

# GainForce Technology Co.,Ltd

## 嘉光科技股份有限公司

### 承認書

### APPROVAL SHEET

品名： Antenna  
MODEL NAME \_\_\_\_\_

料號： AT3216-A2R4PAAT/LF  
PART NUMBER \_\_\_\_\_

客戶名稱： 漢平電子工業股份有限公司  
CUSTOMER \_\_\_\_\_

供應商： GainForce  
VENDOR \_\_\_\_\_

使用機種： \_\_\_\_\_  
MODEL \_\_\_\_\_

聯絡人： 郭皓威

聯絡電話： (02) 2880-1838

附件：

ACCESSORIES	規格書 SPECIFICATION	樣品 SAMPLE
	圖樣 DRAWING	■ 檢驗報告 TEST REPORT

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認可狀況：  
(APPROVED STATUS)

# AT3216 Series

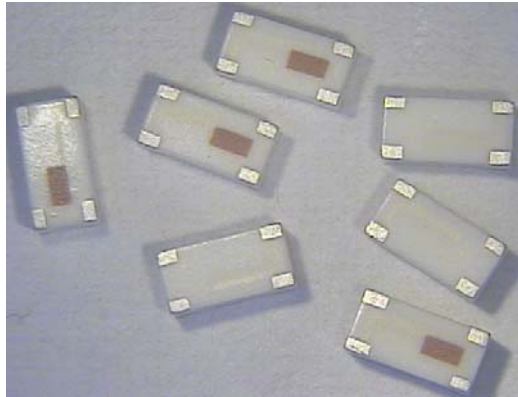
## Multilayer Chip Antenna

### Features

- ❖ Monolithic SMD with small, low-profile and light-weight type.
- ❖ Wide bandwidth
- ❖ RoHS compliant

### Applications

- ❖ Bluetooth/Wireless LAN/Home RF
- ❖ ISM band 2.4GHz applications



### Specifications

Part Number	Operating Frequency (MHz)	Peak Gain (XZ-total)	Average Gain (XZ-total)	VSWR	Impedance
<b>AT3216</b> <b>-A2R4PAA_</b>	2400 ~ 2500	1.5 dBi typ.	-1.0 dBi typ.	3.0 max.	50 Ω

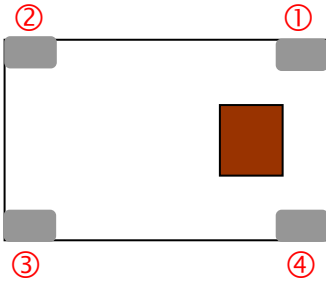
Q'ty/Reel (pcs) : 3,000pcs  
 Operating Temperature Range : -40 ~ +85 °C  
 Storage Temperature Range : +5 ~ +35 °C, Humidity 45~75%RH  
 Storage Period : 12 months max.  
 Power Capacity : 2W max.

### Part Number

AT   3216   -   A   2R4   PAA   □   □  
 ①   ②   ③   ④   ⑤   ⑥   ⑦

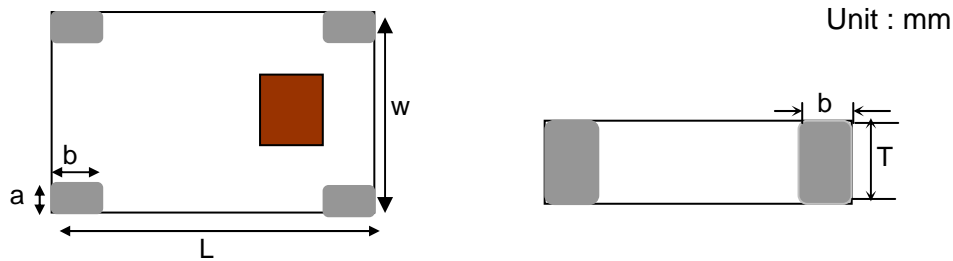
① Type	AT : Antenna	② Dimensions ( L x W )	3.2x 1.6 mm
③ Material Code	A	④ Initial center frequency	2R4=2400MHz
⑤ Specification Code	PAA	⑥ Packaging	T: Tape & Reel B: Bulk
⑦ Soldering	/LF=lead-free		

## Terminal Configuration



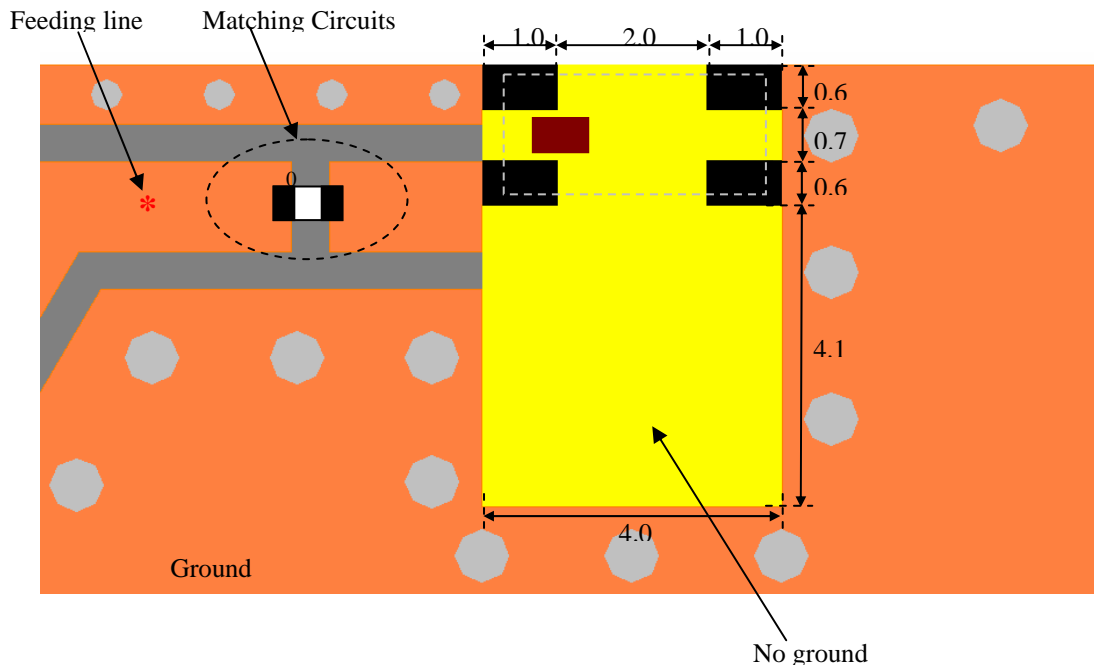
No.	Terminal Name	No.	Terminal Name
①	Feeding Point	②	GND
③	GND	④	GND

