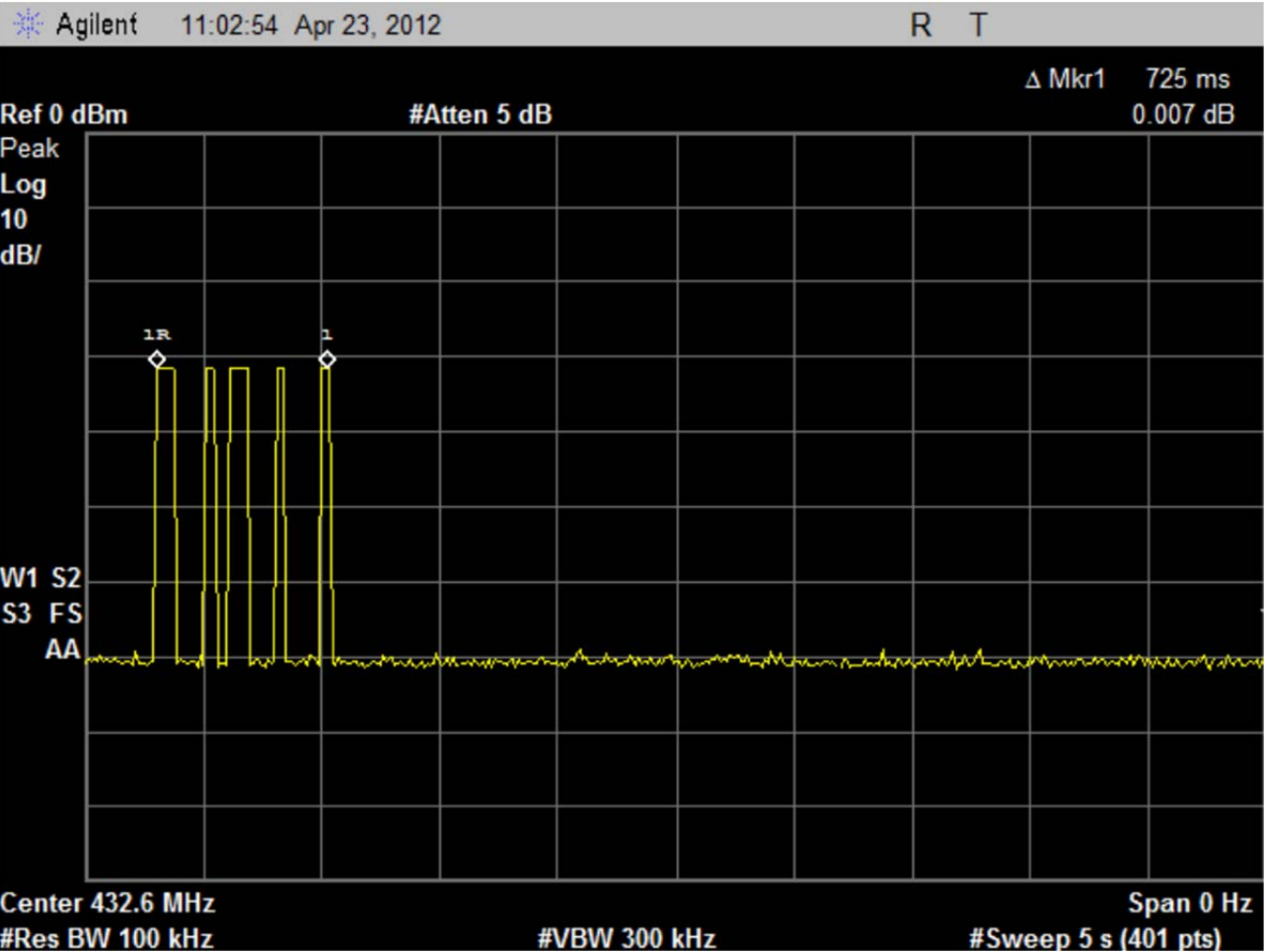
Customer provided a test mode internal to the EUT to control the RF modulation. The EUT antenna was attached and the waveform was received by the test antenna which was connected to the spectrum analyzer. The device was operated and the transmission time was measured with the spectrum analyzer set to zero span at the fundamental frequency

Detector Setting	Resolution Bandwidth	Video Bandwidth	Span
Peak	See Plot	See Plot	Zero

