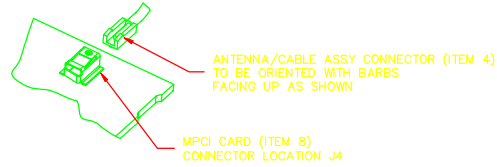
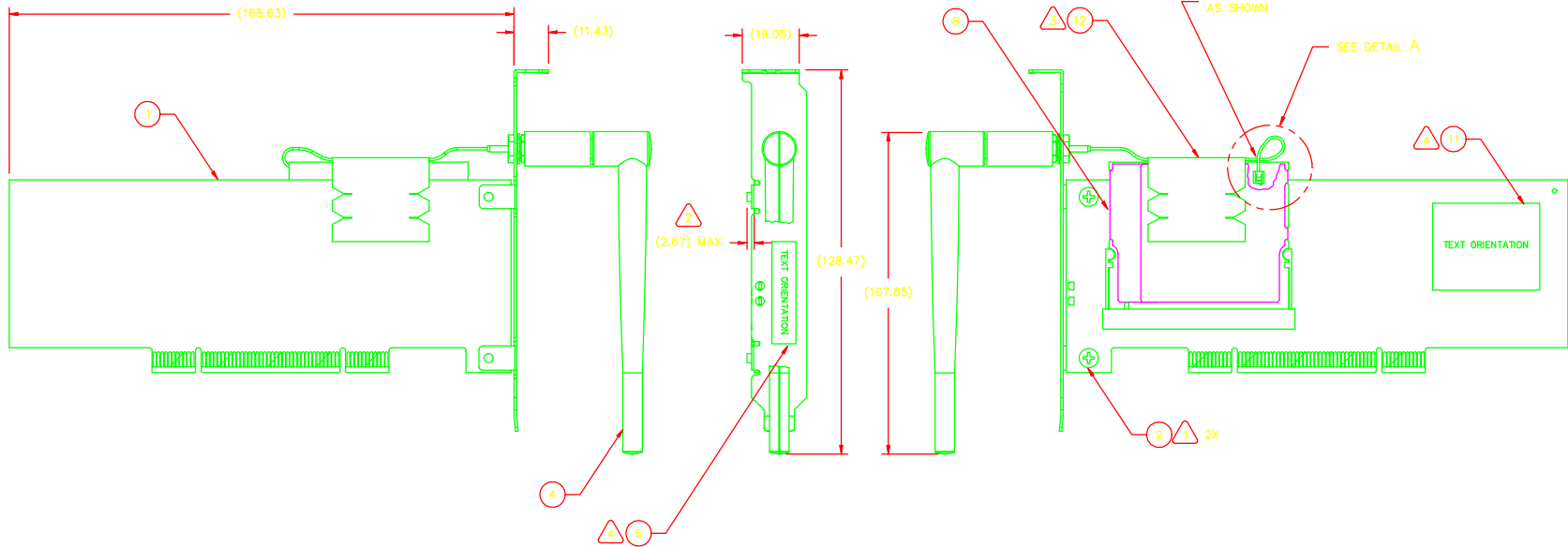


THIS DOCUMENT CONTAINS INFORMATION PROPRIETARY TO XIRCOM, INC. AND IS FURNISHED FOR THE PURPOSE OF INSTALLATION, OPERATION OR MAINTENANCE OF THE ITEM(S) DESCRIBED HEREIN. ALL OTHER USES OF THIS DOCUMENT OR ITS CONTENTS ARE NOT AUTHORIZED BY XIRCOM, INC. © 2002 ALL RIGHTS RESERVED. COPYING OF THIS DOCUMENT IS UNLAWFUL WITHOUT THE WRITTEN PERMISSION OF XIRCOM, INC., THOUSAND OAKS, CA.

REVISIONS				
ZONE	REV	DESCRIPTION	DATE	INC BY
	2	PROTOTYPE REL PER PCN 24398	02/14/02	VN



DETAIL A
ATTACH ANTENNA/CABLE ASSY (ITEM 4) TO MPCI CARD (ITEM 8)



- 5. FINISHED ASSEMBLY SHALL MEET OR EXCEED XIRCOM QUALITY REQUIREMENT SPECIFICATION 170-SPEC-001, CURRENT REVISION.
- 4. APPLY APPROVAL LABELS PER PRODUCT BOM REQUIREMENTS. LOCATE LABELS APPROXIMATELY WHERE SHOWN. ORIENT LABELS AS SHOWN.
- 3. APPLY SECURITY SEAL (ITEM 12) OVER MPCI CARD (ITEM 8) AND ANTENNA/CABLE ASSY (ITEM 4) AS SHOWN.
- 2. MAX PROTRUSION FOR SCREWS (ITEM 2) TO BE 2.67 BEYOND BOTTOM SIDE OF PCBA (ITEM 1).
- 1. ATTACH ANTENNA/CABLE ASSY MOUNTING BRACKET (ITEM 4) TO PCBA (ITEM 1) WITH TWO SCREWS (ITEM 2). TORQUE EACH SCREW TO 5.0 - 7.0 IBF-IN.

NOTES: UNLESS OTHERWISE SPECIFIED

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE MILLIMETER [INCH REF]		APPROVALS		DATE	Xircom
DWN	V.NORMAN	02/07/02	CHK	V.NORMAN	
ENG SER	.	.	ENG	D.EYRE	02/14/02
COMPL ENG	.	.	MFG	C.CLAYBAUGH	02/14/02
QA	C.WELLS	02/14/02	SCALE	B	175-1487-001
MKTG	.	.	DO NOT SCALE DRAWING	SCALE	AUTOCAD

TOLERANCES ARE:
 DECIMALS .X ± .25 [0.010] ANGLES ± 1/2°
 .XX ± .13 [0.005]

MATERIAL

FINISH

SIZE B

DRAWING NO. 175-1487-001

REV 2

SCALE -

AUTOCAD

SHEET 1 OF 1