## Dimensions and Recommended PC Board Pattern



Mark	L	W	T	a	b
Dimensions	3.2±0.2	1.6±0.2	1.2±0.2	0.3+0.1 /-0.2	0.5±0.2

❖ Without Matching Circuits - Unit in mm



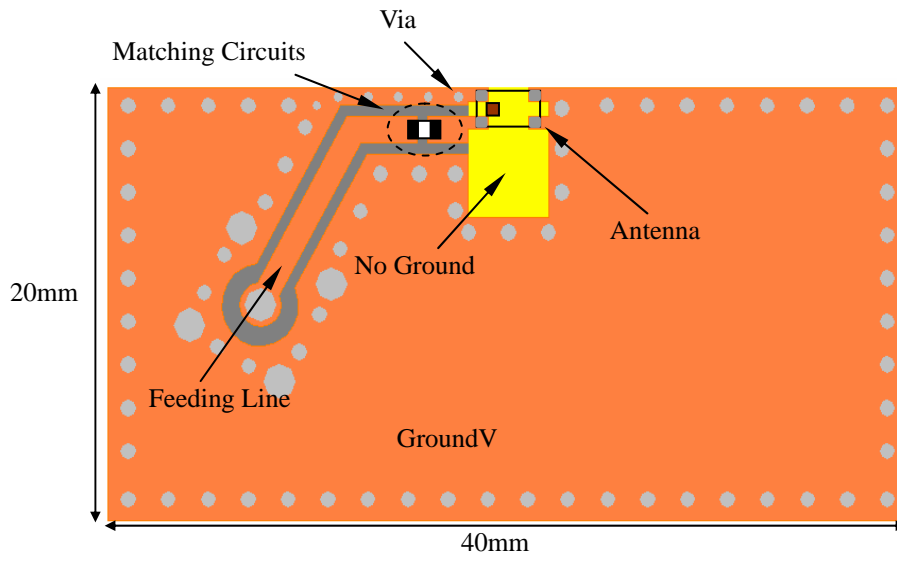
■ Solder Resist

\*Line width should be designed to match 50Ω characteristic impedance, depending on PCB material and thickness.

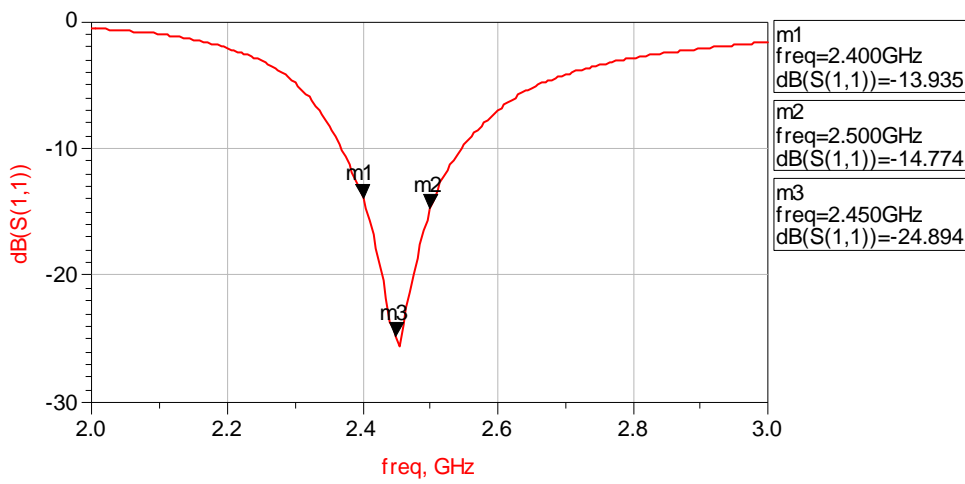
■ Land

Typical Electrical Characteristics (T=25°C)

❖ Test Board

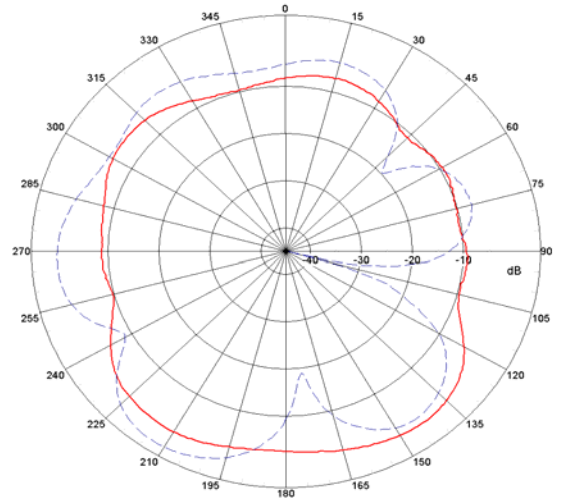
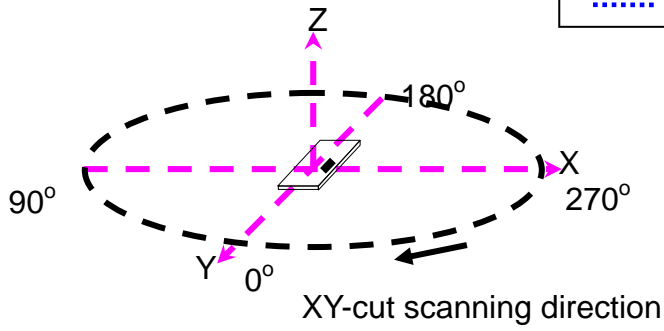


❖ Return Loss-without matching circuits

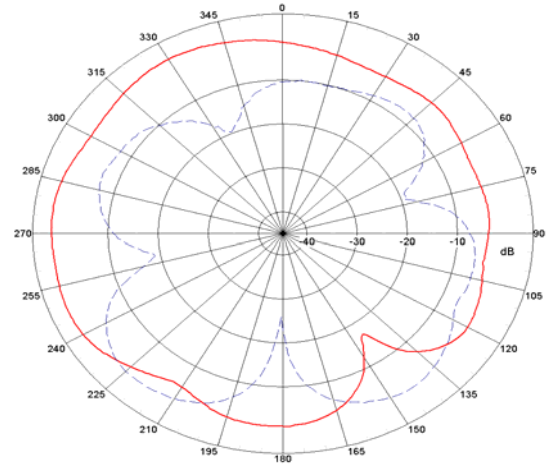
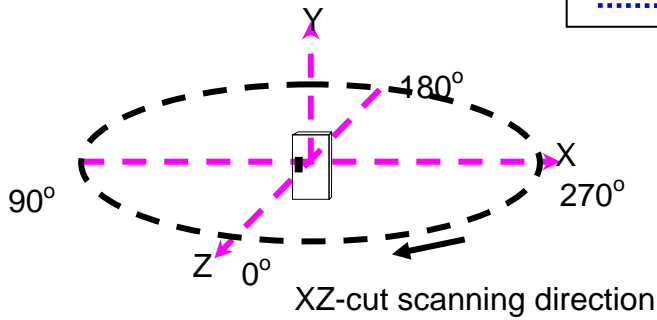