Table 9 – Analyzer settings

Frequency (MHz)	Transmission Time (Sec)	Specification Limit (Sec)
432.5475	0.725	5 seconds or less

Table 10 - Deactivation Time Test Results



Plot 2 – Deactivation Time – Continuous Transmit Mode

5. Duty Cycle

Test Requirement(s):	§15.231	Test Engineer(s):	Hoosam B.
Test Results:	Pass	Test Date(s):	04/05/12

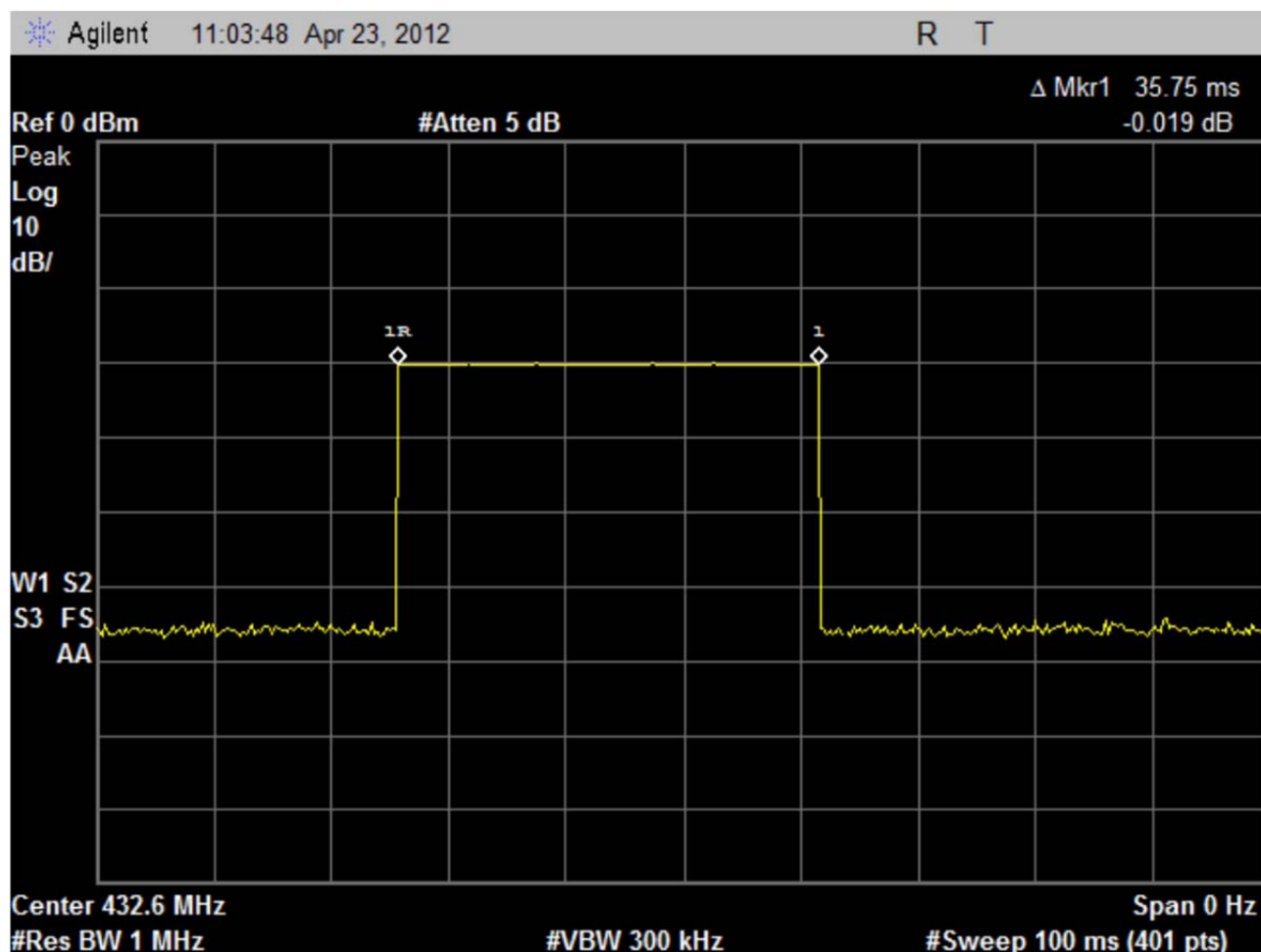
Test Procedures:

There are no limits for this test. This data is used to calculate the averaging correction factor that is applied to the measured peak radiated emissions results.