❖ Radiation Patterns

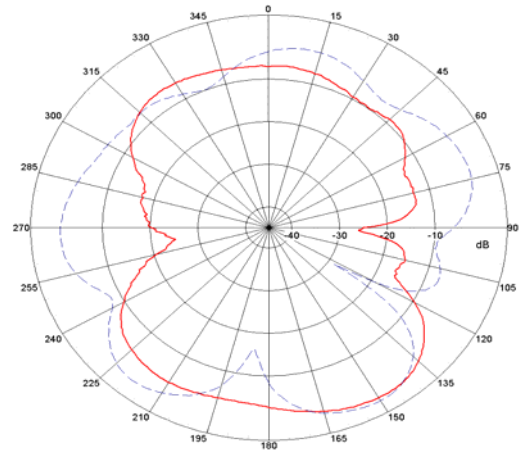
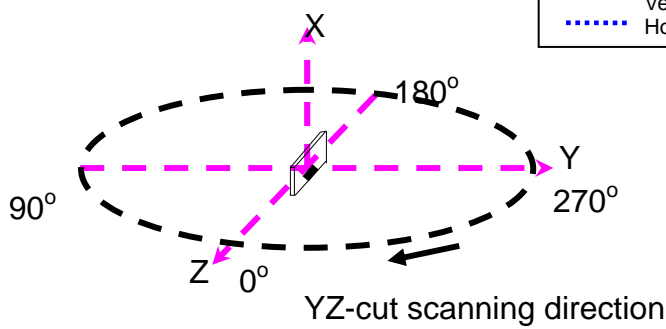
XY-V/XY-H



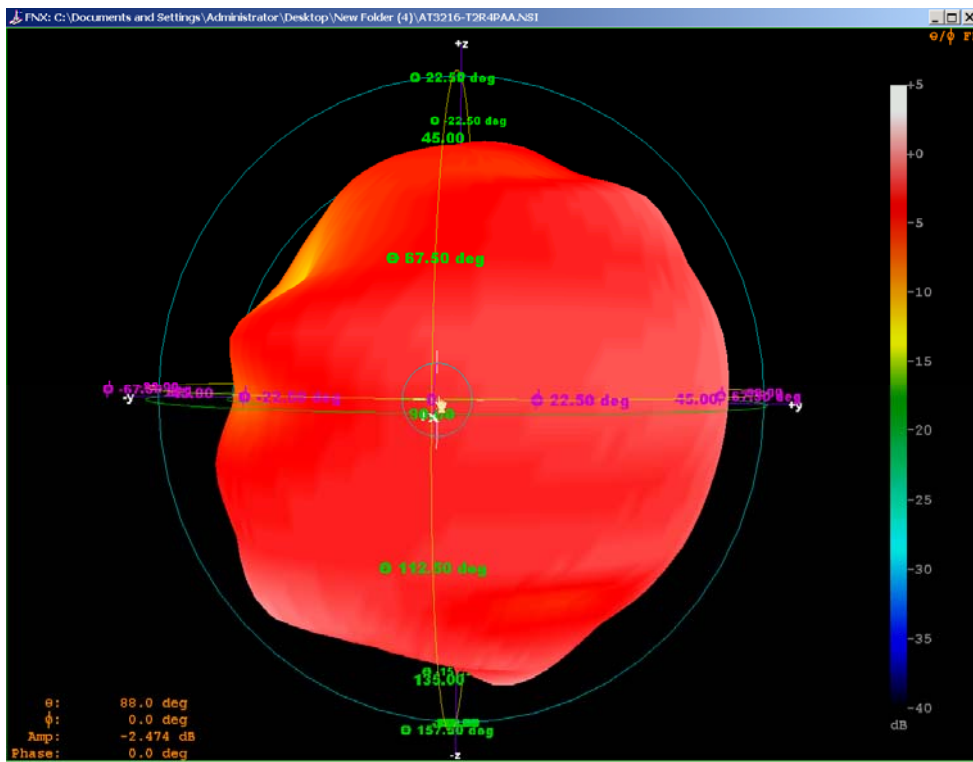
XZ-V/XZ-H



YZ-V/YZ-H

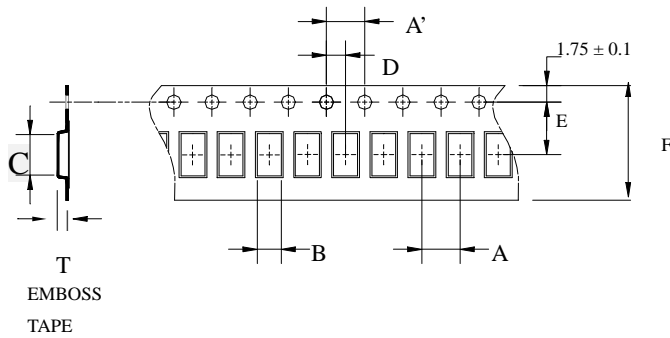


❖ Radiation Patterns - 3D Pattern



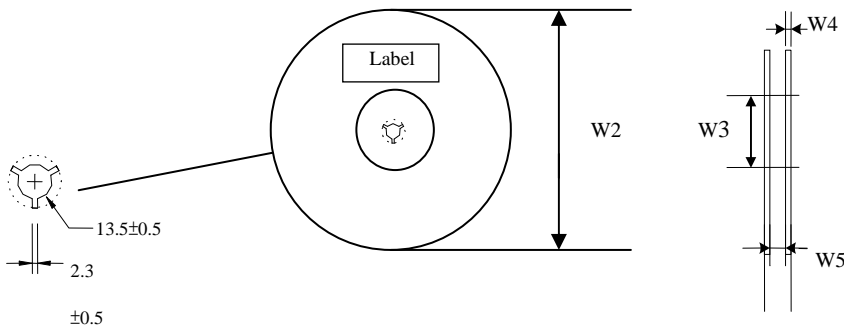
## Taping Specifications

### ❖Tape & Reel Dimensions (Unit: mm) vs. Quantity (pcs)



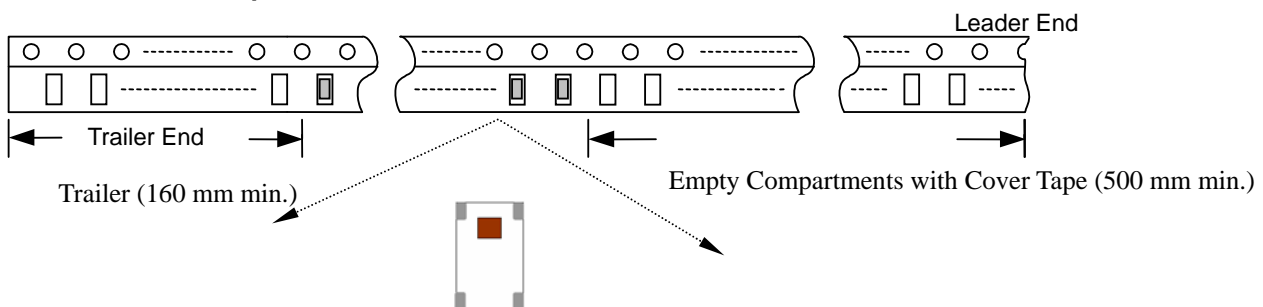
Type	A	A'	B	C	D	E	F	T	Quantity/per reel	Tape material
AT3216	4.0±	4.0±	1.88±	3.5±	2.0±	3.5±	8.00±	1.27±	3,000pcs	Plastic (Embossed)
	0.1	0.05	0.1	0.1	0.05	0.05	0.1	0.1		

### ❖Reel Dimensions (Unit: mm)

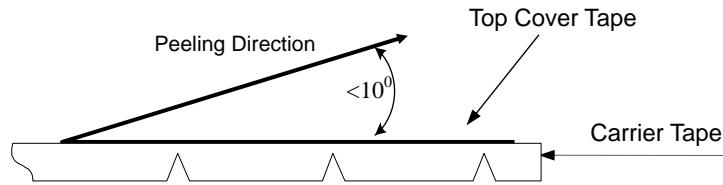


Type	W2	W3	W4	W5
AT3216	178±1	60±1	1.4±0.2	17±0.5

### ❖Leader and Trailer Tape



❖ **Peel-off Force**



Peel-off force should be in the range of 0.1 – 0.6 N at a peel-off speed of  $300 \pm 10$  mm/min .

❖ **Storage Conditions**

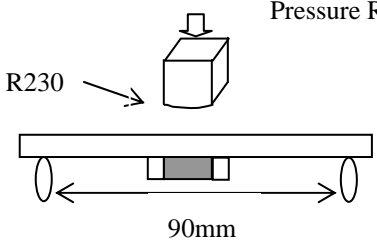
- (1) Temperature: 15 ~35°C , relative humidity (RH): 45~75%.
- (2) Non-corrosive environment

**Notes**

❖ The contents of this data sheet are subject to change without notice. Please confirm the specifications and delivery conditions when placing your order.



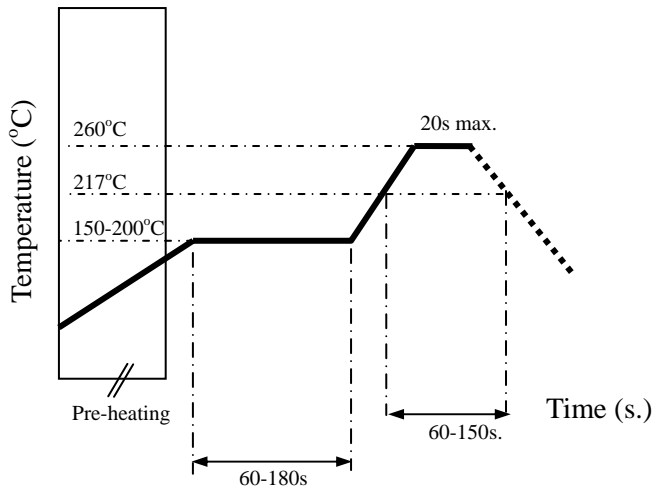
## Mechanical & Environmental Characteristics

Item	Requirements	Procedure
Solderability	<ol style="list-style-type: none"> <li>No apparent damage</li> <li>More than 95% of the terminal electrode shall be covered with new solder</li> </ol>	<ol style="list-style-type: none"> <li>Preheat: <math>120 \pm 5^\circ\text{C}</math></li> <li>Solder: <math>245 \pm 5^\circ\text{C}</math> for <math>5 \pm 1</math> sec</li> </ol>
Soldering strength (Termination Adhesion)	<ol style="list-style-type: none"> <li>1kg minimum</li> </ol>	<ol style="list-style-type: none"> <li>Solder specimen onto test jig.</li> <li>Apply push force at 0.5mm/s until electrode pads are peeled off or ceramic are broken. Pushing force is applied to longitude direction</li> </ol>
Deflection (Substrate Bending)	<ol style="list-style-type: none"> <li>No apparent damage</li> </ol>	<ol style="list-style-type: none"> <li>Solder specimen onto test jig (FR4, 0.8mm) using the recommend soldering profile.</li> <li>Apply a bending force of 2mm deflection</li> </ol> 
Heat/Humidity Resistance	<ol style="list-style-type: none"> <li>No apparent damage</li> <li>Fulfill the electrical specification after test</li> </ol>	<ol style="list-style-type: none"> <li>Temperature: <math>85 \pm 2^\circ\text{C}</math></li> <li>Humidity: 90% ~ 95% RH</li> <li>Duration: <math>1000 \pm 48</math>hrs</li> <li>Recovery: 1-2hrs</li> </ol>
Thermal shock (Temperature Cycle)	<ol style="list-style-type: none"> <li>No apparent damage</li> <li>Fulfill the electrical specification after test</li> </ol>	<ol style="list-style-type: none"> <li>One cycle/step 1 : <math>125 \pm 5^\circ\text{C}</math> for 30 min step 2 : <math>-40 \pm 5^\circ\text{C}</math> for 30 min</li> <li>No of cycles : 100</li> <li>Recovery: 1-2 hrs</li> </ol>
Low Temperature Resistance	<ol style="list-style-type: none"> <li>No apparent damage</li> <li>Fulfill the electrical specification after test</li> </ol>	<ol style="list-style-type: none"> <li>Temperature: <math>-40 \pm 5^\circ\text{C}</math></li> <li>Duration: <math>500 \pm 24</math>hrs</li> <li>Recovery: 1-2hrs</li> </ol>

## Soldering Conditions

### ❖ Typical Soldering Profile for Lead-free Process

Reflow Soldering :



## Notes

❖ The contents of this data sheet are subject to change without notice. Please confirm the specifications and delivery conditions when placing your order.

### **Advanced Ceramic X Corp.**

16 Tzu Chiang Road, Hsinchu Industrial District Hsinchu Hsien 303, Taiwan

TEL:886-3-5987008 FAX:886-3-5987001

E-mail: [acx@acxc.com.tw](mailto:acx@acxc.com.tw)

<http://www.acxc.com.tw>

## Test Report

Applicant: Advanced Ceramic X Corporation  
No. 16, Tzu Chiang Road,  
Hsinchu Industrial District,  
Hsinchu Hsien, Taiwan

Number : TWNC00699992

Date : Jun 12, 2018

### Sample Description:

One (1) group of submitted samples said to be :

Sample Description : Termination Material

Style / Item No. : AD SERIES, ADR SERIES, AF SERIES, AM SERIES, AT SERIES, ATR SERIES, AWR SERIES, BD SERIES, BF SERIES, BL SERIES, BM SERIES, BW SERIES, CB SERIES, CD SERIES, CF SERIES, CP SERIES, CM SERIES, CS SERIES, DB SERIES, DF SERIES, DM SERIES, DP SERIES, DS SERIES, EF SERIES, ES SERIES, FA SERIES, FB SERIES, FD SERIES, FM SERIES, FS SERIES, GS SERIES, HI SERIES, HF SERIES, HM SERIES, HS SERIES, KS SERIES, MS SERIES, NS SERIES, LF SERIES, OM SERIES, OS SERIES, PA SERIES, PD SERIES, PY SERIES, PZ SERIES, NF SERIES, QS SERIES, S SERIES, SF SERIES, SFR SERIES, TS SERIES, TP SERIES, LTCC SUBSTRATES

Date Sample Received : Jun 04, 2018

Date Test Started : Jun 04, 2018

### Test Conducted :

As requested by the applicant, for details please refer to attached pages.