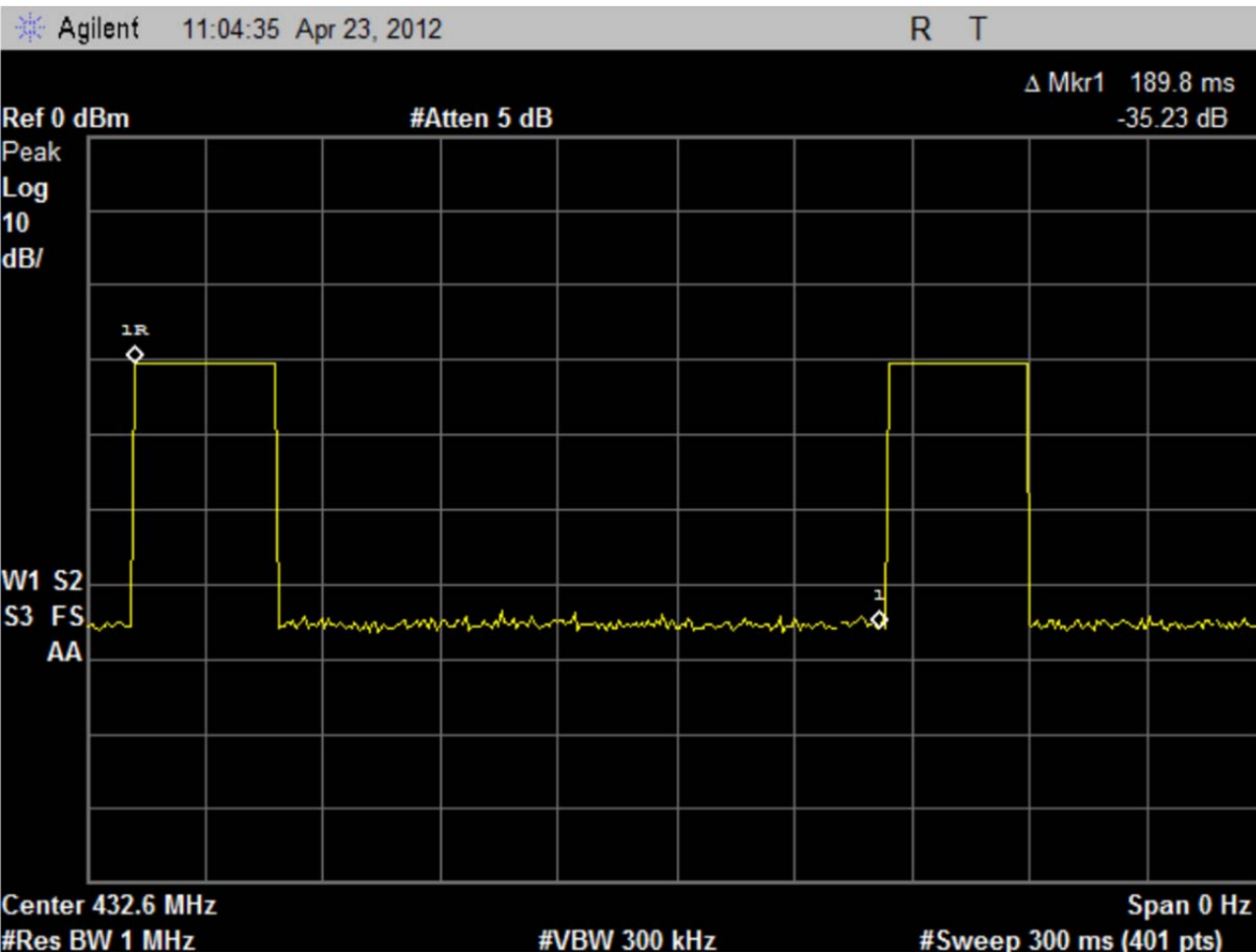
Customer provided a test mode internal to the EUT to control the RF modulation. The EUT antenna was attached and the waveform was received by the test antenna which was connected to the spectrum analyzer. The device was operated and the pulse train /duty cycle was measured with the spectrum analyzer set to zero span at the fundamental frequency.