Authorized by:  
On Behalf of Intertek Testing Services  
Taiwan Limited



Matt Wang  
Sr. Manager



Test Conducted :

Test Result Summary:

Test Item	Unit	Test Method	Result	RL
			Grey material	
<b>Heavy Metal</b>				
Cadmium (Cd) Content	ppm	With reference to IEC 62321-5: 2013, by microwave or acid digestion and determined by ICP-OES.	ND	2
Lead (Pb) Content	ppm	With reference to IEC 62321-5: 2013, by microwave or acid digestion and determined by ICP-OES.	ND	2
Mercury (Hg) Content	ppm	With reference to IEC 62321-4:2013+AMD1:2017, by microwave or acid digestion and determined by ICP-OES.	ND	2
Chromium VI (Cr <sup>6+</sup> ) Content	ppm	With reference to IEC 62321-7-2: 2017, organic solvent was used to dissolve or swell sample matrix, followed by alkaline digestion and determined by UV-Vis Spectrophotometer.	ND	8
<b>Polybrominated Biphenyls (PBBs)</b>				
Monobrominated Biphenyls (MonoBB)	ppm	With reference to IEC 62321-6: 2015, by solvent extraction and determined by GC-MS and further HPLC-DAD confirmation when necessary.	ND	5
Dibrominated Biphenyls (DiBB)	ppm		ND	5
Tribrominated Biphenyls (TriBB)	ppm		ND	5
Tetrabrominated Biphenyls (TetraBB)	ppm		ND	5
Pentabrominated Biphenyls (PentaBB)	ppm		ND	5
Hexabrominated Biphenyls (HexaBB)	ppm		ND	5
Heptabrominated Biphenyls (HeptaBB)	ppm		ND	5
Octabrominated Biphenyls (OctaBB)	ppm		ND	5
Nonabrominated Biphenyls (NonaBB)	ppm		ND	5
Decabrominated Biphenyl (DecaBB)	ppm		ND	5



Test Conducted :

Test Item	Unit	Test Method	Result	RL
			Grey material	
<b>Polybrominated Diphenyl Ethers (PBDEs)</b>				
Monobrominated Diphenyl Ethers (MonoBDE)	ppm	With reference to IEC 62321-6: 2015, by solvent extraction and determined by GC-MS and further HPLC-DAD confirmation when necessary.	ND	5
Dibrominated Diphenyl Ethers (DiBDE)	ppm		ND	5
Tribrominated Diphenyl Ethers (TriBDE)	ppm		ND	5
Tetrabrominated Diphenyl Ethers (TetraBDE)	ppm		ND	5
Pentabrominated Diphenyl Ethers (PentaBDE)	ppm		ND	5
Hexabrominated Diphenyl Ethers (HexaBDE)	ppm		ND	5
Heptabrominated Diphenyl Ethers (HeptaBDE)	ppm		ND	5
Octabrominated Diphenyl Ethers (OctaBDE)	ppm		ND	5
Nonabrominated Diphenyl Ethers (NonaBDE)	ppm		ND	5
Decabrominated Diphenyl Ether (DecaBDE)	ppm		ND	5
<b>Phthalates</b>				
Di(2-ethylhexyl) Phthalate (DEHP)	ppm	With reference to IEC 62321-8:2017, by solvent extraction and determined by GC-MS.	ND	50
Dibutyl Phthalate (DBP)	ppm		ND	50
Benzyl Butyl Phthalate (BBP)	ppm		ND	50
Diisobutyl Phthalate (DIBP)	ppm		ND	50
<b>Halogen Content</b>				
Fluorine (F)	ppm	With reference to EN 14582:2016 by combustion bomb with oxygen and determined by Ion Chromatography.	ND	50
Chlorine (Cl)	ppm		ND	50
Bromine (Br)	ppm		ND	50
Iodine (I)	ppm		ND	50

Remarks: ppm = Parts per million based on weight of tested sample = mg/kg  
 ND = Not detected  
 RL = Reporting limit, quantitation limit of analyte in sample

Responsibility of Chemist: Pely Hsiao/ Vita Fu

Date Sample Received : Jun 04, 2018  
 Test Period : Jun 04, 2018 to Jun 11, 2018



Test Conducted :

RoHS Limit

<u>Restricted Substances</u>	<u>Limits</u>
Cadmium (Cd) content	0.01% (100ppm)
Lead (Pb) content	0.1% (1000ppm)
Mercury (Hg) content	0.1% (1000ppm)
Chromium VI (Cr <sup>6+</sup> ) content	0.1% (1000ppm)
Polybrominated Biphenyls (PBBs)	0.1% (1000ppm)
Polybrominated Diphenyl Ethers (PBDEs)	0.1% (1000ppm)
Di(2-ethylhexyl) Phthalate (DEHP)	0.1% (1000ppm)
Dibutyl Phthalate (DBP)	0.1% (1000ppm)
Benzyl Butyl Phthalate (BBP)	0.1% (1000ppm)
Diisobutyl Phthalate (DIBP)	0.1% (1000ppm)

The limits were quoted from Annex II of 2011/65/EU and Amendment (EU) 2015/863 for homogeneous material.



Test Conducted :

Measurement Flowchart:

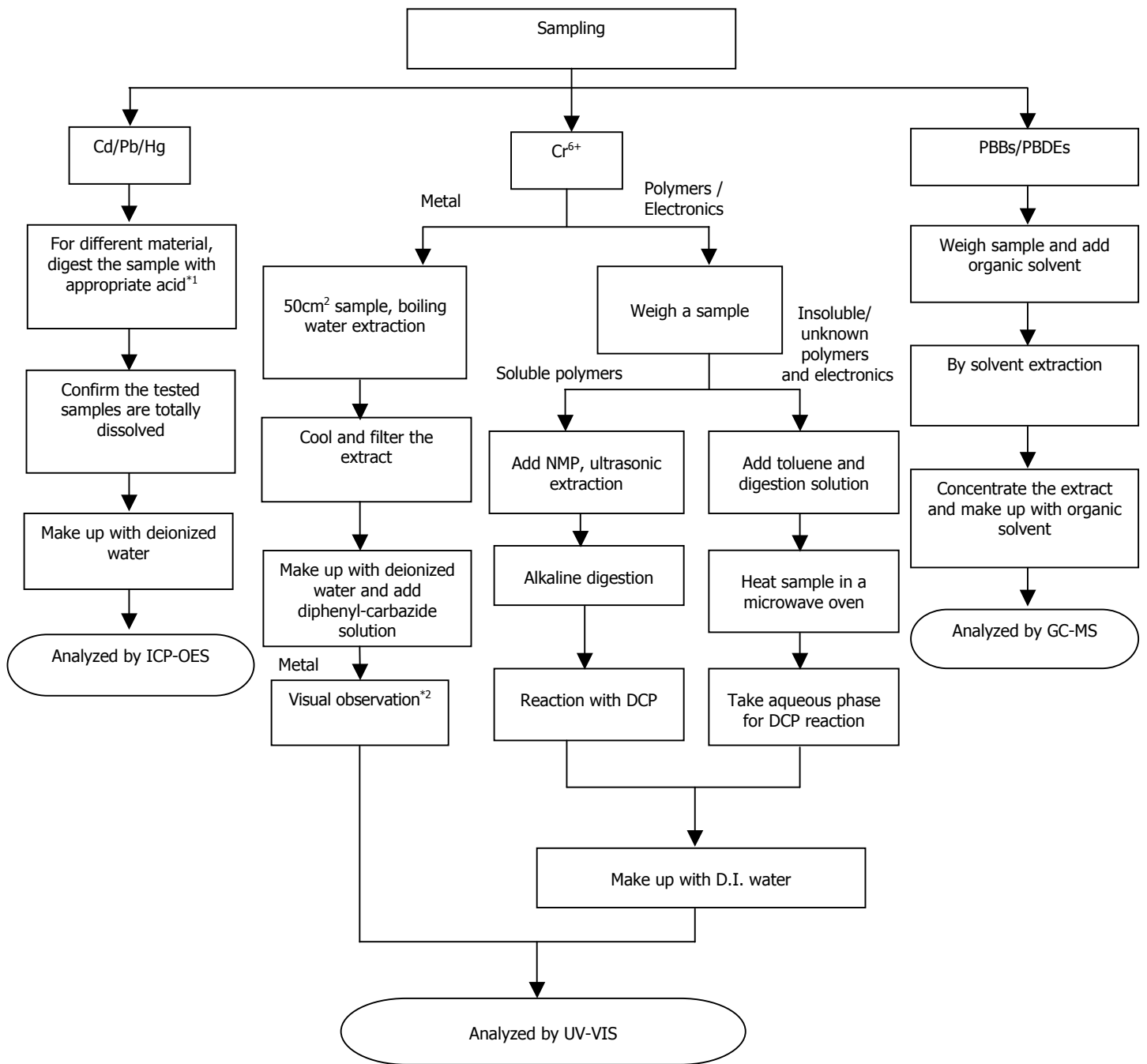
Test for Cd/Pb/Hg/Chromium (VI)/PBBs/PBDEs Content