Frequency (MHz)	Pulse Width (mS)	Period or 100ms whichever is lesser	Average Correction Factor (dB) $20\log(\text{PulseWidth}/\text{TotalTransmission Time})$
432.5475	35.75	100ms	-8.9

Table 11- Duty Cycle Calculation



Plot 3 – Duty Cycle – On Time



Plot 4 – Duty Cycle – Period

6. Radiated and Spurious Emissions

Test Requirement(s):	§15.231(b), 15.209(a), 15.205, 15.35	Test Engineer(s):	Frank Farrone
Test Results:	Pass	Test Date(s):	04/07/12

Test Procedures: As required by 47 CFR 15.231, Radiated emission measurements were made in accordance with the procedures of the ANSI C63.4 - 2003.

The EUT was placed on a wooden table inside a 3 meter semi-anechoic chamber. The EUT was set on continuous transmit.

The measurement antenna was placed at a distance of 3 meters from the EUT. During the tests, the antenna height and polarization as well as EUT azimuth were varied in order to identify the maximum level of emissions from the EUT. The frequency range up to the 10th harmonic was investigated.

Frequency Range	Detector Setting	Resolution Bandwidth	Video Bandwidth	Span
30MHz – 1000 MHz	Quasi Peak	120kHz	As Specified in §15.35(c)	Zero
1000 MHz – 5GHz	Peak	1MHz	1MHz	As necessary
1000 MHz – 5GHz	Average	1MHz	As Specified in §15.35(c)	As necessary

Table 12 - Analyzer Settings

The following table shows the highest levels of radiated emissions on both polarizations of horizontal and vertical

Frequency (MHz)	Peak Measurement @ 3m (dBuV/m)	Antenna Polarity (H/V)	Duty Cycle Correction (dB)	Average Amplitude (dBuV/m)	FCC Average Limit (dBuV/m)	FCC Peak Limit (dBuV/m)	Average Margin (dB)	Peak Margin (dB)	Comment
432.52	82.1	V	8.9	73.2	80.8	100.8	-7.6	-18.7	Fundamental
865.04	46.6	V	8.9	37.7	60.6	80.6	-22.9	-34	Harmonic
1297.56*	37.9	V	8.9	29	54	74	-25	-36.1	Harmonic
1730.08	35.3	V	8.9	26.4	60.6	80.6	-34.2	-45.3	Harmonic
2162.6	34.6	V	8.9	25.7	60.6	80.6	-34.9	-46	Harmonic

Table 13 - Radiated Emission Data – 30MHz – 3GHz

Note: Frequency marked with “*” falls under the restricted band for Industry Canada and or FCC.

Remark:

To get a maximum emission level from the EUT, the EUT was moved throughout the X-axis, Y-axis and Z-Axis. Worst case is X-axis.

Test Equipment

Equipment	Manufacturer	Model	Serial #	Last Cal Date	Cal Due Date
Power Supply	H.P	E3610A	KR83021468	NCR	None
Spectrum Analyzer	Agilent	E4402B	USA1192757	Oct/10/11	Oct/10/12
DMM	H.P	34401A	US36054008	Nov/11/11	Nov/11/12
Combiner/Splitter	Mini-Circuits	ZFSC-2-2	None	NCR	None
High Pass Filter	Mini-Circuits	VHF-3100+	15542	NCR	None
Temperature Meter	Fluke	52	6767008	10/30/11	10/30/12
Attenuator 30dB	Bird	10-A-MFN-30	0031039	11/03/11	11/03/12
Variable Attenuator	H.P.	None	None	NCR	None
EMI Receiver	R&S	ESCS-30	828985/007	Sep/03/11	Sep/03/12
Signal Generator	R&S	SMY02	1062.5502.12	NCR	None
Attenuator 20dB	Mini Circuits	CAT-20	10012	NCR	None
Horn Antenna	EMCO	3115	9505-4428	Nov/04/11	Nov/04/12
Bilog Antenna	Chase	CBL6140	1040	Nov/09/11	Nov/09/12

Table 14 – Test Equipment List

***Statement of Traceability:** Test equipment is maintained and calibrated on a regular basis. All calibrations have been performed by a 17025 accredited test facility, traceable to National Institute of Standards and Technology (NIST)

END OF TEST REPORT