Reference Standard : Cd/Pb: IEC 62321-5:2013; Hg: IEC 62321-4:2013+AMD1:2017;

Chromium (VI): IEC 62321-7-1:2015 (boiling water extraction);

Chromium (VI): IEC 62321-7-2:2017 (solvent and alkaline extraction);

PBBs/PBDEs: IEC 62321-6:2015



Test Conducted :

Remarks:

\*1: List of Appropriate Acid :

Material	Acid Added for Digestion
Polymers	HNO <sub>3</sub> , HCl, HF, H <sub>2</sub> O <sub>2</sub> , H <sub>3</sub> BO <sub>3</sub>
Metals	HNO <sub>3</sub> , HCl, HF
Electronics	HNO <sub>3</sub> , HCl, H <sub>2</sub> O <sub>2</sub> , HBF <sub>4</sub>

\*2: If sample solution is significantly more intense than 0.13 µg/cm<sup>2</sup> equivalent comparison standard, Chromium VI would be determined as detected, the result of visual observation is positive.

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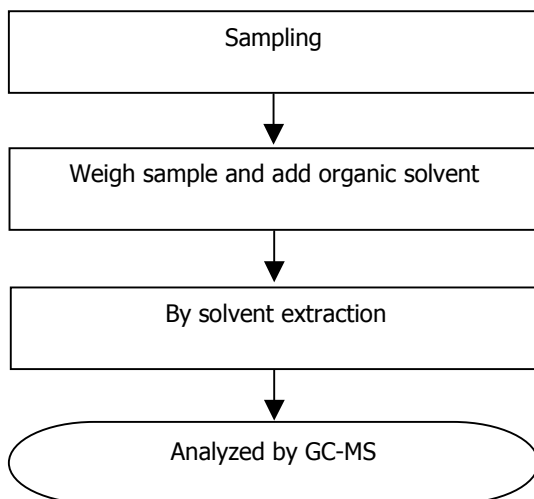




Test Conducted :

Measurement Flowchart:

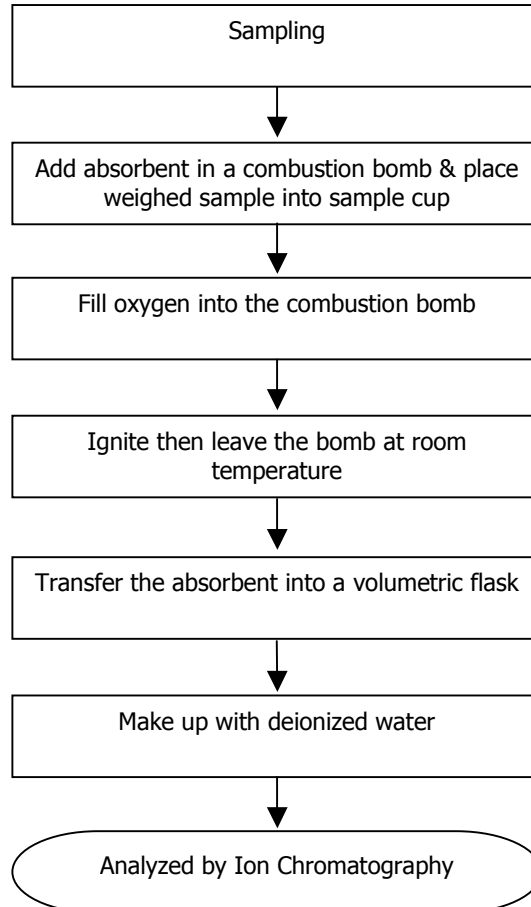
Test for Phthalates Content  
Reference Method: IEC 62321-8:2017



Test Conducted :

Measurement Flowchart:

Test for Halogen Content  
Reference Method: EN 14582





End of Report

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## Test Report

Applicant: Advanced Ceramic X Corporation  
No. 16, Tzu Chiang Road,  
Hsinchu Industrial District,  
Hsinchu Hsien, Taiwan

Number : TWNC00761844

Date : Jan 22, 2019

### Sample Description:

One (1) group of submitted samples said to be :

Sample Description : MULTILAYER LTCC-A COMPONENTS

Style / Item No. : AD SERIES, ADR SERIES, AF SERIES, AM SERIES, AT SERIES, ATR SERIES,  
AWR SERIES, BD SERIES, BF SERIES, BL SERIES, BM SERIES, BW SERIES,  
CB SERIES, CD SERIES, CF SERIES, CP SERIES, CM SERIES, CS SERIES, DB SERIES,  
DF SERIES, DM SERIES, DP SERIES, DS SERIES, EF SERIES, ES SERIES, FA SERIES,  
FB SERIES, FD SERIES, FM SERIES, FS SERIES, GS SERIES, HI SERIES, HF SERIES,  
HM SERIES, HS SERIES, KS SERIES, MS SERIES, NS SERIES, LF SERIES, OM SERIES,  
OS SERIES, PA SERIES, PD SERIES, PY SERIES, PZ SERIES, NF SERIES, QS SERIES,  
S SERIES, SF SERIES, SFR SERIES, TS SERIES, TP SERIES, LTCC SUBSTRATES

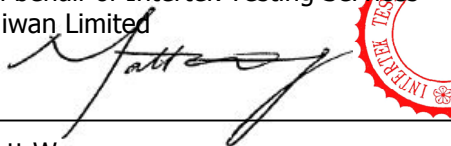
Date Sample Received : Jan 16, 2019

Date Test Started : Jan 16, 2019

### Test Conducted:

As requested by the applicant, for details please refer to attached pages.

Authorized By:  
On behalf of Intertek Testing Services  
Taiwan Limited



Matt Wang  
Sr. Manager



Signed by:



Thomas Chou  
Manager



Test Conducted :

Test Result Summary:

Test Item	Unit	Test Method	Result	RL
			White electronic component (mixed all parts)	
<b>Heavy Metal</b>				
Cadmium (Cd) Content	ppm	With reference to IEC 62321-5: 2013, by microwave or acid digestion and determined by ICP-OES.	ND	2
Lead (Pb) Content	ppm	With reference to IEC 62321-5: 2013, by microwave or acid digestion and determined by ICP-OES.	ND	2
Mercury (Hg) Content	ppm	With reference to IEC 62321-4:2013+AMD1:2017, by microwave or acid digestion and determined by ICP-OES.	ND	2
Chromium VI (Cr <sup>6+</sup> ) Content	ppm	With reference to IEC 62321-7-2: 2017, organic solvent was used to dissolve or swell sample matrix, followed by alkaline digestion and determined by UV-Vis Spectrophotometer.	ND	8
<b>Polybrominated Biphenyls (PBBs)</b>				
Monobrominated Biphenyls (MonoBB)	ppm	With reference to IEC 62321-6: 2015, by solvent extraction and determined by GC-MS and further HPLC-DAD confirmation when necessary.	ND	5
Dibrominated Biphenyls (DiBB)	ppm		ND	5
Tribrominated Biphenyls (TriBB)	ppm		ND	5
Tetrabrominated Biphenyls (TetraBB)	ppm		ND	5
Pentabrominated Biphenyls (PentaBB)	ppm		ND	5
Hexabrominated Biphenyls (HexaBB)	ppm		ND	5
Heptabrominated Biphenyls (HeptaBB)	ppm		ND	5
Octabrominated Biphenyls (OctaBB)	ppm		ND	5
Nonabrominated Biphenyls (NonaBB)	ppm		ND	5
Decabrominated Biphenyl (DecaBB)	ppm		ND	5



Test Conducted :

Test Item	Unit	Test Method	Result	RL
			White electronic component (mixed all parts)	
<b>Polybrominated Diphenyl Ethers (PBDEs)</b>				
Monobrominated Diphenyl Ethers (MonoBDE)	ppm	With reference to IEC 62321-6: 2015, by solvent extraction and determined by GC-MS and further HPLC-DAD confirmation when necessary.	ND	5
Dibrominated Diphenyl Ethers (DiBDE)	ppm		ND	5
Tribrominated Diphenyl Ethers (TriBDE)	ppm		ND	5
Tetrabrominated Diphenyl Ethers (TetraBDE)	ppm		ND	5
Pentabrominated Diphenyl Ethers (PentaBDE)	ppm		ND	5
Hexabrominated Diphenyl Ethers (HexaBDE)	ppm		ND	5
Heptabrominated Diphenyl Ethers (HeptaBDE)	ppm		ND	5
Octabrominated Diphenyl Ethers (OctaBDE)	ppm		ND	5
Nonabrominated Diphenyl Ethers (NonaBDE)	ppm		ND	5
Decabrominated Diphenyl Ether (DecaBDE)	ppm		ND	5
<b>Phthalates</b>				
Di(2-ethylhexyl) Phthalate (DEHP)	ppm	With reference to IEC 62321-8:2017, by solvent extraction and determined by GC-MS.	ND	50
Dibutyl Phthalate (DBP)	ppm		ND	50
Benzyl Butyl Phthalate (BBP)	ppm		ND	50
Diisobutyl Phthalate (DIBP)	ppm		ND	50
<b>Halogen Content</b>				
Fluorine (F)	ppm	With reference to EN 14582:2016 by combustion bomb with oxygen and determined by Ion Chromatography.	ND	50
Chlorine (Cl)	ppm		ND	50
Bromine (Br)	ppm		ND	50
Iodine (I)	ppm		ND	50

Remarks: ppm = Parts per million based on weight of tested sample = mg/kg  
 ND = Not detected  
 RL = Reporting limit, quantitation limit of analyte in sample

Responsibility of Chemist: PelnY Hsiao/ Vita Fu

Date Sample Received : Jan 16, 2019  
 Test Period : Jan 16, 2019 to Jan 21, 2019



Test Conducted :

RoHS Limit

<u>Restricted Substances</u>	<u>Limits</u>
Cadmium (Cd) content	0.01% (100ppm)
Lead (Pb) content	0.1% (1000ppm)
Mercury (Hg) content	0.1% (1000ppm)
Chromium VI (Cr <sup>6+</sup> ) content	0.1% (1000ppm)
Polybrominated Biphenyls (PBBs)	0.1% (1000ppm)
Polybrominated Diphenyl Ethers (PBDEs)	0.1% (1000ppm)
Di(2-ethylhexyl) Phthalate (DEHP)	0.1% (1000ppm)
Dibutyl Phthalate (DBP)	0.1% (1000ppm)
Benzyl Butyl Phthalate (BBP)	0.1% (1000ppm)
Diisobutyl Phthalate (DIBP)	0.1% (1000ppm)

The limits were quoted from Annex II of 2011/65/EU and Amendment (EU) 2015/863 for homogeneous material.



Test Conducted :

Measurement Flowchart:

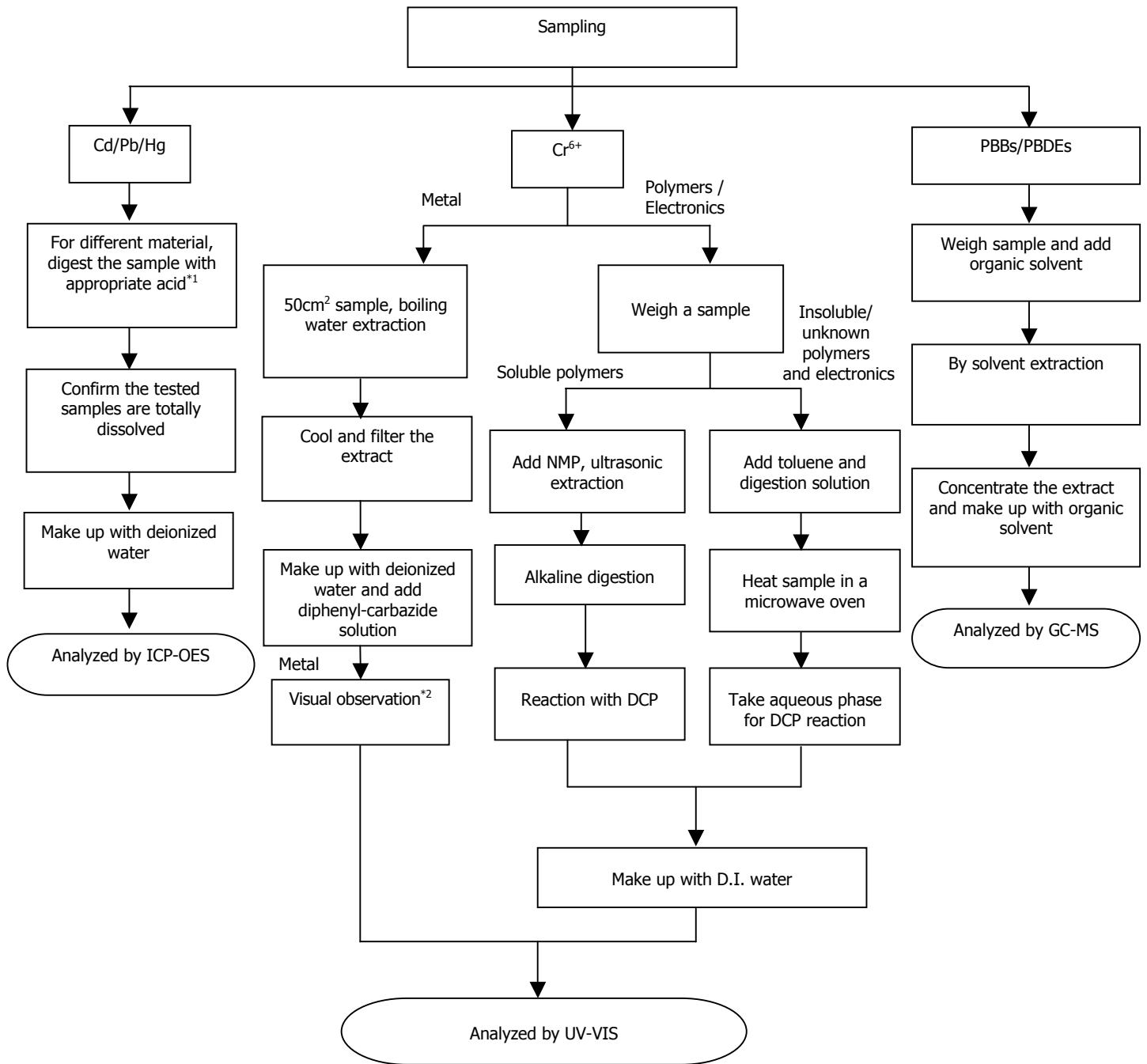
Test for Cd/Pb/Hg/Chromium (VI)/PBBs/PBDEs Content

Reference Standard : Cd/Pb: IEC 62321-5:2013; Hg: IEC 62321-4:2013+AMD1:2017;

Chromium (VI): IEC 62321-7-1:2015 (boiling water extraction);

Chromium (VI): IEC 62321-7-2:2017 (solvent and alkaline extraction);

PBBs/PBDEs: IEC 62321-6:2015





Test Conducted :

Remarks:

\*1: List of Appropriate Acid :

Material	Acid Added for Digestion
Polymers	HNO <sub>3</sub> , HCl, HF, H <sub>2</sub> O <sub>2</sub> , H <sub>3</sub> BO <sub>3</sub>
Metals	HNO <sub>3</sub> , HCl, HF
Electronics	HNO <sub>3</sub> , HCl, H <sub>2</sub> O <sub>2</sub> , HBF <sub>4</sub>

\*2: If sample solution is significantly more intense than 0.13 µg/cm<sup>2</sup> equivalent comparison standard, Chromium VI would be determined as detected, the result of visual observation is positive.

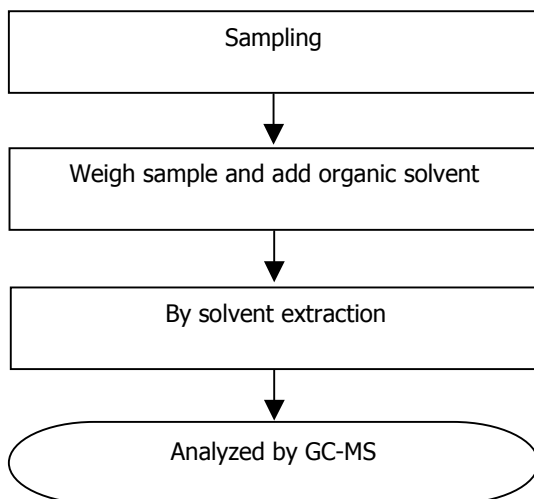
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Test Conducted :

Measurement Flowchart:

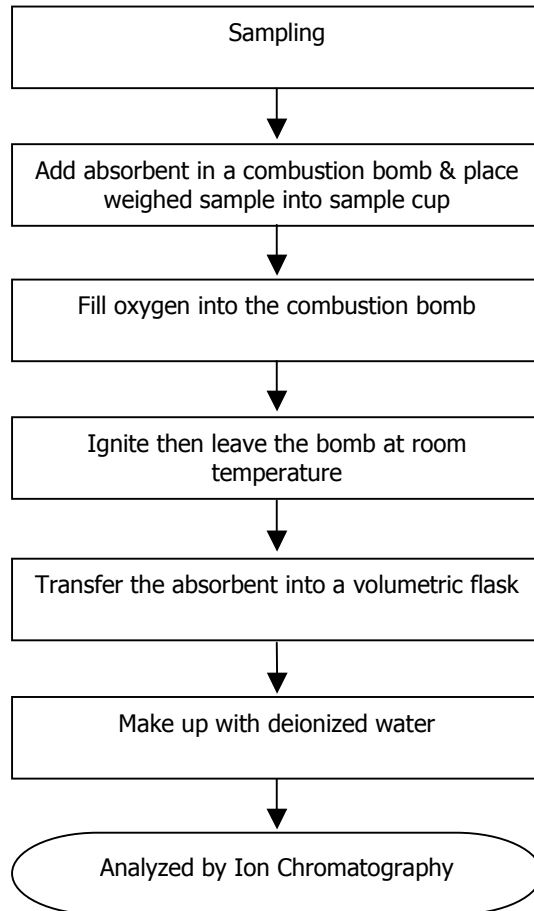
Test for Phthalates Content  
Reference Method: IEC 62321-8:2017



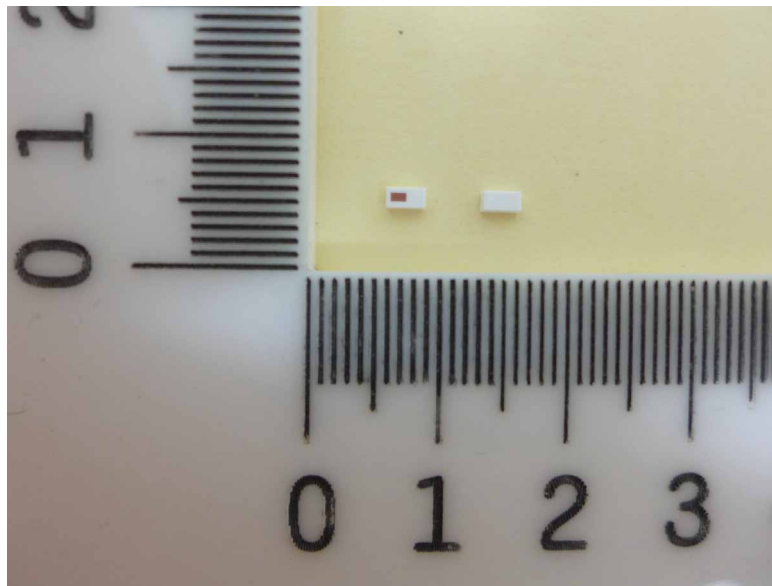
Test Conducted :

Measurement Flowchart:

Test For Halogen Content  
Reference Standard : EN 14582



Sample photo:



End of Report

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